



PROJECT LOCATION

Houston Methodist Willowbrook Hospital
18220 TX-249
Houston, TX 77070
281-737-1000

PROJECT MANUAL

Houston Methodist Willowbrook Hospital MD Dining and Lounge Project

Issued for Permit and Construction

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PWP Project No. 218-003

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SECTION 20 01 00

BASIC FIRE SUPPRESSION, PLUMBING AND HVAC REQUIREMENTS

PART 1 - GENERAL

1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General Conditions and Division 01 Specification Sections, apply to this Section.
- B. Specifications throughout all Divisions of the Project Manual are directly applicable to this Section, and this Section is directly applicable to them.

1.02 SUMMARY

- A. Basic and supplemental requirements common to Fire Suppression, Plumbing and HVAC Work.

1.03 REFERENCE STANDARDS

- A. The latest published edition of a reference shall be applicable to this Project unless identified by a specific edition date.
- B. All reference amendments adopted prior to the effective date of this Contract shall be applicable to this Project.
- C. All materials, installation and workmanship shall comply with the applicable requirements and standards addressed within the Contract Documents.

1.04 DEFINITIONS

- A. These definitions are included to clarify the direction and intention of these Specifications. For further clarification, contact the Architect/Engineer.
 - 1. Concealed / Exposed: "Concealed" areas are those areas that cannot be seen by the building occupants. "Exposed" areas are all areas, which are exposed to view by the building occupants, including under counters, inside cabinets and closets, plus all mechanical rooms. "Exterior" areas are those that are outside the building exterior envelope and exposed to the outdoors.
 - 2. Furnish: The term "furnish" is used to mean "supply and deliver to the Project Site, ready for unloading, unpacking, assembly, installation, and similar operations.
 - 3. Install: The term "install" is used to describe operations at Project Site including the actual "unloading, unpacking, assembly, erection, placing, anchoring, applying, working to dimension, finishing, curing, protecting, cleaning, and similar operations.
 - 4. Provide: The term "provide" means "to furnish and install, complete and ready for the intended use.

1.05 QUALITY ASSURANCE

- A. Fire Suppression, Plumbing and HVAC systems shall be coordinated with other systems and trades to include but not be limited to: Electrical systems, fire alarm, security systems, transport systems, telephone and data systems.

- B. Verification of Dimensions: The Contractor shall be responsible for the coordination and proper relation of Contractor's Work to the building structure and to the Work of all trades. The Contractor shall visit the premises and become thoroughly familiar with all details of the Work and working conditions, to verify all dimensions in the field, and to advise the Architect/Engineer of any discrepancy before performing any Work. Adjustments to the Work required in order to facilitate a coordinated installation shall be made at no additional cost to the Owner or the Architect/Engineer.
- C. All dimensional information related to new structures shall be taken from the appropriate Drawings. All dimensional information related to existing facilities shall be taken from actual measurements made by the Contractor on the Site.
- D. The Drawings are subject to the requirements of Reference Standards, structural and architectural conditions. The Contractor shall carefully investigate structural and finish conditions and shall coordinate the separate trades in order to avoid interference between the various phases of Work. Work shall be organized and laid out so that it will be concealed in furred chases and suspended ceilings, etc., in finished portions of the building, unless specifically noted to be exposed. All exposed Work shall be installed parallel or perpendicular to the lines of the building unless otherwise noted.
- E. When the Drawings do not give exact details as to the elevation of pipe and ducts, the Contractor shall physically arrange the systems to fit in the space available at the elevations intended with proper grades for the functioning of the system involved. Piping and duct systems are generally intended to be installed true and square to the building construction, and located as high as possible against the structure in a neat and workmanlike manner. The Drawings do not show all required offsets, control lines, pilot lines and other location details. Work shall be concealed in all finished areas.
- F. Where core drilling of floor or wall penetrations is required, Work shall be performed in accordance with Division 03 Specifications. Where applicable Division 03 Specifications are not included in the Project, core drilling shall be in accordance with generally accepted standards, and be performed by licensed personnel where applicable.
- G. Certify in writing that neither the Contractor nor any of Contractor's subcontractors or suppliers will supply any materials that contain any asbestos in any form for this Project.

1.06 DELIVERY, STORAGE AND HANDLING

- A. All equipment, ductwork, and materials shall be delivered to the Project Site clean and sealed for protection.
- B. Take particular care not to damage the existing construction in performing Work. All finished floors, step treads and finished surfaces shall be covered to prevent any damage by workers or their tools and equipment during the construction of the Project.
- C. Equipment and materials shall be protected from rust and dust/debris both before and after installation. Any equipment or materials found in a rusty condition at the time of final inspection must be cleaned of rust and repainted as specified elsewhere in these Specifications.
- D. All material affected by weather shall be covered and protected to keep the material free from damage while material is being transported to the Site and while stored at the Project Site.
- E. During the execution of the Work, open ends of all piping and conduit, and all openings in equipment shall be closed when Work is not in progress, and shall be capped and sealed prior to completion of final connections, so as to prevent the entrance of foreign matter.

- F. All equipment shall be protected during the execution of the Work. All ductwork and equipment shall be sealed with heavy plastic and tape to prevent build-up of dust and debris.
- G. All ductwork and air handling equipment shall be wiped down with a damp cloth immediately before installation to ensure complete removal of accumulated dusts and foreign matter.
- H. All plumbing fixtures shall be protected and covered to prohibit usage. All drains shall be covered until placed in service to prevent the entrance of foreign matter.

PART 2 - PRODUCTS

2.01 GENERAL

- A. All materials shall meet or exceed all applicable referenced standards, federal, state and local requirements, and conform to codes and ordinances of authorities having jurisdiction.
- B. All equipment installed shall have local representation, local factory authorized service, and a local stock of repair parts.
- C. Responsibility for furnishing proper equipment and/or material and ensuring that equipment and/or material is installed as intended by the manufacturer, rests entirely upon the Contractor. Contractor shall request advice and supervisory assistance from the representative of specific manufacturers during the installation.
- D. All materials, unless otherwise specified, shall be new, free from all defects, suitable for the intended use and of the best quality of their respective kinds. Materials and equipment shall be installed in accordance with the manufacturer's recommendations and the best standard practice for the type of Work involved. All Work shall be executed by mechanics skilled in their respective trades, and the installations shall provide a neat, precise appearance. Materials and/or equipment damaged in shipment or otherwise damaged prior to installation shall not be repaired at the job Site but shall be replaced with new materials and/or equipment.
- E. Materials and equipment manufactured domestically are preferred when possible. Materials and equipment that are not available from a domestic manufacturer may be by a non-domestic manufacturer provided they fully comply with Contract Documents.
- F. Prevention of Rust: Standard factory finish will be acceptable on equipment specified by model number; otherwise, surfaces of ferrous metal shall be given a rust inhibiting coating.

2.02 NAMEPLATES

- A. Each major component of equipment shall have the manufacturer's name, address, and catalog number on a plate securely attached to the item of equipment. All data on nameplates shall be legible at the time of Final Inspection.
- B. Nameplates shall be black laminated rigid phenolic with white core. Nameplate minimum size shall be 1 inch high by 3 inches long with 3/16-inch-high engraved white letters.
- C. Nameplate Fasteners: Fasten nameplates to the front of equipment only by means of stainless steel self-tapping screws. Stick-ons or adhesives will not be allowed unless the NEMA enclosure rating is compromised, then only epoxy adhesive shall be used to attach nameplates.
- D. Nameplate Information: In general, the following information is to be provided for the types of electrical components or enclosures supplied with equipment.

1. Individual Starters, Contactors, Disconnect Switches, and Similar Equipment: Identify the device, and voltage characteristics source and load served.

2.03 WALL, FLOOR AND CEILING PLATES (ESCUTCHEONS)

- A. Except as otherwise noted, provide stainless steel or chrome plated brass floor and ceiling plates around all pipes, ducts, conduits, etc., passing exposed through walls, floors or ceilings, in any spaces except underfloor and plenum spaces.
- B. Plates shall be sized to fit snugly against the outside of the pipe or against the insulation on lines that are insulated and positively secured to such pipe or insulation.
- C. For finished ceiling installation, secure escutcheons to ceiling with escutcheon fasteners.
- D. Plates will not be required for piping where pipe sleeves extend $\frac{3}{4}$ -inch or more above finished floor.
- E. Round and rectangular ducts shall have closure plates (not chrome plated) made to fit accurately at all floor, wall and ceiling penetrations.

2.04 ROOF PENETRATIONS AND FLASHING

- A. Pipe, conduit and duct sleeves, pitch pockets and flashings compatible with the roofing installation shall be provided and installed for all roof penetrations by a contractor qualified in such Work. Installation shall comply with the Contract Documents and with FM General Data Sheets 1-28, 1-29, 1-31 & 1-49 along with the FM approval guide.

PART 3 - EXECUTION

3.01 PREPARATION

- A. Cooperate with trades of adjacent, related or affected materials or operations, and with trades performing continuations of this Work in order to effect timely and accurate placing of Work and to coordinate, in proper and correct sequence, the Work of such trades.
- B. The size of equipment indicated on the Drawings is based on the dimensions of a particular manufacturer. While other manufacturers may be acceptable, it is the responsibility of the Contractor to determine that the equipment proposed will fit in the space. Fabrication Drawings shall be prepared when required by the Architect/Engineer or Owner to indicate a suitable arrangement.
- C. All equipment shall be installed in a manner to permit access to all surfaces. All valves, motors, drives, filters, and other accessory items shall be installed in a position to allow removal for service without disassembly of another part.
- D. Space Requirements:
 1. Consider space limitations imposed by contiguous Work in location of equipment and material. Do not provide equipment or material which is not suitable in this respect.
 2. Make changes in material and equipment locations of up to five (5) feet, to allow for field conditions prior to actual installation, and as directed by the Architect/Engineer at no additional cost to the Owner.

- E. Contractor shall note that the electrical design and Drawings are based on the equipment scheduled and indicated on the Drawings. Should any equipment be provided requiring changes to the electrical design, the required electrical changes shall be made at no cost to the Owner.
- F. Connections for equipment other than Divisions 21, 22, 23:
 - 1. Rough-in and provide all gas, air, water, steam, sewer, etc. connections to all fixtures, equipment, machinery, etc., furnished by the Owner and/or other trades in accordance with detailed rough-in Drawings provided by the equipment suppliers, by actual measurements of the equipment connections, or as detailed.
 - 2. After the equipment is set in place, make all final connections and provide all required pipe, fittings, valves, traps, etc.
 - 3. Provide all backflow preventers and air gap fittings required, using approved devices. In each service line connected to an item of equipment or piece of machinery, provide a shutoff valve. On each drain not provided with a trap, provide a suitable trap.
 - 4. Provide all ductwork, transition pieces, etc., required for a complete installation of vent hoods, fume hoods, etc.

3.02 INSTALLATION

- A. Installation shall meet or exceed all applicable federal, state and local requirements, referenced standards and conform to codes and ordinances of authorities having jurisdiction.
- B. All installation shall be in accordance with manufacturer's published recommendations.
- C. Piping may be run exposed in rooms typically without ceilings such as mechanical rooms, janitor's closets, tight against pan soffits in exposed "tee" structures, or storage spaces, but only where necessary. Shutoff and isolation valves shall be easily accessible.
- D. All pipe, conduits, etc., shall be cut accurately to measurements established at the building and shall be worked into place without springing or forcing. All ducts, pipes and conduits run exposed in machinery and equipment rooms shall be installed parallel to the building lines, except that piping shall be sloped to obtain the proper pitch. Piping and ducts run in furred ceilings, etc., shall be similarly installed, except as otherwise shown. All pipe openings shall be kept closed until the systems are closed with final connections.
- E. Prior to the installation of any ceiling material, gypsum, plaster or acoustical board, the Contractor shall notify Owner's Project Manager so that arrangement can be made for an inspection of the above-ceiling area about to be "sealed" off. The Contractor shall provide written notification to the Owner at least five (5) calendar days prior to the inspection.
- F. Precedence of Materials:
 - 1. The Specifications determine the nature and setting of materials and equipment. The Drawings establish quantities, dimensions and details.
 - 2. If interference is encountered, the following installation precedence of materials shall guide the Contractor to determine which trade shall be given the "Right of Way":
 - a. Building lines
 - b. Structural members

- c. Structural support frames supporting ceiling equipment
 - d. Pneumatic tube system
 - e. Soil and drain piping
 - f. Vent piping
 - g. Supply, return and outside air ductwork
 - h. Exhaust ductwork
 - i. HVAC water and steam piping
 - j. Condensate piping
 - k. Fire protection piping
 - l. Medical/Laboratory gases
 - m. Domestic water (cold and hot, softened, treated)
 - n. Electrical conduit
3. Coordinate fire suppression, plumbing and HVAC systems with transport systems as required to maintain transport system right-of-way.

3.03 TESTING

- A. When any piece of mechanical equipment is operable and it is to the advantage of the Contractor to operate the equipment, Contractor may do so, provided that Contractor properly supervises the operation, and has the Owner's written permission to do so. The warranty period shall, however, not commence until such time as the equipment is operated for the beneficial use of the Owner, or date of Substantial Completion, whichever occurs first.
- B. Regardless of whether or not the equipment has or has not been operated, the Contractor shall properly clean the equipment, install clean filter media, properly adjust, and complete all deficiency list items before final acceptance by the Owner. The date of acceptance and performance certification will be the same date.
- C. Before the Work is accepted, an authorized representative of the manufacturer of the installed materials and/or equipment shall personally inspect the installation and operation of manufacturer's materials and/or equipment to determine that materials and/or equipment are properly installed and in proper operating order. The qualifications of the manufacturer's representative shall be appropriate to the technical requirements of the installation. The qualifications of the manufacturer's representative shall be submitted to the Owner for approval. The decision of the Owner concerning the appropriateness of the manufacturer's representative shall be final. Testing and checking shall be accomplished during the course of the Work where required by Work being concealed, and at the completion of the Work. In addition, the Contractor shall submit to the Architect/Engineer a signed statement from each manufacturer's representative certifying as follows: **"I certify that the materials and/or equipment listed below have been personally inspected by the undersigned authorized manufacturer's representative and is properly installed and operating in accordance with the manufacturer's recommendations."**

- D. Check inspections shall include piping, equipment, heating, air conditioning, insulation, ventilating equipment, controls, mechanical equipment and such other items hereinafter specified or specifically designated by the Architect/Engineer.
- E. The Contractor shall execute, at no additional cost to the Owner, any tests required by the Owner or the National Fire Protection Association, ASTM, etc. Standards listed. The Contractor shall provide all equipment, materials and labor for making such tests. The Owner will pay reasonable amounts of fuel and electrical energy costs for system tests. Fuel and electrical energy costs for system adjustment and tests, which follow Substantial Completion by the Owner, will be borne by the Owner.
- F. Notify the Owner's Project Manager and the Architect/Engineer in writing at least seven (7) calendar days prior to each test and prior to other Specification requirements requiring Owner and Architect/Engineer to observe and/or approve tests.
- G. All tests shall have pertinent data logged by the Contractor at the time of testing. Data shall include date, time, personnel performing, observing and inspecting, description of the test and extent of system tested, test conditions, test results, specified results and other pertinent data. Data shall be delivered to the Architect/Engineer as specified under "Requirements for Final Acceptance." The Contractor or Contractor's authorized job superintendent shall legibly sign all Test Log entries.
- H. Refer to Commissioning Specification Sections for additional Start-up, pre-functional and operational checkout, and for functional performance test procedures.

3.04 TRAINING

- A. Operating and Maintenance Manuals and instruction shall be provided as specified under the Division 01 Section entitled "Project Closeout Procedures."
- B. Specific training and operating instructions for individual equipment components shall be as specified in the individual Specification Sections.

END OF SECTION 20 01 00

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TX Firm Registration No. F-003068

SECTION 20 05 29
SUPPORTS AND SLEEVES

PART 1 - GENERAL

1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General Conditions and Division 01 Specification Sections, apply to this Section.
- B. Specifications throughout all Divisions of the Project Manual are directly applicable to this Section, and this Section is directly applicable to them.

1.02 SUMMARY

- A. Perform all Work required to provide and install supports, hangers, anchors, sleeves and bases for all pipe, duct, equipment, system components and accessories, indicated by the Contract Documents with all supplementary items necessary for complete, code compliant and approved installation

1.03 REFERENCE STANDARDS

- A. The latest published edition of a reference shall be applicable to this Project unless identified by a specific edition date.
- B. All reference amendments adopted prior to the effective date of this Contract shall be applicable to this Project.
- C. All materials, installation and Workmanship shall comply with the applicable requirements and standards addressed within the following references:
 - 1. International Mechanical Code.
 - 2. International Plumbing Code.
 - 3. International Fuel Gas Code.
 - 4. ASME B31.2 - Fuel Gas Piping.
 - 5. ASME B31.9 - Building Services Piping.
 - 6. ASTM F708 - Design and Installation of Rigid Pipe Hangers.
 - 7. MSS SP58 - Pipe Hangers and Supports - Materials, Design and Manufacturer.
 - 8. MSS SP69 - Pipe Hangers and Supports - Selection and Application.
 - 9. MSS SP89 - Pipe Hangers and Supports - Fabrication and Installation Practices.
 - 10. MSS SP-90 - Guidelines on Terminology for Pipe Hangers and Supports.
 - 11. NFPA 13 - Installation of Sprinkler Systems.
 - 12. NFPA 14 - Installation of Standpipe and Hose Systems.
 - 13. NFPA 99 - Standard for Health Care Facilities.

14. UL 203 - Pipe Hanger Equipment for Fire Protection Service.

15. SMACNA - HVAC Duct Construction Standards.

16. Underwriters Laboratories Standards and Listings.

1.04 QUALITY ASSURANCE

- A. Materials and application of pipe hangers and supports shall be in accordance with MSS-SP-58 and SP-69 unless noted otherwise.
- B. Support and sleeve materials and installation shall not interfere with the proper functioning of equipment.
- C. Contractor shall be responsible for structural integrity of all hangers, supports, anchors, guides, inserts and sleeves. All structural hanging materials shall have a minimum safety factor of five.
- D. Installer Qualifications: Utilize an installer experienced in performing Work of this Section who is experienced in installation of Work similar to that required for this Project and per the minimum requirements of MSS SP-89. Field welding of supports shall be by certified welders qualified in accordance with ASME Boiler and Pressure Vessel Code, Section IX using welding procedures per the minimum requirements of MSS SP-58.

1.05 SUBMITTALS

- A. Product Data: Provide manufacturer's catalog data including code compliance, load capacity, and intended application.
- B. Manufacturer's Installation Instructions: Indicate special procedures and assembly of components.
- C. Shop Drawings: Submit detailed Drawings of all shop or field fabricated supports, anchors and sleeves, signed and sealed by a qualified State of Texas registered professional engineer. Indicate size and characteristics of components and fabrication details and all loads exceeding 250 pounds imposed on the base building structure.

1.06 DELIVERY, STORAGE AND HANDLING

- A. Comply with manufacturer's ordering instructions and lead time requirements to avoid construction delays.
- B. Deliver materials in manufacturer's original, unopened, undamaged containers with identification labels intact. Maintain in place until installation.
- C. Store materials protected from exposure to harmful weather conditions.

PART 2 - PRODUCTS

2.01 GENERAL

- A. All materials shall meet or exceed all applicable referenced standards, federal, state and local requirements, and conform to codes and ordinances of authorities having jurisdiction.

2.02 MANUFACTURERS

- A. Hangers and Supports:

- 1. Anvil International.

2. Kinder.
3. Cooper B-Line.
4. C & S Mfg. Corp.
5. Hubbard Enterprises/Holdrite
6. National Pipe Hanger Corporation.
7. Power Strut.

2.03 HANGERS AND SUPPORTS

A. General:

1. Refer to individual system and equipment Specification Sections for additional support requirements. Comply with MSS SP-69 for support selections and applications that are not addressed within these Specifications.
2. Utilize hangers and supports to support systems under all conditions of operation, allowing free expansion and contraction, and to prevent excessive stresses from being introduced into the structure, piping or connected equipment.
3. All pipe supports shall be of the type and arrangement to prevent excessive deflection, to avoid excessive bending stresses between supports, and to eliminate transmission of vibration.
4. Design hangers to impede disengagement by movement of supported pipe.
5. Install building attachments within concrete slabs or attach to structural steel. Space attachments within maximum piping span length indicated in MSS SP-69. Install additional attachments at concentrated loads, including valves, flanges, guides, strainers, and expansion joints, and at changes in direction of piping.
6. Wire or perforated strap iron will not be acceptable as hanger material.
7. Hanger rods shall be threaded on both ends, threaded one end, or continuous threaded, complete with adjusting and lock nuts.
8. Fasteners requiring explosive powder (shooting) or pneumatic-driven actuation will not be acceptable under any circumstances.
9. Nail drive anchors, plastic anchors or plastic expansion shields will not be permitted under any circumstances.
10. Hangers and clamps supporting and contacting individual non-insulated brass or copper lines shall be copper or copper plated. Support individual non-insulated brass or copper lines 4 inches and smaller with adjustable swivel ring hangers. Where non-insulated brass or copper lines are supported on trapeze hangers or channels, the pipes shall be isolated from these supports with approved flexible elastomeric/thermoplastic isolation cushion material to completely encircle the piping and avoid contact with the channel or clamp. Plastic tape is not acceptable.
11. Hangers and clamps supporting and contacting glass piping shall be in accordance with the piping manufacturer's published recommendations and shall be fully lined with minimum 1/4 inch neoprene padding. The padding material and the configuration of its installation shall be submitted for approval.

12. Hangers and clamps supporting and contacting plastic piping shall be in accordance with the piping manufacturer's published recommendations and shall be factory coated or padded to prevent damage to piping.
 13. Field fabricated supports shall be constructed from ASTM A36/A36M, steel shapes selected for loads being supported. Weld steel according to AWS D-1.1.
- B. Finishes: All ferrous hangers, rods, inserts, clamps, stanchions, and brackets on piping within interior non-corrosive environments, shall be dipped in Zinc Chromate Primer before installation. Rods may be galvanized or cadmium plated after threading, in lieu of dipping zinc chromate. All hangers and supports exposed to the weather, including roofs and building crawl space areas, shall be galvanized or manufactured from materials that will not rust or corrode due to moisture. All hangers and supports located within corrosive environments shall be constructed from or coated with materials manufactured for installation within the particular environment.
- C. Vertical Piping:
1. Supports for vertical riser piping in concealed areas shall utilize double bolt riser clamps, with each end having equal bearing on the building structure at each floor level.
 2. Supports for vertical riser piping at floor levels in exposed areas (such as fire protection standpipe in stairwells) shall be attached to the underside of the penetrated structure utilizing drilled anchors, two hanger rods (sized as specified), and socket clamp with washers.
 3. Two-hole rigid pipe clamps or four-hole socket clamps with washers may be used to support pipe directly from adequate structural members where floor-to-floor distance exceeds required vertical support spacing and lines are not subject to expansion and contraction.
- D. Trapezes: Where multiple lines are run horizontally at the same elevation and grade, they may be supported on manufactured channel, suspended on rods or pipes. Trapeze members including suspension rods shall be properly sized for the quantity, diameters, and loaded weight of the lines they are to support.
- E. Ductwork: All ductwork shall be supported in accordance with SMACNA recommendations for the service involved. Horizontal ducts supported using galvanized steel bands shall extend up both sides and onto the construction above, where they shall turn over and be secured with bolts and nuts fitted in inserts set in the concrete, bolted to angles secured to the construction above, or secured in another approved manner.
- F. Terminal Units:
1. Terminal units weighing up to 150 pounds shall be supported by four (4) 1 inch wide sheet metal straps with ends turned under bottom of unit at corners.
 2. Each band shall be secured by not over 3/4 inch in length, 1/4 inch diameter sheet metal screws – two (2) on bottom of unit and one (1) on each side.
 3. The other strap end shall be attached to the structure by 1/4 inch diameter threaded bolt into the concrete insert or into drilled-hole threaded concrete expansion anchor.
 4. Where interference occurs, overhead of the box, not allowing direct vertical support by straps, provide trapeze channels suspended by 1/4 inch diameter galvanized threaded rods providing such channels do not block access panels of units.
 5. Terminal units weighing more than 150 pounds shall be supported per the terminal unit manufacturer's installation instructions using threaded rod and hanger brackets located per manufacturer's drawing.

G. Fixture and Equipment Service Piping:

1. Piping at local connections to plumbing fixtures and equipment shall be supported to prevent the weight of the piping from being transmitted to fixtures and equipment.
2. Makeshift, field-devised methods of plumbing pipe support, such as with the use of scrap framing materials, are not allowed. Support and positioning of piping shall be by means of engineered methods that comply with IAPMO PS 42-96. These shall be Hubbard Enterprises/Holdrite support systems, C & S Mfg. Corp. or Owner-approved equivalent.
3. Supports within chases and partitions shall be corrosion resistant metal plate, clamps, angles or channels, and aligned with structure in the vertical or horizontal position. Plastic supports are not allowed unless approved by Owner.
4. Horizontal supports within chases and partitions that are attached to studs shall be attached at both ends. Drywall shall not be relied upon to support the piping.
5. Supports for plumbing fixture water service piping within chases and partitions may be attached to cast iron drain and vent pipe with approved brackets and pipe clamps.
6. Piping exposed on the face of drywall shall be supported with corrosion resistant metal channels that are attached to wall studs. Drywall shall not be relied upon to support the piping.
7. Piping supported from the floor shall utilize corrosion resistant metal channels or brackets that are anchored to the floor slab.
8. All water piping shall be isolated from building components to prevent the transmission of sound.
9. All copper or brass lines shall be isolated from ferrous metals with dielectric materials to prevent electrolytic action. Plastic tape is not an acceptable isolation material.

H. Fire Protection Piping: All hangers and supports for fire standpipe systems and fire sprinkler systems shall be Factory Mutual and Underwriters' Laboratories, Inc. listed and labeled.

I. Inserts:

1. Cast-in-place concrete inserts shall comply with MSS-SP-69, U.L. and F.M. approved, and sized to suit threaded hanger rods.
2. Inserts shall have malleable iron case with galvanized steel shell and expander plug for threaded connection with lateral adjustment, top slot for reinforcing rods, lugs for attaching to forms; size inserts to suit threaded hanger rods. Suitable concrete inserts for pipe and equipment hangers shall be set and properly located for all pipe and equipment to be suspended from concrete construction. If the inserts are later found not to be in the proper location for the placement of hangers, then drilled anchors shall be installed. Drilled anchors in concrete or masonry shall be submitted for the approval.
3. Manufactured inserts for metal deck construction shall have legs custom fit to rest in form valleys.
4. Shop fabricated inserts shall be submitted and approved by Owner prior to installation.
5. Inserts shall be of a type that will not interfere with structural reinforcing and that will not displace excessive amounts of structural concrete.

- J. Pipe Shields: Provide pipe shields in accordance with insulation manufacturer's published recommendations. Install MSS SP-58, Type 39 protection saddles, if insulation without vapor barrier is indicated. Install MSS SP-58, Type 40 protective shields on cold piping with vapor barrier.
- K. Housekeeping Pads:
1. Provide minimum 4 inch reinforced concrete pads with chamfered corners and equipment bases for all outdoor equipment on grade, floor mounted equipment in main central plant area, mechanical rooms, areas with floors below grade, penthouse equipment rooms, floor mounted air handling units, and where shown on Drawings.
 2. Housekeeping pads shall extend minimum of 4 inch on all sides beyond the limits of the mounted equipment unless otherwise noted.
 3. Provide galvanized anchor bolts for all equipment placed on concrete pads or on concrete slabs of the size and number recommended by the equipment manufacturer.

2.04 PIPE AND DUCT PENETRATIONS

A. General:

1. Seal penetrations through all rated partitions, walls and floors with U.L. tested assemblies to provide and maintain a rating equal to or greater than the partition, wall or floor.
2. Inside diameter of all sleeves or cored holes shall provide sufficient annular space between outside diameter of pipe, duct or insulation to allow proper installation of required fire and water proofing materials and allow for movement due to expansion and contraction.
3. Exposed ceiling, floor and wall pipe penetrations within finished areas (including exterior wall faces) shall be provided with chrome plated, brass or stamped steel, hinged, split-ring escutcheon with set screw or snap-on type. Inside diameter shall closely fit pipe outside diameter or outside of pipe insulation where pipe is insulated. Outside diameter shall completely cover the opening in floors, walls, or ceilings. In exterior, damp, or corrosive environments, use Type 302 stainless steel escutcheons.

B. Floor Pipe Penetrations:

1. Seal penetrations through all floors to provide and maintain a watertight installation.
2. Sleeves cast in the slab for pipe penetrations shall be Schedule 40 steel, ASTM A53, with 2 inch wide annular fin water-stop continuously welded at midpoint of slab. Entire assembly shall be hot-dipped galvanized after fabrication. Water-stop shall be same thickness as sleeve.
3. Cored holes in the slab for pipe penetrations shall be provided with a Schedule 40 steel, ASTM A53 sleeve, with 2 inch wide annular fin water-stop continuously welded at point on sleeve to allow countersinking into slab and waterproofing. Entire sleeve assembly shall be hot-dipped galvanized after fabrication. Water-stop shall be same thickness as sleeve.
4. All sleeves shall extend a minimum of two inches above finished floor.
5. Where job conditions prevent the use of a sleeve that extends two inches above the slab, Link-Seal mechanical casing seals manufactured by Thunderline Corporation may be installed to provide a watertight penetration. Mechanical casing seals can be used only for relatively small diameter pipe penetrations. Verify that slab thickness allows proper installation of the link-seal assembly and the required fire stopping prior to applying this exception.

C. Wall Penetrations:

1. Where piping or ductwork passes through non-rated partition, close off space between pipe or duct and construction with gypsum wallboard and repair plaster smoothed and finished to match adjacent wall area.
2. Pipe penetrations through interior rated partitions shall be provided with adjustable prefabricated U.L. listed fire rated galvanized sheet metal sleeves having gauge thickness as required by wall fire rating, 20 gauge minimum. EXCEPTION: When U.L. Listed assembly does not require a sleeve,
3. Pipe penetrations through exterior walls and walls below grade shall be provided with "Link-Seal" mechanical casing seal manufactured by Thunderline Corporation.
4. Ductwork penetrations through rated partitions, walls and floors shall be provided with sleeves that are manufactured integral with the damper assembly installed.

D. Flashing:

1. Coordinate flashing material and installation required for pipe and duct roof penetrations with Owner and roofing Contractor.
2. Provide flexible flashing and metal counter-flashing where ductwork penetrates exterior walls. Seal penetration water and air tight.
3. Provide acoustical flashing around ducts and pipes penetrating equipment rooms, with materials and installation in accordance with manufacturer's instructions for sound control.

E. Roof Curbs: Coordinate roof curb material and installation with Owner and roofing Contractor.

PART 3 - EXECUTION

3.01 PREPARATION

- A. Conduct a pre-installation meeting prior to commencing Work of this Section to verify Project requirements, coordinate with other trades, establish condition and completeness of substrate, review manufacturer's installation instructions and manufacturer's warranty requirements.

3.02 INSTALLATION

- A. Installation shall meet or exceed all applicable federal, state and local requirements, referenced standards and conform to codes and ordinances of authorities having jurisdiction.
- B. Application, sizing and installation of piping, supports, anchors and sleeves shall be in accordance with manufacturer's printed installation instructions.
- C. Provide for vertical adjustments after erection and during commissioning, where feasible, to ensure pipe is at design elevation and slope.
- D. Install hangers and supports to allow controlled thermal movement of piping systems, permitting freedom of movement between pipe anchors, and to facilitate action of expansion joints, expansion loops, expansion bends, and similar units.
- E. Install hanger so that rod is vertical under operating conditions.
- F. Supports, hangers, anchors, and guides shall be fastened to the structure only at such points where the structure is capable of restraining the forces in the piping system.

- G. The load and spacing on each hanger and/or insert shall not exceed the safe allowable load for any component of the support system, including the concrete that holds the inserts. Reinforcement at inserts shall be provided as required to develop the strength required. Contractor shall be responsible for engaging a structural engineer as required for design and review at support systems.
- H. Do not hang pipe, duct or any mechanical/plumbing item directly from a metal deck or locate on the bottom chord of any truss or joist unless approved by the Structural Engineer of Record.
- I. All supports shall be designed and installed to avoid interference with other piping, hangers, ducts, electrical conduit, supports, building structures, equipment, etc.
- J. Piping supports shall be independent from ductwork supports. Combining supports is not permitted.
- K. Provide all supporting steel required for the installation of mechanical equipment and materials, including angles, channels, beams, etc. to suspended or floor supported tanks and equipment. All of this steel may not be specifically indicated on the Drawings.
- L. All piping and ductwork supports shall be designed and installed to allow the insulation to be continuous through the hangers.
- M. Adjustable clevis hangers shall be supported at rods with a nut above and below the hanger.
- N. All hanger rods shall be trimmed neatly so that 1 inch of excess hanger rod protrudes beyond the hanger nut. In the event a rod is intentionally but temporarily left excessively long (for sloped or insulated lines for example), the Contractor shall take appropriate measures to protect the pipe or other materials from damage.
- O. Install hangers to provide minimum ½ inch space between finished covering and adjacent structures, materials, etc.
- P. Horizontal and vertical piping in chases and partitions shall be supported to prevent movement and isolated from the supports to prevent transmission of sound.
- Q. Locate hangers within 12 inches of each horizontal elbow.
- R. Where several pipes can be installed in parallel and at same elevation, provide multiple or trapeze hangers.
- S. Support riser piping independently of connected horizontal piping. Riser piping is defined as vertical piping extending through more than one floor level.
- T. Support riser piping at each floor level and provide additional supports where floor-to-floor distance exceeds required vertical support spacing. Installation of riser clamps and welded steel riser supports shall not allow weight of piping to be transmitted to floor sleeves.
- U. Steel Bar Joists: Hanger rods shall be secured to angle irons of adequate size; each angle shall span across two or more joists as required to distribute the weight properly and shall be welded or otherwise permanently fixed to the top of joists.
- V. Steel Beams: Where pipes and loads are supported under steel beams, approved type beam clamps shall be used.

- W. Pre-Cast Tee Structural Concrete: Hanger supports, anchors, etc. attached to the precast, double tee, structural concrete system shall be installed in accordance with approved Shop Drawings only. Holes required for hanger rods shall be core drilled in the "flange" of the double tee only; impact type tools are not allowed under any circumstances. Core drilling in the "stem" portions of the double tee is not allowed. Holes core drilled through the "flange" for hanger rods shall be no greater than 1/4 inch larger than the diameter of the hanger rod. Hanger rods shall supported by means of bearing plates of size and shape acceptable to the Architect/Engineer, with welded double nuts on the hanger rod above the bearing plate. Cinch anchors, lead shields, expansion bolts, and studs driven by explosion charges are not allowed under any circumstances in the lower 15 inches of each stem and in the "shadow" of the stem on the top side of the "double tees".
- X. Mechanical Sleeve Seal Installation: Select type and number of sealing elements required for pipe material and size. Position pipe in center of sleeve. Assemble mechanical sleeve seals and install in annular space between pipe and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make watertight seal.
- Y. Inserts:
1. Install inserts for suspending hangers from reinforced concrete slabs and sides of reinforced concrete beams.
 2. Where concrete slabs form finished ceiling, locate inserts flush with slab surface.
 3. Install anchors in concrete after concrete is placed and completely cured. Install anchors according to manufacturer's written instructions..
- Z. Flashing:
1. Coordinate all roof flashing with requirements of Division 07.
- AA. Pipe Shields:
1. Provide shields at each hanger supporting insulated pipe.
 2. Provide shields of the proper length to distribute weight evenly and to prevent compression of insulation at hanger.
 3. Install shield so that hanger is located at the center of the shield.
 4. Attach shield to insulation with adhesive to prevent slippage or movement.
- BB. Equipment Anchor Bolts:
1. Foundation bolts shall be placed in the forms when the concrete is poured, the bolts being correctly located by means of templates. Each bolt shall be set in a sleeve of sufficient size to provide 1/2 inch clearance around bolt.

END OF SECTION 20 05 29

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SECTION 20 05 48
VIBRATION ISOLATION

PART 1 - GENERAL

1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General Conditions and Division 01 Specification Sections, apply to this Section.
- B. Specifications throughout all Divisions of the Project Manual are directly applicable to this Section, and this Section is directly applicable to them.

1.02 SUMMARY

- A. Perform all Work required to provide and install inertia bases and vibration isolation indicated by the Contract Documents with supplementary items necessary for their proper installation.

1.03 REFERENCE STANDARDS

- A. The latest published edition of a reference shall be applicable to this Project unless identified by a specific edition date.
- B. All reference amendments adopted prior to the effective date of this Contract shall be applicable to this Project.
- C. All materials, installation and Workmanship shall comply with the applicable requirements and standards addressed within the following references:
 - 1. ASHRAE - Guide to Average Noise Criteria Curves.

1.04 QUALITY ASSURANCE

- A. Provide for vibration isolation supports for all equipment, piping and ductwork indicated herein. The transmission of perceptible vibration, structural borne noise or objectionable air borne noise to occupied areas by equipment installed under this Contract will not be permitted. Install vibration isolators as specified herein or shown on the Drawings or otherwise required to prevent the transmission of vibration which would create objectionable noise levels in occupied areas.
- B. The vibration isolation supplier must be a firm capable of dealing effectively with vibration and noise characteristics effects and criteria; and one that can provide facilities and capabilities for measuring and evaluating the aforementioned disturbances.
- C. Maintain ASHRAE criteria for average noise criteria curves for all equipment at full load condition.
- D. Provide vibration isolation devices, from a single manufacturer or supplier who will be responsible for complete coordination of all phases of this Work.

1.05 SUBMITTALS

- A. Product Data:
 - 1. Submit Shop Drawings, installation instructions, and product data.

2. Indicate vibration isolator locations, with static and dynamic load on each, on Shop Drawings and described on product data.
 3. Contractor shall furnish complete submittal data, including Shop Drawings, which shall indicate the size, type and deflection of each isolator; and the supported weight, disturbing frequency and efficiency of each isolator proposed; and any calculations and other information as may be required for the Architect/Engineer to check the isolator selection for compliance with the specification.
- B. Record Documents:
1. Indicate inertia bases on Shop Drawings, including dimensions.
 2. All steel bases and concrete inertia bases shall be completely detailed, and shall show completely any reinforcing steel that may be required to provide a rigid base for the isolated equipment. Further, the submittal data shall clearly indicate outlined procedures for installing and adjusting the isolators and bases mentioned above.
 3. Submittals on riser isolation system shall show initial and final loads on the structure at each support point, initial and final deflection of each isolator, amount and direction of each deflection change, total expansion and contraction of each riser and operating temperature of 180 degrees F in the riser.
 4. Riser diagrams shall be prepared by the vibration isolation manufacturer and submitted for approval. These diagrams shall show initial and final spring deflections, amount and direction of deflection changes, overall expansion and contraction of the riser, and operating temperature of the medium.
 5. Submittal data shall include certification that the riser system has been examined for excessive stresses and that none will exist in the design proposed when installed in accordance with submittal and these Specifications.
- C. Operation and Maintenance Data:
1. Provide manufacturer's recommended maintenance procedures.

PART 2 - PRODUCTS

2.01 GENERAL

- A. All materials shall meet or exceed all applicable referenced standards, federal, state and local requirements, and conform to codes and ordinances of authorities having jurisdiction.
- B. All vibration isolators and bases shall be designed for and treated for resistance to corrosion.
- C. Steel components shall be PVC coated or phosphated and painted with industrial grade enamel. All nuts, bolts and washers shall be zinc-electroplated or cadmium plated.
- D. All isolators exposed to the weather shall have steel parts hot-dip galvanized or zinc-electroplated plus coating of Neoprene or Bitumastic paint. Aluminum components for outdoor installation shall be etched and painted with industrial grade enamel.
- E. Required spring deflections for isolators supporting various items of equipment are shown on the Drawings or tabulated elsewhere in these Specifications, but in no case shall be less than one inch. Springs shall be capable of 30 percent over-travel before becoming solid.

- F. Where height-saving brackets for side mounting of isolators are required, the height-saving brackets shall be designed to provide for an operating clearance of 2 inches under the isolated structure and designed so that the isolators can be installed and removed when the operating clearance is 2 inches or less. When used with spring isolators having a deflection of 2-1/2 inches or more, the height-saving brackets shall be of the pre-compression type to limit exposed bolt length between the top of the isolator and the underneath side of the bracket.
- G. All isolators supporting a given piece of equipment shall limit the length of the exposed adjustment bolt between the top and base to a maximum range of 1 inch to 2 inches.
- H. All isolators supporting a given piece of equipment shall be selected for approximately equal spring deflection.
- I. Isolators for equipment installed outdoors shall be designed to provide adequate restraint due to normal wind conditions and to withstand wind load of 55 pounds per square foot applied to any exposed surface of the equipment without failure.

2.02 MANUFACTURERS

- A. The VMC Group
- B. Consolidated Kinetics.
- C. Mason Industries
- D. Vibration Eliminator.

2.03 ISOLATION BASES

- A. Type SFB: A structural steel fan and motor base with NEMA standard motor side rails and holes drilled to receive the fan and motor. The steel members shall be adequately sized to prevent distortion and misalignment of the drive.
- B. Type CPF: Concrete inertia base, consisting of full depth perimeter steel pouring form, 3000 psi concrete reinforcing bars welded in place, bolting templates with anchor bolts and height-saving brackets for side mounting of the isolators. The base shall be sized with a minimum overlap of 4 inches around the base of the equipment. Fan bases are to be supplied with NEMA standard motor slide rails.
- C. The bases for pumps shall be sized to support the suction elbow of end suction pumps and both the suction and discharge elbows of horizontal split-case pumps. The bases shall be T-shaped where necessary to conserve space.
- D. Structural bases shall be thoroughly cleaned of welding slag and primed with zinc-chromate or metal etching primer. A finish coat of industrial grade enamel shall be applied over the primer.

2.04 ISOLATOR TYPES

- A. Isolator types and required deflections are specified under "Application." Isolator type designations are The VMC Group designators. The isolators shall comply with the following descriptions for each type required on the Project:

1. Type XL: Aluminum-housed, adjustable, spring mounting having telescoping top and bottom sections separated by resilient inserts of Neoprene or other suitable material to limit horizontal motion. The inserts shall be permanently lubricated to minimize vertical friction. Steel or cast iron housings may be used if they are hot-dip galvanized after fabrication. A Neoprene pad having a minimum thickness of ¼ inch shall be bonded to the baseplate.
2. Type SW: Adjustable, freestanding, open-spring mounting with combination leveling bolt and equipment fastening bolt. The spring mounting to baseplate and compression plate must be rigid. The neoprene pad with a minimum thickness of ¼ inch is bonded to the baseplate. A minimum horizontal-to-vertical spring rate of 1.0 is required.
3. Type BS: Spring hanger consisting of a rectangular steel box, coil spring, spring retainers, neoprene-impregnated fabric washer and steel washer.
4. Type BSA: Spring hanger consisting of a rectangular steel box capable of 200 percent minimum overload without visible deformation, coil spring, spring retainers, neoprene impregnated fabric washer and steel washer. Incorporate a 30 degree angularity feature that will permit up to a 15 degree misalignment of the hanger rod from the vertical without shorting out to the hanger box.
5. Type BSR: Combination spring and rubber hanger consisting of a rectangular steel box, coil spring, spring retainers and elastomeric mounting designed for ½ inch deflection.
6. Type BSRA: Combination spring and elastomeric hanger consisting of a rectangular steel box capable of 200 percent minimum overload without visible deformation, coil spring, spring retainers and elastomeric element. Incorporate a 30 degree angularity feature that will permit up to a 15 degree misalignment of the hanger rod from the vertical without shorting out to the hanger box.
7. Type RSW: Adjustable spring isolator as describe for Type SW with the addition of a fabricated steel housing suitable for recessing into a concrete inertia block. The housing has a side access.
8. Type PBS: Spring hanger as described for Type BS with the addition of a load transfer plate to hold the equipment or piping at a fixed elevation during installation and to permit transferring the load to the spring after installation.
9. Type PBSA: Spring hanger consisting of a rectangular steel box capable of 200 percent minimum overload without visible deformation, with the addition of a load transfer plate to hold the equipment or piping at a fixed elevation during installation, and to permit transferring the load to the spring after installation, a coil spring, spring retainers, neoprene impregnated fabric washer and steel washer. Incorporate a 30 degree angularity feature that will permit up to a 15 degree misalignment of the hanger rod from the vertical without shorting out to the hanger box.
10. PBSR: Combination spring and elastomeric hanger as described for Type BSR with the addition of a load transfer plate to hold the equipment or piping at a fixed elevation during installation and to permit transferring the load to the spring after installation.
11. Type PBSRA: Combination spring and elastomeric hanger consisting of a rectangular steel box capable of 200 percent minimum overload without visible deformation, with the addition of a load transfer plate to hold the equipment or piping at a fixed elevation during installation, a coil spring, spring retainers and elastomeric element. Incorporate a 30 degree angularity feature that will permit up to a 15 degree misalignment of the hanger rod from the vertical without shorting out to the hanger box.

12. Type CT: Adjustable, open-spring isolator having one or more coil springs attached to a top compression plate and a base plate. A neoprene pad with a minimum thickness of $\frac{1}{4}$ inch is bonded to the base plate. The spring assembly must fit within a welded steel enclosure consisting of a top plate and rigid lower housing, which serves as a blocking device during installation. The isolator includes restraining bolts for connecting the top plate and lower housing to prevent the isolated equipment from rising when drained of water.
13. Type SP-NRE: Pad-type mounting consisting of two layers of $\frac{3}{8}$ inch thick ribbed or waffled neoprene pads bonded to a 16 gauge galvanized steel separator plate. Size pads for approximately 20 to 40 psi load and a deflection of 0.12 to 0.16 inch.
14. Type BRD: Elastomeric hanger consisting of a rectangular steel box and an elastomeric isolation element of neoprene. A high-quality synthetic rubber may be used if it contains antiozone and antioxidant additives. The elements are designed for approximately $\frac{1}{2}$ inch deflection and loaded so that the deflection does not exceed 15 percent of the free height of the element.
15. Type TRK: For static pressure of 3 inch water or greater, provide a set of spring-loaded thrust resistors (two or more) installed across the flexible duct connection on the fan discharge, designed to limit the movement of the fan. Coil spring static deflection capabilities of thrust resistors shall equal those of the isolators supporting the equipment up to a maximum of 2 inches.
16. Type RVD: An elastomeric mounting having a steel baseplate with mounting holes and a threaded insert at top of the mounting for attaching equipment. All metal parts shall be completely embedded in the elastomeric material. Mountings shall be designed for approximately $\frac{1}{2}$ inch deflection.

PART 3 - EXECUTION

3.01 INSTALLATION

- A. Installation shall meet or exceed all applicable federal, state and local requirements, referenced standards and conform to codes and ordinances of authorities having jurisdiction.
- B. All installation shall be in accordance with manufacturer's published recommendations.
- C. Install motor driven equipment with vibration isolators.
- D. Set steel bases for one-inch clearance between housekeeping pad and base. Set concrete inertia bases for 2 inch clearance. Adjust equipment level.
- E. Isolate pumped water-piping systems with spring-type vibration isolators to produce a floating mechanical system. Provide spring isolators on piping connected to isolated equipment as follows: Static deflection for the two supports closest to equipment on each pipe connected to the equipment shall be equal to the deflection of isolated equipment. All other supports for horizontal piping shall have a minimum operating deflection of $\frac{3}{4}$ inch with a capability of an additional 50 percent travel to solid.
- F. All open-type spring isolators shall be restrained as recommended by the manufacturer.
- G. Pumps:
 1. Each centrifugal pump and its driving motor shall be mounted on a common inertia base and the base, in turn, shall be mounted on the scheduled vibration isolator type to prevent transmission of vibration and noise to the building structure.

2. In general, all inertia bases shall be formed and poured in place onto a hard, flat surface from which the base can be separated when cured. The base shall be shimmed, using flat material, to the intended final height prior to equipment mounting and piping connection.
3. After piping connections are made and the system filled with water and ready to put into service, the isolator adjustment bolts shall be extended until the shim blocks can be removed. Isolators may then be backed down slightly to restore the intended height. The locknuts should then be tightened on the isolators. Jack bolts shall be trimmed to a length that will allow no more than 1 inch of additional height adjustment. After final adjustment, the inertia base shall not support any piping load. All springs supporting piping that is connected to a piece of isolated equipment shall be sized for static deflection equal to that of the isolated equipment.

H. Piping (Including Generator Piping):

1. Floor mounted supports shall have the same type of isolator or media as is used for the nearest isolated equipment connected to the piping.
2. The pipe hanger system shall have provisions for all piping to be shimmed or blocked in place until all connections are made and the system filled with water; then, the isolators adjusted to support the weights and the shim blocks removed.
3. The first three support points from a piece of isolated equipment shall be of the positioning type and provide not less than the static deflection of the equipment isolators.
4. All springs supporting piping shall be capable of an additional ½ inch deflection prior to complete compression and springs supporting vertical risers shall have provisions for limit stops.
5. Support risers up through 16 inches at every third floor, and risers 18 inches and over at every second floor. All supports for risers must have a deflection capability at least four times the anticipated expansion and contraction. Install temporary anchors as required to permit preadjustment of springs in the risers. Furnish permanent limit stops to prevent excessive vertical motion of risers in the event risers are drained. Wall sleeves for takeoffs from risers shall be sized for insulation outside diameter plus two times the calculated thermal movement to prevent binding.
6. System operating temperatures (degrees F) are as follows:

Service	Supply	Return
Chilled Water	42-45	56-59
Heating Water	180	160
25-pound Steam and Condensate	318	318
70-pound Steam and Condensate	318	318

- I. Resilient Sleeves: Resilient sleeves shall be provided at all points where equipment room walls, floors or ceilings are penetrated by ducts, piping or refrigerant line, etc.
- J. Fans and Air Handling Units: Such units shall have electrical flexible connections not less than 36 inches long and the flexible duct connections with a free length of not less than 8 inches.
- K. Ductwork: Isolate all high pressure ductwork within each equipment room and to a minimum of 50 feet from fan with Type BS hangers or Type SW floor supports, sized for ¾ inch deflection.

- L. To prevent excessive transfer of piping load from floor to floor, all water riser support springs shall have a deflection capability of four times the expansion or contraction to be accommodated by the support with the additional runout capability to absorb the movement. Isolators supporting steam and diesel engine exhaust risers shall be selected for deflections equal to two times the anticipated thermal movement at the support point. Riser isolation system shall be designed such that it supports the riser in tension, eliminating the need for guides; requires no anchors; and has a zero movement point at or near the center to divide thermal movement approximately in half, thus reducing vertical movement of horizontal pipe takeoffs.

3.02 APPLICATION

- A. The following is a schedule of equipment on a typical project that requires vibration isolation and base isolators of the types specified. Refer to Drawings for equipment scheduled for the Project. Any equipment, system or condition that may be altered, added, or changed; or that is not specifically described in the Contract Documents shall be isolated in a manner specified for similar equipment, system or condition in order to comply with these Specifications.

Equipment Type	Isolator Type/ Minimum Deflection (Inches)	Base Type
Air Handling Units		
Floor Mounted – Up to 15 HP	SW 2"	N/A
Floor Mounted – 15 HP and Over	SW 2.4"	N/A
Suspended – Up to 15 HP	PBSRA 2"	SFB
Suspended – 15 HP and Over	PBSRA 3.5"	SFB
High pressure Fan Sections	SW 2" with TRK 3.5	CPF
Fan Coil Units – Suspended	PBSRA 1"	N/A
Fan Powered Terminal Units Not Internally Isolated	PBSRA 1"	N/A
Centrifugal Fans		
Class I and II – Up to 54-¼ inch Diameter Up to 15 HP	SW 2"	SFB (If required)
Class I and II – 60-inch Diameter and Over, 15 HP and Over	SW 4.5"	SFB (If required)
Class III – All sizes	SW 3.5" with TRK 2"	CPF
Arrangement # 3 Fans	SW 4.5"	SFB
Vane Axial Fans	SW 4.5" with TRK 2"	SFB
Vent Sets:		
Floor Mounted – Up to 15 HP	SW 1.5"	SFB (If required)
Suspended – Up to 15 HP	PBSRA 1.5"	SFB (If required)
Unit Substations	RVD 0.5"	N/A
Compressors	CT 1.5"	N/A
Engine Driven Generators:		
Skid Mounted	CT 3"	N/A
Exhaust Pipe	PBSRA 3"	N/A
Pumps:		
Up to 5 HP	RSW 0.5"	CPF
5 HP to 10 HP	RSW 1"	CPF
10 HP and Over	RSW 2"	CPF
Vacuum Pumps	RSW 1"	CPF

- B. Piping Application:

1. Type PBSRA for hangers in all horizontal piping at equipment; except at connections to risers use BS.
2. Type SW for all floor supports of floor supported piping at equipment or stanchion.

END OF SECTION 20 05 48

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SECTION 23 05 90

CONTRACTOR COORDINATION WITH TESTING, ADJUSTING, AND BALANCING

PART 1 - GENERAL

1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General Conditions and Division 01 Specification Sections, apply to this Section.
- B. Specifications throughout all Divisions of the Project Manual are directly applicable to this Section, and this Section is directly applicable to them.

1.02 SUMMARY

- A. Perform all Work required to prepare the building HVAC systems for testing, adjusting, and balancing (TAB) Work indicated by the Contract Documents, including the following:
 - 1. Preparation of air systems for testing, adjusting and balancing.
 - 2. Preparation of hydronic and steam systems for testing, adjusting and balancing.
 - 3. Providing materials and labor to assist TAB Firm in meeting testing, adjusting and balancing requirements.
- B. Testing, adjusting and balancing of the air conditioning systems and related ancillary equipment will be performed by a technically qualified TAB Firm. The preparation for and corrections necessary for the testing, adjusting and balancing of these systems, as described herein, are the responsibility of this Contractor.
- C. Make any changes or replacements to the sheaves, belts, dampers and valves required for correct balance as advised by the TAB Firm, at no additional cost to the Owner.

1.03 REFERENCE STANDARDS

- A. The latest published edition of a reference shall be applicable to this Project unless identified by a specific edition date.
- B. All reference amendments adopted prior to the effective date of this Contract shall be applicable to this Project.
- C. All materials, installation and workmanship shall comply with the applicable requirements and standards addressed within the following references:
 - 1. AABC: National Standards for Testing and Balancing Heating, Ventilating and Air Conditioning Systems.
 - 2. AABC: Testing and Balancing Procedures.
 - 3. ASHRAE HVAC Applications Chapter 37: Testing, Adjusting and Balancing.
 - 4. ANSI/ASHRAE Standard 111: Practices for Measurement, Testing, Adjusting and Balancing of Buildings, Heating, Ventilation, Air Conditioning and Refrigeration Systems.

1.04 QUALITY ASSURANCE

- A. Provide and coordinate the services of qualified, responsible Subcontractors, suppliers and personnel as required to correct, repair, and/or replace any and all deficient items or conditions found during the course of this project, including during the testing, adjusting and balancing period.
- B. In order that systems may be properly tested, adjusted, and balanced, the Contractor shall operate systems at Contractor's expense for the length of time necessary to properly verify the systems' completion and readiness for TAB.
- C. Project Contract completion schedules shall allow for sufficient time to permit the completion of TAB services prior to Owner occupancy. Allow adequate time for the testing and balancing activities during the construction period and prior to Substantial Completion.

PART 2 - PRODUCTS

2.01 GENERAL

- A. None used.

PART 3 - EXECUTION

3.01 PREPARATION

- A. Contractor shall be responsible to prepare the building heating, ventilating, and air conditioning systems ready for TAB when scheduled.
- B. Operational readiness requires that construction status of the building will permit the closing of doors, windows, ceilings installed, etc., to obtain simulated or projected operating conditions.
- C. Notification of System Readiness:
 - 1. Upon completion of the system installation Work, the Contractor shall notify the Owner and TAB Firm in writing, certifying that the Work has been accomplished and that the air conditioning systems are in operational readiness for testing, adjusting, and balancing.
 - 2. TAB Firm shall notify the Contractor of TAB Firm's readiness for balancing.
 - 3. Should the TAB Firm be notified as described above, and the TAB Work commenced and the systems are found NOT to be in readiness or a dispute occurs as to the readiness of the systems, the Contractor shall request an inspection be made by a duly appointed representative of the Owner, Architect, TAB Firm and the Contractor. This inspection will establish to the satisfaction of the represented parties whether or not the systems meet the basic requirements for TAB services. Should the inspection reveal the TAB services notification to have been premature, all cost of the inspection and wasted Work accomplished by the TAB Firm shall be the responsibility of the Contractor.

3.02 INSTALLATION

- A. Installation shall meet or exceed all applicable federal, state and local requirements, referenced standards and conform to codes and ordinances of authorities having jurisdiction.
- B. All installation shall be in accordance with manufacturer's published recommendations.

- C. Allow sufficient time for the TAB Firm to perform TAB Firm's Work within the Project schedule. Complete installation Work by system or floor, whichever is the most efficient for scheduling. Develop the Project schedule in close coordination with the TAB Firm.
- D. The Drawings and Specifications indicate valves, dampers and miscellaneous adjustment devices for the purpose of adjustment to obtain optimum operating conditions. Install these devices in a manner that will leave the devices accessible and readily able to be adjusted. Immediately correct any malfunction encountered that the TAB Firm reports so that the balancing Work can proceed with minimal delay.
- E. Contractor shall promptly correct deficiencies of materials and workmanship identified as delaying completion of TAB Work.

3.03 SYSTEMS VERIFICATION

A. Air Distribution Systems:

1. Verify installation for conformity to the Contract Documents. All supply, return, and exhaust ducts shall be terminated and pressure tested for leakage as required by the Contract Documents.
2. All volume, smoke and fire/smoke dampers are properly located and functional. Dampers serving requirements of minimum and maximum outside, return, and relief air shall provide tight closure and full opening, smooth and free operation.
3. All supply, return, exhaust and transfer grilles, registers, diffusers and terminal devices are installed and airflow at each device shall be verified.
4. Air handling systems, units and associated apparatus, such as heating and cooling coils, filter sections, access doors, etc., shall be sealed or blanked-off to eliminate excessive uncontrolled bypass or leakage of air.
5. All fans (supply, return and exhaust) operating and verified for freedom from vibration, with proper fan rotation and belt tension. Heater elements in motor starters are of proper size and rating. Record motor amperage and voltage on each phase at Start-up and running, and verify they do not exceed nameplate ratings.
6. All single and/or double duct variable and constant volume terminal units ("mixing boxes") shall be installed and functional (i.e. controls functioning).
7. Duct systems and air handling units and coils are clean and free of debris.
8. Air systems are pressure independent and can be tested by floor, riser, system, etc. but once the all systems are installed, the total flows and system tracking will require final testing, adjusting and balancing.

B. Water Circulating Systems:

1. Check and verify pump alignment and rotation.
2. Open all valves to their full open position, close bypass stop valves. Set mixing valves to full-flow through systems components. After the system is flushed and checked for proper operation, remove and clean all strainers. Repeat the operation until circulating water is clean.

3. Record the amperage of each pump motor on each phase and voltage after reaching rated speed. Readings shall not exceed nameplate rating.
4. Verify that the electrical heater elements are of the proper size and rating.
5. All water circulating systems shall be full and free of air. Expansion tanks shall be set for proper water level and all air vents shall be installed at high points of systems and operating freely. Systems shall be cleaned and flushed. Chemicals shall be added to closed systems to treat piping and inhibit corrosion.
6. Check and set operating temperatures and other parameters of the heat exchangers and control devices to the design requirements.
7. Installation and system verification of condenser water, hot water, and chilled water systems must be 100 percent complete prior to balancing.

C. Building Automation System (BAS):

1. Verify that all control components are installed in accordance with the Contract Documents and that all control components are functional, including all electrical interlocks, damper sequences, air and water resets, fire and freeze stats, high and low temperature thermostats, safeties, etc.
2. Verify that all controlling instruments are calibrated and set for design operating conditions with the exception of room thermostats or sensors, which shall be calibrated at the completion of TAB services with cooperation between the TAB Firm and BAS Provider.
3. BAS Provider shall thoroughly check all controls, sensors, operators, sequences, etc. before notifying the TAB Firm that the building automation system is operational. The BAS Provider shall provide technical support, including technicians and necessary computers, to the TAB Firm for a complete check of these systems.
4. BAS Provider shall assist the Contractor with functional performance testing and point-to-point testing back to the main graphics.
5. BAS Provider, if requested by Owner, shall set-up controls on sample fan powered terminal units at TAB Firm's office.

END OF SECTION 23 05 90

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SECTION 23 05 93
SYSTEM TESTING, ADJUSTING, AND BALANCING FOR HVAC

PART 1 - GENERAL

1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General Conditions and Division 01 Specification Sections, apply to this Section.
- B. Specifications throughout all Divisions of the Project Manual are directly applicable to this Section, and this Section is directly applicable to them.

1.02 SUMMARY

- A. Testing, adjusting, and balancing (TAB) of the air conditioning systems and related ancillary equipment will be performed by a technically qualified TAB Firm.
- B. TAB Firm shall be capable of performing the TAB services as specified in accordance with the Contract Documents, including the preparation and submittal of a detailed report of the actual TAB Work performed.
- C. TAB Firm shall check, adjust, and balance components of the air conditioning system which will result in optimal noise, temperature, and airflow conditions in the conditioned spaces of the building while the system equipment is operating economically and efficiently. This is intended to be accomplished after the system components are installed and operating as specified in the Contract Documents. It is the responsibility of the Contractor to place the equipment into service. Variable air volume systems shall be balanced in accordance with AABC Standard, Latest Edition or NEBB Standards for Testing, Adjusting, Balancing of Environmental Systems (Latest Edition).
- D. TAB Firm shall check, adjust, and balance all hydronic systems including pumps, water distribution systems, chillers, cooling towers, boilers, heat exchangers, coils, and related equipment.
- E. Liaison and Early Field Inspection:
 - 1. TAB Firm shall act as a liaison between the Owner, Architect and Contractor. TAB Firm shall perform the following reviews (observations) and tests:
 - a. During construction, review all HVAC submittals such as control diagrams, air handling devices, etc., that pertain to the ability to satisfactorily balance systems.
 - b. Test at least one or at least 10 percent of the single and fan-powered terminal units if the number of units are greater than twenty (20), for casing and damper leakage when the shipment arrives at the Project Site. All testing (except for the initial terminal units) shall be performed at the Project Site.
 - c. Test one (1) lab configuration including fume hood with air valve, general exhaust air with air valve and supply air with air valve for performance capability through a full range of inlet pressures. The tracking capability of the exhaust air versus the supply air will be with the submitted hood sash fully open and as the sash is closed in 2 inch increments until fully closed. Track the valves' response time in relation to sash movement and the lab differential.

2. During the balancing process, as the TAB Firm discovers abnormalities and malfunctions of equipment or components, the TAB Firm shall advise the Contractor in writing so that the condition can be corrected by the Contractor prior to finishing the TAB scope of Work. Data from malfunctioning equipment shall not be recorded in the final TAB report.

1.03 REFERENCE STANDARDS

- A. The latest published edition of a reference shall be applicable to this Project unless identified by a specific edition date.
- B. All reference amendments adopted prior to the effective date of this Contract shall be applicable to this Project.
- C. All materials, installation and workmanship shall comply with the applicable requirements and standards addressed within the following references:
 1. AABC - National Standards for Testing and Balancing Heating, Ventilating, and Air Conditioning Systems.
 2. NEBB - National Environmental Balancing Bureau, Procedural Standards for Testing, Adjusting, Balancing of Environmental Systems.
 3. ASHRAE HVAC Applications Chapter 37: Testing, Adjusting and Balancing.
 4. ANSI/ASHRAE Standard 111: Practices for Measurement, Testing, Adjusting and Balancing of Buildings, Heating, Ventilation, Air Conditioning and Refrigeration Systems.
 5. CTI - Cooling Technology Institute CODE ATC-105.

1.04 QUALITY ASSURANCE

- A. TAB Firm shall have operated a minimum of five (5) years under TAB Firm's current name and shall be in good standing with the State of Texas, Franchise Tax Board. TAB Firm shall submit full incorporated name, Charter Number, and Taxpayer's I.D. Number for proper verification of TAB Firm's status.
- B. TAB Firm's personnel performing Work at the Project Site shall be either professional engineers or certified air and water balance technicians, who shall have been permanent, full time employees of the TAB Firm for a minimum of six (6) months prior to the start of Work for this Project.
- C. TAB firm shall have a background record of at least five (5) years of specialized experience in the field of air and hydronic system balancing and shall possess properly calibrated instrumentation.

1.05 SUBMITTALS

- A. The activities described in this Section shall culminate in a report to be provided in quadruplicate (4), individually bound and also provided electronically to the Contractor to be presented to the Owner. Neatly type and arrange data. Include with the data, the dates tested, personnel present, weather conditions, nameplate record of test instrument and list all measurements taken after all corrections are made to the system. Record all failures and corrective action taken to remedy incorrect situation. The intent of the report is to provide a reference of actual operating conditions for the Owner's operations personnel.
- B. All measurements and recorded readings (of air, water, electricity, etc.) that appear in the report must have been made at the Project Site by the permanently employed technicians or engineers of the TAB Firm.

- C. At the Owner's option, all data sheets tabulated each day by TAB Firm personnel shall be submitted for review and sign-off by the Owner's Construction Inspector. Those data sheets, as initialed by Owner's Construction Inspector, shall be presented as a supplement to the final TAB report.
- D. Submit reports on electronic forms approved by the Owner and Architect/Engineer which will include the following information as a minimum:
 - 1. Title Page:
 - a. Company name.
 - b. Company address.
 - c. Company telephone number.
 - d. Project name.
 - e. Project location.
 - f. Project Manager.
 - g. Project Engineer.
 - h. Project Contractor.
 - i. Project identification number.
 - 2. Instrument List:
 - a. Instrument.
 - b. Manufacturer.
 - c. Model.
 - d. Serial number.
 - e. Range.
 - f. Calibration date.
 - g. What test instrument was used for.
 - 3. Fan Data (Supply and Exhaust):
 - a. Identification and location.
 - b. Manufacturer.
 - c. Model.
 - d. Air flow, specified and actual.
 - e. Total static pressure (total external), specified and actual.
 - f. Inlet pressure.

- g. Discharge pressure.
 - h. Fan RPM.
4. Air Handler Return Air/Outside Air Data (If fans are used, provide fan data as noted above):
- a. Identification and location.
 - b. Design return air flow.
 - c. Actual return air flow.
 - d. Design outside air flow.
 - e. Return air temperature.
 - f. Outside air temperature.
 - g. Required mixed air temperature.
 - h. Actual mixed air temperature.
5. Electric Motors:
- a. Manufacturer.
 - b. Horsepower/brake horsepower.
 - c. Phase, voltage, amperage, nameplate, actual.
 - d. RPM.
 - e. Service factor.
 - f. Starter size, heater elements, rating.
6. V-Belt Drive:
- a. Identification and location.
 - b. Required driven RPM.
 - c. Driven sheave, diameter and RPM.
 - d. Belt, size and quantity.
 - e. Motor sheave, diameter and RPM.
 - f. Center-to-center distance, maximum, minimum and actual.
7. Duct Traverse:
- a. System zone/branch.
 - b. Duct size.
 - c. Area.

- d. Design velocity.
 - e. Design air flow.
 - f. Test velocity.
 - g. Test air flow.
 - h. Duct static pressure.
 - i. Air temperature.
 - j. Air correction factor.
8. Air Monitoring Station Data:
- a. Identification and location.
 - b. System.
 - c. Size.
 - d. Area.
 - e. Design velocity.
 - f. Design air flow.
 - g. Test velocity.
 - h. Test air flow.
9. Variable or Constant Volume Terminal Unit Test Sheet:
- a. Identification number.
 - b. Room number/location.
 - c. Terminal type (FP if fan powered) and / or (SDVV, SDCV, DDVV, DDCV), and (HWRH or ERH if reheat coil is used).
 - d. Terminal size.
 - e. Area factor.
 - f. Design velocity.
 - g. Design maximum and minimum air flow.
 - h. Test (final) velocity.
 - i. Test (final) maximum and minimum air flow.
 - j. For DDC instrumentation: Measure and record computer readout and calibration factor at the final measurement conditions.
 - k. Air dry bulb temperature at the discharge of the terminal unit.

10. Pump Data:

- a. Identification and location.
- b. Manufacturer.
- c. Size/model.
- d. Impeller size.
- e. Service (CTW, CHW, CDW, HW, etc.).
- f. Developed head pressure and BHP at design flow rate.
- g. Developed head pressure and BHP at actual flow rate.
- h. Pump discharge pressure.
- i. Pump suction pressure.
- j. Total operating head pressure at final balance.
- k. Shut off, discharge and suction pressure.
- l. Shut off, total head pressure.
- m. Pressure differential settings.
- n. Fluid temperature.

11. Cooling Coil Data:

- a. Identification number.
- b. Location.
- c. Service.
- d. Manufacturer.
- e. Entering air DB temperature, design and actual.
- f. Entering air WB temperature, design and actual.
- g. Leaving air DB temperature, design and actual.
- h. Leaving air WB temperature, design and actual.
- i. Water pressure flow, design and actual.
- j. Water pressure drop, design and actual.
- k. Pressure independent control valve water pressure drop, design and actual.
- l. Entering water temperature, design and actual.
- m. Leaving water temperature, design and actual.

- n. Air quantity CFM design, and CFM actual.
- o. Air pressure drop, design and actual.
- p. Sensible Btu/hr design, and actual.
- q. Total Btu/hr design, and actual.

12. Heating Coil Data:

- a. Identification number.
- b. Location.
- c. Service.
- d. Manufacturer.
- e. Air flow, design and actual.
- f. Water flow (gpm) or Steam mass flow rate (lbs per hour) design and actual.
- g. Pressure drop water (feet w.g.) or steam (psid), design and actual.
- h. Pressure independent control valve water pressure drop, design and actual.
- i. Entering water or steam temperature, design and actual.
- j. Leaving water or steam temperature, design and actual.
- k. Entering air temperature, design and actual.
- l. Leaving air temperature, design and actual.
- m. Air quantity CFM design, and CFM actual.
- n. Air pressure drop, design and actual.
- o. Sensible Btu/hr design, and actual.
- p. Electric heat kW, number of stages, kW per stage – specified and actual (if applicable).

13. Heat Exchanger Data:

- a. Identification and location.
- b. Service.
- c. Manufacturer.
- d. Steam flow rate, design and actual.
- e. Water flow rate, design and actual.
- f. Water pressure drop, design and actual.
- g. Pressure independent control valve water pressure drop, design and actual.

- h. Entering steam temperature and pressure, design and actual.
- i. Entering water temperature, design and actual.
- j. Leaving water temperature, design and actual.
- k. Electric heat, full load kW, number of stages, kW per stage – specified and actual (if applicable).

14. Chiller:

- a. Identification and location.
- b. Manufacturer and model number.
- c. Condenser cooling medium (water or air cooled).
- d. Number of compressor types and number of stages.
- e. Chilled water entering and leaving temperature - specified and actual - one hour log.
- f. Condenser water entering and leaving temperature - specified and actual - one hour log.
- g. Evaporator section and condenser section water side pressure drop - specified and actual.
- h. Air cooled condenser entering and leaving dry bulb temperatures.
- i. Compressors full load amperage - specified and actual.
- j. Voltage, phase, and cycle - specified and actual.
- k. Ambient temperature, DB/WB, time of day, and weather conditions at time of test.
- l. Cooler tons, condenser tons, and measured operating kW / ton compared to factory certified performance test data.

15. Cooling Tower:

- a. Identification and location.
- b. Manufacturer.
- c. Model number.
- d. Size and serial number.
- e. Motor horsepower and RPM.
- f. Voltage, phase, hertz.
- g. Full load amps.
- h. Running amps.
- i. Cooling tower water flow rate through the tower.
- j. Cooling water flow rate through the bypass piping.

- k. Air entering and leaving wet bulb temperatures.
 - l. Record airflow velocities and rates at the tower air inlets.
 - m. Specified and actual tons capacity at design conditions.
16. Hot Water Boiler or Steam Boiler:
- a. Identification and location.
 - b. Unit manufacturer and model number.
 - c. Heating water flow gpm - specified and actual (if applicable).
 - d. Steam capacity lbs per hour - specified and actual (if applicable).
 - e. Steam temperature and pressure - specified and actual.
 - f. MBtuh Input / output - specified and actual.
 - g. MBtuh output - specified and actual.
 - h. Gas / Fuel oil burner CFH / gpm.
 - i. Gas / Fuel oil inlet pressure, in water / psig.
 - j. Blower motor horsepower and FLA .
 - k. Fire rate - gas, therm. / oil, btu per lbm.
 - l. High fire set point(s).
 - m. Low fire set point(s).
 - n. NOx measurement (based on capacity of boiler per the Texas Commission on Environmental Quality).
17. Sound Level Report:
- a. Location (Location established by the Engineer).
 - b. Baseline background NC curve for eight (8) bands – with equipment off.
 - c. Operating NC curve for eight (8) bands – with equipment on.
18. Vibration Test on equipment having 10 horsepower motors or greater:
- a. Location of points:
 - 1) Fan bearing, drive end.
 - 2) Fan bearing, opposite end.
 - 3) Motor bearing, center (if applicable).
 - 4) Motor bearing, drive end.
 - 5) Motor bearing, opposite end.

- 6) Casing (bottom or top).
 - 7) Casing (side).
 - 8) Duct after flexible connection (discharge outlet).
 - 9) Duct after flexible connection (suction inlet).
 - b. Test readings:
 - 1) Horizontal, velocity and displacement.
 - 2) Vertical, velocity and displacement.
 - 3) Axial, velocity and displacement.
 - c. Normally acceptable readings, velocity and acceleration.
 - d. Unusual conditions at time of test.
 - e. Vibration source (if non-complying).
19. Control verification indicating date performed and any abnormalities identified:
- a. Point Location/Description.
 - b. EMS Readout (Setpoint and Actual).
 - c. Actual Readout.
 - d. Interlocks.
 - e. Safeties:
 - 1) VSD Normal Operation.
 - 2) VSD Bypass Operation.
 - f. Alarms.
 - g. Sequences of Operation.
20. Include in the appendix all submittals for air handling units, pumps, fans, heat exchangers, energy recovery units control system, etc.

PART 2 - PRODUCTS

Not used.

PART 3 - EXECUTION

3.01 AIR BALANCE

- A. When systems are installed and ready for operation, the TAB Firm shall perform an air balance for all air systems and record the results. The outside, supply, exhaust and return air volume for each air handling unit, supply fan and exhaust fan and the supply, exhaust or return air volume for each distribution device shall be adjusted to within +/- 5 percent of the value shown on the Drawings. Air handling unit and fan volumes shall be adjusted by changing fan speed and adjusting volume dampers associated with the unit. Air distribution device volume shall be adjusted using the spin-in tap damper for flexible duct connected devices and the device opposed blade damper (OBD) for duct connected devices. Air distribution devices shall be balanced with air patterns as specified. Duct volume dampers shall be adjusted to provide air volume to branch ducts where such dampers are shown.
- B. The general scope of balancing by the TAB Firm shall include, but is not limited to, the following:
1. Filters: Check air filters and filter media and balance only systems with essentially clean filters and filter media. The Contractor shall install new filters and filter media prior to the final air balance.
 2. Blower Speed: Measure RPM at each fan or blower to design requirements. Where a speed adjustment is required, the Contractor shall make any required changes.
 3. Ampere Readings: Measure and record full load amperes for motors.
 4. Static Pressure: Static pressure gains or losses shall be measured across each supply fan, cooling coil, heating coil, return air fan, air handling unit filter and exhaust fan. These readings shall be measured and recorded for this report at the furthest air device or terminal unit from the air handler supplying that device. Static pressure readings shall also be provided for systems, which do not perform as designed.
 5. Equipment Air Flow: Adjust and record exhaust, return, outside and supply air CFM(s) and temperatures, as applicable, at each fan, blower and coil.
 6. Coil Temperatures: Set controls for full cooling and for full heating loads. Read and record entering and leaving dry bulb and wet bulb temperatures (cooling only) at each cooling coil, heating coil and reheat coil at each VAV terminal unit. At the time of reading record water flow and entering and leaving water temperatures (In variable flow systems adjust the water flow to design for all the above readings).
 7. Zone Air Flow: Adjust each HVAC VAV terminal unit and VAV air handling unit for design CFM.
 8. Outlet Air Flow: Adjust each exhaust inlet and supply diffuser, register and grille to within + 5 percent of design air CFM. Include all terminal points of air supply and all points of exhaust. Note: For Labs and rooms that are negative exhaust air flow shall be set to design + 10 percent and supply to design - 5 percent. Positive areas will have opposite tolerances.
 9. Pitot Tube Traverses: For use in future troubleshooting by Owner, all exhaust ducts, main supply ducts and return ducts shall have air velocity and volume measured and recorded by the traverse method. Locations of these traverse test stations shall be described on the sheet containing the data.
 10. Maximum and minimum air flow on terminal units.

3.02 HYDRONIC SYSTEM BALANCE

- A. When systems are installed and ready for operation, the TAB Firm shall perform water balance for each chilled and heating hot water system.
- B. The general scope of balancing by the TAB Firm shall include, but not be limited to, the following:
 - 1. Adjusted System Tests: Adjust pressure independent control valves at each coil and heat exchanger for design flow, +/- 5 percent, in accordance with valve manufacturer's published commissioning procedure. Pressure independent valve manufacturer will provide service tool and/or service software for use in this commissioning process, and provide training in its use. Adjust balancing valves at pumps to obtain design water flow. Record pressure rise across pumps and GPM flow from pump curve. Permanently mark the balanced position for each valve. (Note: If discharge valves on the pumps are used for balancing record the head being restricted by the valves).
 - 2. Temperature Readings: Read and record entering and leaving water temperature at each water coil, converter and heat exchanger. Adjust as necessary to design conditions. Provide final readings at all thermometer well locations.
 - 3. Test cooling towers in accordance with CTI Code ATC – 105.
 - 4. Pressure Readings: Water pressure shall be recorded at all gauge connections. Pressure readings at coils and pumps shall be related to coil and pump curves in terms of GPM flow through flow measuring status, if provided and installed, at each air handler. The flow of water through all water coils shall be adjusted by manipulating pressure independent control valves, in accordance with valve manufacturer's published commissioning procedures until the rated pressure drops across each coil is obtained and total water flow is verified by flow measuring status. Verify required pressure drop across each pressure independent control valve. For coils equipped with 3-way valves, the rated pressure drop shall first be adjusted through the coils. The bypass valve shall then be adjusted on each coil until an equal pressure drop between supply and return connections is the same as with the flow through the coil.
 - 5. Ampere Readings: Reading and record full load amperes for each pump motor.

3.03 SOUND VIBRATION AND ALIGNMENT

- A. Sound: Read and record sound levels at up to fifteen (15) locations per floor in the building as designated by the Architect/Engineer. All measurements shall be made using an Octave Band Analyzer. All tests shall be conducted when the building is quiet and in the presence of the Architect/Engineer, at the Architect/Engineer's option.
- B. Vibration: Read and record vibration for all water circulating pumps, air handling units, and fans which have motors larger than 10 horsepower. Include equipment vibration, bearing housing vibration, foundation vibration, building structure vibration, and other tests as directed by the Architect/Engineer. Readings will be made using portable IRD (or approved equal) equipment capable of filtering out various unwanted frequencies and standard reporting forms. Maximum vibration at any point listed above, or specified, shall not exceed one mil on fans and one mil on pumps unless otherwise specified. Equipment manufacturer shall rectify all systems exceeding vibration tolerances.

3.04 BUILDING AUTOMATION SYSTEMS

- A. In the process of performing the TAB Work, the Contractor shall:

1. Work with the Building Automation System (BAS) Provider and Owner to ensure the most effective total system operation within the design limitations, and to obtain mutual understanding of intended control performance.
 2. Verify that all control devices are properly connected.
 3. Verify that the intended controllers operate all dampers, valves and other controlled devices.
 4. Verify that all dampers and valves are in the position indicated by the controller; open, closed, or modulating.
 5. Verify the integrity of valves and dampers in terms of tightness of close-off and full-open positions. This includes all duct-mounted dampers, dampers in terminal units, and fire/smoke dampers.
 6. Observe that all valves are properly installed in the piping system in relation to direction of flow and location. Observe that all pressure independent control valves are properly installed in accordance with manufacturer's published installation instructions.
 7. Observe the calibration and operation of all controllers.
 8. Verify the proper application of all normally opened and normally closed valves.
 9. Observe the locations of all thermostats and humidistats for potential erratic operation from outside influences such as sunlight, drafts, or cold walls.
 10. Observe the locations of all sensors to determine whether their position will allow them to sense only the intended temperatures or pressures of the media. BAS Provider will relocate sensors as deemed necessary by the TAB Firm or Contractor.
 11. Verify that the sequence of operation for any control mode is in accordance with approved Shop Drawings and Specifications. Verify that no demand for simultaneous heating and cooling occurs at the terminal units.
 12. Verify that all controller setpoints meet the Contract Documents.
 13. Check all dampers for free travel.
 14. Verify the operation of all interlock systems.
 15. Perform variable volume system verification to assure the system and system components track with changes from full flow to minimum flow.
- B. smoke detector in the stair pressurization fan inlet shuts down the fan.

END OF SECTION 23 05 93

E&C Engineers & Consultants Inc.
TX Firm Registration No. F-003068

SECTION 23 07 13
DUCTWORK INSULATION

PART 1 - GENERAL

1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General Conditions and Division 01 Specification Sections, apply to this Section.
- B. Specifications throughout all Divisions of the Project Manual are directly applicable to this Section, and this Section is directly applicable to them.

1.02 SUMMARY

- A. Perform all Work required to provide and install ductwork insulation and jackets indicated by the Contract Documents with supplementary items necessary for proper installation.

1.03 REFERENCE STANDARDS

- A. The latest published edition of a reference shall be applicable to this Project unless identified by a specific edition date.
- B. All reference amendments adopted prior to the effective date of this Contract shall be applicable to this Project.
- C. All materials, installation and workmanship shall comply with the applicable requirements and standards addressed within the following references:
 - 1. ASTM B209 - Aluminum and Aluminum-Alloy Sheet and Plate.
 - 2. ASTM C168 - Terminology Relating to Thermal Insulation Materials.
 - 3. ASTM C518 - Steady-State Thermal Transmission Properties by Means of the Heat Flow Meter Apparatus.
 - 4. ASTM C553 - Mineral Fiber Blanket Thermal Insulation for Commercial and Industrial Applications.
 - 5. ASTM C612 - Mineral Fiber Block and Board Thermal Insulation.
 - 6. ASTM C1071 - Standard Specification for Fibrous Glass Duct Lining Insulation (Thermal and Sound Absorbing Material).
 - 7. ASTM C1104 - Standard Test Method for Determining the Water Vapor Sorption of Unfaced Mineral Fiber Insulation.
 - 8. ASTM C1290 - Standard Specification for Flexible Fibrous Glass Blanket Insulation Used to Externally Insulate HVAC Ducts.
 - 9. ASTM C1136 - Standard Specification for Flexible, Low Permeance Vapor Retarders for Thermal Insulation.
 - 10. ASTM C1338 - Standard Test Method for Determining Fungi Resistance of Insulation Materials and Facings.

11. ASTM E84 - Surface Burning Characteristics of Building Materials.
12. ASTM E96 - Water Vapor Transmission of Materials.
13. ASTM E119 - Standard Test Methods for Fire Tests of Building Construction and Materials.
14. ASTM G21 - Standard Practice for Determining Resistance of Synthetic Polymeric Materials to Fungi.
15. NFPA 255 - Surface Burning Characteristics of Building Materials.
16. SMACNA - HVAC Duct Construction Standards - Metal and Flexible.
17. UL 181 - Standard for Factory-Made Air Ducts and Air Connectors.
18. UL 723 - Surface Burning Characteristics of Building Materials.
19. ASTM E2336 - Standard for Grease Ducts.
20. ASTM D5590 - - Standard Test Method for Determining the Resistance of Paint Films and Related Coatings to Fungal Defacement by Accelerated Four-Week Agar Plate Assay

1.04 QUALITY ASSURANCE

- A. All ductwork requiring insulation shall be insulated as specified herein and as required for a complete system. In each case, the insulation shall be equivalent to that specified and materials applied and finished as described in these Specifications.
- B. All insulation, jacket, adhesives, mastics, sealers, etc., utilized in the fabrication of these systems shall meet NFPA for fire resistant ratings (maximum of 25 flame spread and 50 smoke developed ratings) and shall be approved by the insulation manufacturer for guaranteed performances when incorporated into their insulation system, unless a specific product is specified for a specific application and is stated as an exception to this requirement. Certificates to this effect shall be submitted along with Contractor's submittal data for this Section of the Specifications. No material may be used that, when tested by the ASTM E84-89 test method, is found to melt, drip or delaminate to such a degree that the continuity of the flame front is destroyed, thereby resulting in an artificially low flame spread rating.
- C. Application Company Qualifications: Company performing the Work of this Section must have minimum three (3) years experience specializing in the trade.
- D. All insulation shall be applied by mechanics skilled in this particular Work and regularly engaged in such occupation.
- E. All insulation shall be applied in strict accordance with these Specifications and with factory printed recommendations on items not herein mentioned. Unsightly, inadequate, or sloppy Work will not be acceptable.

1.05 SUBMITTALS

- A. Product Data:
 1. Provide product description, list of materials, "k" value, "R" value, mean temperature range, and thickness for each service and location.
- B. Record Documents:

1. Submit under provisions of Division 01.

C. Operation and Maintenance Data:

1. Samples: When requested, submit three (3) samples of any representative size illustrating each insulation type.
2. Manufacturer's Installation Instructions: Indicate procedures that ensure acceptable standards will be achieved. Submit certificates to this effect.

1.06 DELIVERY, STORAGE AND HANDLING

- A. Deliver, store, protect, and handle products to the Project Site under provisions of Division 01 and Division 20.
- B. Deliver materials to Site in original factory packaging, labeled with manufacturer's identification including product thermal ratings and thickness.
- C. Store insulation in original wrapping and protect from weather and construction traffic. Protect insulation against dirt, water, chemical, and mechanical damage.
- D. Maintain ambient temperatures and conditions required by manufacturers of adhesives, mastics and insulation cements.

PART 2 - PRODUCTS

2.01 GENERAL

- A. All materials shall meet or exceed all applicable referenced standards, federal, state and local requirements, and conform to codes and ordinances of authorities having jurisdiction.

2.02 MANUFACTURERS

- A. CertainTeed Corporation.
- B. Johns Manville Corporation.
- C. Knauf Corporation.
- D. Owens-Corning.
- E. Armacell North America.
- F. Unifrax 1 LLC. (FyreWrap)
- G. 3M Fire Protection Products (Fire Barrier Duct Wrap 615+)

2.03 INSULATION MATERIALS

- A. Type D1: Flexible glass fiber; ASTM C553 and ASTM C1290; commercial grade; 'k' value of 0.25 at 75 degrees F; 1.5 lb/cu ft minimum density; 0.002 inch foil scrim kraft facing for air ducts.
- B. Type D2: Rigid glass fiber; ASTM C612, Class 1; 'k' value of 0.23 at 75 degrees F; 3.0 lb/cu ft minimum density; 0.002 inch foil scrim kraft facing for air ducts.

- C. Type D3: Ductliner (to be used in return air sound boots only), flexible glass fiber; ASTM C1071; Type II, 'k' value of 0.23 at 75 degrees F; 3.0 lb/cu ft minimum density; coating air side for maximum 4,000 feet per minute air velocity. The airstream surface must be protected with a durable acrylic surface coating specifically formulated to:
1. Be no more corrosive than sterile cotton when tested in accordance with the test method for corrosiveness in ASTM C665.
 2. Absorb no more than 3 percent by weight when tested in accordance with the test method for moisture vapor sorption in ASTM C1104.
 3. Not support the growth of fungus or bacteria, when tested in accordance with the test method for fungi resistance in ASTM C1071, ASTM C1338, ASTM G21, and ASTM G22.
 4. Show no signs of warpage, cracking, delaminating, flaming, smoking, glowing, or any other visibly negative changes when tested in accordance with the test method for temperature resistance in ASTM C411.
 5. Have a flame spread rating of 25 or less and a smoke developed rating of 50 or less when tested in accordance with the test method for surface burning in ASTM E 84.
 6. Meet the sound absorption requirements when tested in accordance with the test method for sound absorption in ASTM C423.
 7. Show no evidence of continued erosion, cracking, flaking, peeling, or delamination when tested in accordance with the test method for erosion resistance in UL181.
- D. Type D4: Fire Rated Grease Duct Insulation (High Temperature Flexible Blanket); 1-1/2-inch thick refractory grade fibrous fire barrier material with minimum service temperature design of 2,000 degrees F; aluminum foil laminated on both sides; with a minimum 'k' value of 0.25 and a minimum density of 6 lbs/cu ft; containing no asbestos. Listed by a nationally recognized testing laboratory (NRTL) UL to meet ASTM E 2336, ASTM E119, and with flame spread/smoke minimum rating of 25 / 50 when tested as per ASTM E84/UL 723.
- E. Type D5: Outdoor Duct Insulation (Closed Cell Flexible Elastomeric Insulation); 1 inch thick material that has a service temperature range from -60 degrees F to 180 degrees F. This outdoor duct insulation meets ASTM C 177 or C 518 and shall have minimum 'k' value of 0.27 Btu-in. / hr-ft²- degrees F at minimum density measurement of 3 lb/cu ft. The insulation and outside surface must be protected with a white Thermo Plastic Rubber Membrane formulated to:
1. Be resistant to UV, and ozone, acid rain, and physical elements produced from outdoor weather per ASTM E 96 Procedure A.
 2. Have a flame spread rating of 25 or less and a smoke developed rating of 50 or less when tested in accordance with the test method for surface burning in ASTM E 84.
 3. Show no evidence of continued erosion, delaminating, cracking, flaking, or peeling when tested in accordance with the test method for erosion resistance in UL181. Be resistant to mold growth resistance, ASTM G 21/C 1338 resistant to fungi, and resistant to bacteria growth per ASTM G 22.
- F. Type D6: Ductliner (to be used in return air sound boots only), flexible glass fiber; ASTM C1071; Type II, 'k' value of 0.23 at 75 degrees F; 3.0 lb/cu ft minimum density; coating air side for maximum 4,000 feet per minute air velocity. The airstream surface must be protected with a durable polyacrylate copolymer emulsion specifically formulated to:

1. Not support the growth of fungus or bacteria, when tested in accordance with the test method for fungi resistance in ASTM D 5590 with "0" growth rating.
2. Act as a fungicidal protective coating: water based, VOC < 50 g/l. Fungicidal coating must be EPA registered for use in HVAC duct systems. Manufacturer: H.B. Fuller Construction Products Inc., Foster 40-20 (white) or 40-30 (black) Fungicidal Protective Coating or approved equal. Coatings may also be used to repair damage to duct liner insulation.

2.04 INSULATION ACCESSORIES

- A. Adhesives: Waterproof vapor barrier type, meeting requirements of ASTM C916; Childers CP-82 or Foster 85-20/85-60.
- B. Weather Barrier: Breather Mastic;, Childers CP-10/CP-11 or Foster 46-50 White..
- C. Vapor Barrier Coating: Permeance - ASTM E 96, Procedure B, 0.08 perm or less at 45-mil dry film thickness, tested at 100F and 50%RH; Foster 30-65 or Childers CP-34
 1. When higher humidity levels may be of concern, only specify the following fungus/mold resistant coating: Foster 30-80 AF (anti fungal). Coating must meet ASTM D 5590 with 0 growth rating**
- D. Reinforcing Mesh: 10x10 or 9x8 glass mesh; Foster Mast a Fab or Childers #10
- E. Jacket: Pre-sized glass cloth, minimum 7.8 oz/sq yd.
- F. Type D4 Insulation Adhesive: Fire resistive to ASTM E84, Childers CP-82 or Foster 85-20.
- G. Impale Anchors: Galvanized steel, 12 gage self-adhesive pad.
- H. Joint Tape: Glass fiber cloth, open mesh.
- I. Tie Wire and Wire Mesh: Annealed steel, 16 gage.
- J. Stainless Steel Banding: 3/4-inch wide, minimum 22 gage, 304 stainless.
- K. Armaflex 520, 520 BLV, or Foster 85-75 contact adhesive.
- L. Armatuff 25 white seal seam tape.

PART 3 - EXECUTION

3.01 PREPARATION

- A. Verify that ductwork has been tested before applying insulation materials.
- B. Verify that surfaces are clean, foreign material removed, and dry.
- C. Maintain required ambient temperature during and after installation for a minimum period of 24 hours.

3.02 INSTALLATION

- A. Installation shall meet or exceed all applicable federal, state and local requirements, referenced standards and conform to codes and ordinances of authorities having jurisdiction.
- B. All installation shall be in accordance with manufacturer's published recommendations.

- C. Extend duct insulation without interruption through walls, floors, and similar penetrations, except where otherwise indicated.
- D. Provide external insulation on all round ductwork connectors to ceiling diffusers and on top of diffusers as indicated in the Ductwork Insulation Application and Thickness Schedule and the Drawings. Secure insulation to the top of ceiling diffusers with UL181B-FX listed polypropylene duct tape. Do not insulate top of ceiling diffuser if it is used in ceiling return air plenum or in an open space with no ceiling.
- E. Flexible and Rigid fiberglass insulation (Types D1 and D2) application for exterior of duct:
1. Secure flexible insulation jacket joints with vapor barrier adhesive, tape. Tape shall be UL181B-FX listed polypropylene duct tape.
 2. Install without sag on underside of ductwork. Use 4-inch wide strips of adhesive on 8-inch centers and mechanical fasteners where necessary to prevent sagging. Seal vapor barrier penetrations by mechanical fasteners with vapor barrier adhesive. Stop and point insulation around access doors and damper operators to allow operation without disturbing wrapping.
 3. Insulate standing seams and stiffeners that protrude through the insulation with 1-1/2 inch thick, unfaced, flexible blanket insulation. Cover with reinforcing mesh and coat with vapor barrier finish coating.
 4. On circumferential joints, the 2-inch flange on the facing shall be secured with 9/16 inch outward clinch steel staples on 2-inch centers, and taped with minimum 3-inch wide strip of glass fabric and finish coating.
 5. Vapor seal all seams, joints, pin penetrations and other breaks with vapor barrier coating reinforced with reinforcing mesh.
- F. Duct Liner (Type D3 or D6) application for interior of return air sound boots:
1. Secure insulation with 100 percent coverage of duct liner adhesive, pins and clips not more than 18 inches on center.
 2. Secure bottom of duct insulation using alternate single and double clips. The first pin will secure the insulation and the second clip will be used to secure the cladding. Isolate the exterior clip from the cladding by using two 1/8 inch closed cell neoprene (Armaflex) washers on either side of the cladding. Pre-drill holes in cladding and avoid contact with pin during installation.
 3. For round duct, secure insulation with 100 percent coverage of duct liner adhesive. Secure cladding with 3/4 inch, 0.020 inch stainless steel bands on 12-inch centers.
 4. For joints and overlaps, fold cladding to form a double thickness hem 2 inches minimum. Seal with a non-shrink, non-hardening sealing compound.
 5. Type D6: Provide fungicidal coating in air handlers ten feet on either side, first ten feet downstream of cooling coils, ten feet downstream of mix boxes, in mechanical rooms or as otherwise specified in potentially high humidity areas in the duct system shall be coated with an fungicidal coating; EPA registered for use in HVAC duct systems at a coverage rate of 80 ft²/gallon.
- G. Insulation (Type D4) application for exterior of grease ducts:

1. External duct wrap system requires two (2) 1.5-inch layers of lightweight, flexible wrap overlapped to provide an effective fire barrier. The barrier is installed in 24-inch or 48-inch wide sections. Insulation pins are welded in certain locations to maintain the fire barrier material up against the duct.
 2. Grease duct doors to be installed so the door can be removed and re installed and meet code requirements.
 3. Install duct wrap as tested per manufacturer's instructions to assure the duct wrap is mechanically attached per the manufacturer's spacing of bands or weld pins.
 4. Vertical and horizontal members of the support hanger system shall be wrapped with one layer of the insulation. Vertical and horizontal portions shall be wrapped independent of one another. The horizontal hanger shall be removed from the vertical support rods and wrapped and then immediately replaced so that an adjacent horizontal support can be removed, wrapped, and reinstalled. The end of the threaded vertical rod shall extend 6-inch past the horizontal member at the beginning of the installation.
 5. Penetrations: Where ducts penetrate fire rated walls, floors and roofs, the duct wrap shall be used in conjunction with a firestop system that is listed by a nationally recognized laboratory and rated for penetration of a rated wall or floor by the fire rated grease duct system used.
- H. Insulation (Type D5) application for outdoor ducts:
1. Horizontal ductwork located outdoors shall be sloped at a minimum 2-degree angle to prevent the accumulation of water on top of the finished insulated duct. Support members that connect directly to the ductwork are to be insulated with this same material. Keep compression or sharp creases of outdoor insulation to a minimum by distributing the weight of the duct resting on horizontal duct support members.
 2. Follow the insulation manufacturer's installation instructions and procedures to assure the ductwork is properly insulated and that the insulation will meet the manufacturer's warranty requirements.
- I. All ductwork, accessories, and all plenums including metal and masonry construction, etc., shall be insulated as indicated on the Drawings, as specified herein and as required for a complete system. In each case, the insulation shall be equal to that specified and materials applied and finished as described in these Specifications.
- J. Flexible ductwork connections to equipment shall not be insulated.
- K. Where vapor barriers are required, the vapor barrier shall be on the outside. Extreme care shall be taken that the vapor barrier is unbroken. Joints, etc., shall all be sealed. Where insulation with a vapor barrier terminates, it shall be sealed off with the vapor barrier being continuous to the surface being insulated. Ends shall not be left raw.
- L. Extreme care shall be taken in insulating high and medium pressure ductwork including all ductwork between the fan discharge and all mixing boxes to ensure the duct is not pierced with sheet metal screws or other fasteners. All high and medium pressure ducts in these Specifications are classified as high velocity ductwork.
- M. Where canvas finish is specified use lagging adhesive/coating to prevent mildew in securing canvas. Do not use wheat paste. Use only anti fungal lagging adhesive that adheres to ASTM D 5590 with 0 growth rating. (Foster 30-36AF, Childers CP-137AF). In addition, cover all exterior canvas-covered insulation with a fire retardant weather barrier mastic.

- N. All supply ductwork in the Project shall be insulated; all exhaust and fume hood exhaust ductwork shall not be insulated, unless used for energy recovery purposes or noted on drawings.
- O. Flexible round ducts shall be factory insulated.

3.03 INSPECTION

- A. Visually inspect the completed insulation installation per manufacturers recommended materials, procedures and repair or replace any improperly sealed joints.
- B. Where there is evidence of vapor barrier failure or "wet" insulation after installation, the damaged insulation shall be removed, duct surface shall be cleaned and dried and new insulation shall be installed.

3.04 DUCTWORK INSULATION APPLICATION AND THICKNESS SCHEDULE

Ductwork System	Application	Insulation Type	Insulation Thickness
Supply Air (Hot, Cold, Combination)	Outside of Mechanical Rooms	D1	2"
	Inside of Mechanical Rooms	D2	1-1/2"
Return Air, Relief Air, and Exhaust Air	All	D1	1"
Outside Air	Treated and Untreated	D1	2"
Kitchen Grease Hood Exhaust Air	All	D4	3"
Duct mounted coils	Inside of Mechanical Rooms	D2	2"
Terminal Unit Heating Coils	All	D1	2"
Supply Air Diffusers	Top of Diffuser	D1	2"
Supply Air Duct	Outdoor Environment	D5	2"
Return, Exhaust Air Duct	Outdoor Environment	D5	1-1/2"
Return Air Sound Boots/Elbows	All	D3	1"

END OF SECTION 23 07 13

E&C Engineers & Consultants Inc.
TX Firm Registration No. F-003068

SECTION 23 31 00

DUCTWORK

PART 1 - GENERAL

1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General Conditions and Division 01 Specification Sections, apply to this Section.
- B. Specifications throughout all Divisions of the Project Manual are directly applicable to this Section, and this Section is directly applicable to them.

1.02 SUMMARY

- A. Provide materials and installation for complete first class HVAC systems; install ductwork, flexible duct, hangers, supports, sleeves, flashings, vent flues, and all necessary accessories as indicated in the Contract Documents. Provide any supplementary items necessary for proper installation that make the systems operable, code compliant and acceptable to the authorities having jurisdiction.

1.03 REFERENCE STANDARDS

- A. The latest published edition of a reference shall be applicable to this Project unless identified by a specific edition date.
- B. All reference amendments adopted prior to the effective date of this Contract shall be applicable to this Project.
- C. All materials, installation and workmanship shall comply with the applicable requirements and standards addressed within the following references:
 - 1. ASHRAE - Handbook of Fundamentals; Duct Design.
 - 2. ASHRAE - Handbook of HVAC Systems and Equipment; Duct Construction.
 - 3. ASTM A 90 - Weight of Coating on Zinc-Coated (Galvanized) Iron or Steel Articles.
 - 4. ASTM E 96 - Standard Test Methods for Water Vapor Transmission of Materials.
 - 5. ASTM A 167 - Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip.
 - 6. ASTM A 525 - General Requirements for Steel Sheet, Zinc-Coated (Galvanized) by the Hot-Dip Process.
 - 7. ASTM A 527 - Steel Sheet, Zinc-Coated (Galvanized) by Hot-Dip Process, Lock Forming Quality.
 - 8. ASTM B209 - Aluminum and Aluminum Alloy Sheet and Plate.
 - 9. NFPA 90A - Installation of Air Conditioning and Ventilating Systems.
 - 10. NFPA 90B - Installation of Warm Air Heating and Air Conditioning Systems.
 - 11. NFPA 96 - Installation of Equipment for the Removal of Smoke and Grease-Laden Vapors from Commercial Cooling Equipment.

12. NFPA 45 – Laboratory Ventilating Systems and Hood Requirements.
13. SMACNA – HVAC Duct Construction Standards.
14. SMACNA – Rectangular Industrial Duct Construction Standards.
15. SMACNA – Round Industrial Duct Construction Standards.
16. SMACNA – HVAC Air Duct Leakage Test Manual.
17. UL 181 - Factory-Made Air Ducts and Connectors.
18. Engineering Design Manual for Air Handling Systems, United McGill Corporation (UMC).
19. Assembly and Installation of Spiral Ducts and Fittings, UMC.
20. Engineering Report No. 132 (Spacing of Duct Hangers), UMC.
21. AWS D1.1 American Welding Society Structural Welding Code.

1.04 INSTALLER QUALIFICATIONS:

- A. Company shall have minimum three years documented experience specializing in performing the work of this section.
- B. Installation of HVAC systems shall be performed by qualified Journeyman.

1.05 DEFINITIONS

- A. Low Pressure
 1. 2 inch W.G. Pressure Class: Ductwork systems up to 2 inch w.g. positive or negative static pressure with velocities less than or equal to 1500 fpm.
- B. Medium Pressure
 1. 3 inch W.G. Pressure Class: Ductwork systems over 2 inch w.g. and up to 3 inch w.g. positive or negative static pressure with velocities less than or equal to 2500 fpm.
 2. 4 inch W.G. Pressure Class: Ductwork systems over 3 inch w.g. and up to 4 inch w.g. positive or negative static pressure with velocities less than or equal to 2500 fpm.
 3. 6 inch W.G. Pressure Class: Ductwork systems over 4 inch w.g. and up to 6 inch w.g. positive or negative static pressure with velocities less than or equal to 2500 fpm.

1.06 SUBMITTALS

- A. Product Data:
 1. Provide the following information for each sheet metal system furnished on the Project:
 - a. System name and type.
 - b. Duct system design pressure.
 - c. Duct material.

- d. Duct gage.
- e. Transverse joint methods.
- f. Longitudinal seam type.
- g. Sealant type.
- h. SMACNA rectangular reinforcement type.
- i. SMACNA intermediate reinforcement type.
- j. SMACNA transverse reinforcement type.

B. Record Documents:

1. Submit Shop Drawings on all items of ductwork, plenums, and casings including construction details and accessories specified herein in accordance with Division 01. Ductwork construction details and materials used for duct sealant, flexible connections, etc. shall be submitted and approved prior to the fabrication of any ductwork.
2. [Option if no Shop Drawings are required: Prepare Shop Drawings for the purpose of coordination with other trades including structural, piping, plumbing, electrical, lighting, and architectural. When Shop Drawings are not required to be submitted for the Project, field sketches and shop tickets must be available to the Owner upon request. Changes required during construction to accommodate coordination issues will be performed at no additional cost to the Owner.]
3. Draw ductwork Shop Drawings on minimum 1/4 inch equal to one foot scale building floor plans and shall indicate duct sizes, material, insulation type, locations of transverse joints, fittings, ductwork bottom elevation, offsets, ductwork specialties, fire and fire/smoke dampers, and other information required for coordination with other trades. Clearly designate the following on the Shop Drawings:
 - a. Clearance dimensions between ducts and or location dimensions from walls, floors, columns, beams and large bore piping.
 - b. Duct materials i.e., stainless steel, galvanized steel, prefabricated fire rated ductwork pressure class ratings of ducts as defined within this specification.
 - c. Duct materials i.e., stainless steel, galvanized steel, prefabricated fire rated ductwork.
 - d. Fire and fire/smoke partitions.
4. Detail Drawings for mechanical rooms and air handling unit locations shall be submitted at a minimum scale of 1/4 inch equal to one foot shall also be included within the Shop Drawings.
5. Coordinate with all other trades and building construction prior to submitting Shop Drawings for review. Indicate location of all supply, return, exhaust, and light fixtures from approved reflected ceiling plans on Shop Drawings.

1.07 DELIVERY, STORAGE AND HANDLING

- A. Deliver products to the Project Site and store and protect products under provisions of Division 01 and Division 20.
- B. Protect materials from rust both before and after installation.

1.08 WARRANTY

- A. All ductwork shown on the Drawings, specified or required for the air conditioning and ventilating systems shall be constructed and erected in a first class workmanlike manner.
- B. The Work shall be guaranteed for a period of one (1) year from the Project Substantial Completion date against noise, chatter, whistling, vibration, and free from pulsation under all conditions of operation. After the system is in operation, should these defects occur, they shall be corrected as directed by the Owner at Contractor's expense.

PART 2 - PRODUCTS

2.01 GENERAL

- A. All materials shall meet or exceed all applicable referenced standards, federal, state and local requirements, and conform to codes and ordinances of authorities having jurisdiction.

2.02 APPLICATION

- A. Ductwork systems shall be constructed in accordance with the following Materials as a minimum standard. Refer to Drawings for any deviation from this Table.

AIR SYSTEM	MATERIAL	MINIMUM PRESSURE CLASSIFICATION ⁽¹⁾
Supply and Return Systems:		
Untreated Outside Air Intake (Louver) to AHU Plenum	304 Stainless Steel	Low Pressure
Treated Outside Air to AHU	Galvanized Steel	Medium Pressure
Single Zone FCU Supply	Galvanized Steel	Low Pressure
Single Zone AHU Supply	Galvanized Steel	Medium Pressure
Mixed Air (AHU Plenum)	Galvanized Steel	Medium Pressure
AHU Discharge/Vertical Supply Riser	Galvanized Steel	Medium Pressure
Vertical Supply Riser to Terminal Unit	Galvanized Steel	Medium Pressure
Terminal Unit Connection	Metal Flexible Duct	As Specified
Terminal Units to Supply Air Device	Galvanized Steel ⁽²⁾	Low Pressure
Return Air Device to Return Distribution	Galvanized Steel ⁽²⁾	Low Pressure
Return Air Distribution	Galvanized Steel	Medium Pressure
Return Air Distribution/Vertical Riser	Galvanized Steel	Medium Pressure
Exhaust Systems:		
Exhaust Air Device to Exhaust Distribution	Galvanized Steel ⁽²⁾	Low Pressure
Exhaust Air Distribution	Galvanized Steel	Medium Pressure
General Exhaust Vertical Riser to Fan	Galvanized Steel	Medium Pressure

B. Notes to Table:

1. Positive pressure unless noted otherwise in Table.
2. Air device connections may be made with insulated flexible duct as specified herein.
3. Verify minimum pressure classification per NFPA 96 requirements.

2.03 DUCTWORK MATERIAL AND CONSTRUCTION

- A. All ductwork indicated on the Drawings, specified or required for the air conditioning and ventilating systems shall be of materials as hereinafter specified unless indicated otherwise on Drawings. All air distribution ductwork shall be fabricated, erected, supported, etc., in accordance with all applicable standards of SMACNA where such standards do not conflict with NFPA 90A and where class of construction equals or exceeds that noted herein.
- B. Ductwork shall be constructed of G-90 coated galvanized steel of ASTM A653 and A924 Standards.
- C. Minimum gage of round, oval or rectangular ductwork shall be 26 gage per SMACNA Standards.
- D. All duct sizes shown on the Drawings are clear inside dimensions. Allowance shall be made for internal lining, where specified, to provide the required free area.
- E. All holes in ducts for damper rods and other necessary devices shall be either drilled or machine punched (not pin punched), and shall not be any larger than necessary. All duct openings shall be provided with sheet metal caps if the openings are to be left unconnected for future connections/phases, otherwise plastic covers are acceptable.
- F. Except for specific duct applications specified herein, all sheet metal shall be constructed from prime galvanized steel sheets and/or coils up to 60 inches in width. Each sheet shall be stenciled with manufacturer's name and gage.
- G. Sheet metal must conform to SMACNA sheet metal tolerances as outlined in SMACNA's "HVAC Duct Construction Standards."
- H. Where ducts are exposed to view (including equipment rooms) and where ducts pass through walls, floors or ceilings; furnish and install sheet metal collars around the duct.
- I. Spin-in fittings shall be as specified under Section 23 33 00 – Ductwork Accessories.
- J. Duct Sealing: All ductwork, regardless of system pressure classification, shall be sealed in accordance with Seal Class A, as referenced in SMACNA Standards. All transverse joints, longitudinal seams, and duct wall penetrations shall be sealed.
 - 1. All seams and joints in shop and field fabricated ductwork shall be sealed by applying one layer of sealant, then immediately spanning the joint with a single layer of 3 inches wide open weave fiberglass scrim tape. Sufficient additional sealant shall then be applied to completely embed the cloth.
 - 2. Sealant shall be water based latex UL 181A-M sealant with flame spread of 0 and smoke developed of 0. Sealants shall be Hard Cast Iron Grip 601, Ductmate Pro Seal, Foster 32-19, Childers CP-146 or Design Polymerics DP 1010.
 - 3. Scrim tape shall be fiberglass open weave tape, 3 inches wide, with maximum 20/10 thread count, similar to Hardcast FS-150.
 - 4. Sealer shall be rated by the manufacturer and shall be suitable for use at the system pressure classification of applicable ductwork.
 - 5. Except as noted, oil or solvent-based sealants are specifically prohibited.
 - 6. For exterior applications, "Uni-Weather" (United McGill Corporation), solvent-based sealant, or Foster 32-19 shall be used.

2.04 RECTANGULAR AND ROUND DUCTWORK

- A. Metal gages listed in SMACNA HVAC Duct Construction Standards, Metal and Flexible Duct, are the minimum gages which shall be used. Select metal gage heavy enough to withstand the physical abuse of the installation. In no case shall ductwork be less than 26 gage per SMACNA Standards.
- B. All longitudinal seams for rectangular duct shall be selected for the specified material and pressure classification. Seams shall be as referenced in SMACNA Standards.
- C. Longitudinal seams in laboratory hood exhaust ducts shall be welded.
- D. All transverse joints and intermediate reinforcement on rectangular duct shall be as shown in SMACNA Standards. Transverse joints shall be selected consistent with the specified pressure classification, material, and other provisions for proper assembly of ductwork.
- E. Spiral round duct and fittings shall be as manufactured by United McGill Sheet Metal Company or approved equivalent. All fittings shall be factory fabricated, machine formed and welded from galvanized sheet metal.
- F. Joints in spiral duct and fittings shall be assembled, suspended, sealed, and taped per manufacturer's published assembly and installation instructions.
- G. Contractor may use DUCTMATE or Ward Industries coupling system, as an option, on rectangular ductwork. The DUCTMATE or Ward Industries system shall be installed in strict accordance with manufacturer's recommendations.
- H. Rectangular ductwork field fabricated offsets shall not exceed 30 degrees.

2.05 FLAT OVAL DUCTWORK AND FITTINGS

- A. Oval ducts shall be spiral flat oval or welded flat oval equivalent to those of United McGill Sheet Metal Company with gage and reinforcing as recommended by the manufacturer. Duct may be shop fabricated or completely welded construction in accordance with SMACNA Standards.
- B. Oval ducts greater than 24 inch x 72 inch shall be longitudinal seam, flat oval duct, rolled, welded and provided in standard lengths of 5 and 10 feet. Transverse joints shall be factory welded or field connected with flanges or slip couplings. Duct will be fabricated from galvanized steel meeting ASTM A 527 standards.
- C. Duct reinforcing angles shall be of sizes specified for same size rectangular duct. Galvanized angles shall be used where standing seams are specified for rectangular duct.
- D. Oval fittings shall comply with requirements, sealing, etc., similar to that specified for round ductwork. Manifold taps may be permitted without increasing the length of run in the branch duct system.
- E. Elbows in oval ducts may be smooth long radius or 5-piece 90-degree elbows and 3-piece 45-degree elbows. Joints in sectional elbows shall be sealed as specified for duct sealing.

2.06 CONICAL BELLMOUTH FITTINGS AND TAPS

- A. Conical bellmouth fittings shall be made from 26-gage G-90 coated galvanized steel. Two-piece construction with a minimum overall length of 6 inches and factory sealed for high-pressure requirements. Average of loss coefficient for sizes 6, 8 and 10 shall be less than 0.055.

- B. Provide each fitting with minimum 24-gage damper plate with locking quadrant operator and sealed end bearings. Damper blade shall be securely attached to shaft to prevent damper from rotating around shaft. Shaft shall be extended to clear insulation.
- C. Provide a flange and gasket with adhesive peel-back paper for ease of application. The fittings shall be further secured by sheet metal screws spaced evenly at no more than 4 inches on center with a minimum of four (4) screws per fitting.
- D. Conical bellmouth fittings shall be Series 3000G as manufactured by Flexmaster U.S.A., Inc. or Buckley Air Products, Inc., "AIR-TITE".

2.07 CASINGS AND PLENUMS - 2 INCH W.G. PRESSURE CLASS

- A. All 2 inch w.g. pressure class casings and plenums for mixed air plenums shall be constructed in accordance with SMACNA Standards.
- B. All casings shall enclose the filter and automatic dampers as shown on the Drawings. Casings shall be fabricated of galvanized sheet metal erected with three-foot center maximum standing seams reinforced with ¼-inch bars. The casing shall be stiffened on three-foot centers maximum with angle irons tack welded in place.
- C. All openings to the casing shall be properly sealed to prevent any air leakage. Access doors shall be installed as indicated on the Drawings and shall be air tight, double skin insulated construction with frames welded in place. Doors shall be rubber gasketed with #390 Ventlok gasketing and equipped with fasteners equal to Ventlok #310 latches and #370 hinges that can be operated from both the inside and the outside.
- D. Casings shall be anchored by the use of angle irons sealed and bolted to the curb and floor of the apparatus casing. Casings shall be tested and provided tight at a pressure of three inches water column.
- E. Insulate per Section 23 07 13.

2.08 CASINGS AND PLENUMS – 6 INCH W.G. PRESSURE CLASS

- A. Shall enclose filters and automatic dampers at air handling unit systems. Casings shall be constructed of cellular, standing seam panels with 3 inch deep reinforced "hat" sections as manufactured by metal deck manufacturers and as described in SMACNA Standards.
- B. All openings to the casing shall be properly sealed to prevent air leakage. Install access doors for easy access to equipment. Access doors shall be air tight, double skin insulated construction with frames welded in place. Doors shall be rubber gasketed with #390 Ventlok gasketing and equipped with fasteners equal to Ventlok #310 latches that can be operated from both the inside and outside. Hinges shall be equivalent to Ventlok #370.
- C. Anchor casing by the use of galvanized angle irons sealed and bolted to the curb and floor of the apparatus casing as indicated in SMACNA Standards.
- D. A fan discharge diffuser plate shall be located on the fan discharge and shall be constructed of 10 gage steel perforated plate installed in 6 inch channel iron frames (8.2#) rigidly supported to withstand the fan discharge velocity. Perforations shall be 3/8 inch (0.375 inch) staggered on 11/16 inch centers (27 percent open area). One section shall be hinged to provide an access door between the discharge side of the fan and the entering side of the coils. After fabrication of the diffuser plate, coat with rust-resistant paint. After installation, touch up diffuser plate and paint channel iron frames with rust-resistant paint.

- E. Provide sufficient access openings to allow access for maintenance of all parts of the apparatus. Access door size shall be as large as feasible for the duty required.
- F. Insulate per Section 23 07 13.

2.09 ELBOWS RECTANGULAR DUCTS

- A. Construct elbows as follows in order of preference:
 - 1. Long radius, unvaned elbows.
 - 2. Short radius, single thickness vaned elbows.
 - 3. Rectangular, double thickness vaned elbows.
- B. Long radius elbows shall have a centerline radius of not less than one and one-half (1-1/2) times the duct width. Short radius elbows shall have a centerline radius of not less than one times the duct width.
- C. Contractor shall have the option to substitute short radius vaned elbows, but shall request the substitution at the time of submittal of Product Data.
- D. Provide turning vanes in all rectangular elbows and offsets.
- E. Job fabricated turning vanes, if used, shall be fabricated of the same gage and type of material as the duct in which they are installed. Vanes must be fabricated for same angle as duct offset. Submit Shop Drawings on factory fabricated and job fabricated turning vanes.
- F. All turning vanes shall be anchored to the cheeks of the elbow in such a way that the cheeks will not breathe at the surfaces where the vanes touch the cheeks. In most cases, this will necessitate the installation of an angle iron support on the outside of the cheek parallel to the line of the turning vanes.
- G. In 90-degree turns that are over 12 inches wide in the plane of the turn, provide and install double thickness vanes on integral side rails. For ducts under 12 inches in width, use single thickness vanes. The installation of the turning vanes shall be as described for single thickness vanes. On other types of turns or elbows, single thickness trailing edge vanes shall be used.

2.10 FLEXIBLE DUCT

- A. Flexible duct shall be used where flexible duct connections are shown on the Drawings to air distribution devices and terminal units and as scheduled under "Ductwork System Applications".
- B. Acoustical Flexible Duct to Diffusers, Grilles, and Terminal Units:
 - 1. Maximum flex duct length 6'-0" (six feet), installed with no more than 90 degrees of bend to diffusers and grilles. Where longer duct runs or more bends are necessary, provide rigid round ductwork.
 - 2. Maximum flex duct length 2'-0" (two feet), installed as a straight run to the inlet of the terminal units.
 - 3. Acoustical flexible duct shall be manufactured with an acoustically rated CPE inner film as the core fabric, mechanically locked by a corrosion-resistant galvanized steel helix.

4. Core shall be factory pre-insulated with a total thermal performance of R-3.5 or greater. Outer jacket shall be a fire retardant polyethylene vapor barrier jacket with a perm rating not greater than 0.10 per ASTM E 96, Procedure A.
5. Duct shall be rated for a minimum positive working pressure of 6 inches w.g. and a negative working pressure of 4 inches w.g. minimum.
6. Temperature range shall be -20 degrees F to 250 degrees F.
7. Duct must comply with the latest NFPA Bulletin 90A and be listed and labeled by Underwriter's Laboratories, Inc., as Class I Air Duct, Standard 181, and meet GSA, FHA and other U. S. Government standards; flame spread less than 25; smoke developed less than 50.
8. Acoustical flexible duct shall be similar to Flexmaster Type 8M for construction and acoustical performance standards.

C. Metal Flexible Duct:

1. May be used for terminal unit connections from sheet metal ductwork where shown on the Drawings.
2. Maximum length 2'-0" (two feet), installed in straight runs only. Where longer duct runs or direction changes are necessary, provide rigid round ductwork.
3. Duct shall be constructed of 0.005 inch thick 3003-H14 aluminum alloy in accordance with ASTM B209. Duct shall be spiral wound into a tube and spiral corrugated to provide strength and flexibility.
4. Core shall be factory pre-insulated with a total thermal performance of R-3.5 or greater. Outer jacket shall be fire retardant metalized vapor barrier jacket of fiberglass reinforced aluminum foil, with a permeance rating not greater than 0.05 per ASTM E96, Procedure A.
5. The duct shall be rated for a minimum positive and negative working pressure of 10 inch w.g.
6. Temperature range shall be -40 degrees F to 250 degrees F.
7. Duct must comply with the latest NFPA Bulletin 90A and be listed and labeled by Underwriter's Laboratories, Inc., as Class I Air Duct, Standard 181, and meet GSA, FHA and other U. S. Government standards; flame spread less than 25; smoke developed less than 50.
8. Metal flexible duct shall be similar to Flexmaster triple lock Type TL-M.

PART 3 - EXECUTION

3.01 INSTALLATION

- A. Installation shall meet or exceed all applicable federal, state and local requirements, referenced standards and conform to codes and ordinances of authorities having jurisdiction.
- B. All installation shall be in accordance with manufacturer's published recommendations.
- C. Cleanliness:
 1. Before installing ductwork, wipe ductwork to a visibly clean condition.

2. During construction, provide temporary closures of metal or taped polyethylene on open ductwork and duct taps to prevent construction dust or contaminants from entering ductwork system. Seal ends of ductwork prior to installation to keep ductwork interior clean. Remove closures only for installation of the next duct section.
 3. For ductwork supplying Operating Rooms and other Critical Care areas, sanitize ductwork with a biocidal agent EPA approved for HVAC systems immediately prior to sealing ductwork.
 4. During duration of construction, maintain the integrity of all temporary closures until air systems are activated.
- D. Provide openings in ductwork where required to accommodate thermometers, controllers and other devices. Provide pitot tube openings where required for testing of systems, complete with metal can with spring device or screw to ensure against air leakage. Where openings are provided in insulated ductwork, install insulation material inside a metal ring. Sleeve of pitot tube opening shall be no more than one inch long. Opening shall be one inch wide to accept pitot tube.
- E. Locate ducts with sufficient space around equipment to allow normal operating and maintenance activities.
- F. Slope underground ducts to plenums or low pump out points at 1:500. Provide access doors for inspection.
- G. Coat buried, metal ductwork without factory jacket with one coat and seams and joints with additional coat of asphalt base protective coating.
- H. Set plenum doors 6 to 12 inches above floor. Arrange door swings so that fan static pressure holds door in closed position.
- I. Provide residue traps in kitchen hood exhaust ducts at base of vertical risers with provisions for cleanout. Use stainless steel for ductwork exposed to view and stainless steel for ducts where concealed.
- J. All visible welds in ductwork between biosafety cabinets, canopy hoods and fume hoods and the ceiling shall be ground and polished.
- K. Slope duct toward grilles for moisture-laden ducts. Provide drain and trap at elbow of main moisture exhaust duct system.
- L. Project inspector shall be notified to inspect all field fabricated offsets before cover-up or external insulation is applied.
- M. Flexible Duct:
1. The terminal ends of the duct core shall be secured by compression coupling or stainless steel worm gear type clamp.
 2. Fittings on terminal units and on sheet metal duct shall have flexible duct core slipped over duct and coupling or clamp tightened, then connection sealed with sealant. Insulation of flexible duct shall be slipped over connection to point where insulation abuts terminal unit or insulation on duct.
 3. These insulation connections shall be sealed by embedding fiberglass tape in the sealant and coating with more sealant to provide a vapor barrier.

- N. Support flexible ducts as per SMACNA standards to prevent sags, kinks and to have 90 degree turns.
- O. Hangers and Supports:
1. All ductwork supports shall be in accordance with Table 4-1 (rectangular duct) and Table 4-2 (round duct) of the SMACNA Standards, with all supports directly anchored to the building structure.
 2. Rectangular duct shall have at least one pair of supports on minimum 8'-0" (eight feet) centers. All horizontal round and flat oval ducts shall have duct hangers spaced 10'-0" (ten feet) maximum.
 3. Lower attachment of hanger to duct shall be in accordance with Table 4-4 of the SMACNA Standards.
 4. Vertical ducts shall be supported where they pass through the floor lines with 1-1/2 inch x 1-1/2 inch x 1/4 inch angles for duct widths up to 60 inches. Above 60 inches in width, the angles must be increased in strength and sized on an individual basis considering space requirements.
 5. Hanger straps on duct widths 60 inches and under shall lap under the duct a minimum of 1 inch and have minimum of one fastening screw on the bottom and two on the sides.
 6. Hanger straps on duct widths over 60 inches shall be bolted to duct reinforcing with 3/8 inch bolts minimum.

3.02 DUCTWORK SYSTEM CLEANING

- A. If the system has been operated without scheduled filters or if the integrity of temporary closures has been compromised, Contractor shall have ductwork cleaned according to National Air Duct Cleaners Association (NADCA) Standards by a Certified Regular Member of the NADCA.
1. For ductwork supplying Clean Rooms or patient care areas, also sanitize the ductwork interior per NADCA standards with a biocidal agent approved by the EPA for use in HVAC Systems.
- B. Before turning the installation over to the Owner, Contractor shall certify that the air handling systems have only been operated with scheduled filters in place. Otherwise, Contractor shall present evidence that the ductwork was cleaned as required above.

3.03 TESTING

- A. All medium and high pressure duct systems (positive or negative) shall be pressure tested according to SMACNA test procedures (HVAC Air Duct Leakage Test Manual). Notify Owner minimum seven (7) calendar days in advance of leakage testing.
1. Design pressure for testing ductwork shall be determined from the maximum pressure generated by the fan at the nominal motor horsepower selected.
 2. Total allowable leakage shall not exceed 1 percent of the total system design airflow rate.
 3. When partial sections of the duct system are tested, the summation of the leakage for all sections shall not exceed the total allowable leakage.
 4. Leaks identified during leakage testing shall be repaired by:

- a. Complete removal of the sealing materials.
 - b. Thorough cleaning of the joint surfaces.
 - c. Installation of multiple layers of sealing materials.
5. The entire ductwork system shall be tested, excluding connections upstream of the terminal units (i.e. ductwork shall be capped immediately prior to the terminal units, and tested as described above).
 6. After testing has proven that ductwork is installed and performs as specified, the terminal units shall be connected to ductwork and connections sealed with extra care. Contractor shall inform the Owner when joints may be visually inspected for voids, splits, or improper sealing of the joints. If any leakage exists in the terminal unit connections/joints after the systems have been put into service, leaks shall be repaired as specified for other leaks.
 7. Fixed flow measurement devices (i.e. orifice tubes, nozzles, etc.) shall have current calibration documentation showing that the device was verified to a National Institute Of Standards and Technology (NIST) standard within the previous five years or as recommended by the manufacture and be accurate to at least +/- 2% of reading.
 8. Pressure measurement instrumentation (i.e. manometer) shall have current calibration documentation showing that the device was verified to a NIST standard within the previous year or as recommended by the manufacture. Instrumentation shall have an accuracy of at least +/- 2% of reading and have a resolution of 2:1 with respect to the measured pressure (i.e. resolution of 0.01 measured 0.1).
- B. All low-pressure duct systems (positive or negative) shall be inspected for visible and audible signs of leakage.
1. Leaks identified by inspection shall be repaired by:
 - a. Complete removal of the sealing materials.
 - b. Thorough cleaning of the joint surfaces.
 - c. Installation of multiple layers of sealing materials.
 2. Discrepancies found during testing and balancing between duct traverses and diffuser/grille readings shall result in re-inspection, repair and retest until discrepancies are eliminated.
- C. At the option of the Owner, if documented in writing, Contractor may be allowed to eliminate testing of terminal units by capping the supply ductwork prior to the terminal units, then inspecting the connection to the terminal units when complete. This option may only be exercised by the Owner, only if documented in writing prior to testing.]
- D. Ductwork leakage testing and/or inspection shall be performed prior to installation of external ductwork insulation.

END OF SECTION 23 31 00

E&C Engineers & Consultants Inc.
TX Firm Registration No. F-003068

SECTION 23 33 00
DUCTWORK ACCESSORIES

PART 1 - GENERAL

1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General Conditions and Division 01 Specification Sections, apply to this Section.
- B. Specifications throughout all Divisions of the Project Manual are directly applicable to this Section, and this Section is directly applicable to them.

1.02 SUMMARY

- A. Perform all Work required to provide and install the following ductwork accessories indicated by the Contract Documents with supplementary items necessary for proper installation.
 - 1. Airflow control dampers and spin-in fittings.
 - 2. Fire dampers, smoke dampers, and combination fire and smoke dampers.
 - 3. Flexible duct connections.
 - 4. Duct access doors.
 - 5. Screens
 - 6. Duct test holes.
 - 7. Guy wire systems.

1.03 REFERENCE STANDARDS

- A. The latest published edition of a reference shall be applicable to this Project unless identified by a specific edition date.
- B. All reference amendments adopted prior to the effective date of this Contract shall be applicable to this Project.
- C. All materials, installation and workmanship shall comply with the applicable requirements and standards addressed within the following references:
 - 1. AMCA 500D – Laboratory Method of Testing Dampers for Rating.
 - 2. AMCA 500L – Laboratory Method of Testing Louvers for Rating.
 - 3. NFPA 90A - Installation of Air Conditioning and Ventilating Systems.
 - 4. NFPA 101 - Life Safety Code.
 - 5. SMACNA - HVAC Duct Construction Standards.
 - 6. UL 33 - Heat Responsive Links for Fire-Protection Service.
 - 7. UL 555 – Standard for Fire Dampers.

8. UL 555C – Standard for Ceiling Dampers.
9. UL 555S – Standard for Smoke Dampers.

1.04 SUBMITTALS

A. Product Data:

1. Provide product data for shop fabricated assemblies including, but not limited to, volume control dampers, duct access doors, and duct test holes. Provide product data for hardware used.

B. Record Documents:

1. Fire Dampers: The damper manufacturer's literature submitted for approval prior to the installation shall include performance data developed from testing in accordance with AMCA 500D standards and shall show the pressure drops for all sizes of dampers required at anticipated air flow rates. Maximum pressure drop through fire damper shall not exceed 0.05-inch water gauge.
2. Combination Fire/Smoke Dampers: Assign identification numbers for each damper with corresponding number noted on Drawings. Provide air quantity, size, free area of damper, pressure drop and proposed velocity through each damper. Provide manufacturer's data of damper and its accessories or options. At Owner's request, provide two (2) dampers (18 inch x 12 inch) for the purpose of illustrating damper operation to Owner's operating and maintenance personnel.

PART 2 - PRODUCTS

2.01 GENERAL

- A. All materials shall meet or exceed all applicable referenced standards, federal, state and local requirements, and conform to codes and ordinances of authorities having jurisdiction.

2.02 MANUFACTURERS

A. Dampers:

1. Greenheck.
2. Louvers and Dampers, Inc.
3. Nailor Industries.
4. Prefco.
5. Ruskin.
6. Portorff

B. Regulators, Locking Quadrants:

1. Ventfabrics
2. Mercer Rubber

2.03 AIR FLOW CONTROL DAMPERS

- A. Furnish and install dampers where shown on the Drawings and wherever necessary for complete control of airflow, including all supply, return, outside air, and exhaust branches, "division" in main supply, return and exhaust ducts, and each individual air supply outlet. Where access to dampers through a permanent suspended ceiling (gypsum board) is necessary, the Contractor shall be responsible for the proper location of the access doors.
- B. Dampers larger than three (3) square feet in area shall be controlled by a self-locking splitter damper assembly.
- C. Volume damper blades shall not exceed 48 inches (48") in length or twelve inches (12") in width and shall be of the opposed interlocking type. The blades shall be of not less than No. 16 gage galvanized steel supported on one-half inch (1/2") diameter rust-proofed axles. Axle bearings shall be the self-lubricating ferrule type.
- D. Volume dampers and other manual dampers shall be carefully fitted, and shall be manually controlled by damper regulators as follows:
 - 1. On exposed uninsulated ductwork the locking quadrant shall be made with a base plate of 16-gage cold-rolled steel and a heavy die cast handle designed with a 3/8 inch bearing surface. A 1/4 inch-20 zinc plated wing nut shall firmly lock the handle in place.
 - 2. On exposed externally insulated ductwork the regulator shall be 4-1/4 inch diameter, for 1/2 inch rod, designed for use on duct with insulation thickness specified for duct, and shall have four (4) 3/16 inch holes provided to rivet or screw regulator to the duct surface. The flange that covers the raw edge of the insulation shall be high enough so that it slightly compresses the insulation and holds insulation in place. The handle shall be 3/8 inch above the flange, and shall easily turn without roughing up the insulation.
 - 3. On concealed ductwork above inaccessible ceilings, the regulator shall be 2-5/8 inch diameter chromium plated cover plate that telescopes into the base, for 1/2 inch rod. Regulator shall be cast into a box for mounting in ceilings. Base shall be 1-1/2 inch deep. The cover shall be secured by two screws that can be easily removed for damper adjustment.
 - 4. Furnish and install end bearings for the damper rods on the end opposite the quadrant.
- E. Spin-in fittings may be used for duct taps to air devices and shall include dampers on all duct to air devices (diffusers and grilles) even though a volume damper is specified for the air device. Spin-in fittings shall be similar to Flexmaster FLD with BO3 including a 2 inch buildout, nylon bushings, locking quadrant similar to Duro Dyne KR-3, and a 3/8 inch square rod connected to the damper with U-bolts. Spin-in fittings shall be sealed at the duct tap with sealant as specified herein. Determine location of spin-in fittings after terminal units are hung or after location of light fixtures are confirmed to minimize flexible duct lengths and sharp bends.

2.04 FIRE DAMPERS

- A. Each fire damper shall be constructed and tested in accordance with Underwriters Laboratories Safety Standard 555, latest edition. Dampers shall possess a 1-1/2 hour or 3 hour (as appropriate for the construction shown in the architectural Drawings) protection rating, 160 or 165 degrees F fusible link, and shall bear a U.L. label in accordance with Underwriters' Laboratories labeling procedures. Construct fire dampers such that damper frame material and curtain material are galvanized.
- B. Fire dampers shall be curtain blade type and damper shall be constructed so that the blades are out of the air stream to provide 100 percent free area of duct in which the damper is housed.

- C. Equip fire dampers for vertical or horizontal installation as required by location shown on Drawings. Install fire dampers in wall and floor openings utilizing steel sleeves, angles and other material and practices as required to provide an installation equivalent to that utilized by the manufacturer when the respective dampers were tested by Underwriters Laboratories. Mounting angles shall be minimum 1-1/2 inch by 1-1/2 inch by 14 gage and bolted, tack welded or screwed to the sleeve at maximum spacing of 12 inches and with a minimum of two connections at all sides. Mounting angles shall overlap at least equal to the duct gage as defined by the appropriate SMACNA Duct Construction Standard, latest edition, and as described in NFPA 90A. The entire assembly, following installation, shall be capable of withstanding 6 inch water gauge static pressure.
- D. All fire dampers shall be dynamic rated type.
- E. Completely seal the damper assembly to the building components using manufacturer recommended material(s).

2.05 COMBINATION FIRE/SMOKE DAMPERS

- A. Each combination fire/smoke damper shall be 1-1/2 hour fire rated under UL Standard 555, Current Edition, and shall be further classified by Underwriters Laboratories as a Leakage Rated Damper for use in smoke control systems under the latest version of UL555S, and bear a UL label attesting to same. Damper manufacturer shall have tested and qualified with UL, a complete range of damper sizes covering all dampers required by this Specification. Testing and UL qualifying a single damper size is not acceptable. The leakage rating under UL555S shall be no higher than Leakage Class I (4 CFM per square foot at one-inch water gauge pressure and 8 CFM per square foot at 4 inches water gauge pressure). Maximum air pressure drop through each combination fire/smoke damper shall not exceed 0.10-inch water gauge at the design air quantity. (Note that this may require a larger damper than the connected duct size.) All ratings shall be dynamic.
- B. Damper frame shall be minimum 20-gage galvanized steel formed into a structural hat channel shape with tabbed corners for reinforcement, as approved in testing by Underwriters Laboratories. Bearings shall be integral high surface area non electrolytic materials construction to incorporate a friction free frame blade lap seal, or molybdenum disulfide impregnated stainless steel or bronze oilite sleeve type turning in an extruded hole in the frame or an extruded frame raceway. Dampers may be either parallel or opposed blade type. Blades shall be constructed with a minimum of 14-gage equivalent thickness. Blade edge seal material shall be able to withstand 450 degrees F. Jamb seals shall be flexible stainless steel compression type or lap seal type.
- C. In addition to the leakage ratings specified herein, combination fire/smoke dampers and their operators shall be qualified under UL555S to an elevated temperature of 350 degrees F. Electric operators shall be installed by the damper manufacturer at the time of damper fabrication. Damper and operator shall be supplied as a single entity that meets all applicable UL555 and UL555S qualifications for both dampers and operators. Manufacturer shall provide a factory-assembled sleeve. Sleeve shall be minimum 20-gage for dampers where neither width nor height exceeds 48 inches or 16-gage where either dimension equals or exceeds 48 inches.
- D. As part of the UL qualification, dampers shall have demonstrated a capacity to operate (open and close) under HVAC system operation conditions, with pressures at least 4 inches water gauge in the closed position, and 2500 fpm air velocity in the open position.

- E. Each combination fire/smoke damper, except as noted hereinafter, shall be equipped with a UL Classified firestat/releasing device. The firestat/releasing device shall electrically (24 VAC) and mechanically (pneumatically) lock the damper in a closed position when the duct temperatures exceed 165 degrees F and still allow the appropriate authority to operate the damper as may be required for smoke control functions. Damper must be operable while the temperature is above 350 degrees F. Actuator/operator package shall include two damper position indicator switches linked directly to damper blade to provide capability of remotely indicating damper position. One switch shall close when the damper is fully open, and the other switch shall close when the damper is fully closed. The firestat/releasing device and position indicator switches shall be capable of interfacing electrically with the smoke detectors, building fire alarm system, and remote indicating/control stations or building automation system (BAS).
- F. Damper releasing device shall be mounted within the airstream. Device shall be activated and the damper shall close and lock when subjected to duct temperatures in excess of approximately 285 degrees F.
- G. Motors for operation of smoke dampers shall be smoke system fail safe, spring return normally open supplies and normally closed returns, or as indicated on the Drawings, and shall be furnished and installed by the damper manufacturer as required by the U.L. rating mentioned above. Motors shall be electric or pneumatic to match the type of temperature control system specified elsewhere in this Specification. Furnish all required relays, EP switches, wiring piping and other labor and material necessary to completely interconnect the smoke detector system.
- H. Furnish each damper in a square or rectangular configuration. Furnish and install sleeves manufactured by the approved damper manufacturer for each damper. Construct sleeves with square or rectangular to square, rectangular, round, or oval adapters as required. Dampers shall be installed in the sleeves in accordance with manufacturer's U.L. installation instructions. The entire assembly, following installation, shall operate smoothly and be capable of withstanding 6 inch water gauge static pressure.
- I. Each combination fire/smoke damper shall be equipped with a Damper Test Switch. The damper test switch will have the ability to "cycle test" the fire/smoke damper by pushing and holding the test button until the damper has cycled.
- J. All combination fire/smoke dampers shall be dynamic type.
- K. Completely seal the damper assembly to the building components using manufacturer recommended material(s).

2.06 SMOKE DAMPERS

- A. Each smoke damper shall be dynamic rated type and shall be further classified by Underwriters Laboratories as a Leakage Rated Damper for use in smoke control systems under the latest version of UL555S, and bear a UL label attesting to same. Damper manufacturer shall have tested, and qualified with UL, a complete range of damper sizes covering all dampers required by this Specification. Testing and UL qualifying a single damper size is not acceptable. Leakage rating under UL555S shall be no higher than Leakage Class I (4 CFM per square foot at one-inch water gauge pressure and 8 CFM per square foot at 4 inches water gauge pressure). Maximum air pressure drop through each smoke damper shall not exceed 0.10-inch water gauge at the design air quantity. (Note that this may require a larger damper than the connected duct size.) All ratings shall be dynamic.

- B. Damper frame shall be minimum 16ga galvanized formed into a structural hat channel shape with corner braces for reinforcement, as approved in testing by Underwriters Laboratories. Bearings shall be stainless steel sleeve type turning in an extruded hole in the frame or an extruded frame raceway. Dampers shall be opposed blade type. Blades shall be airfoil shaped double skin construction. Blade edge seal material shall be silicone rubber designed to withstand 450 degrees F. Jamb seals shall be aluminum flexible metal compression type.
- C. In addition to the leakage ratings specified herein, smoke dampers and their operators shall be qualified under UL555S to an elevated temperature of 350 degrees F. 120 VAC electric operators shall be installed by the damper manufacturer at the time of damper fabrication. Damper and operator shall be supplied as a single entity that meets all applicable UL555 and UL555S qualifications for both dampers and operators.
- D. As part of the UL qualification, dampers shall have demonstrated a capacity to operate (open and close) under HVAC system operation conditions, with pressures of at least 4 inches water gauge in the closed position, and 2000 fpm air velocity in the open position.
- E. The damper must be operable while the temperature is above 350 degrees F. The actuator/operator package shall include two damper position indicator switches linked directly to damper blade to provide capability of remotely indicating damper position. One switch shall close when the damper is fully open, and the other switch shall close when the damper is fully closed. Position indicator switches shall be capable of interfacing electrically with the smoke detectors, building fire alarm systems, and remote indicating/control stations (BAS).
- F. Motors for operation of smoke dampers shall be smoke system fail safe, spring return normally open supplies and normally closed returns, or as indicated on the Drawings, and shall be furnished and installed by the damper manufacturer as required by the UL rating mentioned above. Motors shall be (electric) or (pneumatic) to match the type of temperature control system specified elsewhere in this Specification. Furnish all required relays, EP switches, wiring piping and other labor and material necessary to completely interconnect the smoke detector system.
- G. Furnish each damper in a square or rectangular configuration. Furnish and install sleeves manufactured by the approved damper manufacturer for each damper. Construct sleeves with square or rectangular to square, rectangular, round, or oval adapters as required. Install dampers in the sleeves in accordance with manufacturer's UL installation instructions. Entire assembly, following installation, shall operate smoothly and be capable of withstand 6 inch water guage static pressure.
- H. Each smoke damper shall be equipped with a Damper Test Switch. The damper test switch will have the ability to "cycle test" the smoke damper by pushing and holding the test button until the damper has cycled.
- I. All smoke dampers shall be dynamic type.
- J. Completely seal the damper assembly to the building components.

2.07 FLEXIBLE CONNECTIONS

- A. Where ducts connect to, flexible connections shall be made using "Flexmaster TL-M" or "Ventglas" fabric that is temperature-resistant, fire-resistant, waterproof, mildew-resistant and practically airtight, weighing approximately thirty ounces (30 oz.) per square yard. Ventglas is good for connections for inside building environments where ultra-violet light is not present.

- B. Material used outdoors shall be resistant to ultra-violet sunrays. There shall be a minimum of one-half inch (1/2-inch) slack in the connections, and a minimum of two and one-half inches (2-1/2-inch) distance between the edges of the. This does not apply to air handling units with internal isolation. A more rugged flexible material that is resistant to ultra violet rays needs to be used when connecting an exhaust fan or exhaust air plenum to ductwork. Mercer Rubber supplies a more durable flex connection for outdoor use.
- C. Connections to Chemical Fume Hoods
 - 1. Flexible connections shall be made using a coupling with stainless steel bands as manufactured by Fernco, Inc.

2.08 ACCESS DOORS

- A. Furnish and install in the ductwork, hinged rectangular, pressure relief, or round "spin-in" access doors to provide access to all fire dampers, mixed air plenums, steam reheat coils (install upstream), automatic dampers, etc.
- B. Where ductwork is insulated, access doors shall be double skin doors with one inch (1") of insulation in the door.
- C. Where duct size permits, doors shall be eighteen inches (18") by sixteen inches (16"), or eighteen inches in diameter, and shall be provided with Ventlok No. 260 latches (latches are not required in round doors).
- D. Latches for rectangular doors smaller than 18 inch x 16 inch shall be Ventlok No. 100 or 140.
- E. Doors for zone heating coils shall be Ventlok, stamped, insulated access doors, minimum 10 inch x 12 inch, complete with latch and two (2) hinges, or twelve inches (12") in diameter.
- F. Round access doors shall be "Inspector Series" spin-in type door as manufactured by Flexmaster USA.
- G. Grease duct access doors shall be as manufactured by Dura Systems Barriers Inc.
- H. Doors for personnel access to ductwork shall be nominal twenty-four inches (24") in diameter. Doors may be fabricated in a local approved sheet metal shop in accordance with SMACNA Standards.
- I. Where access doors are installed above a suspended ceiling, this Contractor shall be responsible for the proper location of ceiling access doors.

2.09 SCREENS

- A. Furnish and install screens on all duct, fan, etc., openings furnished by this Contractor which lead to, or are located outdoors.
- B. Screens shall be No. 16 gage, one-half inch (1/2") mesh in removable galvanized steel frame.
- C. Provide safety screens meeting OSHA requirements for protection of maintenance personnel on all fan inlets and fan outlets to which no ductwork is connected.

2.10 GUY WIRE SYSTEM

- A. Provide 1/4-inch diameter American Aircraft Steel Cable (plastic coated) with clip for vertical stack off utility fans on roof, with eyebolts for attachment to anchor systems on the roof.

PART 3 - EXECUTION

3.01 INSTALLATION

- A. Installation shall meet or exceed all applicable federal, state and local requirements, referenced standards and conform to codes and ordinances of authorities having jurisdiction.
- B. All installation shall be in accordance with manufacturer's published recommendations.
- C. Provide balancing dampers at points on low pressure supply, return, and exhaust systems where branches are taken from larger ducts as required for air balancing.
- D. Provide all dampers furnished by the BAS Provider in strict accordance with manufacturer's written installation instruction and requirements of these Specifications.
- E. Provide fire dampers, and combination fire and smoke dampers at locations indicated, where ducts and outlets pass through fire rated components. Install with required perimeter mounting angles, sleeves, breakaway duct connections, corrosion resistant springs, bearings, bushings and hinges.
 - 1. Instructions to A/E and Contractor:
 - a. Fire dampers, smoke dampers and combination fire smoke dampers should not be installed where ducts pass through non fire/smoke rated architectural or structural components. Remove all fire and smoke dampers and combination fire smoke dampers from non-fire rated structural architectural or structural.
- F. Provide backdraft dampers on exhaust fans or exhausts ducts where indicated. Install dampers so that they will open freely.
- G. Flex connectors are not required at equipment with internally isolated fans. Cover connections to medium and high pressure fans with leaded vinyl sheet, held in place with metal straps where noted on the Owner's drawings.
- H. Provide duct access doors for inspection and cleaning before and after duct mounted filters, coils, fans, automatic dampers, at fire dampers, and elsewhere as indicated on Drawings. Provide minimum 8 x 8 inch (200 x 200 mm) size for hand access, 18 x 18 inch (450 x 450 mm) size for shoulder access, and as indicated.
- I. Provide duct test holes where indicated and where required for testing and balancing purposes.
 - 1. Furnish and install Ventlok No. 699 instrument test holes in the return air duct and in the discharge duct of each fan unit.
 - 2. Install test holes in locations as required to measure pressure drops across each item in the system, e.g., outside air louvers, filters, fans, coils, intermediate points in duct runs, etc.
- J. Access doors as specified elsewhere shall be provided for access to all parts of the fire and combination fire and smoke dampers. Doors shall open not less than 90 degrees following installation and shall be insulated type where installed in insulated ducts.
- K. Install each fire and combination fire and smoke damper square and true to the building. The installation shall not place pressure on the damper frame, but shall enclose the damper as required by UL555 and UL555S.

3.02 TESTING

- A. After each fire damper, smoke damper and combination fire and smoke damper has been installed and sealed in their prescribed openings and prior to installation of ceilings, Contractor shall, as directed by Owner, activate part or all dampers as required to verify "first-time" closure. The activation must be scheduled as part of the commissioning and witnessed by an institutional representative.
- B. Activation of damper shall be accomplished by manually operating the resettable link, disconnecting the linkage at the fire damper fusible link, and manually operating the fire/smoke damper through the pneumatic or electronic controls as appropriate.
- C. Failure of damper to close properly and smoothly on the first attempt will be cause to replace the entire damper assembly.
- D. Coordinate smoke damper system interlock requirements with the fire alarm system.

END OF SECTION 23 33 00

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SECTION 23 37 00
AIR OUTLETS AND INLETS

PART 1 - GENERAL

1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General Conditions and Division 01 Specification Sections, apply to this Section.
- B. Specifications throughout all Divisions of the Project Manual are directly applicable to this Section, and this Section is directly applicable to them.

1.02 SUMMARY

- A. Perform all Work required to provide and install diffusers, diffuser boots, registers/grilles, louvers, louver penthouses, roof hoods, and goosenecks indicated by the Contract Documents with supplementary items necessary for proper installation.

1.03 REFERENCE STANDARDS

- A. The latest published edition of a reference shall be applicable to this Project unless identified by a specific edition date.
- B. All reference amendments adopted prior to the effective date of this Contract shall be applicable to this Project.
- C. All materials, installation and workmanship shall comply with the applicable requirements and standards addressed within the following references:
 - 1. AMCA 500 - Test Method for Louvers, Dampers and Shutters.
 - 2. ANSI/NFPA 90A - Installation of Air Conditioning and Ventilating Systems.
 - 3. ARI 890 – Rating of Air Diffusers and Air Diffuser Assemblies.
 - 4. ASHRAE 70 - Method of Testing for Rating the Air Flow Performance of Outlets and Inlets.
 - 5. SMACNA 1035 - HVAC Duct Construction Standards - Metal and Flexible.

1.04 QUALITY ASSURANCE

- A. Test and rate performance of air outlets and inlets in accordance with ASHRAE 70.
- B. Test and rate performance of louvers in accordance with AMCA 500.

1.05 SUBMITTALS

- A. Product Data:
 - 1. Submit product data and Shop Drawings, indicating type, size, location, application, noise level, finish, and type of mounting.
 - 2. Review requirements of outlets and inlets as to size, finish, and type of mounting prior to submitting product data.

B. Operation and Maintenance Data:

1. Submit manufacturer's installation instructions under provisions of Division 01.

PART 2 - PRODUCTS

2.01 GENERAL

- A. All materials shall meet or exceed all applicable referenced standards, federal, state and local requirements, and conform to codes and ordinances of authorities having jurisdiction.
- B. Grilles, registers and diffusers shall be as scheduled on the Drawings Grilles, registers and diffusers shall be provided with sponge rubber or soft felt gaskets where noted on the Drawings Grilles, slot diffusers and laminar flow bars shall not be internally insulated. If a manufacturer other than the one scheduled is used, the sizes shown on the Drawings shall be checked for performance, noise level, face velocity, throw, pressure drop, etc., before the submittal is made. Selections shall meet the manufacturer's own published data for the above performance criteria. The throw shall be such that the velocity at the end of the throw in the five (5) foot occupancy zone will not exceed 50 fpm nor be less than 25 fpm except where indicated otherwise. Noise levels shall not exceed those published in ASHRAE for the type of space being served (NC level). In the vicinity of lab hoods, terminal velocity at face of hood shall not exceed 20 fpm.
- C. Locations of air distribution devices on Drawings are approximate and shall be coordinated with other trades to make symmetrical patterns and shall be influenced by the established general pattern of the lighting fixtures or architectural reflected ceiling plan, but primarily located to maintain proper air distribution. Where called for on Drawings, grilles, registers and diffusers shall be provided with deflecting devices and manual dampers. These grilles, registers, and diffusers shall be the standard product of the manufacturer, and subject to review by the Architect.
- D. Provide a frame compatible with the type of ceiling or wall in which the devices are installed. Refer to Architectural Drawings for exact type of ceiling specified.
- E. Coordinate color and finish of the devices with the Architect.

2.02 MANUFACTURERS

- A. Grilles, Registers, and Diffusers:
 1. Krueger Manufacturing Company.
 2. Titus Products.
 3. Price Industries.
 4. Nailor Industries.
 5. MetalAire
- B. Louvers:
 1. American Warming and Ventilating.
 2. Ruskin.
 3. Greenheck.

4. Arrow.
- C. Roof Hoods:
 1. Greenheck.
 2. Cook.
 3. Acme.

2.03 ROUND CEILING DIFFUSERS

- A. Round, adjustable pattern, stamped or spun, multicore type diffuser to discharge air in 360-degree pattern, with sector baffles where indicated.
- B. Project diffuser collar above ceiling face and connect to duct with duct ring. In plaster ceilings, provide plaster ring.
- C. Fabricate of aluminum, unless otherwise noted, with factory baked enamel, off-white finish.
- D. Provide multi-louvered equalizing grid where noted on Drawings.

2.04 RECTANGULAR CEILING DIFFUSERS

- A. Rectangular, full louvered face, directional, removable multi-core type diffuser to discharge air in 360-degree pattern. Neck size shall be as scheduled on the Drawings. Provide filler panels, where required, for directional throw diffusers.
- B. Fabricate frame and blades of extruded aluminum with factory baked enamel, off-white finish.
- C. Provide multi-louvered equalizing grid .where noted on Drawings
- D. Provide round neck connection as scheduled on Drawings.

2.05 PERFORATED FACE CEILING DIFFUSERS

- A. Perforated face with fully adjustable pattern and removable face.
- B. Fabricate of aluminum with factory baked enamel, off-white finish.
- C. Provide multi-louvered equalizing grid where noted on Drawings.
- D. Provide round neck connection as scheduled on Drawings.

2.06 SQUARE PANEL FACE SUPPLY AND RETURN AIR CEILING DIFFUSER

- A. Architectural diffuser with a square panel centered within a square housing similar to the Titus OMNI model. Drawings that depict two-way and three-way throw options are achieved with the use of filler panel (where required) for directional throw diffusers.
- B. Opposed blade volume dampers shall be provided with the diffuser, if scheduled on the Drawings. The volume damper design shall be similar to the Titus AG-75.
- C. Although the manufacturers show this model being used only as a supply air device, this same diffuser can also be used as a return air device. The neck connection shall be the largest available neck size provided by the manufacturer.

D. Provide round neck connection as scheduled on Drawings.

2.07 CEILING EXHAUST AND RETURN REGISTERS/GRILLES

- A. Streamlined blades, depth of which exceeds 3/4-inch spacing, with spring or other device to set blades, vertical face.
- B. Fabricate 1-inch margin frame with concealed mounting.
- C. Fabricate of steel with minimum 20 gage frames and minimum 22 gage blades, steel and aluminum with minimum 20 gage frame, or aluminum extrusions, with factory baked enamel finish.
- D. Opposed blade damper with removable key operator, operable from face shall only be provided with the grille when it is scheduled on the Drawing.

2.08 PERFORATED FACE RETURN/EXHAUST GRILLES

- A. Perforated face with back pan, removable face, and neck sizes as indicated on Drawings.
- B. Provide frame type as indicated on Drawings.
- C. Fabricate completely of 22 gage steel with a baked enamel off-white finish.

2.09 LIGHT TROFFER DIFFUSERS

- A. Single plenum type constructed independent of light troffers with volume and pattern controllers with oval top or side air inlet as scheduled.
- B. Match diffusers to light troffers and connect in airtight connection without tools.
- C. Fabricate of galvanized steel with welded or soldered joints and finish matte black inside.

2.10 PERFORATED FACE CEILING EXHAUST AND RETURN REGISTERS/GRILLES.

- A. 0.0375-inch stainless steel non-aspirating perforated panels with stainless steel plenum for low-velocity applications.
- B. Provide quick-opening fasteners with safety chains.
- C. Provide multi-louvered equalizing grid where noted on Drawings.

2.11 CEILING EGG CRATE EXHAUST AND RETURN REGISTERS/GRILLES

- A. Fixed series of cubes comprised of 1/2 x 1/2 x 1-inch aluminum strips.
- B. Fabricate one-inch margin aluminum frame.
- C. Fabricate of aluminum with factory baked enamel finish.
- D. Provide square uniform height plenum for ducted return and exhaust application of scheduled neck size.

2.12 CEILING LINEAR SLOT DIFFUSERS

- A. Continuous linear flow bar slot with adjustable vanes for left, right, or vertical discharge, with volume control. Provide slot width, length and number of slots as scheduled on the Drawings.

- B. Fabricate of aluminum extrusions with factory baked enamel finish.
- C. Provide support clips and gasket as required for ceiling system.
- D. Provide alignment strips for hairline joints and end caps where the slot terminates. Provide mitered corners.
- E. Provide black matte finish for all interior exposed-to-view components.
- F. Provide externally insulated supply air plenum by diffuser manufacturer.
- G. Provide return slot diffuser same as supply, except without the adjustable vane control. Provide return air plenum for ducted return where indicated on Drawings.

2.13 PLENUM SLOT SUPPLY AND RETURN DIFFUSERS

- A. Supply or return plenum slot, 3/4-inch, with single extruded aluminum curved deflector blade to create a tight horizontal airflow pattern across the ceiling. Provide slot width, length, and number of slots as scheduled on the Drawings.
- B. Diffusers shall discharge air horizontally through two outside sections and vertically through a center down-blow section.
- C. Standard nominal lengths shall be 2, 3, 4, or 5 feet. Units shall be constructed of 24 gage steel. Maximum height of the unit's plenum shall be 7-inches. Inlets shall have a minimum of 1-1/2-inch depth for duct connection. The standard finish shall be black on the face of the diffuser and pattern deflectors.
- D. Diffuser shall be similar to Titus N-1-R diffuser.

2.14 PERIMETER SLOT SUPPLY AND RETURN DIFFUSERS

- A. High induction supply and return plenum slot, the supply is a 3/4-inch fixed slot width that produces a horizontal discharge pattern, and a return air slot with a maximum 1-1/2-inch slot width. Provide length as scheduled on the Drawings.
- B. Standard nominal lengths shall be 2, 3, 4, or 5 feet. Units shall be constructed of 24 gage steel. Maximum height of the units shall be 7-inches. Inlets shall have a minimum of 1-1/2-inch depth for duct connection. The standard finish shall be black on the face of the diffuser and pattern deflectors.
- C. Diffuser shall be similar to the Titus N-1-R diffuser.

2.15 CEILING LINEAR EXHAUST AND RETURN GRILLES

- A. Streamlined blades with 90-degree one-way deflection, 1/8-inch x 3/4-inch on 1/4-inch centers.
- B. Fabricate 1-inch margin frame with countersunk screw mounting.
- C. Fabricate of steel with 22 gage minimum frames and 22 gage minimum blades, steel and aluminum with 20 gage minimum frame, or aluminum extrusions, with factory baked enamel finish.
- D. Opposed blade damper with removable key operator, operable from face shall only be provided with the grille when it is scheduled on the Drawing.

2.16 WALL SUPPLY REGISTERS/GRILLES

- A. Streamlined and individually adjustable curved blades to discharge air along face of grille with two-way deflection.
- B. Fabricate 1-inch margin frame with countersunk screw, concealed mounting and gasket.
- C. Fabricate of aluminum extrusions with factory clear anodized finish.
- D. Provide multi-louvered equalizing grid where noted on Drawings.

2.17 WALL EXHAUST AND RETURN REGISTERS/GRILLES

- A. Streamlined blades, depth of which exceeds $\frac{3}{4}$ -inch spacing, with spring or other device to set blades, vertical or horizontal face as scheduled.
- B. Fabricate one-inch margin frame with concealed mounting.
- C. Fabricate of aluminum with 20 gage minimum frame, or aluminum extrusions, with factory baked enamel finish.

2.18 LINEAR BAR WALL DIFFUSERS

- A. Streamlined blades with 0 to 15 degree deflection, as scheduled, 1/8-inch x 3/4-inch or 1/4-inch centers.
- B. Fabricate of aluminum extrusions, with factory clear anodized finish.
- C. Fabricate 1/2-inch margin frame with concealed mounting and gasket.
- D. Provide concealed fastening, straightening grids and alignment bars.
- E. Provide externally insulated plenums by diffuser manufacturer.
- F. Provide return bar diffusers same as supply with return air plenum.
- G. Silhouette finish.

2.19 LINEAR FLOOR SUPPLY REGISTERS/GRILLES

- A. Streamlined blades with zero degree deflection, 7/32-inch x 3/4-inch on 1/2-inch centers.
- B. Fabricate of high-grade aluminum extrusions with factory clear anodized finish.
- C. Fabricate 3/16-inch margin heavy margin frame with concealed mounting and gasket and mounting frame. Frameless flange for floor installation. Silhouette finish.
- D. Provide concealed fastening, straightening grids and alignment bars.

2.20 LABORATORY RADIAL AIR SUPPLY DIFFUSERS

- A. High-volume, low velocity performance.
- B. Diffuser shall provide non-aspirating radial air pattern and shall be configured with air supply plenums with inlet collars to assure uniform velocity over the diffuser face.
- C. Furnish stainless steel back pan and stainless steel faced diffusers for animal holding rooms.

- D. Furnish aluminum back pan and aluminum-faced diffusers for laboratories.
- E. Performance face drops below ceiling, single-pane back pan and single piece lower chamber. Sectioned diffuser is not acceptable.

2.21 WALL EXHAUST AND RETURN REGISTERS/GRILLES – SEVERE DUTY

- A. Streamlined 40-degree fixed blades, at 1/2-inch spacing, with horizontal front blades.
- B. Fabricate 1-1/4-inch margin frame with vandal-proof screws.
- C. Fabricate totally of steel with minimum 18 gage frames and minimum 14 gage blades with factory baked enamel finish.

2.22 DOOR GRILLES

- A. V-shaped louvers of 20 gage steel, 1-inch deep on 1/2-inch centers.
- B. Provide 20 gage steel frame with auxiliary frame to give finished appearance on both sides of door, with factory prime coat finish.

2.23 LOUVERS

- A. Provide 6-inch deep louvers with blades on 45-degree slope with center baffle and return bend, heavy channel frame, birdscreen on interior side with 1/2-inch square mesh for exhaust and 3/4-inch for intake.
- B. Fabricate of 12 gage extruded aluminum, welded assembly, with factory prime coat finish.
- C. Furnish with exterior angle flange for installation.
- D. Fabricate louver penthouses with mitered corners and reinforce with structural angles.
- E. Pass 750 feet per minute free velocity with less than 0.10 inches of water pressure drop, based in accordance with AMCA 500. Water penetration less than 0.025 ounce of water per foot of free area at 900 feet per minute. Provide a minimum of 45 percent free area.

2.24 ROOF HOODS

- A. Fabricate air inlet or exhaust hoods in accordance with SMACNA 1035, 1-inch classification Duct Construction Standards.
- B. Fabricate of galvanized steel, minimum 16 gage base and 20 gage hood, or aluminum, minimum 16 gage base and 18 gage hood; suitably reinforced; with removable hood; birdscreen with 1/2-inch square mesh for exhaust and 3/4-inch for intake, and factory prime coat finish.
- C. Roof curb shall be coordinated with Owner and roofing Contractor.
- D. Hood outlet area shall be minimum two times the throat area.

2.25 GOOSENECKS

- A. Fabricate in accordance with SMACNA 1035, 1-inch classification, of minimum 18 gage galvanized steel.
- B. Roof curb shall be coordinated with Owner and roofing Contractor.

PART 3 - EXECUTION

3.01 INSTALLATION

- A. Installation shall meet or exceed all applicable federal, state and local requirements, referenced standards and conform to codes and ordinances of authorities having jurisdiction.
- B. All installation shall be in accordance with manufacturer's published recommendations.
- C. Check location of air outlets and inlets and make necessary adjustments in position to conform to architectural features, reflected ceiling plans, symmetry, and lighting arrangement.
- D. Install air outlets and inlets to ductwork with airtight connection.
- E. Provide balancing dampers on duct take-off to diffusers, grilles and registers, regardless of whether dampers are specified as part of the diffuser, grille, or register assembly. The use of extractors or scoops at duct take-off to diffusers, grilles and registers is not allowed.
- F. Paint ductwork visible behind air outlets and inlets matte black. Refer to Division 09.
- G. Provide all specialties and frames for air distribution devices as required for proper installation in ceiling type as indicated on Architectural Drawings. Provide all cutting and patching of T-bars, gypsum board, and other ceiling systems as required for installation of air devices.

END OF SECTION 23 37 00

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