

SECTION 22 05 48.13 - VIBRATION CONTROLS FOR PLUMBING PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.
- B. Related Requirements:
 - 1. Section 21 05 48.13 "Vibration Controls for Fire-Suppression Piping and Equipment" for devices for fire-suppression equipment and systems.
 - 2. Section 23 05 48.13 "Vibration Controls for HVAC" for devices for HVAC equipment and systems.
- C. Manufacturers:
 - 1. Mason Industries
 - 2. Kinetics Noise Control
 - 3. Amber / Booth
 - 4. Vibration Eliminator

1.2 DEFINITIONS

- A. IBC: International Building Code.

1.3 PERFORMANCE REQUIREMENTS

- A. It is the intent of this specification to provide vibration isolation supports for all equipment, piping and ductwork as may be required to prevent transmission of vibration to the building structure. It will be the Contractor's responsibility to select and install vibration isolators which will enable the noise criteria standards to be met, to the extent that the noise can be controlled by the vibration isolators.
- B. All vibration isolation devices, including auxiliary steel bases and pouring forms, shall be designed and furnished by a single manufacturer or supplier.
- C. Unless otherwise noted or scheduled, spring type vibration isolators shall be used for all equipment driven by motors of 0.5 HP and larger. Deflections as tabulated are minimums and it shall be the responsibility of the isolation manufacturer to determine the amount of spring deflection required for each isolator to achieve optimum performance in order to prevent the transmission of objectionable vibrations and meet the noise criteria referenced herein.
- D. Unless otherwise noted, equipment driven by motors 0.25 HP and smaller shall be isolated by means of Type ND elastomeric mounts or Type HD elastomeric hangers properly sized for 0.35 inch deflection.
- E. All elastomeric isolators shall be of high quality synthetic rubber with anti-ozone and anti-oxidant additives.

- F. Design and treat vibration isolators for resistance to corrosion. Furnish phosphatized steel components with epoxy powder paint coating. Components exposed to the weather shall be epoxy powder paint coated or hot-dipped galvanized. Furnish zinc electroplated nuts, bolts and washers. Structural steel bases shall be thoroughly cleaned of welding slag and primed with zinc-chromate or metal etching primer.
- G. Isolators for equipment installed outdoors shall be designed to provide adequate restraint due to normal wind conditions and to withstand wind loads of 30 lbs/sq.ft. Wind loading shall be applied to all exposed surface of the isolated equipment in order to identify worst case load.
- H. All spring isolators shall be completely stable in operation and shall be designed for not less than 50 percent reserve deflection beyond actual operating conditions. All spring isolators must be completely stable in operation and have a Kx/Ky ratio of at least 1:1.
- I. All isolation materials and flexible connectors shall be of the same manufacturer and shall be selected and certified using published or factory certified data. Any variance or non-compliance with these specification requirements shall be corrected by the contractor at no additional cost to the Owner. Manufacturer may purchase other manufactured products in order to meet this specification and shall guarantee outsourced product as a single point of responsibility. Outsourced products must be identified as such in the submittal for approval.
- J. The contractor and manufacturer of the isolation and equipment shall refer to the isolator schedule which lists isolator types and isolator deflections.
- K. Deflection table is based on maintaining rooms at the following maximum sound levels, in Noise Criteria (NC) as defined by ASHRAE and ANSI S1.8.
 - 1. Offices
 - a. Executive: 30
 - b. Conference rooms: 30
 - c. Private: 35
 - d. Open-plan areas: 35
 - e. Computer/business machine areas: 40
 - f. Public circulation: 40
 - 2. Schools
 - a. Lecture and classrooms: 30
 - b. Open-plan classrooms: 35
 - 3. Libraries: 25
 - 4. Theaters
 - a. Theater: 25
 - b. Stage house: 25
 - c. Trap room: 25
 - d. Orchestra pit: 25
 - e. Rehearsal rooms: 25
 - f. Teaching studios: 30
 - g. Practice rooms: 30
 - h. Ensemble rooms: 30
 - i. Shop: 45

1.4 ACTION SUBMITTALS

- A. Provide line-by-line specification review annotated to certify compliance or deviation.

- B. Shop Drawings: Indicate inertia bases and locate vibration isolators, with static and dynamic load on each. Indicate assembly, materials, thickness, dimensional data, and layout as well as connection details.
- C. Product Data: Submit schedule of vibration isolator type with location and load on each. Submit catalog information indicating materials and dimensional data. All steel bases and concrete inertia bases shall be completely detailed. Include clearly outlined procedures for installing and adjusting the isolators.
- D. Design Data: Submit calculations indicating maximum room sound levels are not exceeded.
- E. Manufacturer's Installation Instructions: Submit special procedures and setting dimensions. Indicate installation requirements maintaining integrity of sound isolation.
- F. Manufacturer's Certificate: Certify isolators meet or exceed specified requirements.
- G. Manufacturer's Field Reports: Indicate vibration isolation installation is complete and in accordance with instructions. Provide a copy of field report to Architect/Engineer.
- H. Shop Drawings:
 - 1. Detail fabrication and assembly of equipment bases. Detail fabrication including anchorages and attachments to structure and to supported equipment.

1.5 QUALITY ASSURANCE

- A. Testing Agency Qualifications: An independent agency, with the experience and capability to conduct the testing indicated, that is an NRTL as defined by OSHA in 29 CFR 1910.7 and that is acceptable to authorities having jurisdiction.
- B. Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."
- C. All Plumbing systems vibration and sound control products shall conform to ASHRAE criteria for average noise criteria curves for all equipment at full load conditions.

PART 2 - PRODUCTS

2.1 VIBRATION ISOLATOR TYPES

All vibration isolators described in this section shall be the product of a single manufacturer. Submittals and certification sheets shall be in accordance with Specification 1.3 of this section.

- A. Type WSW: Two layers of 3/8-inch thick neoprene pad consisting of square waffle modules separated horizontally by a 16-gauge galvanized shim. Where the load bearing area of the equipment is not the same size/shape as the load bearing area/shape of the pad, load distribution plates, minimum 1/4" thick galvanized steel, shall be utilized to ensure the load bearing capacity of the pad is maximized. Pads shall be sized for approximate deflection of 0.12 inch to 0.16 inch.
- B. Type ND: Neoprene mountings shall have minimum static deflection of 0.35 inch. All metal surfaces shall be neoprene covered and have friction pads both top and bottom. Bolt holes on

the bottom and a tapped hole with a mounting bolt and washer shall be provided. Steel rails shall be used above the mountings under equipment such as small vent sets to compensate for the overhang. Where the load bearing area of the equipment or support structure is not the same size/shape as the load bearing area/shape of the pad, load distribution plates, minimum 1/4" thick galvanized steel, shall be utilized to ensure the load bearing capacity of the pad is maximized.

- C. Type SLF: Spring isolators shall be free-standing and laterally stable without any housing and complete with a steel-washer-reinforced molded neoprene cup of 1/4-inch neoprene acoustical friction pad between the baseplate and the support. All mountings shall have leveling bolts that must be rigidly bolted to the equipment. Installed and operating heights shall be equal. The ratio of the spring diameter divided by the compressed spring height shall be no less than 0.8. Springs shall have minimum additional travel to solid equal to 50 percent of the rated deflection. Submittals shall include spring diameters, deflection, compressed spring height and solid spring height.
- D. Type SLR: Restrained spring mountings shall have an SLF mounting as described in Specification 2.1 C, within a rigid housing that includes vertical limit stops to prevent spring extension when weight is removed. The housing shall serve as blocking during erection. A steel spacer shall be removed after adjustment. Installed and operating heights are equal. A minimum clearance of 1/2 inch shall be maintained around restraining bolts and between the housing and the spring so as not to interfere with the spring action. Limit stops shall be out of contact during normal operation. Since housings will be bolted or welded in position under outdoor equipment, there must be an internal isolation pad in addition to the friction pad on bottom.
- E. Type HD: Hangers shall consist of rigid steel frames containing minimum 1-1/4-inch thick neoprene element. The neoprene element shall have neoprene bushings projecting through the steel box. In order to maintain stability, the boxes shall not be articulated as clevis hangers.
- F. Type 30N: Hangers shall consist of rigid steel frames containing minimum 1-1/4-inch thick neoprene elements at the top and a steel spring as described in 2.1 C, seated in a steel-washer-reinforced neoprene cup on the bottom. The neoprene element and the cup shall have neoprene bushings projecting through the steel box. In order to maintain stability, the boxes shall not be articulated as clevis hangers nor the neoprene element stacked on top of the spring. Spring diameters and hanger box lower hole sizes shall be large enough to permit the hanger rod to swing through a 30-degree arc from side to side before contacting the cup bushing and short circuiting the spring. Submittals shall include a hanger drawing showing the 30-degree capability.
- G. Type PC30N: Hangers shall be as described in Specification 2.1 F, but they shall be precompressed and locked at the rated deflection by means of a resilient up stop to keep the piping or equipment at a fixed elevation during installation. The hangers shall be designed with a release mechanism to free the spring after installation is complete and the hanger is subjected to its full load. Deflection shall be clearly indicated by means of a scale. Submittals shall include a drawing of the hanger showing the 30-degree capability.
- H. Type WBI/WBD: Horizontal thrust restraints shall consist of a spring element in series with a neoprene molded cup, as described in paragraph 2.1 C, with the same deflection as specified for the mountings or hangers supporting the unit. The spring element shall be designed so it can be preset for thrust at the factory and adjusted in the field to allow for a maximum of 1/4-inch movement at start and stop. The assembly shall be furnished with a rod and angle brackets for attachment to both the equipment and the ductwork or the equipment and the structure. Horizontal restraints shall be attached at the centerline of thrust and symmetrical on either side of the unit.

- I. Type SLR-MT: Restrained air spring mountings shall be manufactured with upper and lower steel sections connected by a replaceable flexible DuPont Kevlar reinforced neoprene element. Air spring configuration shall be multiple bellows to achieve a maximum natural frequency of 3 Hz. Air springs shall be designed for a burst pressure that is a minimum of three times the published maximum operating pressure. Restrained air springs shall be within a rigid housing that includes vertical limit stops to prevent air spring extension when weight is removed. The housing shall serve as blocking during erection. A steel spacer shall be removed after adjustment. Installed and operating heights are equal. A minimum clearance of 1/2 inch {12mm} shall be maintained around restraining bolts and between the housing and the air springs so as not to interfere with the air spring action. Limit stops shall be out of contact during normal operation. Air spring systems shall be connected to a supplementary air supply compressor (supplied with the air spring system) through a Mason Industries air spring control panel and equipped with three leveling valves to maintain level within plus or minus 0.125". Air spring mounts are to be located between the supporting steel and the roof or the grillage and dunnage as shown on the drawings when there is no provision for direct mounting. Submittals shall include natural frequency, load and damping tests performed by an independent lab or acoustician.

2.2 BASES

- A. Type WF: A welded integral structural steel fan and motor base with NEMA standard motor slide rails and holes drilled to receive the fan and motor slide rails. Vibration isolation manufacturer shall furnish integral structural steel bases. Rectangular bases are preferred for all equipment. Centrifugal refrigeration machines and pump bases may be T or L shaped where space is a problem. Pump bases for split-case pumps shall be large enough to support suction and discharge elbows. All perimeter members shall be steel beams with a minimum depth equal to 1/10 of the longest dimension of the base. Base depth need not exceed 14 inches provided that the deflection and misalignment is kept within acceptable limits as determined by the manufacturer. Height-saving brackets shall be employed in all mounting locations to maintain a 1-inch operating clearance under base.
- B. Type ICS: Vibration isolation manufacturer shall provide steel members welded to height-saving brackets to cradle equipment having legs or bases that do not require a complete supplementary base. Members shall have sufficient rigidity to prevent misalignment of equipment.
- C. Type RBMK. Vibration isolation manufacturer shall furnish structural steel concrete pouring forms for floating concrete bases. Wood formed bases, formed steel bases and sheet metal formed bases are not acceptable. Bases for split-case pumps shall be large enough to provide for suction and discharge elbows. Bases may be T or L shaped where space is a problem. Bases shall be a minimum of 1/12 of the longest dimension of the base but not less than 6 inches. The base depth need not exceed 12 inches unless specifically recommended by the base manufacturer for mass or rigidity. Forms shall include minimum concrete reinforcing consisting of 1/2-inch bars welded in place on 6-inch centers running both ways in a layer 1-1/2 inches above the bottom. Forms shall be furnished with steel templates to hold the anchor bolt sleeves and anchor bolts while concrete is being poured. Recessed height-saving brackets shall be employed in all mounting locations to maintain a 1-inch operating clearance under base.

2.3 FLEXIBLE PIPE CONNECTIONS

- A. Type SFDEJ, SFEJ, SFDCR or SFU and Control Rods CR: Flanged and threaded rubber flexible joints shall be peroxide cured EPDM throughout with Kevlar tire cord reinforcement. Substitutions must have certifiable equal or superior characteristics. The raised face rubber flanges must encase solid steel rings to prevent pull out. Flexible cable wire is not acceptable.

Sizes 1-1/2" through 14" shall have a ductile iron external ring between the two spheres. Sizes 16" through 24" may be single sphere. Sizes 3/4" through 2" may have one sphere, bolted threaded flange assemblies and cable retention. Minimum ratings through 14" shall be 250psi at 170°F and 215psi at 250°F, 16" through 24" 180psi at 170°F and 150psi at 250°F. Higher published rated connectors may be used where required. Safety factors shall be a minimum of 3/1. All flexible joints must be factory tested to 150% of maximum pressure for 12 minutes before shipment. The piping gap shall be equal to the length of the flexible joint under pressure. Control rods passing through 1/2" thick Neoprene washer bushings large enough to take the thrust at 1000psi of surface area may be used on unanchored piping where the manufacturer determines the condition exceeds the flexible joint rating without them. Submittals shall include two test reports by independent consultants showing minimum reductions of 20 DB in vibration accelerations and 10 DB in sound pressure levels at typical blade passage frequencies on this or a similar product by the same manufacturer.

2.4 MECHANICAL ANCHOR BOLTS

- A. Mechanical Anchor Bolts: Drilled-in and stud-wedge or female-wedge type in zinc-coated steel for interior applications and stainless steel for exterior applications. Select anchor bolts with strength required for anchor and as tested according to ASTM E 488.

2.5 ADHESIVE ANCHOR BOLTS

- A. Adhesive Anchor Bolts: Drilled-in and capsule anchor system containing PVC or urethane methacrylate-based resin and accelerator, or injected polymer or hybrid mortar adhesive. Provide anchor bolts and hardware with zinc-coated steel for interior applications and stainless steel for exterior applications. Select anchor bolts with strength required for anchor and as tested according to ASTM E 488.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas and equipment to receive vibration isolation and control devices for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Examine roughing-in of reinforcement and cast-in-place anchors to verify actual locations before installation.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PIPING ISOLATION

- A. Horizontal Pipe Isolation: All pumped water, pumped condensate and refrigerant piping size 1-1/4 inch and larger within mechanical rooms and on pipe size 2 inch and larger outside mechanical rooms shall be isolated. Outside equipment rooms this piping shall be isolated for the greater of 50 feet or 100 pipe diameters from externally isolated equipment. For the first 3 support locations from externally isolated equipment provide Type 30N hangers or Type SLF floor mounts with the same deflection as equipment isolators. All other piping within the equipment rooms shall be isolated with the same specification isolators with a 1" inch minimum deflection. Install piping hangers at regular intervals according the pipe hanger schedule.

Where floor supports are required, provide sufficient spring capacity to absorb expansion and contraction of piping, and yet to permit piping to function as a floating system. Size hangers for 200 percent rated load. Coordinate selection of piping supports with equipment supports to accommodate expansion and contraction without creating excessive stresses at equipment connections.

- B. Pipe Riser Isolation: All vertical pipe risers 1-1/4 inch and larger, where specifically shown and detailed on riser drawings shall be fully supported by Type SW SLF isolators with brackets. Refer to details on Drawings. Steel spring deflection shall be 3/4 inch minimum. In locations where added deflection is required due to pipe expansion/contraction, the spring deflection shall be a minimum of 4 times the anticipated deflection change. Springs shall be selected to keep the riser in tension. Wall sleeves for take-offs from riser shall be sized for insulation O.D. plus two times the anticipated movement to prevent binding. Provide Type SWS wall sleeves. In addition to submittal data requirements previously outlined, riser diagrams and calculations shall be submitted for approval. Calculations must show anticipated expansion and contraction at each support point, initial and final loads on the building structure, and spring deflection changes. Submittal data shall include certification that the piping system has been examined for excessive stresses and that none will exist in the design proposed.

3.3 INSTALLATION

- A. Coordinate the location of embedded connection hardware with supported equipment attachment and mounting points and with requirements for concrete reinforcement and formwork specified in [Section 033000 "Cast-in-Place Concrete."] [Section 033053 "Miscellaneous Cast-in-Place Concrete."]
- B. Installation of vibration isolators must not cause any change of position of equipment, piping, or ductwork resulting in stresses or misalignment.
- C. Locate isolation hangers as near the overhead support structure as possible.
- D. Adjust leveling devices as required to distribute loading uniformly on isolators. Shim units as required where leveling devices cannot be used to distribute loading properly.
- E. Install isolated inertia base frames and steel bases on isolator units as indicated so that a minimum of one (1) inch clearance below base will result when supported equipment has been installed and loaded for operation.
- F. Install flexible pipe connectors to equipment supported by vibration isolation. Provide line size flexible connectors.
- G. Comply with manufacturer's instructions for the installation and load application of vibration isolation materials and products. Adjust to ensure that units do not exceed rated operating deflections or bottom out under loading, and are not short-circuited by other contacts or bearing points. Remove space blocks and similar devices (if any) intended for temporary protection against overloading during installation or shipment.
- H. Install cables so they do not bend across edges of adjacent equipment or building structure.
- I. Install bushing assemblies for anchor bolts for floor-mounted equipment, arranged to provide resilient media between anchor bolt and mounting hole in concrete base.
- J. Install bushing assemblies for mounting bolts for wall-mounted equipment, arranged to provide resilient media where equipment or equipment-mounting channels are attached to wall.

- K. Attachment to Structure: If specific attachment is not indicated, anchor bracing to structure at flanges of beams, at upper truss chords of bar joists, or at concrete members.
- L. Drilled-in Anchors:
 - 1. Identify position of reinforcing steel and other embedded items prior to drilling holes for anchors. Do not damage existing reinforcing or embedded items during coring or drilling. Notify the structural engineer if reinforcing steel or other embedded items are encountered during drilling. Locate and avoid prestressed tendons, electrical and telecommunications conduit, and gas lines.
 - 2. Do not drill holes in concrete or masonry until concrete, mortar, or grout has achieved full design strength.
 - 3. Wedge Anchors: Protect threads from damage during anchor installation. Heavy-duty sleeve anchors shall be installed with sleeve fully engaged in the structural element to which anchor is to be fastened.
 - 4. Adhesive Anchors: Clean holes to remove loose material and drilling dust prior to installation of adhesive. Place adhesive in holes proceeding from the bottom of the hole and progressing toward the surface in such a manner as to avoid introduction of air pockets in the adhesive.
 - 5. Set anchors to manufacturer's recommended torque, using a torque wrench.
 - 6. Install zinc-coated steel anchors for interior and stainless-steel anchors for exterior applications.

3.4 FIELD QUALITY CONTROL

- A. Testing Agency: **[Owner will engage] [Engage]** a qualified testing agency to perform tests and inspections.
- B. Perform tests and inspections.
- C. Tests and Inspections:
 - 1. Provide evidence of recent calibration of test equipment by a testing agency acceptable to authorities having jurisdiction.
 - 2. Schedule test with Owner, through Architect, before connecting anchorage device to restrained component (unless postconnection testing has been approved), and with at least seven days' advance notice.
 - 3. Obtain Architect's approval before transmitting test loads to structure. Provide temporary load-spreading members.
 - 4. Test at least **[four]** **<Insert number>** of each type and size of installed anchors and fasteners selected by Architect.
 - 5. Test to 90 percent of rated proof load of device.
 - 6. Measure isolator restraint clearance.
 - 7. Measure isolator deflection.
 - 8. Verify snubber minimum clearances.
- D. Remove and replace malfunctioning units and retest as specified above.
- E. Prepare test and inspection reports.

3.5 ADJUSTING

- A. Adjust isolators after piping system is at operating weight.

- B. Adjust limit stops on restrained-spring isolators to mount equipment at normal operating height. After equipment installation is complete, adjust limit stops so they are out of contact during normal operation.

END OF SECTION 22 05 48

SECTION 22 20 23 - GAS PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.
- B. SECTION 22 05 00 – COMMON WORK RESULT FOR PLUMBING
- C. SECTION 22 05 29 – PLUMBING PIPE HANGERS AND SUPPORTS
- D. SECTION 22 05 48.13 – VIBRATION CONTROLS FOR PLUMBING PIPING AND EQUIPMENT

1.3 SUMMARY

- A. Provide a complete natural gas piping system to all gas-burning appliances and all natural connectors.
- B. This section covers the complete first class natural gas system installation, within and to five (5) feet beyond building perimeter unless noted otherwise on Contract Drawings, including but not limited to piping, regulators, unions, valves, installation, testing and other normal parts that make the systems complete, operable, code compliant and acceptable to the authorities having jurisdiction.

1.4 REFERENCE STANDARDS

- A. The latest published edition of a reference shall be applicable to this Project unless identified by a specific edition date.
- B. All reference amendments adopted prior to the effective date of this Contract shall be applicable to this Project.
- C. All materials, installation and workmanship shall comply with the applicable requirements and standards addressed within the following references:
 - 1. 2015 Edition of the International Fuel Gas Code.
 - 2. Latest Edition of NFPA 54, National Fuel Gas Code.
 - 3. Minimum Safety Standards for Natural Gas, 49 Code of Federal Regulations (CFR) Part 192, as Required by Title 16 of the Texas Administration Code § 8.70.

1.5 SUBMITTALS

- A. Product Data:
 - 1. Piping: Submit data on pipe materials, fittings, and accessories.
 - 2. Valves: Submit manufacturers catalog information with valve data and ratings for each service.
 - 3. Piping Specialties: Submit manufacturers catalog information including capacity, rough-in requirements, and service sizes for the following:
 - a. Strainers.

- b. Natural gas pressure regulators.
- c. Natural gas pressure relief valves.
- d. Tape form pipe coating.

- B. Test Reports: Indicate results of piping system pressure test.
- C. Manufacturer's Certificate: Certify Products meet or exceed specified requirements.
- D. Welders Certificates: Certify welders employed on the Work, verifying AWS qualification within previous 12 months.

1.6 CLOSEOUT SUBMITTALS

- A. Project Record Documents: Record actual locations of valves, piping system, and system components.
- B. Operation and Maintenance Data: Submit for valves and gas pressure regulators installation instructions, spare parts lists, and exploded assembly views.

1.7 QUALITY ASSURANCE

- A. All materials, equipment and Work shall meet or exceed all applicable federal, state and local requirements and conform to codes and ordinances of authorities having jurisdiction.
- B. Valves: Manufacturer's name, size, standards compliance and pressure rating clearly marked on outside of valve body.
- C. Welding Materials and Procedures: Conform to ASME Code and applicable state labor regulations.
- D. Manufacturer Qualifications: Company specializing in manufacturing the Products specified in this section with minimum three (3) years documented experience.
- E. Installer Qualifications: Company specializing in performing the Work of this Section with minimum three (3) years documented experience. Installation of natural gas systems shall be performed by individuals licensed by the Texas State Board of Plumbing Examiners as a Journeyman or Master Plumber. All installation shall be supervised by a licensed Master Plumber. All testing shall be performed by a licensed Journeyman or Master Plumber. Welders shall be certified in accordance with ASME Section 9.

1.8 DELIVERY, STORAGE, AND HANDLING

- A. Accept valves on site in shipping containers with labeling in place. Inspect for damage.
- B. Provide temporary end caps and closures on piping and fittings. Maintain in place until installation.
- C. Protect piping and fittings from soil and debris with temporary end caps and closures. Maintain in place until installation. Furnish temporary protective coating on cast iron and steel valves.

1.9 ENVIRONMENTAL REQUIREMENTS

- A. Do not install underground piping when bedding is wet or frozen.

1.10 EXTRA MATERIALS

- A. Furnish two packing kits for each type and size valve.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Products and materials listed herein are for references of approved materials.
- B. Unless noted otherwise, the contract documents (schedule sheet) will specify the products and materials that are to be used for this project.

2.2 NATURAL GAS PIPING, BELOW GRADE

- A. Steel Pipe: ASTM A53 Schedule 40 black.
 - 1. Fittings: ASTM A234/A234M forged steel welding type or ANSI LC-4/CSA 6.32 press-connect type (MegaPressG by Viega).
 - 2. Joints: ASME B31.9, welded or ANSI LC-4/CSA 6.32, press-connect.
 - 3. Jacket: AWWA C105 polyethylene jacket or double layer, half-lapped 10 mil polyethylene tape.
- B. Contractor Option: Provide Underground Gas Polyethylene (PE), SDR-11, ASTM D2513 pipe and fittings with heat fusion socket joints.
 - 1. Polyethylene pipe and fitting materials shall be compatible and by same manufacturer to ensure uniform melting and a proper bond. Fabricated fittings shall not be used.
 - 2. Provide connection between buried plastic gas service piping and metallic riser in accordance with the gas code. Provide metallic riser consisting of HDPE fused coating on steel pipe for connection to above ground building distribution piping. Underground horizontal metallic portion of riser shall be at least twenty four inches in length before connecting to the plastic service pipe. An approved transition fitting or adaptor meeting design pressure rating and plastic pipe manufacturers recommendations shall be used where the plastic joins the metallic riser.

2.3 NATURAL GAS PIPING, ABOVE GRADE (OUTDOOR)

- A. Piping 1½ inches and smaller shall be seamless Schedule 40 black steel, ASTM A106 or ASTM A53 Type "S", Grade A or B, with Class 150 black malleable iron threaded fittings conforming to ASME B16.3.
- B. Piping 2 inches and larger shall be Type "S" seamless or Type "E" electric resistance welded Schedule 40 black steel, ASTM A53, Grade A or B, with Schedule 40 wrought carbon steel fittings, ASTM A 234 and butt weld joints.
- C. Provide factory-applied, three-layer coating of epoxy, adhesive, and PE or field applied primer and epoxy paint coating on all pipe and fittings. Field applied coating is restricted to fittings and short sections of pipe necessarily stripped for threading or welding. Field coating shall be manufactured by Amercoat Type 240 or approved equal and applied in accordance with manufacturer's recommendations. Galvanizing shall not be considered adequate protection.

2.4 UNIONS AND COUPLINGS

- A. Ferrous pipe: 150 psi malleable iron threaded connections.
- B. Dielectric Connections: Union with galvanized or plated steel threaded end, copper solder end, water impervious isolation barrier.

2.5 VALVES

- A. Manufacturers:
 - 1. Apollo.
 - 2. NIBCO.
 - 3. Milwaukee.
 - 4. Bray.
- B. Ball Valves:
 - 1. 1/4 inch to one (1) inch, MSS SP 110, 250 psi, two piece, threaded ends, bronze body, reinforced teflon seats, blow-out proof stem, lever handle, UL 842 listed for flammable liquids and LPG, full port. Nibco T-585-70-UL.
 - 2. 1-1/4 inch to 3 inch, MSS SP 110, 250 psi, two piece, threaded ends, bronze body, reinforced teflon seats, blow-out proof stem, lever handle, UL 842 listed for flammable liquids and LPG, conventional port. Nibco T-580-70-UL.

2.6 STRAINERS

- A. Manufacturers:
 - 1. O.C. Keckley Company or approved equal.
- B. Two (2) inch and Smaller: Screwed brass or iron body for 175 psig working pressure, Y pattern with 1/32 inch stainless steel perforated screen.
- C. 2-1/2 inch to four (4) inch: Flanged iron body for 175 psig working pressure, Y pattern with 3/64 inch stainless steel perforated screen.
- D. Five (5) inch and Larger: Flanged iron body for 175 psig working pressure, basket pattern with 1/8 inch stainless steel perforated screen.

2.7 NATURAL GAS PRESSURE REGULATORS

- A. Manufacturers:
 - 1. Fisher, or approved equal.
- B. Product Description: Spring loaded, general purpose, self-operating service regulator including internal relief type diaphragm assembly and vent valve. Diaphragm case can be rotated 360 degrees in relation to body.
 - 1. Temperatures: minus 20 degrees Fahrenheit to 150 degrees Fahrenheit.
 - 2. Body: Steel.
 - 3. Spring case, lower diaphragm casing, union ring, seat ring and disk holder: Aluminum.
 - 4. Disk, diaphragm, and O-ring: Nitrile.
 - 5. Maximum inlet pressure: 150 psig

6. Furnish sizes two (2) inches and smaller with threaded ends. Furnish sizes 2-1/2 inches and larger with flanged ends.

2.8 NATURAL GAS PRESSURE RELIEF VALVES

- A. Manufacturers:
 1. Fisher 289H, or approved equal.
- B. Product Description: Spring loaded type relief valve.
 1. Body: Aluminum.
 2. Diaphragm: Nitrile.
 3. Orifice: Brass.
 4. Maximum operating temperature: 150 degrees Fahrenheit.
 5. Inlet Connections: Threaded.
 6. Outlet or Vent Connection: Same size as inlet connection.

2.9 UNDERGROUND PIPE MARKERS

- A. Plastic Ribbon Tape: Bright colored, continuously printed, minimum six (6) inches wide by four (4) mil thick, manufactured for direct burial service.

2.10 PROTECTIVE COATING

- A. Underground steel service entry piping shall be furnished with factory applied plastic coating and field coating at joints conforming to AWWA Standard C-203. All valves, fittings, and joints in underground piping shall be field coated using a heat-applied coal tar enamel tape, using two coats of heavy mastic, using "Scotchwrap," "CT Tapecoat" or "X-Tru-Tape." Field coating shall extend over mill wrapping a minimum of 4 inches. Damaged coating shall be repaired as specified for valves, fittings, and joints.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Verify excavations are to required grade, dry, and not over-excavated.

3.2 PREPARATION

- A. Ream pipe and tube ends. Remove burrs. Bevel plain end ferrous pipe.
- B. Remove scale and dirt, on inside and outside, before assembly.
- C. Prepare piping connections to equipment with flanges or unions.
- D. Install plastic ribbon tape continuous over top of pipe buried six (6) inches below finish grade, above pipe line.

3.3 INSTALLATION - BURIED PIPING SYSTEMS

- A. Install natural gas piping in accordance with NFPA 54.

- B. Establish minimum separation of gas pipe from other services, piping in accordance with code.
- C. Install continuous jacket or tape.
- D. Install gas service complete with gas meter and regulators. Gas service distribution piping to have initial minimum pressure regulators. Gas service distribution piping to have initial minimum pressure of 5 psi. Provide regulators on each line serving gravity type appliances, sized in accordance with equipment.
- E. Install Work in accordance with Gas Company standards.
- F. Pressure test natural gas piping in accordance with NFPA 54. Pressure test prior to backfill, minimum 50 psi for 24 hours.

3.4 INSTALLATION - ABOVE GROUND PIPING SYSTEMS

- A. Install natural gas piping in accordance with NFPA 54.
- B. Provide rigid appliance connections for each gas-burning appliance in accordance with code.
- C. Provide non-conducting dielectric connections wherever jointing dissimilar metals.
- D. Provide an accessible, approved shut-off valve within three (3) feet of each gas appliance. Install such that appliance can be maintained and removed without removal of the shutoff valve.
- E. Install gas pressure regulator vent full size opening on regulator and terminate outdoors.
- F. Provide new gas service complete with gas meter and regulators. Gas service distribution piping to have initial minimum pressure of 5 psi. Provide regulators on each line serving gravity type appliances, sized in accordance with equipment.
- G. Install service pipe and set gas meters in accordance with Gas Company regulations.
- H. Gas piping installed in plenums and chases shall be welded.
- I. In natatorium, including equipment rooms, all exposed plumbing piping shall be insulated and protected by a complete aluminum jacketing system. Refer to Section 15083 for specification on jacketing. Provide color coded, printed pipe label 10' on center identifying pipe service type (gas, domestic water, storm water, etc.).
- J. Provide shut-off valves on both sides of all gas regulators for isolation of gas regulators.
- K. Provide a manual shut off valve on the appliance gas supply line in addition to the Kitchen Ansul unit automatic shut off.
- L. Provide a gas valve manifold to isolate kitchen gas appliances individually at one location.
- M. Provide separate gas valves on each fixture in labs.
- N. Provide a gas isolation valve on the lab controller unit.
- O. Install a test port of each side of all natural gas pressure regulators.

- P. Perform a pressure test of all replaced natural gas piping.
- Q. Gas piping on roof shall be supported at appropriate intervals to prevent sagging. Spacing shall be determined by the roof type and loading. No piping shall rest directly on the roof.
- R. All supports shall be manufactured for the purpose of supporting pipe. Wood blocks are not an acceptable means of pipe support.

3.5 FIELD QUALITY CONTROL

- A. Pressure test natural gas piping in accordance with NFPA 54. Pressure test prior to backfill, minimum 50 psi for 24 hours.
- B. Defective joints or piping shall be replaced as required and the system shall then be re-tested.

END OF SECTION 23 11 23

SECTION 23 05 00 - COMMON WORK RESULTS FOR HVAC

CONDITIONS OF THE CONTRACT AND DIVISION 1, as applicable, apply to this Section.

PART 1 – GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Provide all work for mechanical, plumbing and fire protection systems required in the project to be properly installed, tested and performing their intended function.
- B. Phased Construction:
 - 1. This project consists of work that must be accomplished in a specific sequence on premium time to avoid interruption of services to existing portions of the buildings and mechanical, plumbing and fire protection systems that must remain operational.
 - 2. Contractor shall include any and all temporary services required to keep the Owner occupied portions of the buildings operation without interruption of HVAC, plumbing and fire protection services for the duration of the project.
 - 3. Refer to Architectural drawings for description of phasing, stage all mechanical, plumbing and fire protection work accordingly.

1.3 QUALITY ASSURANCE

- A. Perform all work in accordance with the latest edition of the applicable codes, specifications, local ordinances, industry standards, utility company regulations, nationally accepted codes.
- B. All materials and distribution, and utilization equipment shall be UL Listed.
- C. All equipment and materials shall be new, unused and of United States Domestic manufacture unless approved otherwise by engineer or owner.
- D. Eliminate any abnormal sources of noise that are considered by the Architect or Engineer not to be an inherent part of the systems as designed without additional cost to the Owner.

1.4 COORDINATION WITH OTHER TRADES

- A. Coordinate the work of this division with all other divisions to ensure that all components of the mechanical, plumbing and fire protection system will be installed at the proper time and fit the available space.
- B. Locate and size all openings in work of other trades required for the proper installation of the mechanical, plumbing and fire protection system components.

- C. Make all mechanical, plumbing and fire protection connections to all equipment furnished by this division and as required by any other division.
- D. Electrical wiring, control equipment and motor starters indicated on the electrical drawings, except items otherwise specifically noted, shall be furnished and installed by the electrical trades. Items of electrical control equipment specifically mentioned to be furnished by the mechanical trades, either in these specifications or on the mechanical drawings, shall be furnished, mounted and wired by this trade unless where otherwise specified in Division 26 or noted on the electrical drawings to be by the electrical trades. All wiring shall be in accordance with all requirements of the electrical Sections of these specifications.
- E. Any changes or additions required by specific equipment furnished shall be the complete responsibility of the Contractor furnishing the equipment. All controllers furnished with mechanical equipment shall have overload protection in all phases. It shall be the responsibility of each subcontractor furnishing motors and devices to advise Electrical Contractor of exact function of systems to assure proper type of starter with correct number auxiliary contacts for proper operation of the system.
- F. The mechanical trades shall coordinate with the electrical to ensure that all required components of control work are included and fully understood. No additional cost shall accrue to the Owner as a result of lack of such coordination.
- G. The design of the electrical systems is based on the mechanical equipment scheduled and shown on the drawings. Where changes or substitutions are made that involve additional electrical work (larger-size motors, larger number of motors, additional wiring of equipment, etc.), the mechanical trades shall pay the electrical trades for the cost of the additional work, except for changes by addendum.
- H. Motor control equipment which is furnished loose under Division 23 shall be delivered to the Electrical Contractor at the site for custody, erection in place, and wiring as specified.
- I. Smoke detection systems will be furnished and installed under Division 26 – electrical. Coordinate locations with Electrical Contractor.

1.5 DRAWINGS

- A. The drawings are schematic in nature, but show the various components of the systems approximately to scale and attempt to indicate how they are to be integrated with other parts of the building. Determine exact locations by review of equipment manufacturer's data, by job site measurements, by checking the requirements of other trades, and by reviewing all Contract Documents. The size of the mechanical, plumbing and fire protection equipment indicated on the Drawings may be based on the dimensions of a particular manufacturer. While other listed manufacturers may be acceptable, it is the responsibility of the Contractor to determine if the equipment that the Contractor proposes to furnish will fit in the space. The drawings are not intended to show exact locations of pipes and ducts, or to indicate all offsets and fittings or supports, but rather to indicate approximate layout.
- B. The mechanical, plumbing and fire protection Drawings are necessarily diagrammatic in character and cannot show every connection in detail in its exact location. These details are subject to the requirements of ordinances and also structural and architectural conditions. The Contractor shall carefully investigate structural and finish conditions and shall coordinate the separate trades in order to avoid interference between the various phases of work. Work shall be laid out so that it will be concealed in furred chases and suspended ceilings, etc., in finished portions of the building, unless specifically noted to

be exposed. Work shall be installed to avoid crippling of structural members. All exposed work shall be installed parallel or perpendicular to the lines of the building unless otherwise noted.

- C. When the mechanical, electrical, plumbing and fire protection Drawings do not give exact details as to the elevation of pipe, conduit and ducts, physically arrange the systems to fit in the space available at the elevations intended with the proper grades for the functioning of the system involved. Exposed piping and ductwork is generally intended to be installed true and square to the building construction, and located as high as possible against the structure in a neat and workmanlike manner. The Drawings do not show all required offsets and their location details. Work shall be concealed in all finished areas.

1.6 SUBMITTALS

- A. Provide shop drawings and complete product data as indicated in each specification section.
- B. Coordination Drawings: Using the mechanical ductwork shop drawings as a basis, provide a composite set of AutoCAD drawings in which the major mechanical, plumbing and fire protection equipment, ductwork and piping are superimposed on the architectural reflected ceiling plan and structural framing plan. Include spot elevations of bottom of steel along with finished ceiling height. Prepare at 1/8 inch scale or larger, one drawing per building area. Provide 1/4 inch scale enlargements of locations where special attention to rough-in dimensions as required to ensure all systems will fit within the available space. Obtain approval of coordination drawings prior to duct fabrication and mechanical system hanger rough-ins.
- C. Shop Drawings will be reviewed and returned to the Contractor with one of the following categories:
 - 1. **Reviewed:** No further submittal action is required. Submittal to be included in O & M Manual.
 - 2. **Revise and Resubmit:** Contractor to resubmit submittal as indicated in comments section of Engineer's Submittal Cover Letter.
 - 3. **Rejected:** Contractor to resubmit new submittal when alternate or substitution is not approved and be required to furnish product named in Specification and or Drawings.
 - 4. **Furnish as Corrected:** Contractor to submit letter verifying that required corrections noted on Engineer's Submittal Cover Letter have been received and complied with by manufacturer. If equipment on site is not in compliance with corrections noted, contractor shall be responsible for the cost of removing and replacing equipment.
- D. Materials and equipment which are purchased or installed without Submittal review and approval will be removed and replaced with specified equipment at Contractor's expense.
- E. Provide a specification review that consists of a copy of related specification section with notations indicating compliance or deviation with each element of specification.

1.7 CLOSEOUT SUBMITTALS

- A. Submit in accordance with Division 1 - General Requirements and each specification section.

1.8 DELIVERY, STORAGE, AND HANDLING

- A. Accept materials on site in original factory packaging, labeled with manufacturer's identification.
- B. Contractor shall adequately protect equipment such as but not limited to: Chillers, Air Handling Units, Fan coil Units, Roof top Units, Air Terminal Units, Boilers, Pumps, Air Devices, exhaust fans, variable frequency drives, ductwork, duct insulation, piping insulation, hydronic piping, air duct accessories, unit heaters, etc. from damage after delivery to the project. Equipment shall be completely covered and secured with heavy tarpaulins, drop cloths or other protective coverings as required to protect from inclement weather, water, chemicals, construction traffic, plaster, paint, mortar and/or dirt. Do not cover with plastic materials and trap condensate and cause corrosion. Protective covering is in addition to the manufacturer's original factory packaging; original factory packaging shall not be deemed as acceptable protection of equipment.
- C. Do not deliver equipment to the project site until progress of construction has reached the stage where equipment is actually needed or until building is closed in enough to protect the equipment from weather. Equipment allowed to stand in the weather will be rejected, and the Contractor is obligated to furnish new equipment of a like kind at no additional cost to the Owner. Limit shipment of bulk and multiple-use materials to quantities needed for immediate installation.

1.9 INTERFERENCE DRAWINGS

- A. Where field conditions prohibit the installation of the mechanical, plumbing or fire protection system components within the available space as indicated on drawings, the Contractor shall prepare a sketch to the minimum 1/8 inch scale, clearly depicting the conflict along with an alternate installation arrangement that satisfies the design intent of the documents without incurring additional cost.
- B. Obtain written approval of proposed interference resolution prior to proceeding with alternate installation.

1.10 EXISTING CONDITIONS

- A. The Contractor shall be familiar with the required scope of work to accomplish the work required by these documents. All demolition work implied or required shall be included in the scope of this contract.
- B. Outages of services are required by the new installation will only be permitted at a time approved by the Owner. The contractor shall allow the Owner a 2 week window in order to schedule required outages. The time allowed for outages will not be during normal operating hours unless otherwise approved by the Owner. All costs for outages, including overtime charges, shall be included in the contract amount.
- C. Work Sequence, Timing, Coordination with Owner:
 - 1. During the construction of this project, normal facility activities will continue in existing buildings until new buildings or renovated areas are completed. Plumbing, fire protection, lighting, electrical, communications, heating, air conditioning, and ventilation systems will have to be maintained in service within the occupied spaces of the existing building.
- D. Demolition and Work within Existing Buildings:

1. In the preparation of these documents every effort has been made to show the approximate locations of, and connections to the existing piping, duct, equipment and other apparatus related to this phase of the work. However, the Contractor shall be responsible for verifying all existing conditions. The Contractor shall visit the existing site to inspect the facilities and related areas. The Contractor shall inspect and verify all details and requirements of all the Contract Documents, prior to the submission of a proposal. All discrepancies between the Contract Documents and actual job-site conditions shall be resolved by his contractor, who shall produce drawings which shall be submitted to the Architect/Engineer for review. All labor and materials required to perform the work described shall be part of this Contract.
2. All equipment and/or systems noted on the Drawings "To Remain" shall be inspected and tested on site to certify working condition. A written report on the condition of all equipment to remain, including a copy of the test results and recommended remedial actions and costs shall be made by this Contractor to the Architect/Engineer for review.
3. All equipment and/or systems noted on the Drawings "To Be Removed" shall be removed including associated system connections. Where duct or pipe is to be capped for future extension or end of line use, it shall be properly tagged with its function or service appropriately identified. Where existing equipment is to be removed or relocated and has an electric connection, the Electrical Contractor shall disconnect equipment and remove wiring back to panel or disconnect switch. Contractor shall remove or relocate equipment and associated disconnect.
4. During the construction and remodeling, portions of the Project shall remain in service. Construction equipment, material tools, extension cords, etc., shall be arranged so as to present minimum hazard or interruption to the occupants of the building. None of the construction work shall interfere with the proper operation of the existing facility or be so conducted as to cause harm or danger to persons on the premises. All fire exits, stairs or corridors required for proper access, circulation or exit shall remain clear of equipment, materials or debris. The General Contractor shall maintain barricades separating work area from occupied areas.
5. Certain work during the demolition and construction phases of construction may require temporary evacuation of the occupants. Coordinate and schedule all proposed evacuation with the Project Administrator at least seventy-two (72) hours in advance in writing.
6. Any salvageable equipment as determined by the Owner, shall be delivered to the Owner, and placed in storage at the location of his choice. All other debris shall be removed from the site immediately.
7. Equipment, piping or other potential hazards to the occupants of the building shall not be left overnight outside of the designated working or construction area.
8. Make every effort to minimize damage to the existing building and the owner's property. Repair, patch or replace as required any damage which might occur as a result of work at the site. Care shall be taken to minimize interference with the Owner's activities during construction and to keep construction disrupted areas to a minimum. Coordinate with the Owner and other trades in scheduling and performance of the work.

9. Include in the contract price all rerouting of existing pipe, duct, etc., and the reconnecting of the existing equipment and plumbing fixtures as necessitated by field conditions to allow the installation of the new systems regardless of whether or not such rerouting, reconnecting or relocating is shown on the drawings. Furnish all temporary pipe, duct, controls, etc., as required to maintain heating, cooling, and ventilation and plumbing services for the existing areas.
10. All existing plumbing fixtures, pipe, duct, materials, equipment, controls and appurtenances not included in the remodel or alteration areas are to remain in place.
11. Pipe, duct, equipment and controls that are disconnected to perform remodeling work, shall be reconnected in such a manner as to leave systems in proper operating condition.
12. No portion of the fire protection systems shall be turned off, modified or changed in any way without the express knowledge and written permission of the Owner's representative in order to protect systems that shall remain in service.
13. It is the intention of this Section of the Specifications to outline minimum requirements to furnish the Owner with a turn-key and operating system in cooperation with other trades with a minimum of disruption or downtime.
14. Refer to Architectural "Demolition and/or Alteration" plans for actual location of walls, ceiling, etc., being removed and/or remodeled.

1.11 DELIVERY, STORAGE, AND HANDLING

- D. Accept materials on site in original factory packaging, labeled with manufacturer's identification.
- E. Protect from weather and construction traffic, dirt, water, chemical, and mechanical damage, by storing in original packaging.
- F. Do not deliver items to project before time of installation. Limit shipment of bulk and multiple-use materials to quantities needed for immediate installation.

1.12 GENERAL ELECTRICAL REQUIREMENTS

- A. Provide electric motors, control panels, certain control and safety devices and control wiring when specified or required for proper operation of electrical systems associated with mechanical equipment specified in Division 23.
- B. Electrical materials and work provided shall be in accordance with Division 26.
- C. Notify Architect/Engineer in writing 14 days before bids are due if it is necessary to increase horsepower of any motors or change any electrical requirements listed or shown. After this period, costs incurred because of changes shall be assumed by the responsible Contractor.

1.13 ELECTRICAL REQUIREMENTS FOR MECHANICAL EQUIPMENT

- A. Mechanical equipment with factory assembled and/or attached electric equipment shall be Underwriters' Laboratories (UL) listed as an assembly when such listing is available from UL, and shall meet the latest edition of the National Electrical Code.

- B. Unless otherwise specified, the electrical supply being furnished is a 460 volt, 3 phase, 3 wire, 60 hertz source. No neutral connection is available from the 460 volt source. The manufacturer shall include any transformers for equipment requiring other voltages (220 volt, 120 volt, 24 volt, etc.).
- C. Electric Motors:
 - 1. For each piece of equipment requiring electric drive, provide a motor having starting and running characteristics consistent with torque and speed requirements of the driven machine.
 - 2. Manufacturers furnishing motors shall verify motor horsepower with the characteristic power curves of driven equipment on shop drawings.
 - 3. Each motor shall be furnished in accordance with Section 23 05 13 - Common Motor Requirements for HVAC Equipment.
 - 4. Contractor shall verify electrical characteristics of each motor with electrical drawings.
 - 5. Motors which are shipped loose from equipment shall be set by supplying subcontractor.
 - 6. Alignment of motors factory coupled to equipment and motors field coupled to equipment shall be rechecked by millwright after all connections (belt drives, gear drives, impellers, piping, etc.) have been completed and again after 48 hours of operation in designed service.
 - 7. Where possible, motors shall be factory mounted.

PART 2 – PRODUCTS – NOT USED

PART 3 - EXECUTION

3.1 EXISTING WORK

- A. Disconnect mechanical, plumbing and fire protection systems in walls, floors, and ceilings scheduled for removal.
- B. Provide all required connections to maintain existing systems in service during construction.
- C. When performing work on operating systems use personnel experienced and trained in similar operations.
- D. Remove, relocate, and extend existing installations to accommodate new construction.
- E. Repair adjacent construction and finishes damaged during demolition and extension work.
- F. Normal facility activities will continue in existing areas. MEP systems servicing existing occupied spaces will have to be maintained in service. Schedule any required outages and system service interruptions with Owner and Architect. Submit a written request indicating service(s) to be interrupted along with proposed duration and summary of work to be performed during downtime.

- G. Removed Equipment:
 - 1. Store removed items at site; Owner retains rights to all removed items.
 - 2. Allow Owner ample time to review removed items and to designate which items to be kept by Owner.
 - 3. Dispose properly, off-site, all items Owner chooses not to keep.

3.2 DEMOLITION AND EXTENSION OF EXISTING MECHANICAL WORK

- A. Remove, relocate and extend existing installations to accommodate new construction.
- B. Remove abandoned piping to source of supply.
- C. Remove exposed abandoned piping systems, including abandoned systems above accessible ceiling finishes. Cut systems flush with walls and floors, and patch surfaces.
- D. Repair adjacent construction and finishes damaged during demolition and extension work.
- E. Maintain access to existing installations which remain active. Modify installation or provide access panels as appropriate.
- F. Extend existing installations using materials and methods compatible with existing installations, or as specified.

3.3 CLEANING AND REPAIR

- A. Clean and repair existing materials and equipment which remain or are to be reused.

3.4 INSTALLATION

- A. Install relocated materials and equipment.

3.5 REMOVAL OF MATERIALS

- A. The Contractor shall modify, remove, and/or relocate all materials and items so indicated on the drawings or required by the installation of new facilities. All removals and/or dismantling shall be conducted in a manner as to produce maximum salvage. Salvage destination as directed by the Owner. Materials and/or items scheduled for relocation and which are damaged during dismantling or reassembly operations shall be repaired and restored to good operative condition. The contractor may, at his discretion and upon the approval of the Owner, substitute new materials and/or items of like design and quality in lieu of materials and/or items to be relocated.
- B. All items which are to be relocated shall be carefully removed in reverse to original assembly or placement and protected until relocated. The Contractor shall clean and repair and provide all new materials, fittings, and appurtenances required to complete the relocations and to restore to good operative order. All relocations shall be performed by workmen skilled in the work and in accordance with standard practice of the trades involves.
- C. When items scheduled for relocation are found to be in damaged condition before work has been started on dismantling, the contractor shall call the attention of the Owner to

such items and receive further instructions before removal. Items damaged in repositioning operations are the contractor's responsibility and shall be repaired or replaced by the contractor as approved by the Owner, at no additional cost to the Owner.

- D. Service lines and wiring to items to be removed, salvaged, or relocated shall be removed to points indicated on the drawings, specified, or acceptable to the Owner. Service lines and wiring not scheduled for reuse shall be removed to the points at which reuse is to be continued or service is to remain. Such services shall be sealed, capped, or otherwise tied-off or disconnected in a safe manner acceptable to the Owner. All disconnections or connections into the existing facilities shall be done in such a manner as to result in minimum interruption of services to adjacent occupied areas. Services to existing areas or facilities which must remain in operation during the construction period shall not be interrupted without prior specific approval of the Owner as hereinbefore specified.
- E. Include in the contract price all rerouting of existing conduits, wiring, outlet boxes, fixtures, etc., and the reconnecting of existing fixtures as necessitated by field conditions to allow the installation of the new systems. Furnish all temporary conduit, wiring, boxes, etc., as required to maintain lighting and power service for the existing areas with a minimum of interruption. Remove wire and conduit back to nearest accessible active junction box and extend to existing homeruns as required.
- F. The Contractor shall be responsible for loss or damage to the existing facilities and shall be responsible for repairing such loss or damage. The Contractor shall send proper notices, make necessary arrangements, and perform other services required for the care, protection and operational maintenance of all electrical services for the new and existing facilities, The Contractor shall erect temporary barricades, with necessary safety devices, as required to protect personnel from injury, removing all such temporary protection upon completion of the work.
- G. Where existing construction is removed to provide working and extension access to existing utilities, Contractor shall remove doors, piping, conduit, outlet boxes, wiring, light fixtures, air conditioning ductwork and equipment, etc., to provide this access and shall reinstall same upon completion of work in the areas affected.
- H. Where partitions, walls, floors, or ceilings of existing construction are being removed, all contractors shall remove and reinstall in locations approved by the Architect all devices required for the operation of the various systems installed in the existing construction.

3.6 OWNER INSTRUCTION – GENERAL

- A. Installing Contractor shall coordinate and provide on-site Owner training for all new equipment by factory trained specialists for all Mechanical and Plumbing equipment in two (2) separate training meetings. One (1) training session shall be prior to Owner's acceptance and occupancy, and the other training session shall occur (30) thirty days later. Sign-in sheets are required for both meetings and shall be included in close out submittals.
- B. Use Operation and Maintenance manuals and actual equipment installed as basis for instruction.
- C. At conclusion of on-site training program have Owner personnel sign written certification they have completed training and understand equipment operation. Include copy of training certificates in final Operation and Maintenance manual submission.
- D. Refer to individual equipment specifications for additional training requirements.

END OF SECTION 23 05 00

SECTION 23 05 13 - COMMON MOTOR REQUIREMENTS FOR HVAC EQUIPMENT

GENERAL CONDITIONS OF THE CONTRACT AND DIVISION 1, as applicable, apply to this Section.

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes single and three phase motors for application on equipment provided under other sections and for motors furnished loose to Project.
- B. General: Provide motors for all equipment. Select for starting torque and starting current suitable for equipment loads and starting equipment. Horsepower rating shown on drawings are required, but motor must not be loaded more than 1.0 x nameplate horsepower. Provide larger motor if required to stay within this limitation, and include all costs for any required increases in electrical system.
- C. Electrical Characteristics: Provide nameplate ratings same as circuit voltage indicated on electrical drawings. Coordinate to give proper operation with starting equipment scheduled. See Division 26.

1.3 REFERENCES

- A. American Bearing Manufacturers Association:
 - 1. ABMA 9 – Load Ratings and Fatigue Life for Ball Bearings.
- B. National Electrical Manufacturers Association:
 - 1. NEMA MG 1 – Motors and Generators.
- C. All motors furnished shall be designed, manufactured, and tested in accordance with the latest applicable standards of NEMA, ANSI, IEEE, and ASTM. As a minimum requirement, all motors shall conform to the latest applicable sections of NEMA Standard No. MG-1. Motors must meet or exceed the rebate levels for premium efficiency Motors established by the Consortium for Energy Efficiency (CEE).

1.4 SUBMITTALS

- A. Provide line-by-line specification review annotated to certify compliance or deviation.
- B. Product Data: Submit catalog data for each motor furnished loose. Indicate nameplate data, standard compliance, electrical ratings and characteristics, and physical dimensions, weights, mechanical performance data, and support points.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Lift only with lugs provided. Handle carefully to avoid damage to components, enclosure, and finish.

- B. Protect products from weather and moisture by covering with plastic or canvas and by maintaining heating within enclosure.
- C. For extended outdoor storage, remove motors from equipment and store separately.

PART 2 - PRODUCTS

2.1 ELECTRIC MOTORS

- A. Manufacturers:
 - 1. Baldor
 - 2. Marathon
 - 3. General Electric
 - 4. Weg
 - 5. A.O. Smith
- B. Motors 3/4 hp and Larger: Three-phase motor as specified below.
- C. Motors Smaller Than 3/4 hp: Single-phase motor as specified below, except motors less than 250 watts or 1/4 hp may be equipment manufacturer's standard.
- D. All motors controlled by a Variable Frequency Drive shall be NEMA MG-1 Section 31 Inverter-Fed Rated.
- E. Three-phase Motors: NEMA MG-1, Design B, class H premium, energy-efficient squirrel-cage induction motor, with windings to accomplish starting methods and number of speeds as indicated on Drawings.
 - 1. Service Factor: 1.15
 - 2. Enclosure: Concealed Indoor: ODP, Exposed Indoor: Guarded ODP, Outdoor: Type II TEFC, Outdoor Weather Protected: Type I TEAO.
 - 3. Design for continuous operation in 40 degrees C environment, with temperature rise in accordance with NEMA MG 1 limits for insulation class, service factor, and motor enclosure type.
 - 4. Insulation System: NEMA Class F.
 - 5. Motor Frames: NEMA Standard T-Frames of steel, aluminum, or cast iron with end brackets of cast iron or aluminum with steel inserts.
 - 6. Bearings: Grease lubricated anti-friction ball bearings with housings equipped with plugged provision for re-lubrication, rated for minimum ABMA 9, L-10 life of 40,000 hours. Calculate bearing load with NEMA standard shaft extension. Stamp bearing sized on nameplate.
 - 7. Sound Power Levels: Conform to NEMA MG 1.
 - 8. Factory finish starters shall be provided with integral phase failure protection to shut down motor upon loss of an electrical phase and automatically reset upon return of 3 phase power.
- F. Single Phase Motors:

1. Permanent split-capacitor type where available, otherwise use split-phase start / capacitor run or capacitor start / capacitor run motor.
 2. Service Factor: 1.35.
- G. Wiring Terminations: Furnish terminal lugs to match branch circuit conductor quantities, sizes, and materials indicated.

2.2 SOURCE QUALITY CONTROL

- A. General: All motor starters and magnetic contactors are specified in Division 26, except as follows:
1. Starters and motors specified as part of a packaged piece of equipment.
 2. Centrifugal chillers which are provided with remote mounted starters under the chiller specification.
 3. Variable speed controllers for variable volume air handling units and cooling towers.
- B. Provide a tabulation of motors with all pertinent information required for properly rated motor controllers to be provided under Division 26.
- C. Provide a tabulation of matched motors and starters provided under Division 23.
- D. Variable speed motors controlled by variable frequency drives in general shall be of standard design called out in this specification. The manufacturer shall be notified on the requisition that the motor will be used in conjunction with a variable frequency drive and its type of frequency generation. It shall be the responsibility of the motor manufacturer to ensure that this motor will be capable of operating under the torque requirements and speed range within temperature specifications. The normal speed range shall be 4 to 1 ratio. The motor / drive system shall be capable of maintaining full torque throughout. The motors specified for variable speed application shall be capable of operating at 90 hertz maximum frequency as a minimum requirement but at reduced torque's above 60 HZ.
- E. Efficiency: Minimum full load efficiency shall be as follows:

	Open Drip-Proof (ODP)				Totally Enclosed Fan Cooled (TEFC)		
	1200 RPM	1800 RPM	3600 RPM		1200 RPM	1800 RPM	3600 RPM
HP	Minimum Efficiency	Minimum Efficiency	Minimum Efficiency	HP	Minimum Efficiency	Minimum Efficiency	Minimum Efficiency
1	82.5	85.5	77.0	1	82.5	85.5	77.0
1.5	86.5	86.5	84.0	1.5	87.5	86.5	84.0
2	87.5	86.5	85.5	2	88.5	86.5	85.5
3	88.5	89.5	85.5	3	89.5	89.5	86.5
5	89.5	89.5	86.5	5	89.5	89.5	88.5
7.5	90.2	91.0	88.5	7.5	91.0	91.7	89.5
10	91.7	91.7	89.5	10	91.0	91.7	90.2
15	91.7	93.0	90.2	15	91.7	92.4	91.0
20	92.4	93.0	91.0	20	91.7	93.0	91.0

25	93.0	93.6	91.7	25	93.0	93.6	91.7
30	93.6	94.1	91.7	30	93.0	93.6	91.7
40	94.1	94.1	92.4	40	94.1	94.1	92.4
50	94.1	94.5	93.0	50	94.1	94.5	93.0
60	94.5	95.0	93.6	60	94.5	95.0	93.6
75	94.5	95.0	93.6	75	94.5	95.4	93.6
100	95.0	95.4	93.6	100	95.0	95.4	94.1
125	95.0	95.4	94.1	125	95.0	95.4	95.0
150	95.4	95.8	94.1	150	95.8	95.8	95.0
200	95.4	95.8	95.0	200	95.8	96.2	95.4

PART 3 - EXECUTION

3.1 REQUIREMENTS

- A. All equipment shall be installed in accordance with the manufacturer's recommendations and printed installation instructions.
- B. All items required for a complete and proper installation are not necessarily indicated in the plans or in the specifications. Contractor's price shall include all items required as per manufacturer's requirements.

3.2 INSTALLATION

- A. General: Install in a professional manner. Any part of parts not meeting this requirement shall be replaced or rebuilt without extra expense.
- B. Install rotating equipment in static and dynamic balance.
- C. Provide foundations, supports, and isolators properly adjusted to allow minimum vibration transmission within the building. Refer to Section 23 05 48.
- D. Correct objectionable noise or vibration transmission in order to operate equipment satisfactorily as determined by the Engineer.

END OF SECTION 23 05 13

SECTION 23 05 29 - HANGERS AND SUPPORTS FOR HVAC PIPING AND EQUIPMENT

CONDITIONS OF THE CONTRACT AND DIVISION 1, as applicable, apply to this Section.

PART 1 – GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:

1. Pipe hangers and supports.
2. Hanger rods.
3. Inserts.
4. Flashing.
5. Equipment roof curbs and support rails.
6. Sleeves.
7. Mechanical sleeve seals.
8. Formed steel channel and angle.
9. Equipment bases and supports.

- B. Related Sections:

1. Section 23 05 48 – Vibration and Seismic Controls for HVAC Piping and Equipment.
2. Division 7 - Thermal and Moisture Protection.

1.3 ACTION SUBMITTALS

- A. Provide line-by-line specification review annotated to certify compliance or deviation.
- B. Product Data: For each type of product indicated.
- C. Shop Drawings: Show fabrication and installation details and include calculations for the following; include Product Data for components:
 1. Trapeze pipe hangers.
 2. Metal framing systems.
 3. Pipe stands.
 4. Equipment supports.
- D. Design Data: Indicate load carrying capacity of trapeze, multiple pipe and riser support hangers. Indicate calculations used to determine load carrying capacity of trapeze, multiple pipe, and riser support hangers.
- E. Manufacturer's Installation Instructions:
 1. Hangers and Supports: Submit special procedures and assembly of components.
- F. Manufacturer's Certificate: Certify products meet or exceed specified requirements.

1.4 INFORMATIONAL SUBMITTALS

- A. Welding certificates.

1.5 QUALITY ASSURANCE

- A. Structural Steel Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."
- B. Pipe Welding Qualifications: Qualify procedures and operators according to ASME Boiler and Pressure Vessel Code.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Accept materials on site in original factory packaging, labeled with manufacturer's identification.
- B. Protect from weather, construction traffic, dirt, water, chemical, and mechanical damage.

1.7 ENVIRONMENTAL REQUIREMENTS

- A. Do not apply Firestopping materials when temperature of substrate material and ambient air is below 60 degrees Fahrenheit.
- B. Maintain this minimum temperature before, during, and for minimum 3 days after installation of Firestopping materials.
- C. Provide ventilation in areas to receive solvent cured materials.

1.8 WARRANTY

- A. Furnish one (1) year manufacturer warranty for pipe hangers and supports.

PART 2 - PRODUCTS

2.1 PIPE HANGERS AND SUPPORTS

- A. Manufacturers:

1. Carpenter & Paterson Inc.
2. Flex-Weld, Inc.
3. Globe Pipe Hanger Products Inc.
4. Michigan Hanger Co.
5. B-Line Systems
6. Carpenter & Patterson Inc.
7. Anvil International
8. Piping Technology & Products
9. Grinnell

- B. Hydronic Piping:

1. Hangers for Pipe Sizes 1/2 to 1-1/2 inch: Carbon steel, adjustable swivel, split ring.

2. Hangers for Cold Pipe Sizes two (2) inches and larger: Carbon steel, adjustable, clevis.
 3. Hangers for Hot Pipe Sizes 2 inches to 4 inches: Carbon steel, adjustable, clevis.
 4. Hangers for Hot Pipe Sizes six (6) inches and larger: Adjustable steel yoke, cast iron roll, double hanger.
 5. Multiple or Trapeze Hangers: Galvanized Steel channels with welded spacers and hanger rods.
 6. Multiple or Trapeze Hangers for Hot Pipe Sizes six (6) inches and larger: Galvanized Steel channels with welded spacers and hanger rods, cast iron rollers.
 7. Wall Support for Pipe Sizes three (3) inches and smaller: Cast iron hooks.
 8. Wall Support for Pipe Sizes four (4) inches and larger: Welded galvanized steel bracket and wrought steel clamp.
 9. Wall Support for Hot Pipe Sizes six (6) inches and larger: Welded galvanized steel bracket and wrought steel clamp with adjustable steel yoke and cast iron roll.
 10. Vertical Support: galvanized Steel riser clamp.
 11. Floor Support for Cold Pipe: Cast iron adjustable pipe saddle, lock nut, nipple, floor flange, and concrete pier or steel support.
 12. Floor Support for Hot Pipe Sizes four (4) Inches and smaller: Cast iron adjustable pipe saddle, lock nut, nipple, floor flange, and concrete pier or steel support.
 13. Floor Support for Hot Pipe Sizes six (6) inches and larger: Adjustable cast iron roll and stand, steel screws, and concrete pier or steel support.
 14. Copper Pipe Support: Copper-plated, carbon steel ring.
 15. Hydronic Piping shall not have support brackets welded to hydronic piping.
- C. Roof Mounted Hydronic Piping:
1. Refer to Division 7 –for hanger requirements and approved manufacturers.

2.2 HANGER RODS

- A. Hanger Rods: Hot dipped galvanized, mild steel threaded both ends, threaded on one end, or continuous threaded.

2.3 INSERTS

- A. Malleable iron case of galvanized steel shell and expander plug for threaded connection with lateral adjustment, top slot for reinforcing rods, lugs for attaching to forms; size inserts to suit threaded hanger rods.

2.4 FLASHING

- A. In accordance with Division 7 - Thermal and Moisture Protection.

2.5 EQUIPMENT ROOF CURBS AND SUPPORT RAILS

- A. Equipment roof curbs and support rails must be coordinated with roof type specified under Division 7.
- B. Roof mounted exhaust fans, intake hoods, relief hoods and supply fans shall be set on equipment manufacturers 12" high fabricated welded 18 gauge galvanized steel shell and base, mitered three (3) inch cant if required by roofing type, variable step to match roof insulation, 1-1/2 inch thick curb insulation, factory installed treated wood nailer. Curb shall set level on roof without the need for blocking.
- C. Roof mounted unitary air conditioning units shall be set on a structural type curb or equipment support rail. Curb or support rail shall be compatible with required vibration isolation specified under Section 23 05 48. Curb or support rail shall be 12" high welded 18 gauge galvanized steel shell and base, mitered three (3) inch cant if required by roofing type, variable step to match roof insulation, 1-1/2 inch thick insulation, 3 lb density, factory installed wood nailer and stainless steel cap. Curb shall set level on roof without the need for blocking. Field bolted curbs are not acceptable.
 - 1. Approved Manufacturers:
 - a. The Pate Co.
 - b. Custom Curb, Inc.
 - c. Roof Products, Inc.
- D. Refer to Division 7 - Thermal and Moisture Protection for additional requirements.

2.6 SLEEVES

- A. Sleeves for Pipes through fire rated or non-fire rated Floors: 18 gage thick galvanized steel.
- B. Sleeves for Pipes through Rated or Non-fire Rated Beams, Walls, Footings, and Potentially Wet Floors: Steel pipe or 18 gage thick galvanized steel.
- C. Sleeves for Round Ductwork: Galvanized steel.
- D. Sleeves for Rectangular Ductwork: Galvanized steel.
- E. Sealant: Refer to Section 07 92 00 - Building Sealants.

2.7 MECHANICAL SLEEVE SEALS

- A. Acceptable Manufacturers: Subject to compliance with plans and specification, provide one of the following:
 - 1. Thunderline Link-Seal, Inc.
 - 2. NMP Corporation
- B. Product Description: Modular mechanical type, consisting of interlocking synthetic rubber links shaped to continuously fill annular space between object and sleeve,

connected with bolts and pressure plates causing rubber sealing elements to expand when tightened, providing watertight seal and electrical insulation.

2.8 FORMED STEEL CHANNEL AND ANGLE

- A. Acceptable Manufacturers: Subject to compliance with plans and specification, provide one of the following:
 - 1. Allied Tube & Conduit Corp.
 - 2. B-Line Systems
 - 3. Midland Ross Corporation, Electrical Products Division
 - 4. Unistrut Corp.
- A. Product Description: Galvanized 14 gage thick steel angle and galvanized 12 gage thick steel channel with holes 1-1/2 inches on center. Metal framing system for equipment support.
- B. All channel members and angles shall be hot-dipped galvanized and fabricated from structural grade steel and conform to applicable ASTM specifications.
- C. Structural members to be loaded within manufacturers design limitations and published data.

2.9 EQUIPMENT BASES AND SUPPORTS

- A. In accordance with Division 3 – Concrete
- B. Provide concrete equipment pads, reinforced with 6 inch x 6 inch welded wire mesh, chamfered edges and to be six (6) inches larger than base of equipment. Pad heights as follows:
 - 1. Hot Water Boilers: four (4) inches.
 - 2. Floor Mounted Pumps: four (4) inches.
 - 3. Floor Mounted Water Volume Tanks: four (4) inches.
 - 4. Air Handling Units: four (4) inches.
 - 5. Water Heaters: four (4) inches.
 - 6. Water Softeners: four (4) inches.
 - 7. Air Compressor: four (4) inches.
 - 8. Floor Mounted Expansion Tanks: four (4) inches.
 - 9. Floor Mounted chemical feeder tanks: four (4) inches.
 - 10. Floor Mounted Fans: four (4) inches.
 - 11. Chillers: four (4) inches.
 - 12. Condensing Units: four (4) inches.
 - 13. Heat Pump Units: four (4) inches.
- C. Provide vibration isolation in accordance with Section 23 05 48 - Vibration and Seismic Controls for HVAC Piping and Equipment.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Verify openings are ready to receive sleeves.
- B. Verify openings are ready to receive Firestopping/Firesafing.

3.2 PREPARATION

- A. Clean substrate surfaces of dirt, dust, grease, oil, loose material, or other matter affecting bond of Firestopping material.
- B. Remove incompatible materials affecting bond.
- C. Install damming materials to arrest liquid material leakage.
- D. Obtain permission from Architect/Engineer before using powder-actuated anchors.
- E. Do not drill or cut structural members.
- F. Obtain permission from Architect/Engineer before drilling or cutting structural members.

3.3 STRUCTURAL STEEL

- A. All structural steel used to fabricate supports shall conform to ASTM A36.

3.4 CUTTING AND PATCHING

- A. In accordance with Division 7 - Thermal and Moisture Protection

3.5 FIRESTOPPING

- A. In accordance with Division 7 - Thermal and Moisture Protection.

3.6 FIRESTOPPING ACCESSORIES

- A. In accordance with Division 7 - Thermal and Moisture Protection.

3.7 INSTALLATION - INSERTS

- A. Install inserts for placement in concrete forms.
- B. Install inserts for suspending hangers from reinforced concrete slabs and sides of reinforced concrete beams.
- C. Provide hooked rod to concrete reinforcement section for inserts carrying pipe four (4) inches and larger.
- D. Where concrete slabs form finished ceiling, locate inserts flush with slab surface.

3.8 INSTALLATION - PIPE HANGERS AND SUPPORTS

- A. Install in accordance with ASME B31.1
- B. Support horizontal piping as scheduled.
- C. Install hangers with minimum 1/2 inch space between finished covering and adjacent work.
- D. Place hangers within 12 inches of each horizontal elbow.

- E. Use hangers with 1-1/2 inch minimum vertical adjustment.
- F. Support vertical piping at every other floor.
- G. Where piping is installed in parallel and at same elevation, provide multiple pipe or trapeze hangers.
- H. Support riser piping independently of connected horizontal piping.
- I. Provide copper plated hangers and supports for copper piping.
- J. Design hangers for pipe movement without disengagement of supported pipe.
- K. Prime coat exposed steel hangers and supports.
- L. Provide clearance in hangers and from structure and other equipment for installation of pipe insulation. Refer to Section 23 07 19 - HVAC Piping Insulation.

3.9 INSTALLATION - EQUIPMENT BASES AND SUPPORTS

- A. Provide housekeeping pads of concrete, minimum four (4) inches thick and extending six (6) inches beyond supported equipment.
- B. Using templates furnished with equipment, install anchor bolts, and accessories for mounting and anchoring equipment.
- C. Construct supports of steel members or formed steel channel. Brace and fasten with flanges bolted to structure.
- D. Provide rigid anchors for pipes after vibration isolation components are installed.

3.10 INSTALLATION - FLASHING

- A. Provide flexible flashing and metal Counterflashing where piping and ductwork penetrate weather or waterproofed walls, floors, and roofs.
- B. Provide curbs for mechanical roof installations 12 inches minimum above roofing surface. Flash and counter-flash with sheet metal; seal watertight. Attach Counterflashing mechanical equipment and lap base flashing on roof curbs. Flatten and solder joints.
- C. Adjust storm collars tight to pipe with bolts; caulk around top edge. Use storm collars above roof jacks. Screw vertical flange section to face of curb.
- D. Refer to Division 7 - Thermal and Moisture Protection for additional requirements.

3.11 INSTALLATION - SLEEVES

- A. Provide sleeves at all piping and ductwork penetrations of interior walls and slabs. Exterior watertight entries: Seal with mechanical sleeve seals.
- B. Set sleeves in position in forms. Provide reinforcing around sleeves.
- C. Size sleeves large enough to allow for movement due to expansion and contraction. Provide for continuous insulation wrapping.

- D. Extend sleeves through floors two (2) inches above finished floor level. Caulk sleeves.
- E. Extend sleeves through walls two (2) inches each side.
- F. Where piping or ductwork penetrates floor, ceiling, or wall, close off space between pipe or duct and adjacent work with Firestopping insulation and caulk. Provide close fitting metal collar or escutcheon covers at both sides of penetration.
- G. Install stainless steel escutcheons at finished surfaces.

3.12 INSTALLATION - FIRESTOPPING

- A. Install material at all fire rated construction perimeters and openings containing penetrating sleeves, piping, ductwork, and other items.
- B. Apply primer where recommended by manufacturer for type of Firestopping material and substrate involved, and as required for compliance with required fire ratings.
- C. Apply Firestopping material in sufficient thickness to achieve required fire and smoke rating.
- D. Compress fibered material to maximum 40 percent of its uncompressed size.
- E. Fire Rated Surface:
 - 1. Seal opening at floor, wall, and partition as follows:
 - a. Install sleeve through opening and extending beyond minimum of one (1) inch on both sides of building element.
 - b. Size sleeve allowing minimum of one (1) inch void between sleeve and building element.
 - c. Pack void with backing material.
 - d. Seal ends of sleeve with UL listed fire resistive silicone compound to meet fire rating of structure penetrated.
- F. Non-Rated Surfaces:
 - 1. Seal opening through non-fire rated wall and partition floor as follows:
 - a. Install sleeve through opening and extending beyond minimum of one (1) inch on both sides of building element.
 - b. Size sleeve allowing minimum of one (1) inch void between sleeve and building element.
 - 2. Install escutcheons, floor plates or ceiling plates where conduit, penetrates non-fire rated surfaces in occupied spaces. Occupied spaces include rooms with finished ceilings and where penetration occurs below finished ceiling.
 - 3. Exterior wall openings below grade: Assemble rubber links of mechanical sealing device to size of piping and tighten in place, in accordance with manufacturer's instructions.

4. Interior partitions: Seal pipe penetrations. Apply sealant to both sides of penetration to completely fill annular space between sleeve and conduit.

3.13 INSTALLATION - ACCESS DOORS

- A. Access Doors: Provide access doors as required for access to equipment, valves, controls, cleanouts and other apparatus where concealed. Access doors shall have concealed hinges and screw driver cam locks. Minimum size to be 12 inches x 12 inches in walls only for hand access and 24 inches x 24 inches minimum for all ceilings for maintenance access.
- B. All access doors located in wet areas such as restrooms, locker rooms, shower rooms, kitchen and any other wet areas shall be constructed of stainless steel.
- C. Access Doors:
 1. Plastic Surfaces: Milcor Style K.
 2. Ceramic Tile Surface: Milcor Style M.
 3. Drywall Surfaces: Milcor Style DW.
 4. Install panels only in locations approved by the Architect and with trim styles and color coordinated with surface to be installed in.

3.14 INSTALLATION – EQUIPMENT REQUIRING ROOF PORTAL BE BASES

- A. Verify that roof surface is smooth and clean to extent needed to receive material.
- B. Clean surfaces to receive 17" circular bases removing any loose gravel and foreign matter before setting 17" circular bases.
- C. Provide protective pad conforming to the new or existing roof manufacturer's system under each 17" circular bases. Do not adhere to the roof system or to circular bases.

3.15 FIELD QUALITY CONTROL

- A. Inspect installed Firestopping for compliance with specifications and submitted schedule.

3.16 CLEANING

- A. Clean adjacent surfaces of firestopping materials.

3.17 PROTECTION OF FINISHED WORK

- A. Protect adjacent surfaces from damage by material installation.

3.18 PIPE HANGERS

- A. Minimum hanger rod size shall be ½".
- B. Maximum hanger rod spacing shall not exceed 10'-0" on center for pipe sizes 2" and above. Do not exceed 7'-0" hanger spacing for pipes sizes less than 2" diameter.
- C. For trapeze supports provide a minimum of (2) two ½" hanger rods at each end of trapeze for a total of (4) four.

- D. Beam clamps are not acceptable.

END OF SECTION 23 05 29

SECTION 23 05 53 - IDENTIFICATION FOR HVAC PIPING AND EQUIPMENT

CONDITIONS OF THE CONTRACT AND DIVISION 1, as applicable, apply to this Section.

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Nameplates.
 - 2. Tags.
 - 3. Stencils.
 - 4. Pipe markers.
 - 5. Ceiling tacks.
 - 6. Labels.
 - 7. Lockout devices.
 - 8. Pipe painting (if required)
- B. Related Sections:
 - 1. Section 09 91 00 - Painting and Staining.
- C. Color scheme for identification must be coordinated with district standards. Color scheme specified is bases of design if required for project. Contractor shall confirm painting requirements with Architect/District.

1.3 REFERENCES

- A. American Society of Mechanical Engineers:
 - 1. ASME A13.1 - Scheme for the Identification of Piping Systems.
 - 2. District Standards for identification and color scheme.

1.4 SUBMITTALS

- A. Product Data: Submit manufacturers catalog literature for each product required.
- B. Shop Drawings: Submit list of wording, symbols, letter size, and color coding for mechanical identification and valve chart and schedule, including valve tag number, location, function, and valve manufacturer's name and model number.
- C. Manufacturer's Installation Instructions: Indicate installation instructions, special procedures, and installation.
- D. Manufacturer's Certificate: Certify products meet or exceed specified requirements.
- E. Identify painting requirements as directed by Architect/District. Contractor to confirm if painting of piping is required for project. Contractor shall provide primer coat on un-insulated outdoor condenser water piping as a minimum.

1.5 CLOSEOUT SUBMITTALS

- A. Project Record Documents: Record actual locations of tagged valves; include valve tag numbers.

1.6 QUALITY ASSURANCE

- A. Conform to ASME A13.1 for color scheme for identification of piping systems and accessories.
- B. Conform to ANSI / OSHA Pipe Marking Specifications.
- C. Specification is not limited to manufacturers listed. Substitutions are allowed in accordance with Division 1 - General Requirements and Division 23, Section 23 05 00 - Common Work Results for HVAC.

1.7 QUALIFICATIONS

- A. Installer: Company specializing in performing Work of this section with minimum three (3) years experience.

PART 2 - PRODUCTS

2.1 NAMEPLATES

- A. Manufacturers:
 - 1. Craftmark Identification Systems.
 - 2. Safety Sign Co.
 - 3. Seton Identification Products.
 - 4. Almetek Industries.
- B. Product Description: Laminated three-layer plastic with engraved black letters on light contrasting background color.

2.2 TAGS

- A. Plastic Tags:
 - 1. Manufacturers:
 - a. Craftmark Identification Systems.
 - b. Safety Sign Co.
 - c. Seton Identification Products.
 - d. Almetek Industries.
 - 2. Laminated three-layer plastic with engraved black letters on light contrasting background color. Tag size minimum 1-1/2 inches.
- B. Metal Tags:
 - 1. Manufacturers:
 - a. Craftmark Identification Systems.
 - b. Safety Sign Co.
 - c. Seton Identification Products.

- d. Almetek Industries.
2. Brass with stamped letters; tag size minimum 1-1/2 inches diameter with finished edges.
- C. Information Tags:
 1. Manufacturers:
 - a. Craftmark Identification Systems.
 - b. Safety Sign Co.
 - c. Seton Identification Products.
 - d. Almetek Industries.
 2. Clear plastic with printed "Danger," "Caution," or "Warning" and message; size 3-1/4 x 5-5/8 inches with grommet and self-locking nylon ties.
- D. Tag Chart: Typewritten letter size list of applied tags and location in plastic laminated chart to indicate valve make, size, model and service.

2.3 STENCILS

- A. Manufacturers:
 1. Manufacturers:
 - a. Craftmark Identification Systems.
 - b. Safety Sign Co.
 - c. Seton Identification Products.
 - d. Almetek Industries.
- B. Stencils: With clean cut symbols and letters of following size:
 1. Up to two (2) inches Outside Diameter of Insulation or Pipe: 1/2 inch high letters.
 2. 2-1/2 to six (6) inches Outside Diameter of Insulation or Pipe: one (1) inch high letters.
 3. Over six (6) inches Outside Diameter of Insulation or Pipe: 1-3/4 inches high letters.
 4. Ductwork and Equipment: 1-3/4 inches high letters.
- C. Stencil Paint: As specified in Section 09 91 00 Paintings and Staining, semi-gloss enamel, colors and lettering size in conformance with ASME A13.1.

2.4 PIPE MARKERS

- A. Plastic Pipe Markers:
 1. Manufacturers:
 - a. Craftmark Identification Systems.
 - b. Safety Sign Co.
 - c. Seton Identification Products.
 - d. Almetek Industries.

2. Factory fabricated, flexible, semi-rigid plastic, preformed to fit around pipe or pipe covering. Larger sizes may have maximum sheet size with spring fastener.
- B. Plastic Tape Pipe Markers:
1. Manufacturers:
 - a. Craftmark Identification Systems.
 - b. Safety Sign Co.
 - c. Seton Identification Products.
 - d. Almetek Industries.
 2. Flexible, vinyl film tape with pressure sensitive adhesive backing and printed markings.
- C. Plastic Underground Pipe Markers:
1. Manufacturers:
 - a. Craftmark Identification Systems.
 - b. Safety Sign Co.
 - c. Seton Identification Products.
 - d. Almetek Industries.
 2. Bright colored continuously printed plastic ribbon tape, minimum six (6) inches wide by 4 mil thick, manufactured for direct burial service.

2.5 CEILING TACKS

- A. Manufacturers:
1. Craftmark Identification Systems.
 2. Safety Sign Co.
 3. Seton Identification Products.
 4. Almetek Industries.
- B. Description: Steel with 3/4 inch diameter color-coded head.

2.6 LABELS

- A. Manufacturers:
1. Craftmark Identification Systems.
 2. Safety Sign Co.
 3. Seton Identification Products.
 4. Almetek Industries.
- B. Description: Laminated Mylar, size 1.9 x 0.75 inches, adhesive backed with printed identification and bar code.

2.7 LOCKOUT DEVICES

- A. Lockout Hasps:
1. Manufacturers:
 - a. Craftmark Identification Systems.

- b. Safety Sign Co.
 - c. Seton Identification Products.
 - d. Almetek Industries.
- 2. Reinforced nylon hasp with erasable label surface; size minimum 7-1/4 x 3 inches.
- B. Valve Lockout Devices:
 - 1. Manufacturers:
 - a. Craftmark Identification Systems.
 - b. Safety Sign Co.
 - c. Seton Identification Products.
 - d. Almetek Industries.
 - 2. Nylon device preventing access to valve operator, accepting lock shackle.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Degrease and clean surfaces to receive adhesive for identification materials.
- B. Prepare surfaces in accordance with Section 09 91 00 Paintings and Staining for stencil painting.

3.2 INSTALLATION

- A. Apply stencil painting in accordance with Section 09 91 00 Paintings and Staining.
- B. Install identifying devices after completion of coverings and painting.
- C. Install plastic nameplates with corrosive-resistant mechanical fasteners, or adhesive.
- D. Install labels with sufficient adhesive for permanent adhesion and seal with clear lacquer. For unfinished canvas covering, apply paint primer before applying labels.
- E. Install tags using corrosion resistant chain or 4 ply 0.018 smooth copper wire. Tags shall be numerically sequenced with all valves of each system type grouped together.
- F. Install underground plastic pipe markers six (6) to eight (8) inches below finished grade, directly above buried pipe.
- G. All exterior visible piping shall be identified with UV and acid resistant outdoor pipe markers.
- H. Identify air handling units, pumps, heat transfer equipment, tanks, and water treatment devices with plastic nameplates. Identify in-line pumps and other small devices with tags.
- I. Identify control panels and major control components outside panels with plastic nameplates.
- J. Identify air terminal units and radiator valves with numbered tags.
- K. Tag automatic controls, instruments, and relays. Key to control schematic.

- L. Identify insulated piping, concealed or exposed indoor with plastic tape pipe markers. Use tags on piping 3/4 inch diameter and smaller. Use plastic pipe UV protected markers on exterior piping. Identify service and flow direction. Install in clear view and align with axis of piping. Locate identification at every 20 feet on center for straight runs including risers and drops. Locate identification adjacent to each valve and tee, at each side of penetration of wall or enclosure, and at each obstruction.
- M. Provide ceiling tacks to locate valves or dampers above T-bar type panel ceilings. Locate in corner of panel closest to equipment. Coordinate with Architect.
- N. Identify un-insulated piping with plastic pipe markers. Locate identification at every 20 feet on center for straight runs including risers and drops. Locate identification adjacent to each valve and tee, at each side of penetration of wall or enclosure, and at each obstruction.

3.3 IDENTIFICATION SCHEDULE

- A. Markers shall be colored as indicated below per ANSI/OSHA Standards OR as specified in District Standards:

SYSTEM	COLOR	LEGEND
Chilled Water	Green	Chilled Water Supply Chilled Water Return
Domestic Water	Green	Domestic Water
Domestic Hot Water Supply	Yellow	Domestic Hot Water Supply
Domestic Hot Water Return	Yellow	Domestic Hot Water Return
Fire Protection	Red	Fire Protection
Automatic Sprinkler	Red	Fire Sprinkler
Gas	Yellow	Natural Gas
Condenser Water	Green	Condenser Water Supply Condenser Water Return

B. PIPE PAINTING:

1. All piping exposed to view in conditioned spaces shall be painted as indicated or as directed by the Architect in the field. Confirm all color selections and painting requirements with Architect/District prior to installation.
2. The entire fire protection piping system shall be painted red.
3. All outdoor un-insulated piping shall be painted with primer as a minimum.

4. All piping located in mechanical rooms and outdoor piping shall be painted as indicated in Painting Schedule. Painting requirement must be confirmed by contractor.

C. PAINTING SCHEDULE

SYSTEM	COLOR
Storm Sewer	White
Sanitary Sewer Waste and Vent	Light Gray
Domestic Cold Water	Dark Blue
Domestic Hot Water Supply and Return	Orange
Condenser Water Supply and Return	Light Green
Gas	Yellow
Chilled Water Supply and Return	Light Blue
Heating Hot Water supply and Return	Reddish Orange

END OF SECTION 23 05 53

SECTION 23 05 93 - TESTING, ADJUSTING, AND BALANCING FOR HVAC

CONDITIONS OF THE CONTRACT AND DIVISION 1, as applicable, apply to this Section.

PART 1 – GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Testing, adjusting, and balancing of air systems.
 - 2. Testing, adjusting, and balancing of Hydronic piping systems
 - 3. Testing, adjusting, and balancing of refrigerating systems.
 - 4. Measurement of final operating condition of HVAC systems.
 - 5. Sound measurement of equipment operating conditions.
 - 6. Vibration measurement of equipment operating conditions.
- B. Related Sections:
 - 1. Sequences of operation for HVAC equipment as scheduled on Drawings.
- C. Testing, Adjusting and Balancing (TAB) contractor shall bid work specified under this section direct to Owner. TAB contractor shall not be hired by general contractor or any sub-contractor.
- D. Mechanical contractor is responsible for coordinating work with the TAB Contractor. Mechanical contractor requirements are specified herein.
- E. TAB Contractors:
 - 1. Engineered Air Balance
 - 2. Precision Air

1.3 REFERENCES

- A. Associated Air Balance Council:
 - 1. AABC MN-1 - National Standards for Testing and Balancing Heating, Ventilating, and Air Conditioning Systems.
- B. American Society of Heating, Refrigerating and Air-Conditioning Engineers:
 - 1. ASHRAE 111 - Practices for Measurement, Testing, Adjusting and Balancing of Building Heating, Ventilation, Air-Conditioning and Refrigeration Systems.
- C. Natural Environmental Balancing Bureau:

1. NEBB - Procedural Standards for Testing, Adjusting, and Balancing of Environmental Systems.

1.4 SUBMITTALS

- A. Agency Data: Submit proof that the proposed testing, adjusting, and balancing agency meets the qualifications specified below.
- B. Engineer and Technicians Data: Submit proof that the Test and Balance Engineer assigned to supervise the procedures, and the technicians proposed to perform the procedures meet the qualifications specified below.
- C. Procedures and Agenda: Submit a synopsis of the testing, adjusting and balancing procedures and agenda proposed to be used for this project.
- D. Sample Forms: Submit sample forms, if other than those standard forms, if other than those standard forms prepared by the Associated Air Balance Council (AABC) or National Environmental Balancing Bureau (NEBB) are proposed.
- E. Certified Reports: Submit testing, adjusting, and balancing reports bearing the seal and signature of the Test and Balance Engineer. The reports shall be certified proof that the systems have been tested, adjusted, and balanced in accordance with the referenced standards; are an accurate representation of how the systems have been installed; are a true representation of how the systems are operating at the completion of the testing, adjusting, and balancing procedures; and are an accurate record of all final quantities measured, to establish normal operating values of the systems. Follow the procedures and format specified below:
 1. Draft Reports: Upon completion of testing, adjusting and balancing procedures, prepare draft reports on the approved forms. Draft reports may be hand written, but must be complete, factual, accurate, and legible. Organize and format draft reports in the same manner specified for the final reports. Submit two (2) complete sets of draft reports. Only one (1) complete set of draft reports will be returned.
 2. Final Report: Upon verification and approval of draft reports, prepare final reports, type written, and organized and formatted as specified below. Submit two (2) complete sets of final reports.
 3. Report Format: Report forms shall be those standard forms prepared by the referenced standard for each respective item and system to be tested, adjusted, and balanced. Bind report forms complete with schematic systems diagrams and other data in reinforced, vinyl, three-ring binder. Provide binding edge labels with the project identification and a title descriptive of the contents. Divide the contents of the binder into the below listed divisions, separated by divider tabs.
 - a. General Information and Summary
 - b. Air Systems
 - c. Refrigerant Systems
 - d. Temperature Control Systems
 - e. Special Systems.
 4. Report Contents: Provide the following minimum information, forms and data:

- a. General Information and Summary: Inside cover sheet to identify testing, adjusting, and balancing agency, the Company, Engineer, and Project. Include addresses, and contact names and telephone numbers. Also include a certification sheet containing the seal name address, telephone number, and signature of the Certified Test and Balance Engineer. Include in this division a listing of the instrumentations used for the procedures along with the proof of calibration.
- b. The remainder of the report shall contain the appropriate forms containing as a minimum, the information indicated on the standard report forms prepared by the AABC or NEBB, for each respective item and system. Prepare a schematic diagram for each item of equipment and system to accompany each respective report form.
- c. Calibration Reports: Submit proof that all required instrumentation has been calibrated to tolerances specified in the referenced standards, within a period of six (6) months prior to starting the project.

1.5 QUALITY ASSURANCE

- A. Test and Balance Engineer's Qualifications: A Professional Engineers registered in the State in which the services are to be performed, and having at least three (3) years of successful testing, adjusting, and balancing experience on projects with testing and balancing requirements similar to those required for this project.
- B. Agency Qualifications:
 1. Employ the services of an independent testing, adjusting, and balancing agency meeting the qualifications specified below, to be the single source of responsibility to the test, adjust, and balance the building mechanical systems identified above, to produce the design objectives. Services shall include checking installations for conformity to design, measurement and establishment of the fluid quantities of the mechanical systems as required to meet design specifications, and recording and reporting the results.
 2. The independent testing, adjusting, and balancing agency certified by National Environmental Balancing Bureau (NEBB) or by the Associated Air Balance Council (AABC) in those testing and balancing disciplines required for this project, and having at least one Professional Engineer registered in the State in which the services are to be performed, certified by NEBB or AABC as a Test and Balance Engineer.
- C. Codes and Standards
 1. NEBB: "Procedural Standards for Testing, Adjusting, and Balancing of Environmental Systems."
 2. AABC: "National Standards for Total System Balance."
 3. American Society of Heating, Refrigeration, and Air-Conditioning Engineers (ASHRAE) ASHRAE Handbook, 1999 HVAC Applications Volume, Chapter 36, Testing, Adjusting, and Balancing.
- D. Pre-Balancing Conference: Prior to beginning of testing, adjusting, and balancing procedures, schedule and conduct a conference with the Engineer and representatives of

installers of the mechanical systems. The objective of the conference is final coordination and verification of the system operation and readiness for testing, adjusting, and balancing.

1.6 PROJECT CONDITIONS

- A. Systems Operation: Systems shall be fully operational prior to beginning procedures.

1.7 SEQUENCING AND SCHEDULING

- A. Test, adjust, and balance the air systems before hydronic, steam, and refrigerant systems.
- B. Test, adjust and balance air conditioning systems during summer season and heating systems during winter season, including at least a period of operation at outside conditions within five (5) degrees Fahrenheit wet bulb temperature of maximum summer design condition, and within ten (10) degrees Fahrenheit dry bulb temperature of minimum winter design condition. Take final temperature reading during seasonal operation.
- C. Notice: Provide minimum 7 days advanced notice for each test. Include scheduled test dates and times.

PART 2 - PRODUCTS

Not Used.

PART 3 - EXECUTION

3.1 SERVICES OF THE MECHANICAL CONTRACTOR

- A. Examine the contract documents to become familiar with Project requirements and to discover conditions in systems design that may preclude proper TAB of systems and equipment.
- B. Examine the approved submittals for HVAC systems and equipment.
- C. Verify systems are complete and operable before commencing work. Verify the following:
 - 1. Systems are started and operating in safe and normal condition.
 - 2. Temperature control systems are installed complete and operable.
 - 3. Proper thermal overload protection is in place for electrical equipment.
 - 4. Final filters are clean and in place. If required, install temporary media in addition to final filters.
 - 5. Duct systems are clean of debris.
 - 6. Fans are rotating correctly.
 - 7. Fire and volume dampers are in place and open.
 - 8. Air coil fins are cleaned and combed.
 - 9. Access doors are closed and duct end caps are in place.
 - 10. Air outlets are installed and connected.
 - 11. Duct system leakage is minimized.
 - 12. Hydronic systems are flushed, filled, and vented.

13. Pumps are rotating correctly.
 14. Proper strainer baskets are clean and in place or in normal position.
 15. Service and balancing valves are open.
 16. Re-sheave
- D. Contractor shall provide all volume dampers, balancing dampers, balancing valves, test ports and Pete's plugs as required by the Testing and Balancing Firm. Contractor shall furnish a set of sheet metal shop drawings and HVAC piping drawings to the Testing and Balancing Firm during the submittal phase and incorporate the Testing and Balancing Firm's mark-ups and requests into the project. Contractor shall provide all required equipment to facilitate Testing and Balancing Firm's work. This coordination shall be included in the Contractor's base bid price.
- E. Provide, correct, repair or replace deficient items or conditions found during the testing and balancing.
- F. Provide replacement sheaves as directed by TAB Contractor to achieve scheduled air volumes.
- G. For motors with a variable frequency drive, contractor shall provide belt and sheave adjustment such that units deliver their design cfm when speed drive is at 60 hertz.

3.2 SERVICES OF THE TESTING AND BALANCING CONTRACTOR

- A. Furnish instruments required for testing, adjusting, and balancing operations.
- B. Make instruments available to Architect/Engineer to facilitate spot checks during testing.
- C. Complete system-readiness checks and prepare reports. Verify the following:
1. Permanent electrical-power wiring is complete.
 2. Hydronic systems are filled, clean, and free of air.
 3. Automatic temperature-control systems are operational.
 4. Equipment and duct access doors are securely closed.
 5. Balance, smoke, and fire dampers are open.
 6. Isolating and balancing valves are open and control valves are operational.
 7. Ceilings are installed in critical areas where air-pattern adjustments are required and access to balancing devices is provided.
 8. Windows and doors can be closed so indicated conditions for system operations can be met.

3.3 INSTALLATION TOLERANCES

- A. Set HVAC system's air flow rates and water flow rates within the following tolerances:
1. Supply, Return, and Exhaust fans and Equipment with Fans: +/- 5%
 2. Air Outlets and Inlets: +/- 5%
 3. Heating-Water Flow Rate: +/- 5%
 4. Cooling-Water Flow Rate: +/- 5%

3.4 ADJUSTING

- A. Verify recorded data represents actual measured or observed conditions.
- B. Permanently mark settings of valves, dampers, and other adjustment devices allowing settings to be restored. Set and lock memory stops.
- C. After adjustment, take measurements to verify balance has not been disrupted. If disrupted, verify correcting adjustments have been made.
- D. Report defects and deficiencies noted during performance of services, preventing system balance.
- E. Leave systems in proper working order, replacing belt guards, closing access doors, closing doors to electrical switch boxes, and restoring thermostats to specified settings.

3.5 GENERAL PROCEDURES FOR BALANCING AIR SYSTEMS

- A. Adjust air handling and distribution systems to obtain required or design supply, return, and exhaust air quantities.
- B. Make air quantity measurements in main ducts by Pitot tube traverse of entire cross sectional area of duct.
- C. Measure air quantities at air inlets and outlets.
- D. Adjust distribution system to obtain uniform space temperatures free from objectionable drafts.
- E. Use volume control devices to regulate air quantities only to extent adjustments do not create objectionable air motion or sound levels. Effect volume control by using volume dampers located in ducts.
- F. Vary total system air quantities by adjustment of fan speeds. Provide sheave drive changes to vary fan speed. Vary branch air quantities by damper regulation.
- G. Provide system schematic with required and actual air quantities recorded at each outlet or inlet.
- H. Measure static air pressure conditions on air supply units, including filter and coil pressure drops, and total pressure across fan. Make allowances for 50 percent loading of filters.
- I. Adjust outside air automatic dampers, outside air, return air, and exhaust dampers for design conditions.
- J. Measure temperature conditions across outside air, return air, and exhaust dampers to check leakage.
- K. Measure building static pressure and adjust supply, return, and exhaust air systems to obtain required relationship between each to maintain approximately 0.05 inches positive static pressure near building entries in clean rooms.

3.6 PROCEDURES FOR CONSTANT-VOLUME AIR SYSTEMS

- A. Adjust fans to deliver total indicated airflows within the maximum allowable fan speed listed by fan manufacturer.
 - 1. Measure total airflow.
 - a. Where sufficient space in ducts is unavailable for Pitot-tube traverse measurements, measure airflow at terminal outlets and inlets and calculate the total airflow.
 - 2. Measure fan static pressures as follows to determine actual static pressure:
 - a. Measure outlet static pressure as far downstream from the fan as practical and upstream from restrictions in ducts such as elbows and transitions.
 - b. Measure static pressure directly at the fan outlet or through the flexible connection.
 - c. Measure inlet static pressure of single-inlet fans in the inlet duct as near the fan as possible, upstream from the flexible connection, and downstream from duct restrictions.
 - d. Measure inlet static pressure of double-inlet fans through the wall of the plenum that houses the fan.
 - 3. Measure static pressure across each component that makes up an air-handling unit, rooftop unit, and other air-handling and -treating equipment.
 - a. Report the cleanliness status of filters and the time static pressures are measured.
 - 4. Measure static pressures entering and leaving other devices, such as sound traps, heat-recovery equipment, and air washers, under final balanced conditions.
 - 5. Review Record Documents to determine variations in design static pressures versus actual static pressures. Calculate actual system-effect factors. Recommend adjustments to accommodate actual conditions.
 - 6. Obtain approval from construction manager for adjustment of fan speed higher or lower than indicated speed. Comply with requirements in HVAC Sections for air-handling units for adjustment of fans, belts, and pulley sizes to achieve indicated air-handling-unit performance.
 - 7. Do not make fan-speed adjustments that result in motor overload. Consult equipment manufacturers about fan-speed safety factors. Modulate dampers and measure fan-motor amperage to ensure that no overload will occur. Measure amperage in full-cooling, full-heating, economizer, and any other operating mode to determine the maximum required brake horsepower.
- B. Adjust volume dampers for main duct, submain ducts, and major branch ducts to indicated airflows within specified tolerances.
 - 1. Measure airflow of submain and branch ducts.

- a. Where sufficient space in submain and branch ducts is unavailable for Pitot-tube traverse measurements, measure airflow at terminal outlets and inlets and calculate the total airflow for that zone.
 2. Measure static pressure at a point downstream from the balancing damper, and adjust volume dampers until the proper static pressure is achieved.
 3. Re-measure each submain and branch duct after all have been adjusted. Continue to adjust submain and branch ducts to indicated airflows within specified tolerances.
- C. Measure air outlets and inlets without making adjustments.
1. Measure terminal outlets using a direct-reading hood or outlet manufacturer's written instructions and calculating factors.
- D. Adjust air outlets and inlets for each space to indicated airflows within specified tolerances of indicated values. Make adjustments using branch volume dampers rather than extractors and the dampers at air terminals.
1. Adjust each outlet in same room or space to within specified tolerances of indicated quantities without generating noise levels above the limitations prescribed by the Contract Documents.
 2. Adjust patterns of adjustable outlets for proper distribution without drafts.

3.7 PROCEDURES FOR MOTORS

- A. Motors, 1/2 HP and Larger: Test at final balanced conditions and record the following data:
1. Manufacturer's name, model number, and serial number.
 2. Motor horsepower rating.
 3. Motor rpm.
 4. Efficiency rating.
 5. Nameplate and measured voltage, each phase.
 6. Nameplate and measured amperage, each phase.
 7. Starter thermal-protection-element rating.
- B. Motors Driven by Variable-Frequency Controllers: Test for proper operation at speeds varying from minimum to maximum. Test the manual bypass of the controller to prove proper operation. Record observations including name of controller manufacturer, model number, serial number, and nameplate data.

3.8 PROCEDURES FOR TESTING, ADJUSTING, AND BALANCING EXISTING SYSTEMS

- A. Perform a preconstruction inspection of existing equipment that is to remain and be reused.
1. Measure and record the operating speed, airflow, and static pressure of each fan.
 2. Measure motor voltage and amperage. Compare the values to motor nameplate information.

3. Check the refrigerant charge.
 4. Check the condition of filters.
 5. Check the condition of coils.
 6. Check the operation of the drain pan and condensate-drain trap.
 7. Check bearings and other lubricated parts for proper lubrication.
 8. Report on the operating condition of the equipment and the results of the measurements taken. Report deficiencies.
- B. Before performing testing and balancing of existing systems, inspect existing equipment that is to remain and be reused to verify that existing equipment has been cleaned and refurbished. Verify the following:
1. New filters are installed.
 2. Coils are clean and fins combed.
 3. Drain pans are clean.
 4. Fans are clean.
 5. Bearings and other parts are properly lubricated.
 6. Deficiencies noted in the preconstruction report are corrected.
- C. Perform testing and balancing of existing systems to the extent that existing systems are affected by the renovation work.
1. Compare the indicated airflow of the renovated work to the measured fan airflows, and determine the new fan speed and the face velocity of filters and coils.
 2. Verify that the indicated airflows of the renovated work result in filter and coil face velocities and fan speeds that are within the acceptable limits defined by equipment manufacturer.
 3. If calculations increase or decrease the air flow rates and water flow rates by more than 5 percent, make equipment adjustments to achieve the calculated rates. If increase or decrease is 5 percent or less, equipment adjustments are not required.
 4. Balance each air outlet.

3.9 FINAL REPORT

- A. General: Prepare a certified written report; tabulate and divide the report into separate sections for tested systems and balanced systems.
1. Include a certification sheet at the front of the report's binder, signed and sealed by the certified testing and balancing engineer.
 2. Include a list of instruments used for procedures, along with proof of calibration.
- B. Final Report Contents: In addition to certified field-report data, include the following:
1. Pump curves.

2. Fan curves.
3. Manufacturers' test data.
4. Field test reports prepared by system and equipment installers.
5. Other information relative to equipment performance; do not include Shop Drawings and product data.

C. General Report Data: In addition to form titles and entries, include the following data:

1. Title page.
2. Name and address of the TAB contractor.
3. Project name.
4. Project location.
5. Architect's name and address.
6. Engineer's name and address.
7. Contractor's name and address.
8. Report date.
9. Signature of TAB supervisor who certifies the report.
10. Table of Contents with the total number of pages defined for each section of the report. Number each page in the report.
11. Summary of contents including the following:
 - a. Indicated versus final performance.
 - b. Notable characteristics of systems.
 - c. Description of system operation sequence if it varies from the Contract Documents.
12. Nomenclature sheets for each item of equipment.
13. Data for terminal units, including manufacturer's name, type, size, and fittings.
14. Notes to explain why certain final data in the body of reports vary from indicated values.
15. Test conditions for fans and pump performance forms including the following:
 - a. Settings for outdoor-, return-, and exhaust-air dampers.
 - b. Conditions of filters.
 - c. Cooling coil, wet- and dry-bulb conditions.
 - d. Face and bypass damper settings at coils.
 - e. Fan drive settings including settings and percentage of maximum pitch diameter.
 - f. Inlet vane settings for variable-air-volume systems.
 - g. Settings for supply-air, static-pressure controller.
 - h. Other system operating conditions that affect performance.

D. System Diagrams: Include schematic layouts of air and hydronic distribution systems. Present each system with single-line diagram and include the following:

1. Quantities of outdoor, supply, return, and exhaust airflows.
2. Water and steam flow rates.
3. Duct, outlet, and inlet sizes.
4. Pipe and valve sizes and locations.
5. Terminal units.
6. Balancing stations.
7. Position of balancing devices.

E. Air-Handling-Unit Test Reports: For air-handling units with coils, include the following:

1. Unit Data:
 - a. Unit identification.
 - b. Location.
 - c. Make and type.
 - d. Model number and unit size.
 - e. Manufacturer's serial number.
 - f. Unit arrangement and class.
 - g. Discharge arrangement.
 - h. Sheave make, size in inches, and bore.
 - i. Center-to-center dimensions of sheave, and amount of adjustments in inches.
 - j. Number, make, and size of belts.
 - k. Number, type, and size of filters.

2. Motor Data:
 - a. Motor make, and frame type and size.
 - b. Horsepower and rpm.
 - c. Volts, phase, and hertz.
 - d. Full-load amperage and service factor.
 - e. Sheave make, size in inches, and bore.
 - f. Center-to-center dimensions of sheave, and amount of adjustments in inches.

3. Test Data (Indicated and Actual Values):
 - a. Total air flow rate in cfm (L/s).
 - b. Total system static pressure in inches wg (Pa).
 - c. Fan rpm.
 - d. Discharge static pressure in inches wg (Pa).
 - e. Filter static-pressure differential in inches wg (Pa).
 - f. Preheat-coil static-pressure differential in inches wg (Pa).
 - g. Cooling-coil static-pressure differential in inches wg (Pa).
 - h. Heating-coil static-pressure differential in inches wg (Pa).
 - i. Outdoor airflow in cfm (L/s).
 - j. Return airflow in cfm (L/s).
 - k. Outdoor-air damper position.
 - l. Return-air damper position.
 - m. Vortex damper position.

- F. Apparatus-Coil Test Reports:
 1. Coil Data:
 - a. System identification.
 - b. Location.
 - c. Coil type.
 - d. Number of rows.
 - e. Fin spacing in fins per inch o.c.
 - f. Make and model number.
 - g. Face area in sq. ft
 - h. Tube size in NPS (DN).
 - i. Tube and fin materials.
 - j. Circuiting arrangement.

2. Test Data (Indicated and Actual Values):
 - a. Air flow rate in cfm (L/s).
 - b. Average face velocity in fpm (m/s).
 - c. Air pressure drop in inches wg (Pa).
 - d. Outdoor-air, wet- and dry-bulb temperatures in deg F (deg C).
 - e. Return-air, wet- and dry-bulb temperatures in deg F (deg C).
 - f. Entering-air, wet- and dry-bulb temperatures in deg F (deg C).
 - g. Leaving-air, wet- and dry-bulb temperatures in deg F (deg C).
 - h. Water flow rate in gpm (L/s).
 - i. Water pressure differential in feet of head or psig (kPa).
 - j. Entering-water temperature in deg F (deg C).
 - k. Leaving-water temperature in deg F (deg C).
 - l. Refrigerant expansion valve and refrigerant types.
 - m. Refrigerant suction pressure in psig (kPa).
 - n. Refrigerant suction temperature in deg F (deg C).
 - o. Inlet steam pressure in psig (kPa).

- G. Gas Heat Apparatus Test Reports: In addition to manufacturer's factory startup equipment reports, include the following:
 1. Unit Data:
 - a. System identification.
 - b. Location.
 - c. Make and type.
 - d. Model number and unit size.
 - e. Manufacturer's serial number.
 - f. Fuel type in input data.
 - g. Output capacity in Btu/h (kW).
 - h. Ignition type.
 - i. Burner-control types.
 - j. Motor horsepower and rpm.
 - k. Motor volts, phase, and hertz.
 - l. Motor full-load amperage and service factor.
 - m. Sheave make, size in inches, and bore.
 - n. Center-to-center dimensions of sheave, and amount of adjustments in inches.

 2. Test Data (Indicated and Actual Values):
 - a. Total air flow rate in cfm (L/s).
 - b. Entering-air temperature in deg F.
 - c. Leaving-air temperature in deg F.
 - d. Air temperature differential in deg F.
 - e. Entering-air static pressure in inches wg (Pa).
 - f. Leaving-air static pressure in inches wg (Pa).
 - g. Air static-pressure differential in inches wg (Pa).
 - h. Low-fire fuel input in Btu/h (kW).
 - i. High-fire fuel input in Btu/h (kW).
 - j. Manifold pressure in psig (kPa).
 - k. High-temperature-limit setting in deg F.
 - l. Operating set point in Btu/h (kW).
 - m. Motor voltage at each connection.

- n. Motor amperage for each phase.
 - o. Heating value of fuel in Btu/h (kW).
- H. Electric-Coil Test Reports: For electric furnaces, duct coils, and electric coils installed in central-station air-handling units, include the following:
- 1. Unit Data:
 - a. System identification.
 - b. Location.
 - c. Coil identification.
 - d. Capacity in Btu/h (kW).
 - e. Number of stages.
 - f. Connected volts, phase, and hertz.
 - g. Rated amperage.
 - h. Air flow rate in cfm.
 - i. Face area in sq. ft.
 - j. Minimum face velocity in fpm.
 - 2. Test Data (Indicated and Actual Values):
 - a. Heat output in Btu/h (kW).
 - b. Air flow rate in cfm.
 - c. Air velocity in fpm.
 - d. Entering-air temperature in deg F.
 - e. Leaving-air temperature in deg F.
 - f. Voltage at each connection.
 - g. Amperage for each phase.
- I. Fan Test Reports: For supply, return, and exhaust fans, include the following:
- 1. Fan Data:
 - a. System identification.
 - b. Location.
 - c. Make and type.
 - d. Model number and size.
 - e. Manufacturer's serial number.
 - f. Arrangement and class.
 - g. Sheave make, size in inches, and bore.
 - h. Center-to-center dimensions of sheave, and amount of adjustments in inches.
 - 2. Motor Data:
 - a. Motor make, and frame type and size.
 - b. Horsepower and rpm.
 - c. Volts, phase, and hertz.
 - d. Full-load amperage and service factor.
 - e. Sheave make, size in inches, and bore.
 - f. Center-to-center dimensions of sheave, and amount of adjustments in inches.
 - g. Number, make, and size of belts.
 - 3. Test Data (Indicated and Actual Values):

- a. Total airflow rate in cfm.
 - b. Total system static pressure in inches wg (Pa).
 - c. Fan rpm.
 - d. Discharge static pressure in inches wg (Pa).
 - e. Suction static pressure in inches wg (Pa).
- J. Round, Flat-Oval, and Rectangular Duct Traverse Reports: Include a diagram with a grid representing the duct cross-section and record the following:
1. Report Data:
 - a. System and air-handling-unit number.
 - b. Location and zone.
 - c. Traverse air temperature in deg F.
 - d. Duct static pressure in inches wg (Pa).
 - e. Duct size in inches.
 - f. Duct area in sq. ft.
 - g. Indicated air flow rate in cfm.
 - h. Indicated velocity in fpm.
 - i. Actual air flow rate in cfm.
 - j. Actual average velocity in fpm.
 - k. Barometric pressure in psig (Pa).
- K. Air-Terminal-Device Reports:
1. Unit Data:
 - a. System and air-handling unit identification.
 - b. Location and zone.
 - c. Apparatus used for test.
 - d. Area served.
 - e. Make.
 - f. Number from system diagram.
 - g. Type and model number.
 - h. Size.
 - i. Effective area in sq. ft.
 2. Test Data (Indicated and Actual Values):
 - a. Air flow rate in cfm.
 - b. Air velocity in fpm.
 - c. Preliminary air flow rate as needed in cfm.
 - d. Preliminary velocity as needed in fpm.
 - e. Final air flow rate in cfm.
 - f. Final velocity in fpm.
 - g. Space temperature in deg F.
- L. System-Coil Reports: For reheat coils and water coils of terminal units, include the following:
1. Unit Data:
 - a. System and air-handling-unit identification.
 - b. Location and zone.

- c. Room or riser served.
 - d. Coil make and size.
 - e. Flowmeter type.
 - 2. Test Data (Indicated and Actual Values):
 - a. Air flow rate in cfm (L/s).
 - b. Entering-water temperature in deg F.
 - c. Leaving-water temperature in deg F.
 - d. Water pressure drop in feet of head or psig (kPa).
 - e. Entering-air temperature in deg F.
 - f. Leaving-air temperature in deg F.
- M. Pump Test Reports: Calculate impeller size by plotting the shutoff head on pump curves and include the following:
 - 1. Unit Data:
 - a. Unit identification.
 - b. Location.
 - c. Service.
 - d. Make and size.
 - e. Model number and serial number.
 - f. Water flow rate in gpm.
 - g. Water pressure differential in feet of head or psig (kPa).
 - h. Required net positive suction head in feet of head or psig (kPa).
 - i. Pump rpm.
 - j. Impeller diameter in inches.
 - k. Motor make and frame size.
 - l. Motor horsepower and rpm.
 - m. Voltage at each connection.
 - n. Amperage for each phase.
 - o. Full-load amperage and service factor.
 - p. Seal type.
 - 2. Test Data (Indicated and Actual Values):
 - a. Static head in feet of head or psig (kPa).
 - b. Pump shutoff pressure in feet of head or psig (kPa).
 - c. Actual impeller size in inches.
 - d. Full-open flow rate in gpm.
 - e. Full-open pressure in feet of head or psig (kPa).
 - f. Final discharge pressure in feet of head or psig (kPa).
 - g. Final suction pressure in feet of head or psig (kPa).
 - h. Final total pressure in feet of head or psig (kPa).
 - i. Final water flow rate in gpm.
 - j. Voltage at each connection.
 - k. Amperage for each phase.
- N. Vibration Test:
 - 1. Location of points:
 - a. Fan bearing, drive end
 - b. Fan bearing, opposite end

- c. Motor bearing, center (when applicable)
- d. Motor bearing, drive end
- e. Motor bearing, opposite end
- f. Casing (bottom or top)
- g. Casing (side)
- h. Duct after flexible connection (discharge)
- i. Duct after flexible connection (suction)

2. Test readings:

- a. Horizontal, velocity and displacement
- b. Vertical, velocity and displacement
- c. Axial, velocity and displacement
- d. Normally acceptable readings, velocity and acceleration
- e. Unusual conditions at time of test
- f. Vibration source (when non-complying)

O. Instrument Calibration Reports:

1. Report Data:

- a. Instrument type and make.
- b. Serial number.
- c. Application.
- d. Dates of use.
- e. Dates of calibration.

END OF SECTION 23 05 93

SECTION 23 07 13 - DUCT INSULATION

CONDITIONS OF THE CONTRACT AND DIVISION 1, as applicable, apply to this Section.

PART 1 – GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes: Insulation systems for sheet metal duct conveying cold, hot, and grease laden air.

1.3 SYSTEM DESCRIPTION

- A. Design Requirements: Provide duct insulation systems which have been manufactured, fabricated and installed to meet all thermal requirements of mechanical systems. Insulating systems shall be installed in strict accordance with manufacturer's field requirements and the current International Energy Conservation Code including all local amendments and criteria specified herein.
- B. Performance Requirements: Provide duct insulation systems which have been manufactured and installed to meet the following standards:
- C.
 - 1. NFPA 90A.
 - 2. NFPA 90B.
 - 3. UL 723, ASTM E84: Flamespread 25, smoke developed 50.
 - 4. ASTM C1136: 150 degrees F.
 - 5. ASTM C1290.
 - 6. UL 181 for Class I Air Duct.
 - 7. NAIMA AHS-152T.

1.4 SUBMITTALS

- A. Provide line-by-line specification review annotated to certify compliance or deviation.
- B. When manufacturer's cut sheets apply to a product series rather than a specific product, clearly indicate applicable data by **highlighting** or by other means. Clearly reference covered specification and drawing on each submittal. General catalogs shall not be accepted as cut sheets to fulfill submittal requirements. Select and show specific pertinent performance data and quantities appropriate to scope of work
- C. Submit manufacturer's product data and installation instructions.
- D. Provide drawings indicating typical duct insulation details, thickness and location. Identify areas and required insulation.
- E. Manufacturer's certificate that products meet or exceed specified requirements.

1.5 QUALITY ASSURANCE

- A. Installer Qualifications: Utilize an installer having demonstrated five (5) years experience

on projects of similar size and complexity.

- B. Condensation on any insulated system is not acceptable. Contractor shall replace insulation deemed unacceptable due to exposure to condensation at no additional cost to project.
- C. Insulation to provide minimum R-value in accordance with current International Energy Conservation Code including all local amendments and criteria specified herein.

1.6 DELIVERY, STORAGE & HANDLING

- A. Deliver insulation materials in manufacturer's original, unopened containers with identification labels intact.
- B. Contractor shall adequately protect insulation from damage after delivery to the project. Materials shall be completely covered and secured with heavy tarpaulins, drop cloths or other protective coverings as required to protect from inclement weather, moisture, chemicals, construction traffic, plaster, paint, mortar and/or dirt. Do not cover with plastic materials and trap condensate and cause corrosion. Protective covering is in addition to the manufacturer's original factory packaging. Original factory packaging shall not be deemed as acceptable protection of equipment.
- C. Do not deliver materials to the project site until progress of construction has reached the stage where equipment is actually needed or until building is closed in enough to protect the equipment from weather. Equipment allowed to stand in the weather will be rejected, and the contractor is obligated to furnish new equipment of like kind at no additional cost to the Owner. Limit shipment of bulk and multi-use materials to quantities needed for immediate installation.

PART 2 - PRODUCTS

2.1 ACCEPTABLE MANUFACTURERS

- A. Fiber Glass Insulation:
 - 1. Owens Corning
 - 2. Johns Manville
 - 3. Knauf Fiber Glass
 - 4. Certainteed Insulations
- B. Mastics and Adhesive:
 - 1. Childers
 - 2. Foster
 - 3. Vimasco
- C. Fiberglass Reinforcing Cloth Mesh:
 - 1. Perma Glass
 - 2. Alpha Glass
 - 3. Childers
 - 4. Vimasco
- D. Fire Wrap Insulation:
 - 1. 3M Fire Barrier Duct Wrap

- 2. Vesuvius Pyroscat Duct Wrap
- 3. Unifrax Corporation

2.2 DUCT WRAP

- A. Material: Resilient blanket of fiberglass insulation factory laminated to foil/kraft vapor retarder facing.
- B. Density: 0.75 pounds per cubic foot.
- C. Installed minimum R value: 8.3.
- D. Nominal Thickness: 3.0 inches.
- E. Installed Thickness: 2-1/4 inches.
- F. Installed Thermal Conductivity (compressed): $k = 0.27$
- G. Operating Temperature (ASTM C411): up to 250° Fahrenheit.
- H. Insulation Jacket Temperature Limit (ASTM C1136): up to 150° Fahrenheit.
- I. Water Vapor Sorption (ASTM C1104): < 3 percent by weight at 120° Fahrenheit, 95% RH.
- J. Fungi Resistance (ASTM 665): Comply with requirements.
- K. ASTM C 553 Mineral Fiber Thermal Insulation: Comply with requirements.
- L. Surface Burning Characteristics (ASTM E84): Flame spread 25, smoke developed 50.

2.3 ACOUSTICAL FLEXIBLE DUCT LINER:

- A. Material: Acoustical insulation applied to interior of sheet metal ducts. Semi-rigid board of glass fibers with a tough, fire-resistant, anti-microbial, acrylic coating on the airstream side. Factory applied edge coating. Duct liner for rectangular and round duct as required.
 - A. Density: 1.5 pounds per cubic foot.
 - B. Installed minimum R value: 6.3.
 - C. Thickness: 1-1/2 inches.
 - D. Thermal Conductivity k , (ASTM C518): 0.24
 - E. Acoustic Performance: Sound absorption coefficients at octave band center frequencies (Hz)
- | Freq. (Hz) | <u>125</u> | <u>250</u> | <u>500</u> | <u>1K</u> | <u>2K</u> | <u>4K</u> | <u>NRC</u> |
|------------|------------|------------|------------|-----------|-----------|-----------|------------|
| TL (dB) | 0.19 | 0.55 | 0.84 | 1.0 | 1.0 | .98 | .85 |
- F. Material Standards: Comply with NFPA 90A, NFPA 90B, and ASTM C1071.
 - G. Operating Temperature (ASTM C411): 250 degrees Fahrenheit.
 - H. Maximum Air Velocity (UL 181 Erosion test ASTM C1071): 6000 fpm.

- I. Water Vapor Sorption (ASTM C1104): < 3 percent by weight at 120°F, 95% RH.
- J. Fungi Resistance (ASTM C1338 & G21): Comply with requirements.
- K. Bacteria Resistance (ASTM G22): Comply with requirements.
- L. Corrosiveness (ASTM C665): Will not cause corrosion greater than that caused by sterile cotton on aluminum or steel.
- M. Surface Burning Characteristics (ASTM E84, UL 723): Flame spread 25, smoke developed 50.

2.4 ACCESSORIES

- A. Pressure-Sensitivity Aluminum Foil Tapes:
 - 1. Material Standard: Listed and labeled under UL 181A, Part I, identified by name, date of manufacture, product name/number and UL 181A.
 - 2. Size: At least 2-1/2 inches wide.
- B. Heat-Activated Tapes:
 - 1. Material Standard: Listed and labeled under UL 181A, Part II, identified by name, date of manufacture, product name/number and UL 181A, may be used in all applications except for bonding to sheet metal.
 - 2. Size: At least three (3) inches wide.
- C. Mastic and Glass Fabric System:
 - a. Material Standard: Listed and labeled under UL 181A, Part III.
 - b. Size: At least three (3) inches wide.

PART 3 - EXECUTION

3.1 MANUFACTURER'S INSTRUCTIONS

- A. Comply with the instructions and recommendations of the duct insulation manufacturer.

3.2 INSTALLATION

A. ACOUSTICAL LINING OF SHEET METAL DUCT AND FITTINGS:

- 1. Completely cover all portions of duct designated to receive duct liner with duct liner material. Neatly butt all transverse joints with no interruptions or gaps. The black pigmented or mat faced surface of the duct liner shall face the airstream.
- 2. Affix duct liner to the sheet metal with 90 percent coverage of adhesive complying with the requirements of ASTM C916. All exposed leading edges and transverse joints shall be factory coated or coated with adhesive during fabrication.
- 3. Secure duct liner with mechanical fasteners, either weld-secured or impact-driven. Compress the duct liner sufficiently to hold it firmly in place. Adhesive bonded pins are not permitted. Space mechanical fasteners with respect to duct liner interior width as follows:

- a. Maximum spacing for mechanical fasteners where air velocity is 0 – 2,500 FPM is as follows:
 1. From transverse end of liner: three (3) inches.
 2. Across width of duct: 12 inches on center.
 3. From corners of duct: four (4) inches.
 4. Along length of duct: 18 inches on center.
- b. Maximum spacing for mechanical fasteners where air velocity is 2,501 – 5,000 FPM is as follows:
 1. From transverse end of liner: three (3) inches.
 2. Across width of duct: six (6) inches on center.
 3. From corners of duct: four (4) inches.
 4. Along length of duct: 16 inches on center.
4. Provide galvanized metal clips on all leading edges of duct liner. Exposed insulation is not acceptable.
5. Cut duct liner to ensure overlapped and compressed longitudinal corner joints.
6. Cut duct liner board to ensure tight, overlapped corner joints. Support the top pieces of liner board at the edges by the side pieces.
7. If the specification requires use of multiple insulation layers, take the following additional steps:
 - a. Affix bottom layer of duct liner in normal manner.
 - b. Affix top layer of duct liner to bottom layer using a minimum of 90% adhesive coverage.
 - c. Treat the leading edges of the duct liner with galvanized angle clips to prevent separation of the 2 layers.
 - d. Use mechanical fasteners of the proper length for the double layer.
8. Application: Provide duct liner as follows:
 - a. Provide duct liner in first 10 feet of duct from roof mounted exhaust fans.
 - b. Provide duct liner in all return air boots and transfer ducts.

B. THERMAL INSULATION WRAP ON DUCT AND FITTINGS:

1. Before applying duct wrap, air ducts must be clean, dry and tightly sealed at all joints and seams.
2. All portions of duct designated to receive duct wrap shall be completely covered with duct wrap.
3. To ensure installed thermal performance, duct wrap insulation shall be cut to “stretch-out” dimensions as shown in tables in manufacturer’s literature.
4. Remove a two (2) inch piece of insulation from the facing at the end of the piece of duct wrap to form an overlapping stapling and taping flap.

5. Install duct wrap insulation with facing outside so that the tape flap overlaps the insulation and facing at the other end of the piece of duct wrap. Adjacent sections of duct wrap insulation shall be tightly butted with the two (2) inch stapling and taping flap overlapping. On rectangular duct, install so insulation is not excessively compressed at corners. Staple seams approximately six (6) inches on center with 1/2 inch minimum steel outward clinching staples.
6. Seal seams and joints with glass fabric and mastic. Do not use cloth duct tape of any color or finish using reclaimed rubber adhesives on duct wrap insulation. Tightly butt adjacent sections of duct wrap with the two (2) inch tape flap overlapping.
7. Where rectangular ducts are 24 inches in width or greater, additionally secure duct wrap insulation to the bottom of the duct with mechanical fasteners such as pins and speed clip washers or cuphead weld pins, spaced on 18 inch centers (maximum) to prevent sagging of insulation. Do not overly compress insulation.
8. Seal all tears, punctures and other penetrations of the duct wrap facing using glass fabric and mastic.
9. Application: Provide duct wrap as follows:
 - a. All supply duct
 - b. All outside air supply and intake duct
 - c. All return air duct
 - d. All return air plenums on air units
 - e. All intake plenums on outside air handling units
 - f. All ductwork routed in un-conditioned spaces including but not limited to: un-conditioned plenums (non-return air plenums), attics, exterior soffits, ventilated mechanical/boiler rooms and crawl spaces.

3.3 FIELD QUALITY CONTROL

- A. Inspection: Upon completion of installation of the duct system and before operation is to commence, visually inspect the system and verify that it has been correctly installed.
- B. Contractor shall inspect systems during test and balance to ensure that the formation of condensation is not present. Contractor shall be responsible for damage caused by condensation.

3.4 PROTECTION

- A. Protect installed work from damage due to subsequent construction activity on the site.

3.5 INSULATION SCHEDULE

- A. Supply and return ducts routed indoors (Ambient temperature \leq 85 degrees Fahrenheit, RH \leq 70 percent): R-8.3 (minimum).
- B. Supply, return, and exhaust ducts routed in unconditioned spaces including but not limited to: un-conditioned plenums (non-return air plenums), attics, exterior soffits,

mechanical/boiler rooms and crawl spaces. (Ambient temperature \leq 95 degrees Fahrenheit, RH \leq 70 percent): R-8.3 (minimum).

- C. Supply, return and exhaust ducts routed outdoors or in spaces where temperature and relative humidity exceed that specified for unconditioned spaces: R-8.3 (minimum).
- D. R-values represent installed values.
- E. Provide multiple layers of insulation or thicker insulation to achieve R-values listed. If multiple layers are utilized, inner insulation layer shall not include vapor retarder.

END OF SECTION 23 07 13

SECTION 23 31 13 - METAL DUCTS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Single-wall rectangular ducts and fittings.
 - 2. Single-wall round and Flat Oval ducts and fittings.
 - 3. Double-wall rectangular ducts and fittings.
 - 4. Double-wall round and Flat Oval ducts and fittings.
 - 5. Insulated Flexible Ducts
 - 6. Sheet metal materials.
 - 7. Sealants and gaskets.
 - 8. Duct coating requirement for Natatoriums.
 - 9. Hangers and supports.
- B. Related Sections:
 - 1. Division 23 Section "Testing, Adjusting, and Balancing for HVAC" for testing, adjusting, and balancing requirements for metal ducts.
 - 2. Division 23 Section "Air Duct Accessories" for dampers, sound-control devices, duct-mounting access doors and panels, turning vanes, and flexible ducts.
 - 3. Division 23 Section "Duct Insulation" for internal duct liner.

1.3 PERFORMANCE REQUIREMENTS

- A. Delegated Duct Design: Duct construction, including sheet metal thicknesses, seam and joint construction, reinforcements, and hangers and supports, shall comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" and performance requirements and design criteria indicated in "Duct Schedule" Article.
- B. Structural Performance: Duct hangers and supports shall withstand the effects of gravity loads and stresses within limits and under conditions described in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible".
- C. Airstream Surfaces: Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1.

1.4 ACTION SUBMITTALS

- A. Provide line-by-line specification review annotated to certify compliance or deviation.
- B. Product Data: For each type of the following products:
 - 1. Adhesives.
 - 2. Sealants and gaskets.

C. Shop Drawings:

1. Fabrication, assembly, and installation, including plans, elevations, sections, components, and attachments to other work.
2. Factory- and shop-fabricated ducts and fittings.
3. ¼" = 1'-0" Scale Duct layout drawings indicating sizes, configuration, liner material, static-pressure classes, and bottom of duct elevations. Duct shop drawings shall be superimposed on the architectural backgrounds with the reflected ceiling plans.
4. Dimensions of main duct runs from building grid lines.
5. Fittings.
6. Reinforcement and spacing.
7. Seam and joint construction.
8. Penetrations through fire-rated and other partitions.
9. Equipment installation based on equipment being used on Project.
10. Locations for duct accessories, including dampers, turning vanes, and access doors and panels.
11. Hangers and supports, including methods for duct and building attachment, and vibration isolation.

D. Delegated-Design Submittal:

1. Sheet metal thicknesses.
2. Joint and seam construction and sealing.
3. Reinforcement details and spacing.
4. Materials, fabrication, assembly, and spacing of hangers and supports.

1.5 INFORMATIONAL SUBMITTALS

A. Coordination Drawings: Plans, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:

1. Duct installation in congested spaces, indicating coordination with general construction, building components, and other building services. Indicate proposed changes to duct layout.
2. Suspended ceiling components.
3. Structural members to which duct will be attached.
4. Size and location of initial access modules for acoustical tile.
5. Penetrations of smoke barriers and fire-rated construction.
6. Items penetrating finished ceiling including the following:
 - a. Lighting fixtures.

- b. Air outlets and inlets.
- c. Speakers.
- d. Sprinklers.
- e. Access panels.
- f. Perimeter moldings.

B. Welding certificates.

C. Field quality-control reports.

1.6 QUALITY ASSURANCE

A. Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel," for hangers and supports, AWS D1.2/D1.2M, "Structural Welding Code - Aluminum," for aluminum supports, and AWS D9.1M/D9.1, "Sheet Metal Welding Code," for duct joint and seam welding.

B. Welding Qualifications: Qualify procedures and personnel according to the following:

1. AWS D1.1/D1.1M, "Structural Welding Code - Steel," for hangers and supports.
2. AWS D1.2/D1.2M, "Structural Welding Code - Aluminum," for aluminum supports.
3. AWS D9.1M/D9.1, "Sheet Metal Welding Code," for duct joint and seam welding.

C. ASHRAE Compliance: Applicable requirements in ASHRAE 62.1, Section 5 - "Systems and Equipment" and Section 7 - "Construction and System Start-up."

D. ASHRAE/IESNA Compliance: Applicable requirements in ASHRAE/IESNA 90.1, Section 6.4.4 - "HVAC System Construction and Insulation."

1.7 DELIVERY, STORAGE, AND HANDLING

A. Open ends of ductwork shall be factory shrink wrapped air and water tight before shipment to jobsite.

B. Contractor shall adequately protect ductwork from damage after delivery to the project. Ductwork shall be completely covered and secured with heavy tarpaulins, drop cloths or other protective coverings as required to protect from inclement weather, moisture, chemicals, construction traffic, plaster, paint, mortar and/or dirt. Do not cover with plastic materials and trap condensate and cause corrosion. Protective covering is in addition to the manufacturer's original factory packaging. Original factory packaging shall not be deemed as acceptable protection of equipment.

C. Do not deliver ductwork to the project site until progress of construction has reached the stage where ductwork is actually needed or until building is closed in enough to protect the equipment from weather. Equipment allowed to stand in the weather will be rejected, and the contractor is obligated to furnish new equipment of like kind at no additional cost to the Owner. Limit shipment of bulk and multi-use materials to quantities needed for immediate installation.

PART 2 - PRODUCTS

2.1 SINGLE-WALL RECTANGULAR DUCTS AND FITTINGS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. McCorvey Sheet Metal
 2. DuctDirect
 3. Envirotech Mechanical Systems
 4. Gurry Mechanical L.P.
 5. Letsos Company
 6. Mason Road Sheet Metal Inc.
 7. Telkin Sheetmetal, Inc.
 8. Tomball Sheet Metal Co.
 9. MLN
 10. Walsh & Albert
 11. Tennapel Sheet Metal
 12. McGill AirFlow LLC.
 13. Texas Duct Systems
 14. South Texas Sheet Metal
 15. SEMCO Incorporated
 16. Lindab Inc.
- B. Fabricate ducts with indicated dimensions for the inner duct.
- C. Sheet Metal Connectors, Inc
- D. General Fabrication Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" based on indicated static-pressure class unless otherwise indicated.
- E. Transverse Joints: Select joint types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-1, "Rectangular Duct/Transverse Joints," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
- F. Longitudinal Seams: Select seam types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-2, "Rectangular Duct/Longitudinal Seams," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
- G. Elbows, Transitions, Offsets, Branch Connections, and Other Duct Construction: Select types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Chapter 4, "Fittings and Other Construction," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

2.2 INSULATED FLEXIBLE DUCTS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
- a. Thermaflex Type M-KE.
 - b. Atco
- B. Product Description: UL 181, Class 1, CPE fabric attached to helical wound spring galvanized steel wire; fiberglass insulation; aluminized vapor barrier film.
- a. Pressure Rating: six (6) inches wg positive and four (4) inches wg negative.
 - b. Maximum Velocity: 4,000 fpm.

- c. Temperature Range: -20 degrees Fahrenheit to 210 degrees Fahrenheit.
 - d. Thermal Resistance: Minimum R-6 installed.
 - e. Maximum flexible duct length shall not exceed 6'-0".
- C. Provide Flexible Duct Elbow Supports at each diffuser. Refer to "23 33 00 Air Duct Accessories"; 2.10 Flexible Duct Elbow Supports.

2.3 SHEET METAL MATERIALS

- A. General Material Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for acceptable materials, material thicknesses, and duct construction methods unless otherwise indicated. Sheet metal materials shall be free of pitting, seam marks, roller marks, stains, discolorations, and other imperfections.
- B. Galvanized Sheet Steel: Comply with ASTM A 653/A 653M.
 - 1. Galvanized Coating Designation: G60 (Z180).
 - 2. Finishes for Surfaces Exposed to View: Mill phosphatized.
- C. Carbon-Steel Sheets: Comply with ASTM A 1008/A 1008M, with oiled, matte finish for exposed ducts.
- D. Stainless-Steel Sheets: Comply with ASTM A 480/A 480M, Type 304 or 316, as indicated in the "Duct Schedule" Article; cold rolled, annealed, sheet. Exposed surface finish shall be No. 2B, No. 2D, No. 3, or No. 4 as indicated in the "Duct Schedule" Article.
- E. Reinforcement Shapes and Plates: ASTM A 36/A 36M, steel plates, shapes, and bars; black and galvanized.
 - 1. Where black- and galvanized-steel shapes and plates are used to reinforce aluminum ducts, isolate the different metals with butyl rubber, neoprene, or EPDM gasket materials.
- F. Tie Rods: Galvanized steel, 1/4-inch (6-mm) minimum diameter for lengths 36 inches or less; 3/8-inch (10-mm) minimum diameter for lengths longer than 36 inches.

2.4 SEALANT AND GASKETS

- A. General Sealant and Gasket Requirements: Surface-burning characteristics for sealants and gaskets shall be a maximum flame-spread index of 25 and a maximum smoke-developed index of 50 when tested according to UL 723; certified by an NRTL.
- B. Water-Based Joint and Seam Sealant:
 - 1. Application Method: Brush on.
 - 2. Solids Content: Minimum 65 percent.
 - 3. Shore A Hardness: Minimum 20.
 - 4. Water resistant.
 - 5. Mold and mildew resistant.
 - 6. VOC: Maximum 75 g/L (less water).
 - 7. Maximum Static-Pressure Class: 10-inch wg, positive and negative.
 - 8. Service: Indoor or outdoor.
 - 9. Substrate: Compatible with galvanized sheet steel (both PVC coated and bare), stainless steel, or aluminum sheets.

- C. Flanged Joint Sealant: Comply with ASTM C 920.
 - 1. General: Single-component, acid-curing, silicone, elastomeric.
 - 2. Type: S.
 - 3. Grade: NS.
 - 4. Class: 25.
 - 5. Use: O.
 - 6. For indoor applications, sealant shall have a VOC content of 250 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- D. Flange Gaskets: Butyl rubber, neoprene, or EPDM polymer with polyisobutylene plasticizer.
- E. Round Duct Joint O-Ring Seals:
 - 1. Seal shall provide maximum leakage class of 3 cfm/100 sq. ft. at 1-inch wg and shall be rated for 10-inch wg static-pressure class, positive or negative.
 - 2. EPDM O-ring to seal in concave bead in coupling or fitting spigot.
 - 3. Double-lipped, EPDM O-ring seal, mechanically fastened to factory-fabricated couplings and fitting spigots.

2.5 HANGERS AND SUPPORTS

- A. Hanger Rods for Noncorrosive Environments: Cadmium-plated steel rods and nuts.
- B. Hanger Rods for Corrosive Environments: Electrogalvanized, all-thread rods or galvanized rods with threads painted with zinc-chromate primer after installation.
- C. Strap and Rod Sizes: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Table 5-1 (Table 5-1M), "Rectangular Duct Hangers Minimum Size," and Table 5-2, "Minimum Hanger Sizes for Round Duct."
- D. Duct straps shall be wrapped from the top cord of joists; straps wrapped from the bottom chord will not be accepted.
- E. Steel Cables for Galvanized-Steel Ducts: Galvanized steel complying with ASTM A 603.
- F. Steel Cables for Stainless-Steel Ducts: Stainless steel complying with ASTM A 492.
- G. Steel Cable End Connections: Cadmium-plated steel assemblies with brackets, swivel, and bolts designed for duct hanger service; with an automatic-locking and clamping device.
- H. Duct Attachments: Sheet metal screws, blind rivets, or self-tapping metal screws; compatible with duct materials.
- I. Trapeze and Riser Supports:
 - 1. Supports for Galvanized-Steel Ducts: Galvanized-steel shapes and plates.
 - 2. Supports for Stainless-Steel Ducts: Stainless-steel shapes and plates.
 - 3. Supports for Aluminum Ducts: Aluminum or galvanized steel coated with zinc chromate.

PART 3 - EXECUTION

3.1 DUCT INSTALLATION

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of duct system. Indicated duct locations, configurations, and arrangements were used to size ducts and calculate friction loss for air-handling equipment sizing and for other design considerations. Install duct systems as indicated unless deviations to layout are approved on Shop Drawings and Coordination Drawings.
- B. Install ducts according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" unless otherwise indicated.
- C. Install round ducts in maximum practical lengths.
- D. Install ducts with fewest possible joints.
- E. Install factory- or shop-fabricated fittings for changes in direction, size, and shape and for branch connections.
- F. Unless otherwise indicated, install ducts vertically and horizontally, and parallel and perpendicular to building lines.
- G. Install ducts close to walls, overhead construction, columns, and other structural and permanent enclosure elements of building.
- H. Install ducts with a clearance of 1 inch, plus allowance for insulation thickness.
- I. Route ducts to avoid passing through transformer vaults and electrical equipment rooms and enclosures.
- J. Where ducts pass through non-fire-rated interior partitions and exterior walls and are exposed to view, cover the opening between the partition and duct or duct insulation with sheet metal flanges of same metal thickness as the duct. Overlap openings on four sides by at least 1-1/2 inches.
- K. Where ducts pass through fire-rated interior partitions and exterior walls, install fire dampers. Comply with requirements in Division 23 Section "Air Duct Accessories" for fire and smoke dampers.
- L. Protect duct interiors from moisture, construction debris and dust, and other foreign materials. Comply with SMACNA's "IAQ Guidelines for Occupied Buildings Under Construction," Appendix G, "Duct Cleanliness for New Construction Guidelines."
- M. Ductwork installed on the roof shall be installed and supported such that the roof may be maintained / repaired without the need to disassemble any ductwork.

3.2 DUCT SEALING

- A. Seal ducts for duct static-pressure, seal classes, and leakage classes specified in "Duct Schedule" Article according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

3.3 HANGER AND SUPPORT INSTALLATION

- A. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Chapter 5, "Hangers and Supports."
- B. Building Attachments: Concrete inserts, powder-actuated fasteners, or structural-steel fasteners appropriate for construction materials to which hangers are being attached.
 - 1. Where practical, install concrete inserts before placing concrete.
 - 2. Install powder-actuated concrete fasteners after concrete is placed and completely cured.
 - 3. Use powder-actuated concrete fasteners for standard-weight aggregate concretes or for slabs more than 4 inches thick.
 - 4. Do not use powder-actuated concrete fasteners for lightweight-aggregate concretes or for slabs less than 4 inches thick.
 - 5. For fastening of sheet metal support straps on each side of the duct, provide (2) two sheet metal screws on the side of the duct and (1) one on the bottom of the duct for a total of (6) six sheet metal screws for maximum fastening of strap to sheet metal duct.
- C. Hanger Spacing: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Table 5-1 (Table 5-1M), "Rectangular Duct Hangers Minimum Size," and Table 5-2, "Minimum Hanger Sizes for Round Duct," for maximum hanger spacing; install hangers and supports within 24 inches of each elbow and within 48 inches of each branch intersection.
- D. Hangers Exposed to View: Threaded rod and angle or channel supports.
- E. Support vertical ducts with steel angles or channel secured to the sides of the duct with welds, bolts, sheet metal screws, or blind rivets; support at each floor and at a maximum intervals of 16 feet.
- F. Install upper attachments to structures. Select and size upper attachments with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.

3.4 CONNECTIONS

- A. Make connections to equipment with flexible connectors complying with Division 23 Section "Air Duct Accessories."
- B. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for branch, outlet and inlet, and terminal unit connections.

3.5 PAINTING

- A. Paint all exposed ductwork and exterior of metal ducts that are visible through cloud ceilings, registers and grilles, etc. and that do not have duct liner. Apply one coat of flat, black, latex paint over a compatible galvanized-steel primer; refer to paint manufacturer's instructions to prevent peeling. Coordinate final paint color with architect. Paint materials and application requirements are specified in Division 09 painting Sections.

3.6 DUCT STORAGE / CLEANING

- A. Ductwork shall be kept clean at all times. Ductwork stored on the job site shall be placed a minimum of 4" above the floor and shall be completely covered in plastic with no exposed ends.

Installed ductwork shall be protected with plastic. Do not install the ductwork if the building is not "dried-in". If this is required, the entire lengths of duct shall be covered in plastic for protections. The Owner / Engineer shall periodically inspect that these procedures are followed. If deemed unacceptable, the Contractor shall be required to clean the duct system utilizing NADCA certified Contractor.

- B. The working area shall be clean, dry and the ductwork protected from dust. Protective coverings shall only be removed immediately before installation and inspected to determine if additional wipe down is necessary.

3.7 START UP

- A. Air Balance: Comply with requirements in Division 23 Section "Testing, Adjusting, and Balancing for HVAC."

3.8 DUCT SCHEDULE

- A. Fabricate ducts with galvanized sheet steel except as otherwise indicated and as follows:
 - 1. All exposed ducts in spaces such as but not limited to: Gymnasiums, Natatoriums, Cafeteria's, Libraries, etc.: Double wall insulated round ductwork.
- B. Supply Ducts:
 - 1. Ducts Connected to Fan Coil Units, Split-DX System Air Units, Furnaces, Heat Pumps, and Terminal Units:
 - a. Pressure Class: Positive 1-inch wg.
 - b. Minimum SMACNA Seal Class: C.
 - c. SMACNA Leakage Class for Rectangular: 24.
 - d. SMACNA Leakage Class for Round: 12.
 - 2. Ducts Connected to Constant-Volume Air-Handling and Rooftop Units:
 - a. Pressure Class: Positive 2-inch wg.
 - b. Minimum SMACNA Seal Class: B.
 - c. SMACNA Leakage Class for Rectangular: 12.
 - d. SMACNA Leakage Class for Round: 6.
 - 3. Ducts Connected to Variable-Air-Volume Air-Handling and Rooftop Units:
 - a. Pressure Class: Positive 4-inch wg.
 - b. Minimum SMACNA Seal Class: A.
 - c. SMACNA Leakage Class for Rectangular: 6.
 - d. SMACNA Leakage Class for Round: 3.
- C. Return and Outside Air Ducts:
 - 1. Ducts Connected to Fan Coil Units, Split-DX System Air Units Furnaces, Heat Pumps, and Terminal Units:
 - a. Pressure Class: Positive or negative 1-inch wg.
 - b. Minimum SMACNA Seal Class: C.
 - c. SMACNA Leakage Class for Rectangular: 24.
 - d. SMACNA Leakage Class for Round: 12.

2. Ducts Connected to Air-Handling and Rooftop Units:
 - a. Pressure Class: Positive or negative 2-inch wg.
 - b. Minimum SMACNA Seal Class: B.
 - c. SMACNA Leakage Class for Rectangular: 12.
 - d. SMACNA Leakage Class for Round: 6.

- D. Intermediate Reinforcement:
 1. Galvanized-Steel Ducts: Galvanized steel or carbon steel coated with zinc-chromate primer.
 2. Stainless-Steel Ducts:
 - a. Exposed to Airstream: Match duct material.
 - b. Not Exposed to Airstream: Match duct material.
 3. Aluminum Ducts: Aluminum or galvanized sheet steel coated with zinc chromate.

- E. Elbow Configuration:
 1. Rectangular Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-2, "Rectangular Elbows."
 - a. Radius Type RE 1 with minimum 1.5 radius-to-diameter ratio.
 - b. Radius Type RE 3 with minimum 1.0 radius-to-diameter ratio and two vanes.
 - c. Mitered Type RE 2 with vanes complying with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-3, "Vanes and Vane Runners," and Figure 4-4, "Vane Support in Elbows."
 2. Round Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-4, "Round Duct Elbows."
 - a. Minimum Radius-to-Diameter Ratio and Elbow Segments: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Table 3-1, "Mitered Elbows." Elbows with less than 90-degree change of direction have proportionately fewer segments.
 1. Radius-to Diameter Ratio: 1.5.
 - b. Round Elbows, 12 Inches and Smaller in Diameter: Stamped or pleated.
 - c. Round Elbows, 14 Inches and Larger in Diameter: Standing seam or welded.

- F. Branch Configuration:
 1. Rectangular Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-6, "Branch Connection."
 - a. Rectangular Main to Rectangular Branch: 45-degree entry.
 - b. Rectangular Main to Round Branch: Spin in.

2. Round and Flat Oval: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-5, "90 Degree Tees and Laterals," and Figure 3-6, "Conical Tees." Saddle taps are permitted in existing duct.
 - a. Velocity 1,000 fpm or Lower: 90-degree tap.
 - b. Velocity 1,000 to 1,500 fpm: Conical tap.
 - c. Velocity 1,500 fpm or Higher: 45-degree lateral.

END OF SECTION 23 31 13

SECTION 23 33 00 - AIR DUCT ACCESSORIES

CONDITIONS OF THE CONTRACT AND DIVISION 1, as applicable, apply to this Section.

PART 1 GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Back-draft dampers.
 - 2. Combination fire-and-smoke dampers.
 - 3. Duct access doors.
 - 4. Fire dampers.
 - 5. Smoke dampers.
 - 6. Volume control dampers.
 - 7. Flexible duct connections
 - 8. Duct Taps
 - 9. Duct test holes
 - 10. Flexible duct elbow supports
- B. Related Sections:
 - 1. Section 23 31 00 - HVAC Duct and Casings: Requirements for duct construction and pressure classifications.

1.3 SUBMITTALS

- A. Provide line-by-line specification review annotated to certify compliance or deviation.
- B. Shop Drawings: Indicate shop fabricated assemblies including volume control dampers, duct access doors, and duct test holes.
- C. Product Data: Submit data for shop fabricated assemblies including fire dampers including locations and ratings, smoke dampers including locations and ratings, backdraft dampers, flexible duct connections, volume control dampers, duct access doors, duct test holes and hardware used. Include electrical characteristics and connection requirements.
- D. Manufacturer's Installation Instructions: Submit for Fire, Smoke and Combination Fire/Smoke Dampers.
- E. Manufacturer's Certificate: Certify products meet or exceed specified requirements.

1.4 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Protect dampers from damage to operating linkages and blades.

1.6 COORDINATION

- A. Coordinate Work where appropriate with building control Work.
- B. Coordinate fire alarm wiring requirements with Division 26.

1.7 WARRANTY

- A. Furnish five (5) year manufacturer warranty for duct accessories.

1.8 EXTRA MATERIALS

- A. Furnish two (2) of each size and type of fusible link for fire rated dampers.

PART 2 - PRODUCTS

2.1 BACK-DRAFT DAMPERS

- A. Manufacturers:
 - 1. Arrow United Industries
 - 2. American Warming and Ventilating
 - 3. Ruskin
 - 4. Air Balance
 - 5. NCA
 - 6. Pottorff
 - 7. Greenheck
- B. Product Description: Multi-Blade, back-draft dampers: Parallel-action, gravity-balanced, Galvanized 16 gage thick steel, or extruded aluminum. Blades, maximum 6 inch width, center pivoted, with felt or flexible vinyl sealed edges. Blades linked together in rattle-free manner with 90-degree stop, steel ball bearings, and plated steel pivot pin. Furnish dampers with adjustment device to permit setting for varying differential static pressure.

2.2 COMBINATION FIRE AND SMOKE DAMPERS

- A. Manufacturers:
 - 1. Cesco
 - 2. NCA
 - 3. Ruskin
 - 4. Nailor
 - 5. Pottorff
 - 6. Greenheck
- B. Fabricate in accordance with NFPA 90A, UL 555, and UL 555S. Dampers shall be Leakage Class 1. Damper shall include a factory installed sleeve.
- C. Construction: Fabricate with 16 gage roll formed, galvanized steel hat-shaped channel frame. Furnish stainless steel sleeve bearings and plated steel axles, stainless steel jamb seals, concealed linkage, and 1/2 inch actuator shaft. Blades shall be airfoil type, 14 gauge equivalent. Blade edge seals shall be mechanically fastened to blade.

- D. Operators: UL listed and labeled two-position, fail close, electric type suitable for 120 volts, single phase, 60 Hz. Furnish end switches to indicate damper position. Locate damper operator on exterior of sleeve and link to damper operating shaft.
- E. Temperature rating: 250°F.
- F. Normally Closed Smoke Responsive Fire Dampers: Curtain type, opening by gravity upon actuation of Electro thermal link, flexible stainless steel blade edge seals to produce constant sealing pressure.
- G. Coordinate fire alarm control wiring with Division 26.
- H. Rating: 1-1/2 hours in wall rated at less than three (3) hours.
- I. Normally Open Smoke Responsive Fire Dampers: Curtain type, closing upon actuation of Electro thermal link, flexible stainless steel blade edge seals to produce constant sealing pressure, stainless steel springs with locking devices to maintain positive closure for units mounted horizontally.
- J. Electric Fuse Link: Heat actuated, quick detecting to release at 165 degrees Fahrenheit, UL listed and labeled. Controlled closing and locking of damper in 7-15 seconds to allow duct pressure to equalize. Instantaneous closure is not acceptable. Manual reset at damper.

2.3 DUCT ACCESS DOORS

- A. Fabricate in accordance with SMACNA HVAC Duct Construction Standards - Metal and Flexible.
- B. Fabrication: Rigid and close fitting of galvanized steel with sealing gaskets and quick fastening locking devices. For insulated ductwork, furnish minimum 1 inch thick insulation with sheet metal cover.
 - 1. Less Than 12 inches square, secure with sash locks.
 - 2. Up to 18 inches Square: Furnish two hinges and two (2) sash locks.
 - 3. Up to 24 x 48 inches: Three hinges and two compression latches with outside handles.
 - 4. Larger Sizes: Furnish additional hinge.
 - 5. Access panels with sheet metal screw fasteners are not acceptable.

2.4 FIRE DAMPERS

- A. Manufacturers:
 - 1. Cesco
 - 2. NCA
 - 3. Ruskin
 - 4. Nailor
 - 5. Pottorff
 - 6. Greenheck

- B. Fabricate in accordance with NFPA 90A and UL 555, and manufacturer's condition of listing. Permanently mark dampers for use in dynamic systems.
- C. Ceiling Fire Dampers: Galvanized steel, 24 gage frame and 24 gage blades with UL classified insulation if required. Provide with radiation blanket.
- D. Curtain Type Dampers: 20 gage Galvanized steel frame with interlocking 24 gage galvanized steel blades. Furnish stainless steel closure springs and latches for horizontal installations and closure under airflow conditions. Configure with blades out of air stream.
- E. Multiple Blade Dampers: 16 gage galvanized steel frame and blades, oil-impregnated bronze or stainless steel sleeve bearings and plated steel axles, 1/8 x 1/2 inch plated steel concealed linkage, stainless steel closure spring, blade stops, and lock.
- F. Fusible Links: UL 33, separate at 165 degrees Fahrenheit.
- G. Rating: 1-1/2 hours in wall rated at less than three (3) hours.

2.5 SMOKE DAMPERS

- A. Manufacturers:
 - 1. Cesco
 - 2. NCA
 - 3. Ruskin
 - 4. Nailor
 - 5. Pottorff
 - 6. Greenheck
- B. Fabricate in accordance with UL 555S, Leakage Class I.
- C. Construction: Fabricate with 16 gage roll formed, galvanized steel hat-shaped channel frame. Furnish self-lubricating stainless steel sleeve bearings and plated steel axles, stainless steel jamb seals, concealed linkage and 1/2 inch actuator shaft. Blades shall be airfoil type, 14 gauge equivalent. Blade edge seals shall be mechanically fastened to blade.
- D. Operators: UL listed and labeled two-position, fail close, electric type suitable for 120 volts, single phase, 60 Hz. Furnish end switches to indicate damper position. Actuator to be mounted internally or externally as required.
- E. Temperature rating: 250°F.
- F. Coordinate fire alarm control wiring with Division 26.

2.6 VOLUME CONTROL DAMPERS

- A. Fabricate in accordance with SMACNA HVAC Duct Construction Standards - Metal and Flexible, and as indicated on Drawings.
- B. Splitter Dampers:
 - 1. Material: Same gage as duct to 24 inches size in both dimensions, and two gages heavier for sizes over 24 inches.

2. Blade: Fabricate of single thickness sheet metal secured with continuous hinge or rod with end bearings.
 3. Operator: Minimum 1/4 inch diameter rod in self aligning, universal joint action, flanged bushing with set screw.
- C. Single Blade Dampers: Fabricate for duct height up to 12”.
- D. Multi-Blade Damper: Opposed blade interlocking type pattern for duct height 12” and greater. Assemble blades in galvanized frame channel with suitable hardware and linkage concealed in frame. Provide multiple section dampers for sizes larger than 48 inch x 72 inch. Provide jack shafting configuration and crossovers.
- E. Damper Blades:
1. Provide 16 gauge galvanized steel center and edge grooved blade type where velocities do not exceed 1500 FPM.
 2. Provide 14 gage galvanized steel. Roll formed airfoil blade type where velocities exceed 1500 FPM.
 3. Maximum leakage shall be 8 CFM per square foot of damper area at four (4) inches wg pressure.
- F. End Bearings: Except in round ductwork 12 inches and smaller, furnish end bearings. On multiple blade dampers, furnish oil-impregnated nylon or bronze bearings. Furnish closed end bearings on ducts having pressure classification over two (2) inches wg.
- G. Quadrants:
1. Furnish locking, indicating quadrant regulators on single and multi-blade dampers that do not have actuators.
 2. On insulated ducts mount quadrant regulators on 2” standoff mounting brackets, bases, or adapters.
 3. Where rod lengths exceed 30 inches furnish regulator at both ends.
 4. Provide remote damper operators for concealed dampers. Operator shall utilize miter gears, worm gears and couplings or be cable operated. Coordinate operator trim and location with Architect / Engineer.
- H. Actuators:
1. Maximum damper area per actuator shall be 24 square feet face area.
 2. Actuators shall be two position or modulating spring return type.
 3. Duct mounted dampers shall have actuators mounted outside of air stream.
 4. Coordinate with Section 23 09 23 – Direct-Digital Control System for HVAC.

2.7 FLEXIBLE DUCT CONNECTIONS

- A. Fabricate in accordance with SMACNA HVAC Duct Construction Standards - Metal and Flexible.

- B. Connector: Fabric crimped into metal edging strip.
 - 1. Fabric: UL listed fire-retardant neoprene coated woven glass fiber fabric conforming to NFPA 90A, minimum density 30 oz per sq yd.
 - 2. Net Fabric Width: Approximately six (6) inches wide.
 - 3. Metal: Three (3) inch wide, galvanized steel. Same gage as connecting duct.
 - 4. Install flexible connections with a minimum of one (1) inch between metal edges.
 - 5. Provide flexible duct connections at every duct connection to equipment.
- C. Application:
 - 1. Flexible duct connectors are not permitted on duct connections to internally isolated equipment. Internal isolation shall be in accordance with Section 15070.

2.8 DUCT TAPS

- A. Provide 24 gauge galvanized steel conical fittings with integral balancing damper for duct taps serving single ceiling diffuser. Balancing damper shall consist of 24 gauge, 3/8" steel axel and nylon end bearings with 2" standoff quadrant mount.
- B. Provide 24 gauge galvanized steel 45 degree, rectangular to round, side takeoff fitting with integral balancing damper when airflow is less than or equal to 20 percent of main duct airflow. Balancing damper shall consist of 24 gauge, 3/8" steel axel and nylon end bearings with 2" standoff quadrant mount.
- C. Provide tee split with radius elbow when takeoff or branch duct airflow is greater than 20 percent of main duct. Square throat elbows are acceptable in areas of limited clearances. Provide splitter damper. Refer to Section 23 31 00 - HVAC Duct and Casings.
- D. Provide volume damper at all takeoffs in constant volume systems and at all takeoffs downstream of terminal units in variable volume systems.

2.9 DUCT TEST HOLES

- A. Permanent Test Holes: Factory fabricated, air tight flanged fittings with screw cap. Furnish extended neck fittings to clear insulation.
- B. Coordinate test hole locations and requirements with TAB contractor. If additional test holes are required for TAB, contractor will provide at no additional cost.

2.10 FLEXIBLE DUCT ELBOW SUPPORTS

- A. Elbow supports shall be constructed of durable composite material and be fully adjustable to support flexible duct diameters 6" – 16". Elbow supports shall be UL listed for use in return air plenum spaces.
- B. Provide elbow supports at each diffuser connection.
- C. Manufactured by Thermaflex – FlexFlow Elbow

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Verify rated walls are ready for fire damper installation.
- B. Verify ducts and equipment is ready for accessories.
- C. Check location of air outlets and inlets and make necessary adjustments in position to conform to architectural features, symmetry, and lighting arrangement.

3.2 INSTALLATION.

- A. Install in accordance with NFPA 90A, and follow SMACNA HVAC Duct Construction Standards Metal and Flexible. Refer to Section 23 31 00 - HVAC Duct and Casings for duct construction and pressure class.
- B. Install back-draft dampers on exhaust fans or exhaust ducts nearest to outside if motorized dampers are not shown on plans.
- C. Install duct access doors for inspection and cleaning before and after filters, coils, fans, automatic dampers, at fire dampers, combination fire and smoke dampers, and as indicated on Drawings. Install at locations for cleaning kitchen exhaust ductwork in accordance with NFPA 96. Install minimum 8 x 8 inch size for hand access, 18 x 18 inch size for shoulder access, and as indicated on Drawings. Review locations prior to fabrication.
- D. Install temporary duct test holes required for testing and balancing purposes. Cut or drill in ducts. Cap with neoprene plugs, threaded plugs, threaded or twist-on metal caps.
- E. Provide fire dampers, combination fire and smoke dampers and smoke dampers at locations as indicated on Drawings. Install with required perimeter mounting angles, sleeves and breakaway duct connections.
- F. Install smoke dampers and combination fire and smoke dampers in accordance with NFPA 92A.
- G. Install volume dampers at points on supply, return, outside air and exhaust systems where branches extend from larger ducts. For air systems with common return air plenum provide volume dampers in both outside air and return air ducts. Where dampers are installed in ducts having duct liner, install dampers with hat channels of same depth as liner, and terminate liner with nosing at hat channel.
 - 1. Install steel volume dampers in steel ducts.
 - 2. Install aluminum volume dampers in aluminum ducts.
 - 3. Install stainless steel volume dampers in stainless steel ducts.
 - 4. Install aluminum volume dampers in natatoriums.

3.3 DEMONSTRATION

- A. Demonstrate re-setting of fire dampers, fire and smoke dampers and smoke dampers to Owner's representative.

END OF SECTION 23 33 00

SECTION 23 34 00 - HVAC FANS

CONDITIONS OF THE CONTRACT AND DIVISION 1, as applicable, apply to this Section.

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Provide complete, fully operational fans where indicated on Drawings.
- B. Section Includes:
 - 1. Inline Fans
- C. Related Sections:
 - 1. Section 23 31 00 - HVAC Duct and Casings - Ducts: Product requirements for hangers for placement by this section.
 - 2. Section 23 33 00 - Air Duct Accessories: Product requirements for duct accessories for placement by this section.
 - 3. Coordinate work in this Section with Division 7.

1.3 SUBMITTALS

- A. Provide line-by-line specification review annotated to certify compliance or deviation.
- B. Shop Drawings: Indicate size and configuration of fan assembly, mountings, weights, and ductwork and accessory connections.
- C. Product Data: Submit data on each type of fan and include accessories, fan curves with specified operating point plotted, power, RPM, sound power levels for both fan inlet and outlet at rated capacity, electrical characteristics and connection requirements.
- D. Manufacturer's Installation Instructions: Submit fan manufacturer's instructions.
- E. Manufacturer's Certificate: Certify products meet or exceed specified requirements.

1.4 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: Submit instructions for lubrication, motor and drive replacement, spare parts list, and wiring diagrams.

1.5 QUALITY ASSURANCE

- A. Performance Ratings: Conform to AMCA 210 and bear AMCA Certified Rating Seal.
- B. Sound Ratings: AMCA 301, tested to AMCA 300, and bear AMCA Certified Sound Rating Seal.

- C. UL Compliance: UL listed and labeled, designed, manufactured, and tested in accordance with UL 705 and UL 762 for kitchen exhaust.
- D. Balance Quality: Conform to AMCA 204.

1.6 WARRANTY

- A. Furnish one (1) year manufacturer's warranty for fans. Warranty shall begin from date of Certificate of Substantial Completion. Warranty start date from shipment or start up will not be acceptable.

1.7 EXTRA MATERIALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents. Spare materials shall be provided by equipment manufacturer and not by the installing mechanical contractor.

- 1. Fan Belts: Two (2) sets for each belt-driven fan.

1.8 DELIVERY, STORAGE, AND HANDLING

- A. Fans shall be factory wrapped by the manufacturer prior to shipment to prevent damage due to weather and road debris during transportation and thereafter while in storage awaiting installation. Protection of the complete unit from rusting and water migration must be handled as best suits the circumstances. Store in a place protected from construction traffic and weather.
- B. All equipment shall remain in manufacturer's protective shipping wrap during construction. Openings must remain protected and covered during construction. If protective wrap has been damaged, the contractor shall provide additional protective wrap as directed by engineer.
- C. Contractor shall adequately protect equipment from damage after delivery to the project. Equipment shall be completely covered and secured with heavy tarpaulins, drop cloths or other protective coverings as required to protect from inclement weather, moisture, chemicals, construction traffic, plaster, paint, mortar and/or dirt. Do not cover with plastic materials and trap condensate and cause corrosion. Protective covering is in addition to the manufacturer's original factory packaging. Original factory packaging shall not be deemed as acceptable protection of equipment.
- D. Do not deliver Equipment to the project site until progress of construction has reached the stage where equipment is actually needed or until building is closed in enough to protect the equipment from weather. Equipment allowed to stand in the weather will be rejected, and the contractor is obligated to furnish new equipment of like kind at no additional cost to the Owner. Limit shipment of bulk and multi-use materials to quantities needed for immediate installation.

PART 2 - PRODUCTS

2.1 INLINE FANS

- A. Manufacturers:
 - 1. Acme Engineering and Manufacturing Corp.

2. Greenheck Corp.
 3. Loren Cook Company
 4. PennBarry
- B. Fan shall be a duct mounted, centrifugal, belt driven or direct drive, inline type supply or exhaust ventilator.
- C. All fans shall bear the AMCA Certified Ratings Seal for both sound and air performance.
- D. Construction: The fan housing shall be of the square design constructed of heavy gauge galvanized steel and shall include square duct mounting collars. Fan construction shall include two removable access panels located perpendicular to the motor mounting panel. The access panels must be of sufficient size to permit easy access to all interior components. Each fan shall bear a permanently affixed manufacturer's nameplate containing the model number and individual serial number for future identification.
- E. Coating: For fans serving Natatoriums or corrosive environments provide epoxy coating on all inside and outside surfaces including fan wheel and pulley.
- F. Wheel: The fan wheels shall be centrifugal backward inclined, constructed of aluminum and shall include a wheel cone carefully matched to the inlet cone for precise running tolerances. Wheels shall be statically and dynamically balanced.
- G. Motor: Motors shall be heavy duty ball bearing type, carefully matched to the fan load and furnished at the specified voltage, phase, and enclosure. Motor Pulleys shall be adjustable for system balancing.
- H. Bearings: Precision ground and polished shafts shall be mounted in permanently sealed, lubricated pillow block ball bearings. Bearings shall be selected for a minimum (L10) life in excess of 100,000 hours at maximum catalogued operating speed.
- I. Belts & Drives: Drives shall be sized for a minimum of 150% of driven horsepower. Pulleys shall be of the fully machined cast iron type, keyed and securely attached to the wheel and motor shafts.
- J. Accessories:
1. Disconnect Switch: Coordinate with Division 26. Provide factory wired disconnect switch on 120v motor only. Three phase combination disconnect/starter shall be provided by Division 26.
 2. Gravity actuated back-draft damper with adjustable counter weight.
 3. Direct drive units shall be provided with motor speed control option.
 4. Companion Flanges: For inlet and outlet duct connections.
 5. Fan Guards: 1/2 by 1-inch mesh of galvanized steel in removable frame. Provide guard for inlet or outlet for units not connected to ductwork.
 6. Motor and Drive Cover (Belt Guard): Epoxy-coated steel.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Verify roof curbs are installed and dimensions are as shown on shop drawings.

3.2 INSTALLATION

- A. Secure roof fans with cadmium plated steel lag screws to roof curb structure.
- B. Install power ventilators level and plumb.
- C. Install dampers in roof curb damper tray.
- D. Provide hinged curb adapter to permit access to dampers and duct connection.
- E. Install safety screen where inlet or outlet is exposed.
- F. Provide sheaves required for final air balance.
- G. Install units with clearances for service and maintenance.
- H. Label units according to requirements specified in Section 230553 "Identification for HVAC Piping and Equipment."

3.3 CLEANING

- A. Vacuum clean inside of fan cabinet.

3.4 DEMONSTRATION

- A. Demonstrate fan operation and maintenance procedures.

3.5 PROTECTION OF FINISHED WORK

- A. Do not operate fans until ductwork is clean, bearings are lubricated, and fan has been test run under observation.

END OF SECTION 23 34 00

SECTION 23 37 13 - DIFFUSERS, REGISTERS, AND GRILLES

CONDITIONS OF THE CONTRACT AND DIVISION 1, as applicable, apply to this Section.

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes: Air devices.

1.3 REFERENCES

- A. Air Movement and Control Association International, Inc.:
 - 1. AMCA 500 - Test Methods for Louvers, Dampers, and Shutters.
- B. American Society of Heating, Refrigerating and Air-Conditioning Engineers:
 - 1. ASHRAE 70 - Method of Testing for Rating the Performance of Air Outlets and Inlets.
- C. Sheet Metal and Air Conditioning Contractors:
 - 1. SMACNA - HVAC Duct Construction Standard - Metal and Flexible.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated, include the following:
 - 1. Data Sheet: Indicate materials of construction, finish, and mounting details; and performance data including throw and drop, static-pressure drop, and noise ratings.
 - 2. Diffuser, Register, and Grille Schedule: Indicate drawing designation, room location, quantity, model number, size, and accessories furnished.
- B. Samples for Verification: For diffusers, registers, and grilles, in manufacturer's standard sizes to verify color selected.
- C. Test Reports: Rating of air outlet and inlet performance.
- D. Manufacturer's Certificate: Certify products meet or exceed specified requirements.

1.5 CLOSEOUT SUBMITTALS

- A. Project Record Documents: Record actual locations of air outlets and inlets.

1.6 QUALITY ASSURANCE

- A. Test and rate diffuser, register, and grille performance in accordance with ASHRAE 70.

- B. Test and rate louver performance in accordance with AMCA 500.

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Air Devices shall be factory wrapped by the manufacturer prior to shipment to prevent damage due to weather and road debris during transportation and thereafter while in storage awaiting installation. Protection of the complete unit from rusting and water migration must be handled as best suits the circumstances. Store in a place protected from construction traffic and weather.
- B. All equipment shall remain in manufacturer's protective shipping wrap during construction. Openings must remain protected and covered during construction. If protective wrap has been damaged, the contractor shall provide additional protective wrap as directed by engineer.
- C. Contractor shall adequately protect equipment from damage after delivery to the project. Equipment shall be completely covered and secured with heavy tarpaulins, drop cloths or other protective coverings as required to protect from inclement weather, moisture, chemicals, construction traffic, plaster, paint, mortar and/or dirt. Do not cover with plastic materials and trap condensate and cause corrosion. Protective covering is in addition to the manufacturer's original factory packaging. Original factory packaging shall not be deemed as acceptable protection of equipment.
- D. Do not deliver equipment to the project site until progress of construction has reached the stage where equipment is actually needed or until building is closed in enough to protect the equipment from weather. Equipment allowed to stand in the weather will be rejected, and the contractor is obligated to furnish new equipment of like kind at no additional cost to the Owner. Limit shipment of bulk and multi-use materials to quantities needed for immediate installation.

PART 2 - PRODUCTS

2.1 AIR DEVICES

- A. Manufacturers:
 - 1. Krueger
 - 2. Titus
 - 3. Price
 - 4. Nailor
- B. Mounting:
 - 1. Plaster Surfaces: Provide with plaster frames or plaster rings to make air tight seal against mounting surface.
 - 2. "T" Bar Ceilings: Lay-in type.
 - 3. Gyp Board and Wall surfaces: 1-1/2" overlap flange.
- C. Fire rated diffusers for fire rated roof/ceiling assembly: Refer to diffuser schedule for fire rated assembly requirement.
 - 1. UL classified fire rated ceiling diffuser assembly listed in The Underwriters Laboratories "Fire Resistance Directory".

2. Shall have a fire resistance rating of 3 hours.
 3. Heavy Gauge Steel Diffusers shall be tested in accordance with UL 263 and must meet NFPA 90A requirements. Diffusers must be able to operate in (3) three hour fire rated ceiling and must be installed in accordance with the installation instructions.
 4. UL 555C Fire resistance rating: 3-hour ceiling radiation damper with fusible link assembly. Fire closure temperature of 165°F.
 5. UL listed thermal blanket insulation, mineral fiber around entire diffuser.
 6. Complete fire rated damper assembly with blanket shall be provided and submitted by/with Diffusers, Registers, and Grilles.
- D. Source Quality Control
1. Verification of Performance: Rate diffusers, registers, and grilles according to ASHRAE 70, "Method of Testing for Rating the Performance of Air Outlets and Inlets."
- E. Accessories:
1. Square to round neck adapter.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Verify inlet and outlet locations.
- B. Examine areas where diffusers, registers, and grilles are to be installed for compliance with requirements for installation tolerances and other conditions affecting performance of equipment.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.
- D. Verify ceiling and wall systems are ready for installation.
- E. Refer to Architectural Code Information and Fire Rated Assemblies Drawing to verify if ceiling is fire rated. If ceiling is fire rated provide U.L. tested radiation damper with thermal blanket for all ceiling mounted supply and return air grilles.

3.2 INSTALLATION

- A. Install diffusers, registers, and grilles with airtight connections to ducts and to allow service and maintenance of dampers, air extractors, and fire dampers
- B. Install balancing dampers on duct take-off to diffusers, grilles, and registers, whether or not dampers are furnished as part of diffuser, grille, and register assembly. Refer to Section 23 33 00 – Air Duct Accessories.
- C. Install diffusers, registers, and grilles level and plumb.

- D. Ceiling-Mounted Outlets and Inlets: Drawings indicate general arrangement of ducts, fittings, and accessories. Air outlet and inlet locations have been indicated to achieve design requirements for air volume, noise criteria, airflow pattern, throw, and pressure drop. Make final locations where indicated, as much as practical. For units installed in lay-in ceiling panels, locate units in the center of panel. Where architectural features or other items conflict with installation, notify Architect for a determination of final location.
- E. Install diffusers, registers, and grilles with airtight connections to ducts and to allow service and maintenance of dampers, air extractors, and fire dampers.
- F. Paint visible portion of ductwork behind air outlets and inlets matte black. Refer to Section 09 91 00.

3.3 ADJUSTING

- A. After installation, adjust diffusers, registers, and grilles to air patterns indicated, or as directed, before starting air balancing.

3.4 INTERFACE WITH OTHER PRODUCTS

- A. Check location of outlets and inlets and make necessary adjustments in position to conform to architectural features, symmetry, and lighting arrangement.

3.5 SCHEDULES:

- A. Refer to Drawings.

END OF SECTION 23 37 13

SECTION 23 37 23 - HVAC GRAVITY VENTILATORS

CONDITIONS OF THE CONTRACT AND DIVISION 1, as applicable, apply to this Section.

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Provide complete, fully operational fans where indicated on Drawings.
- B. Section Includes:
 - 1. Dryer vent roof cap
 - 2. Roof mounted intake hood
 - 3. Roof mounted relief hood
- C. Related Sections:
 - 1. Section 23 31 00 - HVAC Duct and Casings: Product requirements for hangers for placement by this section.
 - 2. Section 23 33 00 - Air Duct Accessories: Product requirements for duct accessories for placement by this section.
 - 3. Coordinate work in this Section with Division 7.

1.3 SUBMITTALS

- A. Provide line-by-line specification review annotated to certify compliance or deviation.
- B. Shop Drawings: Indicate size and configuration of fan assembly, mountings, weights, ductwork and accessory connections.
- C. Product Data: Submit data on each type of fan and include accessories, fan curves with specified operating point plotted, power, RPM, sound power levels for both fan inlet and outlet at rated capacity, electrical characteristics and connection requirements.
- D. Manufacturer's Installation Instructions: Submit fan manufacturer's instructions.
- E. Manufacturer's Certificate: Certify products meet or exceed specified requirements.

1.4 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: Submit instructions for lubrication, motor and drive replacement, spare parts list, and wiring diagrams.

1.5 QUALITY ASSURANCE

- A. Performance Ratings: Conform to AMCA 210 and bear AMCA Certified Rating Seal.

- B. Sound Ratings: AMCA 301, tested to AMCA 300, and bear AMCA Certified Sound Rating Seal.
- C. UL Compliance: UL listed and labeled, designed, manufactured, and tested in accordance with UL 705 and UL 762 for kitchen exhaust.
- D. Balance Quality: Conform to AMCA 204.
- E. Energy Recovery Unit Wheel Energy Transfer Rating: Meet ARI 1060.

1.6 WARRANTY

- A. Furnish one (1) year manufacturer's warranty. Warranty shall begin from date of Certificate of Substantial Completion. Warranty start date from shipment or start up will not be acceptable.

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Ventilators shall be factory wrapped by the manufacturer prior to shipment to prevent damage due to weather and road debris during transportation and thereafter while in storage awaiting installation. Protection of the complete unit from rusting and water migration must be handled as best suits the circumstances. Store in a place protected from construction traffic and weather.
- B. All equipment shall remain in manufacturer's protective shipping wrap during construction. Openings must remain protected and covered during construction. If protective wrap has been damaged, the contractor shall provide additional protective wrap as directed by engineer.
- C. Contractor shall adequately protect equipment from damage after delivery to the project. Equipment shall be completely covered and secured with heavy tarpaulins, drop cloths or other protective coverings as required to protect from inclement weather, moisture, chemicals, construction traffic, plaster, paint, mortar and/or dirt. Do not cover with plastic materials and trap condensate and cause corrosion. Protective covering is in addition to the manufacturer's original factory packaging. Original factory packaging shall not be deemed as acceptable protection of equipment.
- D. Do not deliver equipment to the project site until progress of construction has reached the stage where equipment is actually needed or until building is closed in enough to protect the equipment from weather. Equipment allowed to stand in the weather will be rejected, and the contractor is obligated to furnish new equipment of like kind at no additional cost to the Owner. Limit shipment of bulk and multi-use materials to quantities needed for immediate installation.

PART 2 - PRODUCTS.

2.1 DRYER VENT ROOF CAP

- A. Manufacturers:
 - 1. Acme Engineering and Manufacturing Corp.
 - 2. Greenheck Corp.
 - 3. Loren Cook Company
 - 4. Penn Ventilation
- B. Unit shall be a spun aluminum, roof mounted gravity ventilator.

- C. Construction: The unit shall be of bolted and welded construction utilizing corrosion resistant fasteners. The spun aluminum structural components shall be constructed of minimum 16 gauge marine alloy aluminum, bolted to a rigid aluminum support structure. The aluminum base shall have continuously welded curb cap corners for maximum leak protection. The spun aluminum baffle shall have a rolled bead for added strength. Unit shall bear an engraved aluminum nameplate and shall be shipped in ISTA certified transit tested packaging.
- D. Roof Curb: 12 inch high of 18 gauge galvanized steel construction with continuously welded seams, built-in cant strips, 1-1/2 inch insulation, damper tray, hinged curb adapter for access to dampers, and factory installed nailer strip. Coordinate installation with Division 7.
- E. Accessories: Gravity actuated back-draft damper with adjustable counter weight.

2.2 ROOF MOUNTED INTAKE HOOD

- A. Manufacturers:
 - 1. Acme Engineering and Manufacturing Corp.
 - 2. Greenheck Corp.
 - 3. Loren Cook Company
 - 4. Penn Ventilation
 - 5. Twin City
- B. Unit shall be an aluminum roof mounted intake hood.
- C. Construction: The unit shall be of bolted and welded construction utilizing corrosion resistant fasteners. The aluminum hood shall be constructed of minimum 14 gauge marine alloy aluminum, bolted to a minimum 8 gauge aluminum support structure. The aluminum base shall have sealed curb cap corners by continuous weld or application of butyl tape to inside of the curb cap for maximum leak protection. Birdscreen constructed of 1/2" mesh shall be mounted across the intake opening. Unit shall bear an engraved aluminum nameplate and shall be shipped in ISTA certified transit tested packaging.
- D. Roof Curb: 12 inch high of 18 gauge galvanized steel construction with continuously welded seams, built-in cant strips, 1-1/2 inch insulation, damper tray, hinged curb adapter for access to dampers, and factory installed nailer strip. Coordinate installation with Division 7.

2.3 ROOF MOUNTED RELIEF HOOD

- A. Manufacturers:
 - 1. Acme Engineering and Manufacturing Corp.
 - 2. Greenheck Corp.
 - 3. Loren Cook Company
 - 4. Penn Ventilation
 - 5. Twin City
- B. Unit shall be an aluminum roof mounted relief hood.
- C. Construction: The unit shall be of bolted and welded construction utilizing corrosion resistant fasteners. The aluminum hood shall be constructed of minimum 14 gauge marine alloy aluminum, bolted to a minimum 8 gauge aluminum support structure. The aluminum base shall have sealed curb cap corners by continuous weld or application of

butyl tape to inside of the curb cap for maximum leak protection. Bird screen constructed of 1/2" mesh shall be mounted across the intake opening. Unit shall bear an engraved aluminum nameplate and shall be shipped in ISTA certified transit tested packaging.

- D. Roof Curb: 12 inch high of 18 gauge galvanized steel construction with continuously welded seams, built-in cant strips, 1-1/2 inch insulation, damper tray, hinged curb adapter for access to dampers, and factory installed nailer strip. Coordinate installation with Division 7.
- E. Accessories:
 - 1. Gravity actuated back-draft damper with adjustable counter weight.
 - 2. Motorized damper; actuator shall be low voltage for control wiring from DDC controllers. Damper shall include integral end switch.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Verify roof curbs are installed and dimensions are as shown on shop drawings.

3.2 INSTALLATION

- A. Secure intake/relief hoods with cadmium plated steel lag screws to roof curb structure.
- B. Install dampers in roof curb damper tray.
- C. Provide hinged curb adapter to permit access to dampers and duct connection.
- D. Install safety screen where inlet or outlet is exposed.

3.3 MANUFACTURER'S FIELD SERVICES

- A. Furnish services of factory trained representative for minimum of one (1) day to start-up, calibrate controls, and instruct Owner on operation and maintenance.

3.4 CLEANING

- A. Vacuum clean inside of fan cabinet.

3.5 DEMONSTRATION

- A. Demonstrate fan operation and maintenance procedures.

3.6 PROTECTION OF FINISHED WORK

- A. Do not operate until ductwork is clean, bearings are lubricated, and fan has been test run under observation.

END OF SECTION 23 37 23