

SECTION 23 05 93

TESTING, BALANCING AND ADJUSTING (TAB) OF ENVIRONMENTAL SYSTEMS

1 GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of Contract, including General and Supplementary Conditions and Division 01, apply to this Section.
- B. Refer to Document 00 21 13, Instructions to Bidders and 00 22 13 Supplementary Instructions to Bidders, for substitution of materials and products.
- C. Addenda issued during the bidding period that affect this section of the specifications.

1.2 SECTION INCLUDES

- A. Balance, adjust and test the air distribution system including the exhaust system.
- B. Balance, adjust and test the hydronic system.
- C. Verify and record the duct test results performed by the mechanical contractor.

1.3 RELATED SECTIONS

- A. COORDINATION OF TESTING AND BALANCING

1.4 PAYMENT PROCEDURES

- A. The work of this Section of the Specifications shall be paid directly by the Owner.

1.5 SUBMITTALS

- A. History of the TAB organization.
- B. Agency certification.
- C. Personnel qualifications.
- D. TAB data forms.
- E. Instrumentation list.
- F. Name of the project supervising engineer.
- G. Name and address and contact person of five successfully completed projects of similar size and scope.
- H. To perform required professional services, the balancing agency shall have a minimum of one test and balance engineer certified by the Associated Air Balance Council.

1.6 TAB FIRM QUALIFICATIONS

- A. The organization performing the work shall be a Certified member in good standing of the (AABC) Associated Air Balance Council.
- B. Able to furnish evidence of having contracted for and completed not less than five systems of comparable size and type that have served their Owners satisfactorily for not less than five years.
- C. A specialist in this field and have the personnel, experience, training, skill, and the organization to perform the work.
- D. The balancing agency shall furnish all necessary calibrated instrumentation to adequately perform the specified services. An inventory of all instruments and devices in possession of the balancing agency may be required by the engineer to determine the balancing agency's performance capability.
- E. The balancing agency shall have operated for a minimum of five years under its current name.
- F. PERSONNEL
 - 1. The project supervisor shall be a Professional Engineer registered in Texas.
 - a. Extensive knowledge of the work involved.
 - b. At least five years experience conducting tests of the type specified.
 - c. This test and balance engineer shall be responsible for the supervision and certification of the total work herein specified.
 - 2. All work shall be conducted under the direct supervision of the supervising engineer.
 - 3. Technicians shall be trained and experienced in the work they conduct.

1.07 WARRANTY

- A. Provide (AABC) guarantee in writing.
- B. Extended warranty.
 - 1. Include an extended warranty of 2 years after completion of test and balance work, during which time the Architect/Engineer may request a retest or resetting of any outlet or other items as listed in the test report.
 - 2. Provide technicians and instruments to assist the Architect/Engineer in making any tests he may require during this period.
 - 3. The balancing agency shall perform an inspection of the HVAC system during the opposite season from that which the initial adjustments were made. The balancing agency shall make any necessary modifications to the initial adjustments to produce optimum system operation.

2 PRODUCTS - NOT USED

3 EXECUTION

3.1 TAB TOLERANCES

- A. The water, outside air, supply air, return air, and exhaust air for each system shall be adjusted to within +/- 5% of the value scheduled on the drawings.

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3.2 SITE VISITS

- A. During construction, the balancing agency shall inspect the installation of the piping systems, sheetmetal work, temperature controls, energy management system, and other component parts of the heating, ventilating, and air conditioning systems. One inspection shall take place when 60% of the ductwork is installed and another inspection shall take place when 90% of the equipment is installed. The balancing agency shall submit a brief written report of each inspection to the architect and engineer.
- B. Upon completion of the installation and start-up of the mechanical equipment by the mechanical contractor, the balancing agency shall test and balance the system components to obtain optimum conditions in each conditioned space of the building. If construction deficiencies are encountered that preclude obtaining optimum conditions, and the deficiencies cannot be corrected by the mechanical contractor within a reasonable period of time, the balancing agency shall cease testing and balancing services and advise the architect, engineer, general contractor and owner, in writing, of the deficiencies.
- C. Note proper piping installation, location of valves, and flow measuring instruments.
- D. Make one series of visits, phased as required by construction progress, prior to installation of the ceiling. Note proper installation of balancing dampers.
- E. Continue the site visits up to completion of project. In each succeeding report, list corrections made from previous reports.

3.3 TESTING INSTRUMENTS

- A. Submit a list of all instruments to be used for the test and balance procedures.
 - 1. Catalog sheets
 - 2. Certificate of last calibration
 - 3. Calibration within a period of six months prior to balancing
- B. Testing equipment shall be in good working order and tested for accuracy prior to start of work.

3.4 COORDINATION WITH OTHER SPECIFICATION SECTIONS

- A. Review the related ductwork shop drawings and piping shop drawings. Make recommendations concerning suitability with respect to the testing, balancing and adjusting work.
- B. Make tests to verify proper placement of the static pressure sensors for the variable air volume fan system control.
- C. In cooperation with the work specified in Building Management and Control System section, a systematic listing of the testing and verification shall be included in the final TAB report. The TAB firm shall provide a laptop computer to operate with the Building Management and Control System. Building Management and Control System shall provide all necessary software and special interface cables, as required, to communicate with the DDC system:
 - 1. Work with the temperature control contractor to ensure the most effective total system operation within the design limitations, and to obtain mutual understanding of the intended control performance.

2. Verify that all control devices are properly connected.
 3. Verify that all dampers, valves, and other controlled devices, are operated by the intended controller.
 4. Verify that all dampers and valves are in the position indicated by the controller (open, closed or modulating).
 5. Verify the integrity of valves and dampers in terms of tightness of close-off and full open positions. This includes dampers in multizone units, terminal boxes and fire/smoke dampers.
 6. Observe that all valves are properly installed in piping system in relation to direction of flow and location.
 7. Observe the calibration of all controllers.
 8. Verify the proper application of all normally opened and normally closed valves.
 9. Observe the locations of all thermostats and humidistats for potential erratic operation from outside influences such as sunlight, drafts or cold walls.
 10. Observe the location of all sensors to determine whether their position will allow them to sense only the intended temperatures or pressures of the media. Control contractor will relocate as deemed necessary by the Engineer.
 11. Verify that the sequence of operation for any control mode is in accordance with the approved shop drawings and specifications. Verify that no simultaneous heating and cooling occurs.
 12. Verify the correct operation of all interlock systems and installation is per the manufacturer recommendations.
 13. Check all dampers for free operation.
 14. Verify that all controller setpoints meet the design intent.
 15. Perform variable volume system verification to assure the system and its components track with changes from full flow to minimum flow.
- D. Upon completion of the testing and balancing, submit three days prior notice that the systems are ready for a running test. A qualified representative of the test and balance organization shall be present, with a representative from the engineers office, to field verify TAB report readings. Specific and random selections of data recorded in the certified test and balance report will be reviewed.

3.5 INSTRUMENT TEST HOLES

- A. When it is required to make holes in the field to measure temperature, static pressure or velocity in the ducts:
1. Drill holes, plug and tape external duct insulation.
 2. Repair damaged insulation to Engineer's approval.

3.6 TESTING THE AIR DISTRIBUTION SYSTEM

- A. The TAB agency shall verify that all ductwork, dampers, grilles, registers, and diffusers have been installed per design and set full open. The TAB agency shall perform the following TAB procedures in accordance with the AABC National Standards and all results shall be recorded in the TAB report:
1. Supply Fans:
 - a. Fan speeds: Test and adjust fan RPM to achieve design CFM requirements.
 - b. Current and Voltage: Test and record motor voltage and amperage, and compare data with the nameplate limits to ensure fan motor is not in or above the service factor.
 - c. Pitot-Tube Traverse: Perform a Pitot-Tube traverse of the main supply and return ducts, as applicable, to obtain total CFM. If a Pitot-Tube

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- traverse is not practical, an explanation of why a traverse was not made must appear on the appropriate data sheet. Measurements must be recorded with an Inclined Manometer or an Inclined/Vertical Manometer.
- d. Outside Air: Test and adjust the outside air on applicable equipment using a Pitot-Tube traverse. If a Pitot-Tube traverse is not practical, an explanation of why a traverse was not made must appear on the appropriate data sheet. If a traverse is not practical, use the mixed air temperature method, if the inside and outside temperature difference is at least 20°F, or use the difference between Pitot-tube traverse of the supply and return ducts.
 - e. Static Pressure: Test and record system static pressure, including the static pressure profile of each supply fan.
2. All Other Fans:
 - a. Fan speeds: Test and adjust fan RPM to achieve design CFM requirements.
 - b. Current and Voltage: Test and record motor voltage and amperage, and compare data with the nameplate limits to ensure fan motor is not in or above the service factor.
 - c. Pitot-Tube Traverse: Perform a Pitot-Tube traverse of the main return ducts, as applicable, to obtain total CFM. If a Pitot-Tube traverse is not practical, an explanation of why a traverse was not made must appear on the appropriate data sheet. Measurements must be recorded with an Inclined Manometer or an Inclined/Vertical Manometer.
 - d. Static Pressure: Test and record system static pressure, including the static pressure profile of each return fan.
 3. VAV Terminal Units:
 - a. Set and record volume regulators on all terminal boxes to meet design maximum and minimum CFM requirements.
 - b. Identification: Identify the type, location, and size of each terminal unit. This information must be recorded on the terminal box data sheets.
 4. Diffusers, Registers and Grilles:
 - a. Tolerances: Test, adjust, and balance each diffuser, grille, and register to within 5% of design requirements. Minimize drafts. Observe throws are in direction as indicated on drawings.
 5. Coils (including electric coils):
 - a. Air Temperature: Once air flows are set to acceptable limits, take wet bulb (cooling coil only) and dry bulb air temperatures on the entering and leaving side of each coil. Calculate the sensible and latent (cooling coil only) capacity of the coil. Provide information in TAB report.
- B. Record preliminary air handler data, including fan RPM and static pressures across filter, fans and coils.
 - C. Perform a velocity traverse of the main supply ducts using a pitot-tube and inclined manometer to establish initial air delivery. Perform a Pitot-tube traverse of main supply and return ducts, as applicable, to obtain total CFM. If a pitot-tube traverse is not practical, a detailed explanation of why a traverse was not made must appear on the appropriate data sheet.
 - D. Where air measuring stations are installed, use pitot tube traverse readings to verify and record the correct calibration of the stations output.
 - E. Make adjustments in fan RPM and damper settings, as required, to obtain design supply air, return air, and outside air.

- F. Measure and adjust all supply and return branches to design air delivery.
- G. Measure and adjust all diffusers to design air delivery to +/- 5% of design requirements.
- H. Make a set of recordings showing final system conditions.

3.7 TESTING THE HYDRONIC SYSTEMS

- A. The TAB agency shall, as applicable, verify that all hydronic equipment, piping, and coils have been filled and purged; that strainers have been cleaned; that water has been flushed and is in a clean condition, and that all balancing valves (except bypass valves) are set full open. As applicable, check air vents and expansion or compression tank for proper operation. The TAB agency shall perform the following testing and balancing functions in accordance with the AABC National Standards and all results shall be recorded in the TAB report:
 - 1. Record preliminary pump data.
 - a. Pump RPM.
 - b. Pump shut-off differential head.
 - c. Pump operating differential head.
 - d. Check and verify pump alignment.
 - e. Verify impeller diameter.
- B. Adjust balancing valves in the pump discharge lines to obtain design water quantity as read from the manufacturer's pump curve and from a flow meter.
- C. In variable flow systems, the water flow of the pump shall be set at the scheduled gpm, not the total of all the valves. Determine the diversity of the system and balance the individual coils with the maximum pump water quantity flowing in the system.
- D. Balance flow through:
 - 1. Chillers.
 - 2. Coils.
 - 3. Boiler.
 - 4. Pumps
 - 5. Condensers.
 - 6. Cooling tower.
 - 7. Heat Exchanger.
- E. Use flow meters, differential pressures and temperature relationships as required.
- F. Balance by-pass lines to obtain the same pressure drop with systems on by-pass as full flow through the coil including the valve.
- G. Repeat steps, as required, to obtain a final systems balance and make a set of recordings showing final systems conditions.
- H. Pumps:
 - 1. Test and adjust pumps to meet design water flow requirements. Check pumps for proper operation. Pumps shall be free of vibration and cavitation Record appropriate gauge readings for final TDH and Block-Off\Dead head calculations. Check and verify pump alignment.
 - 2. Current and Voltage: Test and record motor voltage and amperage, and compare data with the nameplate limits to ensure pump motor is not in or above the

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service factor.

- I. Coils:
 - 1. Tolerances: Test, adjust, and balance all chilled water and hot water coils within 5% of design flow requirements.
 - 2. Verification: Verify the type, location, final pressure drop and water quantity (GPM) of each coil. Calculate the actual capacity of all coils. This information shall be recorded on coil data sheets.

- J. Boilers:
 - 1. Verify that boilers have been filled and started by others, and are in operation.
 - 2. Current and Voltage: As applicable, test and record motor voltage and amperage, and compare data with the nameplate limits to ensure motor is not in or above the service factor.
 - 3. Test, adjust and record water flows through water boilers.
 - 4. Test and record water temperature profiles of each boiler.

- K. Chillers:
 - 1. Verify that chillers have been started by the manufacture and are in operation. Test and adjust chiller water flows to within 5% of the design requirements by using a U-TUBE manometer and setting balancing valves.
 - 2. Current and Voltage: Test and record motor voltage and amperage, and compare data with the nameplate limits to ensure compressor motor is not in or above the service factor.
 - 3. Test and record temperature profiles of each chiller at design water flow.

3.8 EQUIPMENT POWER READINGS

- A. Record the following information for each motor:
 - 1. Equipment designation.
 - 2. Manufacturer.
 - 3. Unit model number and serial number and frame.
 - 4. Motor nameplate horsepower; nameplate voltage; phase and full load amperes.
 - 5. Heater coil in starter.
 - a. Rating in amperes.
 - b. Manufacturer's recommendation.
 - 6. Motor RPM/driven equipment RPM.
 - 7. Power reading (voltage, amperes of all legs at motor terminals).

3.9 BOILERS

- A. Check for proper operation and with operation at near design conditions, record the following:
 - 1. Manufacturer, model number, serial number and nameplate.
 - 2. If water type, water flow in GPM, entering and leaving water temperature and water pressure drop in feet.
 - 3. Type of fuel and heating value.
 - 4. Rate of fuel consumption.
 - 5. Capacity in MBH.
 - 6. Efficiency.
 - 7. Flue gas analysis.
 - 8. Motor data.

- B. Observe demonstration that all controls and safety devices are functioning properly. Record observations.

3.10 CHILLERS (Air Cooled)

- A. Balance flow of water through each evaporator to be within a range of 100% to 110% of design flow with all pumps operating. With only one pump operating, the maximum flow shall not exceed the maximum tube velocity recommended by the manufacturer.
- B. Verification of safety interlocks and controls are the responsibility of the manufacturer.
- C. With each chiller operating at near design temperature conditions, measure and record the following:
 - 1. Manufacturer, model number, serial number and all nameplate data.
 - 2. Evaporator water entering temperature, leaving temperature, pressure drop (ft.) and water quantity (GPM).
 - 3. Condenser air entering temperature, leaving temperature.
 - 4. Evaporator and condenser refrigerant temperatures and pressures (using instruments furnished with the machine by the manufacturer).
 - 5. Volts and amps for each phase.
 - 6. Power factor.
 - 7. KW input.
 - 8. Tons of cooling.
 - 9. KW per ton of cooling.
- D. Reference chiller specification for additional requirements.

3.11 TESTING THE VARIABLE AIR VOLUME SYSTEM

- A. All VAV boxes used are to be calibrated to produce the rated air quantity.
- B. Set and record the supply air static pressure controller to provide actual design air flow at the most resistive terminal.
- C. Measure and adjust the design air delivery at the inlet of each VAV box.
- D. Measure and record the air quantity from each VAV box at its maximum flow. Manipulate the controller to achieve maximum flow.
- E. Reset each box to yield and record minimum primary air flow.
 - 1. DDC controllers record the correction factor required to establish actual desired air quantity as designed.
 - 2. Pneumatic controllers adjust velocity controller as required to establish actual desired air quantity as designed.
- F. If the box is operating with inlet static pressure in excess of the minimum cataloged pressure specified by the manufacturer and is not producing rated air quantity, field adjust the box to produce rated air quantity. Retest until approved results are obtained.
- G. Position the VAV boxes to the proportion of maximum fan air volume to total installed box maximum volume.
- H. Set the fan to deliver the AHUs scheduled design airflow.

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- I. Perform and record a total air traverse.
- J. With the system terminal boxes set for full flow or diversity, the system will be delivering the scheduled design CFM with the most restrictive box in control. Make a speed increase if either or both static and volume are low.
- K. Set the boxes to minimum and adjust the inlet vanes and or speed controllers to prevent excessive static in the system.
- L. Coordinate with the work specified in Building Management and Control System on the final location of the sensors for the static pressure controller. Locate in the supply duct far enough from the fan discharge to be truly representative of the average static pressure in the system.
- M. Modulate the fan speed on the supply fan. Adjust as required to coordinate with the static pressure sensing network.
- N. Make a set of recordings showing final system conditions including system duct static pressures and control system setpoint.

3.12 DUCT TEST

- A. Test and Balancing Contractor shall verify and record the duct test results. A copy of the duct test results, as completed, shall be submitted to the engineer for review within five days. Provide a complete report of all the duct test results in the final TAB report.

3.13 DIRECT EXPANSION EQUIPMENT

- A. With each unit operating at near design conditions, measure and record the following:
 - 1. Manufacturer, model number, serial number and all nameplate data.
 - 2. Ambient temperature, condenser discharge temperature.
 - 3. Amperage and voltage for each phase.
 - 4. Leaving and entering air temperatures.
 - 5. Suction and discharge pressures and temperatures.
 - 6. Tons of cooling.
 - 7. Verification that moisture indicator shows dry refrigerant.

3.14 TAB REPORT

- A. The activities described in this specification shall be recorded in a report form; and four individually bound copies shall be provided to the Architect and Engineer. Neatly type and arrange data. Include with the data the date tested, personnel present, weather conditions, nameplate record of the test instruments used and list all measurements taken after all corrections are made to the system. Record all failures and corrective action taken to remedy any incorrect situation. The intent of the final report is to provide a reference of actual operating conditions for the Owner's operations personnel. Provide a "Preface" which shall include a general discussion of the system and any abnormalities or problems encountered.
- B. All measurements and recorded readings (of air, water, electricity, etc.) that appear in the report must have been recorded on site by the permanently employed technicians or engineers of the TAB firm.

- C. Submit reports on forms approved by the engineer that will include the following data as a minimum:
1. Title Page
 - a. Company Name
 - b. Company Address
 - c. Company telephone number
 - d. Project name
 - e. Project location
 - f. Project Manager
 - g. Project Engineer
 - h. Project Contractor
 - I. Project Identification Number
 2. Summary of the TAB report data
 3. Index
 4. Instrument List
 - a. Instrument
 - b. Manufacturer
 - c. Model
 - d. Serial Number
 - e. Range
 - f. Calibration Date
 - g. What test instrument is to be used for:
 5. Fan Data
 - a. Location
 - b. Manufacturer
 - c. Model
 - d. Air flow, specified and actual
 - e. Total static pressure (total external) specified and actual
 - f. Inlet pressure
 - g. Discharge pressure
 - h. Fan RPM
 6. Return Air/Outside Air Data
 - a. Identification/location
 - b. Design return air flow
 - c. Actual return air flow
 - d. Design outside air flow
 - e. Actual outside air flow
 - f. Return air temperature
 - g. Outside air temperature
 - h. Required mixed air temperature
 - I. Actual mixed air temperature
 7. Electric Motors
 - a. Manufacturer
 - b. HP/BHP
 - c. Phase, voltage, amperage, nameplate, actual
 - d. PM
 - e. Service Factor
 - f. Starter size, heater elements, rating
 8. V-Belt Drive
 - a. Identification/location
 - b. Required driven RPM
 - c. Drive sheave, diameter and RPM
 - d. Belt, size and quantity
 - e. Motor sheave, diameter and RPM

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- 9.
 - f. Center-to-center distance, maximum, minimum and actual
- 9. Duct Traverse
 - a. System zone/branch
 - b. Duct size
 - c. Area
 - d. Design velocity
 - e. Design air flow
 - f. Test velocity
 - g. Test air flow
 - h. Duct static pressure
 - I. Air correction factor
- 10. Air Monitoring Station Data
 - a. Identification/location
 - b. System
 - c. Size
 - d. Area
 - e. Design velocity
 - f. Design air flow
 - g. Test velocity
 - h. Test air flow
- 11. Air Distribution Test Sheet
 - a. Air terminal number
 - b. Room number/location
 - c. Terminal type
 - d. Terminal size
 - e. Correction factor
 - f. Design velocity
 - g. Design air flow
 - h. Test (final) velocity
 - i. Test (final) air flow
- 12. Pump Data
 - a. Identification/number
 - b. Manufacturer
 - c. Size/model
 - d. Impeller
 - e. Service
 - f. Design flow rate, pressure drop, BHP
 - g. Actual flow rate, pressure drop, BHP
 - h. Discharge pressure
 - I. Suction pressure
 - j. Total operating head pressure
 - k. Shut off, discharge and suction pressures
 - l. Shut off, total head pressure
 - m. Pressure differential settings
- 13. Cooling Coil Data
 - a. Identification/number
 - b. Location
 - c. Service
 - d. Manufacturer
 - e. Entering air DB temperature, design and actual
 - f. Entering air WB temperature, design and actual
 - g. Leaving air DB temperature, design and actual
 - h. Leaving air WB temperature, design and actual
 - i. Water pressure flow, design and actual

- j. Water pressure drop, design and actual
 - k. Entering water temperature, design and actual
 - l. Leaving water temperature, design and actual
 - m. Air pressure drop, design and actual
 - n. Capacity - sensible and latent
14. Heating Coil Data
- a. Identification/number
 - b. Location
 - c. Service
 - d. Manufacturer
 - e. Entering air DB temperature, design and actual
 - f. Leaving air DB temperature, design and actual
 - g. Water pressure flow, design and actual
 - h. Water pressure drop, design and actual
 - i. Entering water temperature, design and actual
 - j. Leaving water temperature, design and actual
 - k. Air pressure drop, design and actual
 - l. Capacity
15. Electric Coil Data
- a. Identification/number
 - b. Location
 - c. Service
 - d. Manufacturer
 - e. Entering air DB temperature, design and actual
 - f. Leaving air DB temperature, design and actual
 - g. Electrical Characteristics
 - h. Capacity
16. Sound Level Report
- a. Location (Location established by the design engineer)
 - b. N C curve for eight (8) bands-equipment off
 - c. N C curve for eight (8) bands-equipment on
17. Vibration Test on equipment having 10 HP motors or greater in size.
- a. Location of points:
 - 1) Fan bearing, drive end
 - 2) Fan bearing, opposite end
 - 3) Motor bearing, center (if applicable)
 - 4) Motor bearing, drive end
 - 5) Motor bearing, opposite end
 - 6) Casing (bottom or top)
 - 7) Casing (side)
 - 8) Duct after flexible connection (discharge)
 - 9) Duct after flexible connection (suction)
 - b. Test readings:
 - 1) Horizontal, velocity and displacement
 - 2) Vertical, velocity and displacement
 - 3) Axial, velocity and displacement
 - c. Normally acceptable readings, velocity and acceleration
 - d. Unusual conditions at time of test
 - e. Vibration source (if non-complying)
18. Control verification indicating date performed and any abnormalities identified.
- a. Point Location/Description
 - b. EMS Readout (Setpoint and Actual)
 - c. Actual Readout of all points
 - d. Interlocks

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- e. Safeties
- f. Variable speed drive tracking with EMS input
- g. Variable speed drive Bypass operation
- h. Sequence of operation

END OF SECTION 23 05 93

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- 4) Local source of supply for parts and replacement.
 - d. Identify each product by product name and other identifying symbols as set forth in Contract Documents.
 2. Product Data:
 - a. Include those sheets pertinent to the specific product.
 - b. Annotate each sheet to:
 - 1) Identify specific product or part installed.
 - 2) Identify data applicable to installation.
 - 3) Delete references to inapplicable information. (All options not supplied with equipment shall be marked out indicated in some manner.
 3. Drawings:
 - a. Supplement product data with drawings as necessary to illustrate:
 - 1) Relations of component parts of equipment and systems.
 - 2) Control and flow diagrams.
 - b. Coordinate drawings with information in Project Record Documents to assure correct illustration of completed installation.
 - c. Do not use Project Record Documents as maintenance drawings.
 4. Written text, as required to supplement product data for the particular installation:
 - a. Organize in consistent format under separate headings for different procedures.
 - b. Provide logical sequence of instructions for each procedure.
 5. Copy of each warranty, bond and service contract issued.
 - a. Provide information sheet for Owner's personnel, giving:
 - 1) Proper procedures in event of failure.
 - 2) Instances that might affect validity of warranties or bonds.
 6. Shop drawings, coordination drawings and product data as specified.
- C. Sections for Equipment and Systems.
 1. Content for each unit of equipment and system as appropriate:
 - a. Description of unit and component parts.
 - 1) Function, normal operating characteristics, and limiting conditions.
 - 2) Performance curves, engineering data and tests.
 - 3) Complete nomenclature and commercial number of replaceable parts.
 - b. Operating procedures:
 - 1) Start up, break-in, routine and normal operating instructions.
 - 2) Regulation, control, stopping, shut down and emergency instructions.
 - 3) Summer and winter operating instructions.
 - 4) Special operating instructions.
 - c. Maintenance procedures:
 - 1) Routine operations
 - 2) Guide to trouble-shooting.
 - 3) Disassembly, repair and reassembly.
 - 4) Alignment, adjusting and checking.
 - 5) Routine service based on operating hours.
 - d. Servicing and lubrication schedule. List of lubricants required.
 - e. Manufacturer's printed operating and maintenance instructions.
 - f. Description of sequence of operation by control manufacturer.
 - g. Original manufacturer's parts list, illustrations, assembly drawings and diagrams required for maintenance.
 - 1) Predicted life of part subject to wear.

- 2) Items recommended to be stocked as spare parts.
 - h. As installed control diagrams by controls manufacturer.
 - i. Complete equipment internal wiring diagrams.
 - j. Schedule of filters for each air handling system.
 - k. Schedule of belts for each item of equipment.
 - l. Each Contractor's coordination drawings.
 - m. As installed color coded piping diagrams.
 - n. Charts of valve tag number, with location and function of each valve.
 - o. List of original manufacturer's spare parts and recommended quantities to be maintained in storage.
 - p. Other data as required under pertinent sections of the specifications.
2. Prepare and include additional data when the need for such data becomes apparent during instruction of Owner's personnel.
3. Additional requirements for operating and maintenance data as outlined in respective sections of specifications.
4. Provide complete information for products specified in Division 23.
5. Provide certificates of compliance as specified in each related section.
6. Provide start up reports as specified in each related section.
7. Provide signed receipts for spare parts and material.
8. Provide training report and certificates.

END OF SECTION 23 01 00

SECTION 23 05 00

MECHANICAL GENERAL PROVISIONS

1 GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of Contract, including General and Supplementary Conditions and Division 01, apply to this Section.
- B. Refer to Document 00 21 13, Instructions to Bidders and 00 22 13 Supplementary Instructions to Bidders, for substitution of materials and products.
- C. Addenda issued during the bidding period that affect this section of the specifications.
- D. Applicable provisions of this section apply to all sections of Division 23, Mechanical.

1.2 CODE REQUIREMENTS AND FEES

- A. Perform work in accordance with applicable statutes, ordinances, codes and regulations of governmental authorities having jurisdiction.
- B. Mechanical work shall comply with applicable inspection services:
 - 1. Underwriters Laboratories
 - 2. National Fire Protection Association
 - 3. State Health Department
 - 4. Local Municipal Building Inspection Department
 - 5. Texas Department of Licensing & Regulations (ADA)
- C. Resolve any code violations discovered in contract documents with the Engineer prior to award of the contract. After Contract award, any correction or additions necessary for compliance with applicable codes shall be made at no additional cost to the Owner.
- D. This Contractor shall be responsible for being aware of and complying with asbestos NESHAP regulations, as well as all other applicable codes, laws and regulations.
- E. Obtain all permits required.

1.3 CONTRACTOR'S QUALIFICATIONS

- A. An approved contractor for the work under this division shall be:
 - 1. A specialist in this field and have the personnel, experience, training, skill, and organization to provide a practical working system
 - 2. Able to furnish evidence of having contracted for and installed not less than 3 systems of comparable size and type that has served their Owners satisfactorily for not less than 3 years
 - 3. Is licensed for performing work by Authority Having Jurisdiction

1.4 REFERENCE SPECIFICATIONS AND STANDARDS

- A. Materials which are specified by reference to Federal Specifications; ASTM, ASME, ANSI, or AWWA Specifications; Federal Standards; or other standard specifications must comply

with latest editions, revisions, amendments or supplements in effect on date bids are received. Requirements in reference specifications and standards are minimum for all equipment, material, and work. In instances where specified capacities, size, or other features of equipment, devices, or materials exceed these minimums, meet specified capacities.

1.5 CONTRACT DRAWINGS

- A. Contract drawings are diagrammatic only and do not give fully dimensioned locations of various elements of work. Determine exact locations from field measurements.

1.6 PROJECT RECORD DOCUMENTS

- A. Maintain at the job site a separate set of white prints (blue line or black line) of the contract drawings for the sole purpose of recording the "as-built" changes and diagrams of those portions of work in which actual construction is at variance with the contract drawings. Mark the drawings with a colored pencil. Prepare, as the work progresses and upon completion of work, reproducible drawings clearly indicating locations of various lines, valves, ductwork, traps, equipment, and other pertinent items, as installed.
- B. At the conclusion of project, obtain without cost to the Owner, erasable mylars of the original drawings and transfer as-built changes to these. Prior to transmittal of corrected drawings, obtain 3 sets of blue-line prints of each drawing, regardless of whether corrections were necessary and include in the transmittal (2 sets are for the Owner's use and one set is for the Architect/Engineer's records). Delivery of these as-built prints and reproducibles is a condition of final acceptance. Provide record drawings on one set each (reproducible Dayrex mylar film positives) and AutoCad 2000 files on disk (CD Rom).
- C. As-Built drawings should indicate the following information as a minimum:
 1. Indicate all addendum changes to documents.
 2. Remove Engineer's seal, name, address and logo from drawings.
 3. Mark documents RECORD DRAWINGS.
 4. Clearly indicate: DOCUMENT PRODUCED BY
 5. Indicate all changes to construction during construction. Indicate actual routing of all piping, ductwork, etc. that were deviated from construction drawings.
 6. Correct schedules to reflect (actual) equipment furnished and manufacturer.
 7. During the execution of work, maintain a complete set of drawings and specifications upon which all locations of equipment, ductwork, piping, devices, and all deviations and changes from the construction documents in the work shall be recorded.
 8. Location and size of all ductwork and mechanical piping above ceiling including exact location of isolation of domestic and plumbing valves.
 9. Exact location of all electrical equipment in and outside of the building.
 10. Fire Protection System documents revised to indicate exact location of all sprinkler heads and zone valves.
 11. Exact location of all roof mounted equipment, wall, roof and floor penetrations.
 12. Cloud all changes.

1.7 SPACE REQUIREMENTS

- A. Consider space limitations imposed by contiguous work in selection and location of equipment and material. Do not provide equipment or material that is not suitable in this respect.

1.8 RELATION WITH OTHER TRADES

- A. Carefully study all matters and conditions concerning the project. Submit notification of conflict in ample time to prevent unwarranted changes in any work. Review other Divisions of these specifications to determine their requirements.
- B. Because of the complicated relationship of this work to the total project, conscientiously study the relation and cooperate as necessary to accomplish the full intent of the documents.
- C. Provide sleeves and inserts in forms as required for the work. Stub up and protect open ends of pipe before any concrete is placed. Furnish sizes of required equipment pads. Furnish and locate bolts and fittings required to be cast in them.
- D. Locate and size openings required for installation of work specified in this Division in sufficient time to prevent delay in the work.
- E. Refer to other Divisions of the specifications for the scope of required connections to equipment furnished under that Division. Determine from the Contractor for the various trades, the Owner, and by direction from the Architect/Engineer, the exact location of all items.

1.9 CONCEALED AND EXPOSED WORK

- A. When the word "concealed" is used in connection with insulating, painting, piping, ducts and the like, the work is understood to mean hidden from sight as in chases, furred spaces or above ceilings. "Exposed" is understood to mean open to view.

1.10 GUARANTEE

- A. Guarantee work for 1 year from the date of substantial completion of the project. During that period make good any faults or imperfections that may arise due to defects or omissions in material, equipment or workmanship. At the Owner's option, replacement of failed parts or equipment shall be provided.

1.11 MATERIAL AND EQUIPMENT

- A. Furnish new and unused materials and equipment meeting the requirements of the paragraph specifying acceptable manufacturers. Where two or more units of the same type or class of equipment are required, provide units of a single manufacturer.

1.12 NOISE AND VIBRATION

- A. Select equipment to operate with minimum noise and vibration. If objectionable noise or vibration is produced or transmitted to or through the building structure by equipment, piping, ducts or other parts of work, rectify such conditions at no additional cost. If the item of equipment is judged to produce objectionable noise or vibration, demonstrate at no additional cost that equipment performs within designated limits on a vibration chart.

1.13 ACCEPTABLE MANUFACTURERS

- A. Manufacturers names and catalog number specified under sections of Division 23 are used to establish standards of design, performance, quality and serviceability and not to limit competition. Equipment of similar design, equal to that specified, manufactured by a

named manufacturer will be acceptable on approval. A request for prior approval of equipment not listed must be submitted ten (10) days before bid due date. Submit complete design and performance data to the Engineer.

1.14 OPERATING TESTS

- A. After all mechanical systems have been completed and put into operation, subject each system to an operating test under design conditions to ensure proper sequencing and operation throughout the range of operation. Tests shall be made in the presence of the Architect / Engineer and District Personnel. Make adjustments as required to ensure proper functioning of all systems. Special tests on individual systems are specified under individual sections. Submit 3 copies of all certifications and test reports adequately in advance of completion of the work to allow for remedial action as required to correct deficiencies discovered in equipment and systems.

1.15 WARRANTIES

- A. Submit 3 copies of all warranties and guarantees for systems, equipment, devices and materials. These shall be included in the Operating and Maintenance Manuals.

1.16 BUILDING CONSTRUCTION

- A. It shall be the responsibility of each sub-contractor to consult the Architectural and Engineering drawings, details, and specifications and thoroughly familiarize himself with the project and all job related requirements. Each sub-contractor shall cooperate with the General Contractor to verify that all piping and other items are placed in the walls, furred spaces, chases, etc., so there will be no delays in the job.

2 PRODUCTS – NOT USED**3 EXECUTION****3.1 OPENINGS**

- A. Framed, cast or masonry openings for ductwork, equipment or piping are specified under other divisions. Drawings and layout work for exact size and location of all openings are included under this division.

3.2 AIR FILTERS AND PIPE STRAINERS

- A. Immediately prior to substantial completion of the project, inspect, clean and service air filters and strainers. Replace air filters.

3.3 LUBRICATION, REFRIGERANT AND OIL

- A. Provide a complete charge of correct lubricant for each item of equipment requiring lubrication.
- B. Provide a complete and working charge of proper refrigerant, free of contaminants, into each refrigerant system. After each system has been in operation long enough to ensure completely balanced conditions, check the charge and modify for proper operation as required.

- C. Provide a complete charge of special oil for refrigeration use, suitable for operation with refrigerant, in each system.
- D. Provide Owner with documentation showing that all contractor demolished equipment containing refrigerant has the refrigerant recovered and the oil has been disposed of according to EPA regulations.

3.4 HOUSEKEEPING PADS

- A. Provide equipment housekeeping pads under all floor mounted and ground mounted HVAC equipment, and as shown on the drawings.
- B. Concrete work as specified in Division 3.
- C. Concrete pads:
 - 1. 4" high, rounded edges, minimum 2500 psi unless otherwise indicated on the drawings
 - 2. Chamfer strips at edges and corner of forms.
 - 3. Smooth steel trowel finish.
 - 4. Doweled to existing slab
- D. Install concrete curbs around duct penetrations or multiple pipe penetrations.

3.5 INSTRUCTION OF OWNER'S PERSONNEL

- A. Prior to final inspection, conduct an on-site training program to instruct the Owner's operating personnel in the operation and maintenance of the mechanical systems.
 - 1. Provide the training during the Owner's regular working day.
 - 2. The Instructors shall each be experienced in their phase of operation and maintenance of building mechanical systems and with the project.
 - 3. Training will be conducted in a classroom environment with factory trained instructors.
- B. Time to be allocated for instructions.
 - 1. Minimum of 24 hours dedicated instructor time.
 - 2. 8 hours on each of 4 days.
- C. Before proceeding with the on-site training program, submit the program syllabus; proposed time and dates; and other pertinent information for review and approval.
 - 1. One copy to the Owner.
 - 2. One copy to the Architect/Engineer.
- D. The Owner will provide a list of personnel to receive instructions, and will coordinate their attendance at the agreed upon times.
- E. Use the operation and maintenance manuals as the basis of instruction. Review contents of manual with personnel in detail to explain all aspects of operation and maintenance.
- F. Demonstrate start-up, operation, control, adjustment, trouble-shooting, servicing, maintenance, and shut down of each item of equipment.
- G. Demonstrate equipment functions (both individually and as part of the total integrated system).

- H. Prepare and insert additional data in the operating and maintenance manuals when the need for additional data becomes apparent during instructions.
- I. Submit a report within one week after completion of the training program that instructions have been satisfactorily completed. Give time and date of each demonstration and hours devoted to the demonstration, with a list of people present.
- J. At the conclusion of the on-site training program, have the person designated by the Owner sign a certificate to certify that he/she has a proper understanding of the system, that the demonstrations and instructions have been satisfactorily completed, and the scope and content of the operating and maintenance manuals used for the training program are satisfactory.
- K. Provide a copy of the report and the certificate in an appropriately tabbed section of each Operating and Maintenance Manual.

3.6 EQUIPMENT IDENTIFICATION

- A. Provide a laminated engraved plastic nameplate on each piece of equipment and starter.
 - 1. Designation approved by Architect/Engineer.
 - 2. Equipment includes, but is not limited to, air handling units, fan coil units, variable volume boxes, fans, pumps, boilers and chillers.
 - 3. Submit schedule of equipment to be included and designations.
- B. Provide nameplates with 1/2" high letters and fastened with epoxy or screws.

3.7 OBSTRUCTIONS

- A. The drawings indicate certain information pertaining to surface and subsurface obstructions which has been taken from available drawings. Such information is not guaranteed, however, as to accuracy of location or complete information.
 - 1. Before any cutting or trenching operations are begun, verify with Owner's representative, utility companies, municipalities, and other interested parties that all available information has been provided.
 - 2. Should obstruction be encountered, whether shown or not, alter routing of new work, reroute existing lines, remove obstruction where permitted, or otherwise perform whatever work is necessary to satisfy the purpose of the new work and leave existing services and structures in a satisfactory and serviceable condition.
- B. Assume total responsibility for and repair any damage to existing utilities or construction, whether or not such existing facilities are shown.

3.8 PROTECTION

- A. Protect work, equipment, fixtures, and materials. At work completion, work must be clean and in original manufacturer's condition.
- B. All heating and cooling coils shall be cleaned to like new condition if they become dirty during construction.

3.9 INDOOR AIR QUALITY

- A. All equipment and ductwork shall be installed to allow sufficient space for testing, maintenance, and commissioning functions. Access doors or panels shall be installed in

ventilation equipment, ductwork, and plenum enclosures for inspection and cleaning of outdoor air intakes, mixing plenums, up and downstream of coils, filters, drain pans and fans.

- B. Practice source control and eliminate potential contaminants in material selection, installation, and maintenance.
- C. Provide installation and disposal instructions for all materials and chemicals that are potential contaminants.
- D. Obtain and conform to the requirements of the Material Safety Data Sheets (MSDSs) in the use of materials.
- E. Utilize manufacturer's recommendations and provide installation instructions for all chemicals, compounds, and potential contaminants including pre-installation degassing if required.
- F. Ventilate completed building prior to final completion using no less than design outside air for at least 48 hours before occupancy.
- G. Make provisions for controls to prevent the entry of air contaminants into the HVAC air distribution system.
- H. Steps shall be taken to ensure that the HVAC system continues to function effectively and are not damaged or contaminated during construction activities.

END OF SECTION 23 05 00

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SECTION 23 05 10

HVAC CONTRACT QUALITY CONTROL

1 GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of Contract, including General and Supplementary Conditions and Division 01, apply to this Section.
- B. Refer to Document 00 21 13, Instructions to Bidders and 00 22 13 Supplementary Instructions to Bidders, for substitution of materials and products.
- C. Addenda issued during the bidding period that affect this section of the specifications.

1.2 WORK INCLUDED

- A. Contract quality control including workmanship, manufacturer's instructions, mock-ups and demonstrations.

1.3 QUALITY CONTROL PROGRAM

- A. Maintain quality control over supervision, subcontractors, suppliers, manufacturers, products, services, site conditions and workmanship to produce work in accordance with contract documents.

1.4 WORKMANSHIP

- A. Comply with industry standards except when more restrictive tolerances or specified requirements indicate more rigid standards or more precise workmanship.
- B. Perform work by persons qualified to produce workmanship of specified quality.
- C. Secure products in place with positive anchorage devices designed and sized to withstand stresses, vibration, and racking. Under no conditions shall material or equipment be suspended from structural bridging.
- D. Provide finishes to match approved samples. All exposed finishes shall be approved by the Architect. Submit color samples as required.
- E. Routing of piping, ductwork and cabling will be at right angles or perpendicular to building structure.

1.5 MANUFACTURER'S INSTRUCTIONS

- A. Comply with instructions in full detail, including each step in sequence.
- B. Should instruction conflict with Contract Documents, request clarification from Architect / Engineer and Owner's Representative before proceeding.

1.6 MANUFACTURER'S CERTIFICATES

- A. When required in individual Specification Sections, submit manufacturer's certificate in duplicate, certifying that products meet or exceed specified requirements.

1.7 MANUFACTURER'S FIELD SERVICES

- A. When required in individual Specification Sections, manufacturer shall provide qualified personnel to observe:
 - 1. Field conditions.
 - 2. Condition of installation.
 - 3. Quality of workmanship.
 - 4. Start-up of equipment.
 - 5. Testing, adjusting, and balancing of equipment.
- B. Representative shall make written report of observations and recommendations to Architect / Engineer.

2 PRODUCTS**2.1 REFERENCE APPLICABLE SPECIFICATION SECTIONS****3 EXECUTION****3.1 PROTECTION OF EQUIPMENT**

- A. Do not deliver equipment to the project site until progress of construction has reached the stage where equipment is actually needed or until building is closed in enough to protect the equipment from weather. Equipment allowed to stand in the weather will be rejected, and the Contractor is obligated to furnish new equipment of a like kind at no additional cost to the Owner.
- B. Adequately protect equipment from damage after delivery to the project. Cover with heavy tarpaulins, drop cloths or other protective coverings as required to protect from plaster, paint, mortar and/or dirt. Do not cover with plastic materials and trap condensate and cause corrosion.

END OF SECTION 23 05 10

SECTION 23 05 12

HVAC SHOP DRAWINGS, COORDINATION DRAWINGS & PRODUCT DATA

1 GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of Contract, including General and Supplementary Conditions and Division 01, apply to this Section.
- B. Refer to Document 00 21 13, Instructions to Bidders and 00 22 13 Supplementary Instructions to Bidders, for substitution of materials and products.
- C. Addenda issued during the bidding period that affect this section of the specifications.

1.2 WORK INCLUDED

- A. Prepare submittals as required by these specifications as outlined below.
- B. The term submittal, as used herein, refers to all:
 - 1. Shop Drawings
 - 2. Coordination Drawings
 - 3. Product data
- C. Submittals shall be prepared and produced for:
 - 1. Distribution as specified
 - 2. Inclusion in the Operating and Maintenance Manual, as specified, in the related section

1.3 SHOP DRAWINGS

- A. Present drawings in a clear and thorough manner. Identify details by reference to sheet and detail, schedule, or room numbers shown on Contract Drawings.
- B. Show all dimensions of each item of equipment on a single composite Shop Drawing. Do not submit a series of drawings of components.
- C. Identify field dimensions; show relationship to adjacent features, critical features, work, or products.
- D. Submit shop drawings in plan, elevation and sections, showing equipment in mechanical equipment areas.

1.4 COORDINATION DRAWINGS

- A. Present in a clear and thorough manner. Title each drawing with project name. Identify each element of drawings by reference to sheet number and detail, or room number of contract documents. Minimum drawing scale: $\frac{1}{4}'' = 1'-0''$.
- B. Prepare coordination drawings to coordinate installations for efficient use of available space, for proper sequence of installation, and to resolve conflicts. Coordinate with work specified in other sections and other divisions of the specifications.

- C. For each mechanical room and for each outside equipment pad where equipment is located, submit plan and elevation drawings. Show:
 - 1. Actual mechanical equipment and components to be furnished
 - 2. Service clearance
 - 3. Relationship to other equipment and components
 - 4. Roof drains and leader piping
 - 5. Fire protection piping and equipment
- D. Identify field dimensions. Show relation to adjacent or critical features of work or products.
- E. Related requirements:
 - 1. Ductwork shop drawings
 - 2. Coordination drawing specified in Division 26
- F. Submit shop drawings in plan, elevation and sections, showing equipment in mechanical equipment areas.
- G. Gas piping sketch indicating proposed location of piping prior to proceeding with the installation.

1.5 PRODUCT DATA AND INSTALLATION INSTRUCTION

- A. Submit only pages which are pertinent to the project. All options which are indicated on the product data shall become part of the contract and shall be required whether specified are not.
- B. Mark each copy of standard printed data to identify pertinent products, referenced to specification section and article number.
- C. Show reference standards, performance characteristics and capacities; wiring and piping diagrams and controls; component parts; finishes; dimensions and required clearances.
- D. Modify manufacturer's standard schematic drawings and diagrams to supplement standard information and to provide information specifically applicable to the work. Delete information not applicable.
- E. Mark up a copy of the specifications for the product. Indicate in the margin of each paragraph the following: COMPLY, DO NOT COMPLY, or NOT APPLICABLE. Explain all DO NOT COMPLY statements.
- F. Provide a separate transmittal for each submittal item. Transmittals shall indicate product by specification section name and number. Separate all submittals into appropriate specification section number. Do not combine specification sections.

1.6 MANUFACTURERS INSTRUCTIONS

- A. Submit Manufacturer's instructions for storage, preparation, assembly, installation, start-up, adjusting, calibrating, balancing and finishing.

1.7 CONTRACTOR RESPONSIBILITIES

- A. Review submittals prior to transmittal.

SECTION 23 05 12 HVAC SHOP DRAWINGS, COORDINATION DRAWINGS & PRODUCT DATA

- B. Determine and verify:
 - 1. Field measurements
 - 2. Field construction criteria
 - 3. Manufacturer's catalog numbers
 - 4. Conformance with requirements of Contract Documents
- C. Coordinate submittals with requirements of the work and of the Contract Documents.
- D. Notify the Architect/Engineer in writing at time of submission of any deviations in the submittals from requirements of the Contract Documents.
- E. Do not fabricate products, or begin work for which submittals are specified, until such submittals have been produced and bear contractor's stamp. Do not fabricate products or begin work scheduled to have submittals reviewed until return of reviewed submittals with Architect / Engineer's acceptance.
- F. Contractor's responsibility for errors and omissions in submittals is not relieved whether Architect / Engineer reviews submittals or not.
- G. Contractor's responsibility for deviations in submittals from requirements of Contract Documents is not relieved whether Architect/Engineer reviews submittals or not, unless Architect / Engineer gives written acceptance of the specific deviations on reviewed documents.
- H. Submittals shall show sufficient data to indicate complete compliance with Contract Documents:
 - 1. Proper sizes and capacities
 - 2. That the item will fit in the available space in a manner that will allow proper service
 - 3. Construction methods, materials and finishes
- I. Schedule submissions at least 15 days before date reviewed submittals will be needed.

1.8 SUBMISSION REQUIREMENTS

- A. Make submittals promptly in accordance with approved schedule, and in such sequence as to cause no delay in the Project or in the work of any other Contractor.
- B. Number of submittals required:
 - 1. Shop Drawings and Coordination Drawings: Submit one reproducible transparency and three opaque reproductions.
 - 2. Product Data: Submit the number of copies which the contractor requires, plus those which will be retained by the Architect/Engineer.
- C. Accompany submittals with transmittal letter, in duplicate, containing:
 - 1. Date
 - 2. Project title and number
 - 3. Contractor's name, address and contact number.
 - 4. The number of each Shop Drawing, Project Datum and Sample submitted
 - 5. Other pertinent data
- D. Submittals shall include:
 - 1. The date of submission

2. The project title and number
 3. Contract Identification
 4. The names of:
 - a. Contractor
 - b. Subcontractor
 - c. Supplier
 - d. Manufacturer
 5. Identification of the product
 6. Field dimensions, clearly identified as such
 7. Relation to adjacent or critical features of the work or materials
 8. Applicable standards, such as ASTM or federal specifications numbers
 9. Identification of deviations from contract documents
 10. Suitable blank space for General Contractor and Architect/Engineer stamps
 11. Contractor's signed and dated Stamp of Approval
- E. Coordinate submittals into logical groupings to facilitate interrelation of the several items:
1. Finishes which involve Architect/Engineer selection of colors, textures or patterns
 2. Associated items which require correlation for efficient function or for installation

1.9 SUBMITTAL SPECIFICATION INFORMATION

- A. Every submittal document shall bear the following information as used in the project manual:
1. The related specification section number
 2. The exact specification section title
- B. Submittals delivered to the Architect/Engineer without the specified information will not be processed. The Contractor shall bear the risk of all delays, as if no submittal had been delivered.

1.10 RESUBMISSION REQUIREMENTS

- A. Make re-submittals under procedures specified for initial submittals.
1. Indicate that the document or sample is a re-submittal
 2. Identify changes made since previous submittals
- B. Indicate any changes which have been made, other than those requested by the Architect / Engineer.

1.11 CONTRACTOR'S STAMP OF APPROVAL

- A. Contractor shall stamp and sign each document certifying to the review of products, field measurements and field construction criteria, and coordination of the information within the submittal with requirements of the work and of Contract Documents.
- B. Contractor's stamp of approval on any submittal shall constitute a representation to Owner and Architect/Engineer that Contractor has either determined and verified all quantities, dimensions, field construction criteria, materials, catalog numbers, and similar data or assumes full responsibility for doing so, and that Contractor has reviewed or coordinated each submittal with the requirements of the work and the Contract Documents.
- C. Do not deliver any submittals to the Architect/Engineer that do not bear the Contractor's stamp of approval and signature.

SECTION 23 05 12 HVAC SHOP DRAWINGS, COORDINATION DRAWINGS & PRODUCT DATA

- D. Submittals delivered to the Architect/Engineer without Contractor's stamp of approval and signature will not be processed. The Contractor shall bear the risk of all delays, as if no submittal had been delivered.

1.12 ARCHITECT / ENGINEER REVIEW OF IDENTIFIED SUBMITTALS

- A. The Architect / Engineer will:
 - 1. Review identified submittals with reasonable promptness and in accordance with schedule
 - 2. Affix stamp and initials or signature, and indicate requirements for re-submittal or approval of submittal
 - 3. Return submittals to Contractor for distribution or for resubmission
- B. Review and approval of submittals will not extend to design data reflected in submittals which is peculiarly within the special expertise of the Contractor or any party dealing directly with the Contractor.
- C. Architect / Engineer's review and approval is only for conformance with the design concept of the project and for compliance with the information given in the contract.
 - 1. The review shall not extend to means, methods, sequences, techniques or procedures of construction or to safety precautions or programs incident thereto.
 - 2. The review shall not extend to review of quantities, dimensions, weights or gauges, fabrication processes or coordination with the work of other trades.
- D. The review and approval of a separate item as such will not indicate approval of the assembly in which the item functions.

1.13 SUBSTITUTIONS

- A. Do not make requests for substitution employing the procedures of this Section.
- B. The procedure for making a formal request for substitution is specified in Div. 1.

2 PRODUCTS - NOT USED

3 EXECUTION - NOT USED

END OF SECTION 23 05 12

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SECTION 23 05 13

ELECTRICAL PROVISIONS OF HVAC WORK

1 GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of Contract, including General and Supplementary Conditions and Division 01, apply to this Section.
- B. Refer to Document 00 21 13, Instructions to Bidders and 00 22 13 Supplementary Instructions to Bidders, for substitution of materials and products.
- C. Addenda issued during the bidding period that affect this section of the specifications.

1.2 WORK INCLUDED

- A. Electrical provisions to be provided as mechanical work are indicated in other Division 23 sections, on drawings, and as specified.
- B. Types of work, normally recognized as electrical but provided as mechanical, specified or partially specified in this Section, include but are not necessarily limited to the following:
 - 1. Motors for mechanical equipment.
 - 2. Starters for motors of mechanical equipment, but only where specifically indicated to be furnished integrally with equipment.
 - 3. Wiring from motors to disconnect switches or junction boxes for motors of mechanical equipment, but only where specifically indicated to be furnished integrally with equipment.
 - 4. Wiring of field-mounted float control switches, flow control switches, and similar mechanical-electrical devices provided for mechanical systems, to equipment control panels.
 - 5. Wiring of smoke detectors for shutdown of air handling equipment when a fire alarm system is not included in the project.
 - 6. Wiring of oil pump, vibration and oil level limit switches for cooling towers.
 - 7. Refrigerant monitor/sensor/alarming and field installed visual/audible display alarms.
 - 8. Pipe heat tracing.
 - 9. Cooling tower vibration switch/interlock/reset.
 - 10. Field interlock wiring from chiller: flow switches, pump aux. Contacts, pump start/stop.
 - 11. Power supply 120 VAC and control signal from chiller control panel to condenser water flow control valve installed in piping leaving chiller.
 - 12. Wiring of all related circulating water system chemical treatment devices.
 - a. Low voltage electric contacting water meter
 - b. Solenoid valve/blow-down assembly
- C. Refer to Division 23 Controls Sections for related control system wiring.
- D. Refer to Division 23 sections for specific individual mechanical equipment electrical requirements.

- E. Refer to Division 26 sections for motor starters and controls not furnished integrally with mechanical equipment.
- F. Refer to Division 26 sections for junction boxes and disconnect switches required for motors and other electrical units of mechanical equipment.

1.3 RELATED WORK

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Specification Sections, apply to work of this Section.

1.4 QUALITY ASSURANCE

- A. Wherever possible, match elements of electrical provisions of mechanical work with similar elements of electrical work specified in Division 26 sections for electrical work not otherwise specified.
- B. For electrical equipment and products, comply with applicable NEMA standards, and refer to NEMA standards for definitions of terminology. Comply with National Electrical Code (NFPA 70) for workmanship and installation requirements.

1.5 SUBMITTALS

- A. Include in listing of motors, voltage, notation of whether motor starter is furnished or installed integrally with motor or equipment containing motors.

2 PRODUCTS**2.1 MOTORS**

- A. Provide motors for mechanical equipment manufactured by one of the following:
 - 1. Baldor Electric Company.
 - 2. Century Electric Div., Inc.
 - 3. General Electric Co.
 - 4. Louis Allis Div.; Litton Industrial Products, Inc.
 - 5. Lincoln Electric
 - 6. Marathon Electric Mfg. Corp.
 - 7. Reliance Electric Co.
 - 8. Westinghouse Electric Corp.
- B. Motor Characteristics. Except where more stringent requirements are indicated, and except where required items of mechanical equipment cannot be obtained with fully complying motors, comply with the following requirements for motors of mechanical work:
- C. Temperature Rating. Rated for 40 Degrees C environment with maximum 50 Degrees C temperature rise for continuous duty at full load (Class A Insulation).
- D. Provide each motor capable of making starts as frequently as indicated by automatic control system, and not less than 5 starts per hour for manually controlled motors.
- E. Phases and Current Characteristics. Provide squirrel-cage induction polyphase motors for 3/4hp and larger, and provide capacitor-start single-phase motors for 1/2hp and smaller,

except 1/6hp and smaller may, at equipment manufacturer's option, be split-phase type. Coordinate current characteristics with power specified in Division 26 sections, and with individual equipment requirements specified in other Division 23 requirements. For 2-speed motors provide 2 separate windings on polyphase motors. Do not purchase motors until power characteristics available at locations of motors have been confirmed, and until rotation directions have been confirmed.

- F. Service Factor. 1.15 for polyphase motors and 1.35 for single-phase motors.
- G. Motor Construction. Provide general purpose, continuous duty motors, Design "B" except "C" where required for high starting torque.
 - 1. Frames. NEMA #56.
 - 2. Bearings are to be ball or roller bearings with inner and outer shaft seals, regreasable except permanently sealed where motor is inaccessible for regular maintenance. Where belt drives and other drives produce lateral or axial thrust in motor, provide bearings designed to resist thrust loading. Refer to individual section of Division 23 for fractional-hp light-duty motors where sleeve-type bearings are permitted.
 - 3. Except as indicated, provide open drip-proof motors for indoor use where satisfactorily housed or remotely located during operation, and provide guarded drip-proof motors where exposed to contact by employees or building occupants. Provide weather-protected Type I for outdoor use, Type II where not housed. Refer to individual sections of Division 23 for other enclosure requirements.
 - 4. Provide built-in thermal overload protection and, where indicated, provide internal sensing device suitable for signaling and stopping motor at starter.
 - 5. Noise Rating: Provide "Quiet" rating on motors.
- H. All motors shall be premium efficiency.
- I. Provide an inverter duty motor on all equipment that utilizes a variable frequency drive.

2.2 EQUIPMENT FABRICATION

- A. Fabricate mechanical equipment for secure mounting of motors and other electrical items included in work. Provide either permanent alignment of motors with equipment, or adjustable mountings as applicable for belt drives, gear drives, special couplings and similar indirect coupling of equipment. Provide safe, secure, durable, and removable guards for motor drives. Arrange for lubrication and similar running-maintenance without removal of guards.

2.3 GENERAL REQUIREMENTS – SHAFT GROUNDING RINGS

- A. All motors operated on variable frequency drives shall be equipped with a maintenance-free, conductive microfiber shaft grounding ring to meet NEMA MG-1, 3.4.4.4.3 requirements, with a minimum of two rows of circumferential microfibers to discharge damaging shaft voltages away from the bearings to ground. SGR's Service Life: Designed to last for service life of motor. Provide AEGIS SGR Conductive MicroFiber Shaft Grounding Ring, or approved equal.
- B. Application Note: Motors up to 100 HP shall be provided with one shaft ground ring installed on either the drive end or non-drive end. Motors over 100 HP shall be provided with an insulated bearing on the non-drive end and a shaft grounding ring on the drive end of the motor with the exception of line contact bearings in the drive end of the

machine. In this instance the line contact bearing must be electrically insulated and the AEGIS Bearing Protection Ring installed on the opposite drive end of the motor. Grounding rings shall be provided and installed by the motor manufacturer's recommendations.

3 EXECUTION**3.1 INSTALLATION**

- A. Install motors on motor mounting systems in accordance with motor manufacturer's instructions, anchored to resist torque, drive thrusts, and other external forces inherent in mechanical work. Secure sheaves and other drive units to motor shafts with keys and Allen set screws on flat surface of shaft. Unless otherwise indicated, set motor shafts parallel with machine shafts.
- B. Verify voltage with Electrical Plans.

END OF SECTION 23 05 13

SECTION 23 05 17

HVAC ACCESS DOORS

1 GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of Contract, including General and Supplementary Conditions and Division 01, apply to this Section.
- B. Refer to Document 00 21 13, Instructions to Bidders and 00 22 13 Supplementary Instructions to Bidders, for substitution of materials and products.
- C. Addenda issued during the bidding period that affect this section of the specifications.

1.2 WORK INCLUDED

- A. Furnish and install access doors in wall or ceiling locations as required or shown for access to valves, controls, fire dampers, air distribution devices and other equipment requiring maintenance, adjustment or operation.

2 PRODUCTS

2.1 NON-FIRE RATED ACCESS DOORS

- A. 16-Gauge frames
- B. 14-gauge steel panels
- C. Continuous fully concealed hinges
- D. Flush screwdriver cam lock & cylinder lock for Owner selection
- E. Automatic closing and latching mechanism
- F. Prime coat finish
- G. Brushed satin stainless steel finish for restroom, kitchen or cafeteria installation
- H. Material suitable for wall and/or ceiling mounting

2.2 FIRE RATED ACCESS DOORS

- A. UL listed, 1-1/2 hour Label "B", access doors
- B. 16-Gauge stainless steel
- C. 20-Gauge insulated sandwich-type door panel.
- D. Two inch thick with fire rated insulation

- E. Continuous fully concealed hinge
- F. Automatic closing and latching mechanism
- G. Knurled knob and recessed key operation for Owner selection
- H. Interior latch release slide for opening from inside
- I. Prime coat finish
- J. Material suitable for wall and/or ceiling mounting

2.3 ACCEPTABLE MANUFACTURERS

- A. Milcor
- B. MIFAB
- C. Acudor
- D. Elmdor

3 EXECUTION**3.1 INSTALLATION**

- A. Access doors specified in Division 23 will be installed by other crafts. Not all required access doors are shown. Coordinate with the Contractor to locate access doors for ease of operation and maintenance of concealed equipment.
- B. Installation shall be in accordance with the manufacturer's printed instructions.
- C. Minimum size required:
 - 1. 36" x 24" for Mechanical HVAC equipment related items
 - 2. 18" x 18" for electrical related items

END OF SECTION 23 05 17

SECTION 23 05 48

VIBRATION ISOLATION

1 GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of Contract, including General and Supplementary Conditions and Division 01, apply to this Section.
- B. Refer to Document 00 21 13, Instructions to Bidders and 00 22 13 Supplementary Instructions to Bidders, for substitution of materials and products.
- C. Addenda issued during the bidding period that affect this section of the specifications.

1.2 SCOPE

- A. Furnish, install, and adjust vibration isolation.

1.3 RELATED WORK

- A. Division 23 Mechanical.
 - 1. Refer to the Section on Ductwork for flexible connections between fans and ducts.
 - 2. Refer to the Section on Equipment Supports for equipment foundation pads.

1.4 SUBMITTALS

- A. Submit product data showing type, size, load, deflection and other information required. Include clearly outlined procedures for installing and adjusting isolators.

2 PRODUCTS

2.1 ACCEPTABLE MANUFACTURERS

- A. Amber Booth
- B. Kinetics
- C. Mason
- D. Korfund
- E. VSI.
- F. Vibration Eliminator Co., Inc.
- G. Metraflex

2.2 ISOLATOR TYPES

- A. Hangers shall consist of rigid steel frames containing minimum 1-1/4 inch (32mm) thick neoprene elements at the top and a steel spring with general characteristics as in specification B seated in a steel washer reinforced neoprene cup on the bottom. The neoprene element and the cup shall have neoprene bushings projecting through the steel box. In order to maintain stability the boxes shall not be articulated as clevis hangers nor the neoprene element stacked on top of the spring. Spring diameters and hanger box lower hole sizes shall be large enough to permit the hanger rod to swing through a 30-degree arc from side to side before contacting the cup bushing and short circuiting the spring. Submittals shall include a hanger drawing showing the 30-degree capability.

2.3 ISOLATOR APPLICATION

EQUIPMENT	ISOLATOR TYPE	MINIMUM DEFLECTION
In-Line Fans	A	0.5"

3 EXECUTION

3.1 INSTALLATION

- A. Stock Requirements. The isolation manufacturer's representative shall maintain an adequate stock of springs and isolators of type used so that changes required during construction and installation can be made.

- B. Factory Representation. After installation, furnish factory-trained representative of the isolation manufacturer to check various isolators and report measured versus anticipated deflection on all isolators. Have the representative certify that isolators have been installed in accordance with manufacturer's recommendations and approved submittals. Provide written report to Engineer indicating compliance prior to final acceptance.

END OF SECTION 23 05 48

SECTION 23 07 13

EXTERNAL DUCT INSULATION

1 GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of Contract, including General and Supplementary Conditions and Division 01, apply to this Section.
- B. Refer to Document 00 21 13, Instructions to Bidders and 00 22 13 Supplementary Instructions to Bidders, for substitution of materials and products.
- C. Addenda issued during the bidding period that affect this section of the specifications.

1.2 WORK INCLUDED

- A. Furnish and install external insulation on supply, return, exhaust and outside air ductwork.
- B. External insulation of concealed and exposed ducts is included in this Section. Internal acoustic duct lining is specified under ductwork and not included in this Section.

1.3 RELATED WORK

- A. Finishes - Painting and Color Coding.
- B. Division 23 - Mechanical
 - 1. Air Handling Units. Internal insulation for air units is specified in the sections on air handling units. The units do not require external insulation.
 - 2. Internal Duct Liner. Internal duct liner is specified in the section on ductwork.
 - 3. Insulation. Refer to specific sections on individual insulation types.
 - 4. Refer to insulation and liner plan detail.

1.4 QUALITY ASSURANCE

- A. The intent of insulation specifications is to obtain superior quality workmanship, resulting in an installation that is absolutely satisfactory in both function and appearance. Provide insulation in accordance with the specifications for each type of service and apply as recommended by the manufacturer and as specified.
- B. An approved contractor for this work under this Division shall be:
 - 1. A specialist in this field and have the personnel, experience, training, skill, and the organization to provide a practical working system.
 - 2. Able to furnish evidence of having contracted for and installed not less than 3 systems of comparable size and type that have served their Owners satisfactorily for not less than 3 years.
- C. All duct insulation used on the project inside the building must have a flame spread rating not exceeding 25 and a smoke developed rating not exceeding 50 as determined by test procedures ASTM E84, NFPA 255 and UL 723. These ratings must be as tested on the composite of insulation, jacket or facing, and adhesive. Components such as adhesives, mastics and cements must meet the same individual ratings as the minimum requirements and bear the UL label.

- D. Condensation on any insulated system is not approved.
- E. Replace insulation damaged by either moisture or other means. Insulation that has been wet, whether dried or not, is considered damaged. Make repairs where condensation is caused by improper installation of insulation. Also repair any damage caused by the condensation.
- F. Where existing insulated ductwork or other services are tapped, remove existing insulation back to undamaged sections and replace with new insulation of the same type and thickness as existing insulation. Apply as specified for insulation of the same service.

1.5 APPROVALS

- A. Submittals. Submit product data on each insulation type, adhesive, and finish to be used in the work. Make the submittal as specified in General Requirements and obtain approval before beginning installation. Include product description, list of materials and thickness for each service and location, and the manufacturer's installation instructions for each product.
- B. Sample Application. Make an application of each type of insulation to display the material, quality and application method. Obtain approval of the sample application before proceeding with installation of the work.

2 PRODUCTS

2.1 ACCEPTABLE MANUFACTURERS

- A. Glass fiber rigid duct insulation.
 - 1. Minimum density of 3 pcf, installed R value to be 6.0 (when located in a conditioned plenum) and minimum density of 0.75 pcf, installed R value to be 8.0 (when located in an unconditioned plenum) at 75°F mean, facing of 0.7 mil aluminum foil reinforced with glass yarn mesh and laminated to 40 lbs. fire-resistant kraft. R-value to be indicated on exterior side of insulation to be verified by City inspector.
 - 2. Schuller 814 spin-glas FSK.
 - 3. Owens-Corning Type 703 board RKF.
 - 4. Knauf 3 PCF FSK.
- B. Glass fiber blanket duct insulation.
 - 1. Minimum density of 1.0 pcf, installed R value to be 6.0 (when located in a conditioned plenum) and minimum density of 0.75 pcf, installed R value to be 8.0 (when located in an unconditioned plenum) at 75°F mean, facing of 0.35 mil foil reinforced with glass yarn mesh and laminated to 40 lbs. fire resistant kraft. R-value to be indicated on exterior side of insulation to be verified by City inspector.
 - 2. Manville R-series Microlite FSKL.
 - 3. Owens-Corning ED100 RKF.
 - 4. Knauf 1.0 PCF FSK.
- C. Fiberglass reinforcing cloth mesh.
 - 1. Perma Glass Mesh.
 - 2. Alpha Glass Mesh.
 - 3. Childers Chil-Glas.
 - 4. Vimasco.

- D. Mastics and adhesives.
 - 1. Childers.
 - 2. Foster.
 - 3. Vimasco.

- E. Fireboard Insulation
 - 1. Totally encapsulated with foil facing.
 - 2. Two hour rated fire protection.
 - 3. Zero clearance to combustible protection.
 - 4. System shall be listed and labeled by an NRTL.
 - 5. Tested per ISO 6944, Type A Duct and achieve a 2 hour rating for stability, integrity and insulation.
 - 6. Provided system is subject to the approval of the Local Authority Having Jurisdiction.
 - 7. Acceptable Manufacturers
 - a. Unifrax ON Fyrewrap Elite 1.5
 - b. Partak Insulation, Inc. Paroc Fireboard
 - c. Thermal Ceramics FireMaster 3M
 - d. Premier Refractories International, Pyroscat.

- F. Rigid Closed Cell Insulation
 - 1. Dow Thymer.
 - 2. Phenolic Foam.

- G. Reinforced Foil Tape
 - 1. Venture 1525CW
 - 2. 3" FSK
 - 3. Thickness 6.5 mils
 - 4. Color: silver

2.2 COATING AND ADHESIVE

- A. Coating. Provide Childers CP-35 vapor barrier coating.
- B. Adhesive. Provide Childers CP-82 vapor barrier adhesive.
- C. Glass Cloth. Provide 10 x 10 white glass cloth.

2.3 OUTDOOR DUCT LAMINATED JACKETING

- A. Rubberized bitumen compound material:
 - 1. Ultraviolet resistant
 - 2. Weatherproof
 - 3. Vapor retarding jacketing
 - 4. Laminated jacketing
 - 5. Cross-laminated high strength polyethylene film
 - 6. Laminated to aluminum foil
 - 7. Minimum 60-mil thickness
 - 8. Alumaguard 60
 - 9. Flex Clad 400
 - 10. Venture Clad 1577CW

3 EXECUTION**3.1 FIRE SAFETY REQUIREMENTS**

- A. Do not extend duct coverings through walls or floors required to be fire-stopped or required to have a fire resistance rating. Interrupt duct coverings in the immediate vicinity of heat sources such as electric resistance or fuel-burning heater.

3.2 CONCEALED DUCT

- A. Provide flexible glass fiber insulation with factory-applied, reinforced UL labeled Foil-Skrim-Kraft (FSK) facing.
- B. Standing Seams. Insulate standing seams and stiffeners, which protrude through the insulation with 0.6 lb. per cubic foot density, 1-1/2" thick, faced, flexible blanket insulation. Insulation shall not prevent adjustment of damper operators.
- C. Insulation shall be wrapped tightly on the ductwork with all circumferential joints butted and longitudinal joints overlapped a minimum of 2". In addition, secure insulation to the bottom of rectangular ductwork by the use of either weld pins with washers or cup-head pins welded to the ductwork or perforated based insulation hangers glued to the duct on twelve inch centers to prevent sagging of insulation.
- D. On circumferential joint, the 2" flange on the facing shall be stapled with 9/16" outward clinch steel staples on 2" centers, and taped with a minimum 3" wide strip of glass fabric embedded in coating. Cover all seams, joints, pin penetrations and other breaks with coating reinforced with glass fabric. Fabric shall not be visible after coating.
- E. On circumferential joint, the 2" flange on the facing shall be stapled with 9/16" outward clinch steel staples on 2" centers and taped using 3" wide foil tape applied with additional adhesive of Foster 85-75. Cover all seams, joints, pin penetrations and other breaks with foil tape and glue.
- F. Ductwork in mechanical rooms is considered concealed spaces.

3.3 EXPOSED DUCT INSULATION

- A. Ductwork in exposed locations is to be insulated with fiberglass rigid / semi-rigid board insulation.
 - 1. Apply fabric and mastic to provide a smooth surface for painting.
- B. Standing Seams: Insulate standing seams and stiffeners which protrude through the insulation with 0.6 lb per cubic foot density, 1-1/2 inch thick, faced insulation. As a vapor seal, use glass cloth with vapor barrier coating. Insulation shall not prevent adjustment of damper operators.
- C. Insulation shall be wrapped tightly on the ductwork. Adhere insulation to ductwork with adhesive. In addition, secure insulation to the bottom of rectangular ductwork by the use of either weld pins with washers or cup-head pins welded to the ductwork or perforated based insulation hangers glued to the duct on 12 inch centers to prevent sagging of insulation.
- D. Cover all seams, joints, pin penetrations and other breaks with coating reinforced with glass fabric. Fabric shall not be visible after coating.

3.4 OUTDOOR DUCTWORK COVERING

- A. Cover all supply and return ductwork outdoors:
 - 1. 1-1/2" thick, rigid closed cell insulation with reinforced foil facing.
- B. Install a high point in center and slope in both directions so water will not stand on horizontal surfaces.
- C. Impale the insulation over mechanical fasteners and washers.
 - 1. A minimum of 2 rows of fasteners per side on 12-inch centers.
 - 2. Seal all breaks, joints and punctures by applying a 1/8" thick vapor barrier mastic coating, embedded in open mesh glass fabric.
- D. Standing S, or flanged connections shall be covered with the same thickness of insulation overlapped a minimum of 4".
- E. Apply a tack coat of Childers CP-10/11 weather barrier mastic over the entire surface.
 - 1. While this coat is still tacky, Childers #5 glass fiber reinforcing mesh shall be smoothly applied and pressed into the mastic. The cloth shall be taut with adjacent edges overlapped a minimum of 4".
 - 2. After the first coat of mastic has taken its set, the second coat shall be applied over the cloth by palm, trowel, or spray to sufficient thickness that, when dried, the combined thickness of mastic and cloth is not less than 1/8".
 - 3. Upon completion, the openings in the cloth shall be completely sealed and the yarn shall not be visible. The completed work shall be completely smooth and present a plane surface.
 - 4. Aluminum gray or white finish as approved by the Architect.
- F. Standing water on horizontal surfaces is not approved.
- G. Apply outdoor duct laminated jacketing protection over entire insulation surface. Apply rubberized bitumen compound, applied to a cross-laminated high strength polyethylene film, laminated to aluminum foil.

3.5 KITCHEN GREASE EXHAUST DUCTWORK / KILN DUCTWORK / FUME HOOD DUCT

- A. Secure fireboard insulation to duct with impaling pins and 3" square speed clips. In addition, provide a wire mesh support system and additional sealing or support as required by the code enforcing authority. The insulation support system shall include framed access to allow the insulation to be removed and replaced without damage at the access doors in the duct system for inspection and cleaning. Coordinate location of access openings to correspond accurately. Provide stainless steel banding on 12" centers.

3.6 GENERAL INSTALLATION

- A. Install materials in accordance with manufacturer's instructions.
- B. Apply insulation on clean, dry surfaces only.
- C. Continue insulation with vapor barrier through penetrations.
- D. Neatly finish insulation at supports, protrusions and interruptions.
- E. Install insulation on clean, dry surfaces, and only after building is weatherproofed sufficiently to preclude any rainwater on insulation.

- F. Apply mastic over the fiberglass cloth fabric to a thickness where fabric is not visible after completion.
- G. Install fiberglass blanket duct insulation on top of supply air grilles not fire rated.

END OF SECTION 23 07 13

SECTION 23 31 13

DUCTWORK

1 GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of Contract, including General and Supplementary Conditions and Division 01, apply to this Section.
- B. Refer to Document 00 21 13, Instructions to Bidders and 00 22 13 Supplementary Instructions to Bidders, for substitution of materials and products.
- C. Addenda issued during the bidding period that affect this section of the specifications.

1.2 SECTION INCLUDES

- A. Duct construction, support and accessories. Dimensions shown on the drawings are free area dimensions.

1.3 RELATED WORK

- A. Division 23 Mechanical
 - 1. Air Devices
 - 2. Air Handling Units
 - 3. Insulation
 - 4. Terminal Units
 - 5. Fan Coil Units
 - 6. Fans
 - 7. Packaged Rooftop Air Conditioners
 - 8. Testing, Balancing and Adjusting (TAB) of Environmental Systems
- B. Division 9 – Finishes, Painting and Color Coding

1.4 QUALITY ASSURANCE

- A. The intent of ductwork specifications is to obtain superior quality workmanship resulting in an installation that is absolutely satisfactory in both function and appearance. Provide ductwork in accordance with the specifications for each type of service.
- B. An approved contractor for this work under this division shall be:
 - 1. A specialist in this field and have the personnel, experience, training, skill, and the organization to provide a practical working system.
 - 2. Able to furnish evidence of having contracted for and installed not less than 5 systems of comparable size and type that have served their owners satisfactorily for not less than 5 years.

1.5 GUARANTEE

- A. Guarantee ductwork for 1 year from the date of substantial completion. The guarantee covers workmanship, noise, chatter, whistling, or vibration. Ductwork shall be free from pulsation under conditions of operation.

1.6 CONTRACTOR COORDINATION

- A. Erect ducts in the general locations shown, but conform to structural and finish conditions of the building. Before fabricating any ductwork, check the physical conditions at the job site and make necessary changes in cross sections, offsets, and similar items, whether they are specifically indicated or not.
- B. Coordinate location of ductwork with structural members and Architectural drawings and requirements.

1.7 SHOP DRAWINGS AND SAMPLES

- A. Submit shop drawings of all ductwork layouts, including enlarged plans and elevations of all air handling equipment, and submit details of duct fittings, including particulars such as gauge sizes, welds, and configurations prior to starting work.
- B. Submit product data and sealing materials to be used.
- C. Submit sound attenuation data.
- D. Submit shop drawings in plan, elevation and sections, and three-dimensional view showing equipment in mechanical equipment areas.

2 PRODUCTS**2.1 STANDARDS AND CODES**

- A. Except as otherwise indicated, sheet metal ductwork material and installation shall comply with the latest edition of SMACNA HVAC Duct Construction Standards. Air distribution devices (such as dampers) included in this specification shall comply with the latest applicable SMACNA Fire, Smoke and Radiation Damper Installation Guide for HVAC Systems and NFPA 90A.

2.2 DUCT MATERIAL AND CONSTRUCTION

- A. Except for the special ducts specified below use lock forming quality prime galvanized steel sheets or coils up to 60" wide. Stencil each sheet with gauge and manufacturer's name. Stencil coils of sheet steel throughout on 10' centers with gauge and manufacturer's name. Provide certification of duct gauge and manufacturer for each size duct.
- B. Rectangular low and medium pressure duct constructed of sheet metal in accordance with the latest edition of SMACNA HVAC Duct Construction Standards.
- C. Medium pressure oval and round ductwork shall be welded spiral seam such as manufactured by United Sheet Metal Company. Seams and joints of all medium pressure ductwork shall be continuously welded. Fittings shall be welded construction.
 - 1. Galvanized
- D. Low pressure round ducts shall be shop fabricated with snap lock longitudinal seams. Ducts shall be constructed for a minimum of 2" w.g. static pressure.
- E. Dishwasher Hood Exhaust System: Welded 304 Stainless steel.

- F. Shower Area Exhaust Systems: Welded 304 Stainless steel.
- G. Kitchen exhaust duct: Welded Black steel, minimum 16 gauge
- H. Natatorium Ductwork: 304 Stainless Steel

2.3 ACOUSTICAL DUCT

- A. Duct and fittings:
 - 1. Double wall acoustically treated.
 - 2. Annular space packed with fiberglass insulation.
 - 3. Perforated metal liner to provide specific acoustic impedance
 - 4. Insulation 1.0 pcf. 1 inch thick
 - 5. United McGill Acousti-K27 spiral lockseam or approved equal
 - 6. Material as indicated below:
 - a. Paintable Galvanized Steel
- B. Pressure rating and tests as specified for single wall ductwork.

2.4 DUCT SEALING OF SEAMS AND JOINTS

- A. Follow seal classification as indicated in Table 1-2 of SMACNA "HVAC AIR DUCT LEAKAGE TEST MANUAL". Use seal class A for 4" w.g. static. All longitudinal and transverse joints and seams shall be sealed by use of a fireproof, non-hardening, and non-migrating elastomeric sealant. With the exception of continuously welded joints and machine made spiral lock seams, joints and seams made air tight with duct sealer. Duct sealer shall be Benjamin Foster 32-14.
 - 1. Indoor applications – Benjamin Foster 32-14
 - 2. Outdoor applications – Benjamin Foster 32-17

2.5 FLEXIBLE DUCT LOW PRESSURE

- A. Construction:
 - 1. Continuous galvanized spring steel wire helix, with reinforced metalized cover
 - a. The fabric shall be mechanically fastened to the steel helix without the use of adhesives.
 - 2. UL 181 Class I air duct label
 - 3. Reinforced vapor barrier jacket
 - 4. Rated for use at system pressure (6" wc minimum)
 - 5. Flexible duct connections from lateral taps to variable volume boxes or terminal boxes shall be rated at twice the maximum pressure rating of the medium pressure system.
- B. Fire hazard classification:
 - 1. Flame spread rating 25 maximum.
 - 2. Smoke developed rating 50 maximum.
- C. Thermal characteristics:
 - 1. R-6 BTU/hr/sq. ft./°F (when located in a conditioned plenum)
 - 2. R-8 BTU/HR/Sq.Ft/°F (when located in an unconditioned plenum)
 - 3. 2" wall thickness insulation with 1" overlap
- D. Acceptable manufacturers:

1. Flexmaster
2. Hart & Cooley
3. Peppertree Air Solutions

2.6 FLEXIBLE DUCT MEDIUM/HIGH PRESSURE

- A. The duct shall be constructed of a heavy coated fiberglass cloth fabric supported by helical wound galvanized steel. The fabric shall be mechanically fastened to the steel helix without the use of adhesives.
- B. The internal working pressure rating shall be at least as follows with a bursting pressure of at least two times the working pressure:
Positive: 12" w.g.
Negative: 5" w.g.
- C. The duct shall be rated for a velocity of at least 5500 fpm.
- D. Suitable for operating temperature range of -20°F to +250°F.
- E. Factory insulate the flexible duct with fiberglass insulation.
 1. R-6 BTU/hr/sq. ft./°F (when located in a conditioned plenum)
 2. R-8 BTU/HR/Sq.Ft/°F (when located in an unconditioned plenum)
3. 2" wall thickness insulation with 1" overlap
- F. Cover the insulation with a fire retarding polyethylene vapor barrier jacket having a permeance of not greater than 0.10 perms when tested in accordance with ASTM E96, Procedure A.
- G. Acceptable manufacturers:
 1. Flexmaster
 2. Hart and Cooley
 3. Peppertree Air Solutions

2.7 FIRE DAMPERS

- A. Fire dampers for required wall ratings that are 95% minimum free area. Provide Type B or Type C UL dampers for low, medium and high-pressure rectangular, square or round ducts. Dampers shall be activated by a fusible link designed to react at 165°F. Install per manufactures recommendations to provide a UL assembly. Provide sealed sleeve to meet desired leakage performance.
- B. Acceptable Manufacturers:
 1. Ruskin
 2. Prefco Products
 3. Air Balance
 4. Greenheck, Inc.
 5. Nailor Industries
 6. Pottoroff

2.8 CEILING RADIATION DAMPERS

- A. Ceiling Radiation Dampers at location shown on plans constructed and tested in accordance with the current edition of UL555C of a minimum 22 gauge (0.8) blades, hinged in the center and held open with a 165° fusible link. Maximum blade height in the

open position shall be 10" overall regardless of damper area. Maximum distance between blades held in the open position shall be 1-1/4" for units not requiring blade insulation and 1/4" for units with sheetrock blade insulation. Blades requiring radiation protection insulation shall utilize sheetrock. Refractory Ceramic or Mineral Wool Fiber is not allowed in the air stream. Radiation insulation outside of the air stream shall be Mineral Wool Fiber only. Ceramic Fiber Material is not approved for use. Units shall be constructed of a minimum 20-gauge (0.9) frame welded at all seams.

- B. Acceptable Manufactures
 - 1. Ruskin
 - 2. Prefco
 - 3. Air Balance
 - 4. Phillips
 - 5. Safe-Air
 - 6. Nailor Industries

2.9 WALL LOUVERS

- A. Refer to schedule on drawings. Coordinate with Architectural Drawings.
- B. All louver frames shall be a minimum of 0.08" extruded aluminum. All blades shall be a minimum of 0.081" extruded aluminum. Beginning point of water penetration at 0.01 oz/sq.ft. Shall be a minimum of 800 ft/min.
- C. Provide all louvers with removable aluminum bird screen with 1/4" mesh.
- D. Acceptable manufacturers:
 - 1. Ruskin
 - 2. Arrow
 - 3. American Warming and Ventilation
 - 4. NCA
 - 5. Pottorff

2.10 DUCT LINING

- A. Duct lining shall be 1" thick, 1-1/2 lb. density, flexible lining coated on the air stream side to reduce attrition. Liner shall be Schuler Lina-Coustic, Certain-Teed Ultralite, or equal meeting requirements of NFPA 90-A. Provide I.A.Q. rated liner.

2.11 VOLUME DAMPERS

- A. Manual balancing dampers that meet or exceed the following minimum construction standards:
 - 1. Frame 16-gauge
 - 2. Blades 16-gauge
 - 3. Bearings corrosion resistant
 - 4. Concealed linkage
 - 5. Opposed blade dampers
- B. Acceptable manufacturer:
 - 1. Ruskin Model MD-35 or approved equal, by
 - 2. Arrow
 - 3. American Warming and Ventilating
 - 4. Nailor Industries

5. Pottoroff

2.12 ACCESS DOORS

- A. Round spin-in door of galvanized steel.
 1. Fire proof sealing gaskets and quick fastening locking devices
 2. Insulated door
 3. Conform to the requirements of the NFPA
 4. Identification and use of each access door
 5. UL label to match the construction in which it is installed
 6. Cable attached to door and outer frame
 7. Low leakage Access Door
- B. Acceptable Manufacturer
 1. Flex master, Inspector Series
 2. Approved Equal

2.13 COMBINATION FIRE/SMOKE DAMPERS

- A. Combination fire/smoke dampers meeting the following requirements:
 1. Each combination fire/smoke damper shall be 1-1/2 hour fire rated under UL Standard 555, 4th Edition, and shall be further classified by Underwriters Laboratories as a leakage Rated Damper for use in smoke control systems under the latest version of UL555S, and bear a UL label attesting to same. The damper manufacturer shall have tested, and qualified with UL, a complete range of damper sizes covering all dampers required by this specification. Testing and qualifying a single damper size is not acceptable. The leakage rating under UL555S shall be Leakage Class II.
 2. The damper frame shall be a minimum of 16 gauge, galvanized steel, formed into a structural hat channel shape with tabbed corners for reinforcement, as approved in testing by Underwriters Laboratories. Bearings shall be integral high surface area non-electrolytic materials construction to incorporate a friction free frame blade lap seal, or molybdenum disulfide impregnated stainless steel or bronze oilite sleeve type turning in the damper frame. The dampers shall be opposed blade type. The blades shall be constructed with a minimum of 16-gauge galvanized steel. The blade edge seal material shall be able to withstand 450°F. The jamb seals shall be flexible stainless steel compression type.
 3. As part of the UL qualification, dampers shall have demonstrated a capacity to operate (open and close) under HVAC system operation conditions, with pressures of at least 4" water gauge in the closed position, and 2,000 fpm air velocity in the open position.
 4. Each combination fire/smoke damper shall be equipped with a controlled 7 to 15 second heat-actuated release device. The electric EFL shall close and lock the fire/smoke damper during test, smoke detection, power failure or fire conditions through actuator closure springs. To prevent duct and HVAC component damage, the damper shall at all times be connected to the actuator for controlled closure in not less than 7 seconds and no more than 15 seconds. Instantaneous damper closure is unacceptable. After exposure to high temperature of fire, the damper must be inspected prior to reset to ensure proper operation. Release temperature is 165°F.
 5. Provide UL555S qualified electric actuator at 120 VAC.
 6. Provide air-foil type blades.
- B. Provide integral sleeves

- C. Acceptable Manufacturers:
 - 1. Ruskin
 - 2. Air Balance, Inc.
 - 3. Greenheck, Inc.
 - 4. Nailor Industries
 - 5. Pottoroff

2.14 SMOKE DAMPERS

- A. Smoke dampers meeting the following requirements.
 - 1. Each smoke damper shall be classified by Underwriters Laboratories as a leakage Rated Damper for use in smoke control systems under the latest version of UL555S, and bear a UL label attesting to same. The damper manufacturer shall have tested, and qualified with UL, a complete range of damper sizes covering all dampers required by this specification. Testing and qualifying a single damper size is not acceptable. The leakage rating under UL555S shall be Leakage Class II.
 - 2. The damper frame shall be a minimum of 16 gauge, galvanized steel, formed into a structural hat channel shape with tabbed corners for reinforcement, as approved in testing by Underwriters Laboratories. Bearings shall be integral high surface area non-electrolytic materials construction to incorporate a friction free frame blade lap seal, or molybdenum disulfide impregnated stainless steel or bronze oilite sleeve type turning in the damper frame. The dampers shall be opposed blade type. The blades shall be constructed with a minimum of 16 gauge, galvanized steel. The blade edge seal material shall be able to withstand 450°F. The jamb seals shall be flexible stainless steel compression type.
 - 3. As part of the UL qualification, dampers shall have demonstrated a capacity to operate (open and close) under HVAC system operation conditions, with pressures of at least 4" water gauge in the closed position, and 2,000 fpm air velocity in the open position.
 - 4. Provide UL555S qualified electric actuator at 120 VAC.
 - 5. Provide air-foil type blades.
- B. Provide integral sleeves.
- C. Acceptable Manufacturers:
 - 1. Ruskin
 - 2. Air Balance, Inc.
 - 3. Greenheck, Inc.
 - 4. Nailor Industries
 - 5. Pottoroff

2.15 DIFFUSER FITTINGS LOW PRESSURE TAPS

- A. Fitting shall meet or exceed the following minimum construction standards:
 - 1. Conical with a base diameter two inches larger than the tap diameter.
 - 2. Construct fitting and damper of galvanized steel in accordance with ASTM A 527, G90 finish.
 - a. Fitting with a 3/16-inch high stop bead approximately 2-1/2-inches from the discharge end of the fitting
 - b. Provide the fitting with a butterfly damper, damper rod, end bearings and heavy duty locking quadrant.

- c. Size the length of the straight section of the fitting to match the damper blade diameter. Center the damper blade in the straight section.
3. Match the fitting body gauge to the SMACNA duct gauge, but not less than:
 - a. Through 8 inches: 26 gauge; Damper blade 22 gauge
 - b. 10 inches and 12 inches: 24 gauge; Damper blade 22 gauge
 - c. 14 inches and 16 inches: 22 gauge; Damper blade 22 gauge
 - d. 18 inches and 20 inches: 20 gauge; Damper blade 20 gauge
4. Fasten damper blade to a 3/8 X 3/8 continuous square rod with minimum (2) galvanized U-bolts.
5. Support the damper rod to the fitting with airtight nylon end bushings / bearings.
6. Provide the damper with a self-locking regulator and handle.
7. Provide a 2" sheet metal stand-off to extend the regulator.
8. Flex duct grip area – 2 inches behind retaining bead
9. Flex duct retaining bead – 1 inch from end
10. Conical length of at least 3 inches
11. Barrel length of at least 9 inches

2.16 AUXILIARY DRAIN PANS

- A. Galvanized steel, same gauge and same bracing or cross breaks as a duct with same dimensions. Sides of pan turned up to 1-1/2", all joints soldered watertight. Pan is to be large enough to complete cover drip lines of unit.

2.17 DUCTWORK SUPPORTS ON ROOF

- A. Support ductwork on roof with Portable Pipe Hanger Model PHP-D fully adjustable height and width. Base material shall be high density / high impact polypropylene with UV inhibitors and anti-oxidants. Provide with hot dip galvanized framing. Nuts and washers shall be hot dip galvanized.

3 EXECUTION

3.1 INSTALLATION

- A. Use construction methods and requirements as outlined in SMACNA HVAC Duct Construction Standards as well as SMACNA Balancing and Adjusting publications, unless indicated otherwise in the specifications. Refer to details on the drawings for additional information.
- B. Reinforce ducts in accordance with recommended construction practice of SMACNA. Provide additional reinforcement of large plenums as required to prevent excessive flexing and or vibration.
- C. Cross break or bead sheet metal for rigidity, except ducts that are 12" or less in the longest dimension.
- D. Where ducts pass through walls in exposed areas, install suitable escutcheons made of sheet metal angles as closers.
- E. At locations where ductwork passes through floors, provide watertight concrete curb around penetration.
- F. Support ducts where passing through floors with galvanized steel structural angles of adequate bearing surface.

- G. Metal or lined ductwork exposed to view through grilles, registers, and other openings shall be painted flat black. Do not install grilles, registers, or similar items until painting is complete.
- H. Fire Dampers shall be installed per manufacturer's recommendations to create a UL rated assembly.
- I. Install end bearing at all location where damper shaft penetrates duct wall.
- J. Clean duct to remove accumulated dust. Ducts shall be closed on ends between phases of fabrication to assure that no foreign material enters the ducts.

3.2 DUCTWORK

- A. Construct rectangular ducts and round ducts in accordance with the latest SMACNA HVAC Duct Construction Standards. Use the static pressure specified on the air handling unit schedule or fan schedules as a minimum for duct construction. All ductwork between the variable volume air handling units and the terminal units shall be constructed to the medium pressure ductwork specification.
- B. Provide adjustable, galvanized splitter-dampers, pivoted at the downstream end with appropriate control device at each supply duct split.
- C. For branch ducts wider than 18", and when shown on drawings provide extractors with an appropriate control device at each rectangular zone or branch supply duct connection. Provide controllers for extractors. Branch ducts shall have a 45° angle in the direction of flow. Do not provide extractor at branch ducts to sidewall registers where the registers are within 10 feet of the main duct.
- D. Shop manufactured curved blade scoops may be used for branch duct takeoffs up to 18" wide. Taper scoop blade to the end, to prevent any sagging that may cut into, or damage duct liner if specified during operation.
 - 1. Construct shop manufactured scoops and splitter blades of galvanized sheet metal 2 full gauges heavier than equivalent sheet metal gauge of branch duct (up to 16 gauge).
 - 2. Check extractors, scoops and splitter blades thoroughly for freedom of operation. Oil bearing points before installing.
- E. Use pushrod operator with locking nut and butt hinges assembly.
- F. Provide opposed-blade volume dampers with an appropriate control device in each of the following locations:
 - 1. Return air ductwork
 - 2. Outside air branch duct
 - 3. Exhaust branch duct
 - 4. Exhaust connections to hoods except kitchen grease hoods or equipment
 - 5. In each zone at multi-zone unit discharge installed downstream of duct mounted re-heat coils
 - 6. At each outside air and return air duct connection to plenum of constant volume units
 - 7. At discharge side of constant volume boxes
 - 8. Where otherwise indicated or required for balancing coordinate location of additional dampers required by TAB Contractor.

9. Provide multi-blade dampers when blade width exceeds 12". Provide end bearing where damper shaft penetrates duct wall.
- G. Elbows
1. Rectangular: Where square elbows are shown, or are required for good airflow, provide and install single-wall or airfoil turning vanes. Job-fabricated turning vanes, if used, shall be single-thickness vanes of galvanized steel sheets of the same gauge metal as the duct in which they are installed. Furnish vanes fabricated for the same angle as the duct offset. The use of radius elbows with a centerline radius of not less than 1-1/2 times the duct width may be provided in lieu of vaned elbows where space and air flow requirements permit.
 2. Round Oval Duct. Provide elbows with a centerline radius of 1-1/2 times the duct diameter or duct width. For round ducts, furnish smooth elbows or 5 piece, 90° elbows and 3 piece, 45° elbows.
- H. For control devices concealed by ceilings, furring, or in other inaccessible locations, furnish extension rods and appropriate recessed-type Young regulators, mounted on the surface of the ceiling or the furring, unless specified, or shown otherwise. Provide with chrome plated cover plates. Use only one mitered gear set for each control device.
- I. Install streamline deflectors at any point where dividing a sheet metal duct around piping or where other such obstruction is permitted. Where such obstructions occur in insulated ducts, fill space inside streamliner and around obstructions with glass fiber insulation.
- J. Insulated Flexible Duct:
1. Install in accordance with manufacturer's instructions, and the terms of its UL listing. Duct shall not exceed 6' in length. Make connections by use of sheet metal collars and stainless steel circular screw clamps. Clamps shall encircle the duct completely and be tightened with a worm gear operator to the point that will provide an airtight connection without unnecessary deformation of the duct. Provide one clamp on flexible duct and one clamp on external insulation. Vapor barrier jacket shall be tucked inside to conceal insulation material.
 2. Construct bends over 45° with sheet metal elbows.
- K. Duct Supports:
1. Horizontal ducts up to 40". Support horizontal ducts up to and including 40" in their greater dimension by means of #18 U.S. Gauge Galvanized Iron bands attached to the ducts by a minimum of two locations per side by means of screws, rivets or clamps, and fastened to inserts with toggle bolts, beam clamps or other approved means. Place supports on at least 8' centers. Use clamps to fasten hangers to reinforcing on sealed ducts.
 2. Horizontal ducts larger than 40". Support horizontal ducts larger than 40" in their greatest dimension by means of hanger rods bolted to angle iron trapeze hangers. Place supports on at least 8' centers in accordance with SMACNA Standards.
 3. Support vertical ducts where they pass through the floor lines with 1-1/2" x 1-1/2" x 1/4" angles for ducts up to 60". Above 60", the angles shall be increased in strength and sized on an individual basis considering space requirements.
 4. Supports shall be suspended from structural or by independent support. Do not support from structural bridging. Upper attachments should be selected with a safety factor of 4 or 5 times actual load conditions and subject to Engineers approval. Double wrap straps over open web of joist.

- L. Branch connections for medium pressure ductwork shall be made with a conical lateral. Field installed conical branch ducts shall be minimum 20-gauge galvanized sheet metal, "Everdur" welded and coated with "Galvabar".

3.3 PLENUMS

- A. Return air plenums shall be rectangular galvanized sheet metal ductwork.
- B. Fabricate plenums upstream of fan of 16-gauge material.
- C. Fabricate plenums upstream of filters minimum 18-gauge material.

3.4 FLEXIBLE CONNECTIONS

- A. Where ducts connect to fans or air handling units that are not internally isolated, make flexible airtight connections using "Ventglas" fabric. The fabric shall be fire-resistant, waterproof and mildew resistant with a weight of approximately 30 ounces per square yard. Provide a minimum of 1/2" slack in the connections, and a minimum of 2-1/2" distance between the edges of the ducts. Also, provide a minimum of 1" slack for each inch of static pressure on the fan system. Fasten fabric to apparatus and to adjacent ductwork by means of galvanized flats or draw bands. Where connections are made in outdoor locations, seal fabric to metal with mastic.

3.5 ACCESS DOORS

- A. Install ductwork access doors as noted below, arranged for convenient access. Stencil each door for specific use. Install access doors in each of the following locations:
 - 1. Fire Dampers
 - 2. Smoke Dampers
 - 3. Smoke/fire Dampers
 - 4. Outside Air Dampers
 - 5. Duct Mounted Coils (up-stream)
 - 6. Control Dampers
- B. Access doors shall be a minimum size of 18". When 18" is not possible, size access door 1" smaller than ductwork.
- C. Construct access door air tight, and conform to recommendations of NFPA and SMACNA.
- D. Demonstrate suitability of access for the intended purpose. Install multiple access doors as required.

3.6 DUCT LINING

- A. Install glass fiber acoustical lining where shown on drawings. Secure to duct surfaces with Benjamin Foster 85-62 adhesive and sheet metal fasteners on 12" centers. Coat exposed edges and leading edges of cross-joints with adhesive.
- B. Provide metal nosing that is either channeled or "Z" profiled or are integrally-formed from the duct wall securely installed over transversely oriented liner edges facing the air stream at fan discharge and at any interval of lined duct preceded by unlined duct.
- C. Refer to Insulation & Liner Detail on drawings for locations requiring liner to be installed.

- D. Do not install liner in multi-zone unit ductwork.

3.7 SEALING OF SEAMS AND JOINTS

- A. Seal supply, return, exhaust and outside air duct systems.

3.8 FLUES

- A. Provide and install flues for all gas fired equipment.
- B. Refer to plans for all related locations.
- C. Contractor is responsible for coordinating stack sizing, stack drains, stack test ports, stack termination fittings and all other required fittings with the selected equipment manufacturers.
- D. All fittings and accessories shall be manufactured by the flue manufacturer. The flue shall be installed per manufacturer's instruction.
- E. Terminate flues at height above roof to prevent flue gas from entering the building.

3.9 DISHWASHER HOOD EXHAUST SYSTEM

- A. All material and fittings shall be 304 Stainless steel, welded joints, watertight construction. Grade horizontal duct 1/4" per lineal foot to drain toward the washer.

3.10 SHOWER AREA EXHAUST SYSTEM

- A. All material and fittings shall be 304 Stainless steel, welded joints, watertight construction. Grade horizontal duct 1/4" per lineal foot slope down to grille connection. Install in accordance with Fig. 2-21 of SMACNA HVAC Duct Construction Standards.

3.11 KITCHEN EXHAUST DUCT

- A. All material and fittings shall be minimum 16 gauge, coated black steel to prevent rusting. All seams and joints in the kitchen exhaust duct, and penetrations of the hood enclosure to its lower outermost perimeter that directs and captures grease-laden vapors and exhaust gases shall have a liquid tight continuous external weld. All ducts shall be installed without forming dips or traps that might collect residues. Provide 18" x 18" or equal area at each elbow and as required for cleaning access, in direction of air flow. UL Listed access panel shall be located on the vertical wall of the duct 1-1/2" from the bottom of duct and shall be fitted with two handles, grease and air tight fitting access door and latch. All interior surfaces of ducts shall be accessible for cleaning and inspection purposes. Duct shall maintain minimum 1/4" per lineal foot slope to the exhaust hood. Provide duct over lay at the roof curb for a complete seal. Install kitchen exhaust system per local authority. In the absence of a local authority, the requirements of the Uniform Mechanical Code and NFPA 96 shall govern.

3.12 FUME HOOD EXHAUST SYSTEM

- A. All material and fittings shall be 304 stainless steel construction.

3.13 ACOUSTICAL DUCT

- A. Install in the following locations:
 - 3. Where indicated on the drawings

3.14 SCREENS

- A. Furnish and install screens on all duct, fan, etc., openings furnished by the Contractor that lead to, or are, outdoors; screens shall be No. 16 gauge, one-half inch (1/2") mesh in removable galvanized steel frame. Provide safety screens meeting OSHA requirements for protection of maintenance personnel on all fan inlets and fan outlets to which no ductwork is connected.

3.15 CONNECTIONS TO LOUVERS

- A. Make watertight connections to all louvers. Ductwork behind louver shall have watertight soldered joints for a minimum of three feet and be sloped to bottom of louver. Lap duct to be over bottom louver blade where possible.
- B. Where plenums are installed on inside of louver, construct such that bottom of plenum will lap over bottom blade of louver to drain any water that may enter.

3.16 PLENUMS

- A. Construct plenums with galvanized steel framing members and galvanized sheet steel, cross braced and rigidly braced with galvanized angles. Gauges and bracing shall conform to SMACNA recommendations for ductwork of like sizes. Openings for fans, access doors, etc., shall be framed with galvanized steel angles.
- B. Provide access doors.

3.17 AUXILIARY DRAIN PANS

- A. Where coils that have a condensate drain are located above ceiling.

3.18 TESTING OF LOW PRESSURE DUCTWORK

- A. Test ductwork for leaks before concealing. Maximum allowable leakage is 5% of total airflow.
- B. Provide equipment necessary for performing tests, including rotary blower large enough to provide required static pressure at allowed CFM quantity, certified orifice section with proper papers, traceable serial numbers and pressure vs CFM leakage rate scale, U-tube gauge board complete with cocks, tubing, and inclined manometer for leakage rates.
- C. Mains: Test mains after risers and branches are tied in and all equipment set. Close runout connections and place fan in operation. Provide pressure in mains at 1-1/2 times design pressure. Visually inspect joints. Repair leaks detected by sound or touch. Release mains for completion after joints are tight.
- D. Ductwork down stream of terminal boxes, return, exhaust, and outside air ducts are to be visually inspected.
- E. District Personnel shall be notified of each test.

3.19 TESTING OF MEDIUM AND HIGH PRESSURE DUCT

- A. As the project progresses, test the ductwork in sections.
- B. Provide equipment necessary for performing tests, including rotary blower large enough to provide required static pressure at allowed CFM quantity, certified orifice section with proper papers, traceable serial numbers, and pressure vs. CFM leakage rate scale, U-tube gauge board complete with cocks, tubing, and inclined manometer for leakage rates.
- C. Finally as a complete system, maximum allowable leakage is 1% of the total airflow.
- D. Make test measurement pressure corresponding to the design static pressure of the system.
- E. Test method as set forth in SMACNA "HVAC Duct Construction Standards".
- F. District Personnel shall be notified of each test.

END OF SECTION 23 31 13

SECTION 23 34 16

FANS

1 GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of Contract, including General and Supplementary Conditions and Division 01, apply to this Section.
- B. Refer to Document 00 21 13, Instructions to Bidders and 00 22 13 Supplementary Instructions to Bidders, for substitution of materials and products.
- C. Addenda issued during the bidding period that affect this section of the specifications.

1.2 WORK INCLUDED

- A. Furnish and install fans, including centrifugal, axial and propeller types, with supplemental equipment.

1.3 RELATED WORK

- A. Division 23 Mechanical:
 - 1. Ductwork
 - 2. Vibration Isolation
 - 3. Air Balance
 - 4. Electrical Provisions of Mechanical Work

1.4 PERFORMANCE

- A. Provide fan type, arrangement, rotation, capacity, size, motor horsepower, and motor voltage as shown. Fan capacities and characteristics are scheduled on the drawings. Provide fans capable of accommodating static pressure variations of +10% of scheduled design at the design air flow.
- B. Rate fans according to appropriate Air Moving and Conditioning Association, Inc. (AMCA), approved test codes and procedures. Supply fans with sound ratings below the maximums permitted by AMCA Standards. All fans provided must be licensed to bear the Certified Ratings Seal.
- C. Statically and dynamically balance all fans.
- D. Motors shall be sized so that they do not operate within the motor service factor.
- E. Fans shall be capable of 120% of the scheduled air capacities.
- F. All static pressures shown on schedules are external to fans. Manufacturer shall add damper and accessory losses to scheduled value before selecting fan.

1.5 SUBMITTALS

- A. Submit fan performance curves with system operating point plotted on curves.

- B. Submit manufacturer's printed installation instructions.

2 PRODUCTS

2.1 ACCEPTABLE MANUFACTURERS

- A. Cook
- B. Greenheck
- C. Penn Barry Ventilator
- D. Twin City Fans

2.2 PROTECTIVE COATINGS

- A. Manufacturer's Standard. Apply to fans, motors and accessories, the manufacturer's standard prime coat and finish, except on aluminum surfaces or where special coatings are required.
- B. Galvanizing. After fabrication of the parts, hot-dip coat surfaces that require galvanizing. Where galvanizing is specified, a zinc coating may be used. After fabrication, apply the zinc coating and air-dry the coating to 95% pure zinc. Acceptable zinc coatings include Zincilate, Sealube, Amercoat, Diametcoat, or an approved equal.

2.3 SUPPLEMENTAL EQUIPMENT

- A. Motor Covers. Provide weatherproof motor covers for installations out of doors. Apply the same finish as used on the fan.
- B. Belt Drives:
 - 1. Unless otherwise specified for belt-driven fans, equip the fan motors with variable pitch sheaves. Select the sheave size for the approximate midpoint of adjustment and to provide not less than 20% speed variation from full open to full closed. Size drives for 150% of rated horsepower. Key the fan sheave to the fan shaft.
 - 2. Nonadjustable motor sheaves may be used for motor sizes over 15 horsepower, at the Contractor's option. However, if changing a nonadjustable sheave becomes necessary to produce the specified capacity, the change must be made at no additional cost.
 - 3. Provide belt guards and apply the same finish as used on the fan.
 - 4. Oil and heat resistant, nonstatic type belts.
 - 5. Bearings shall be designed and individually tested specifically for use in air handling applications. Construction shall be heavy duty, regreasable, ball type, in a pillow block, cast iron housing, selected for a minimum L50 life in excess of 200,000 hours at maximum catalog operating speed.
- C. Safety Disconnect Switch: Provide a factory-wired to motor, safety disconnect switch on each unit.
- D. Relief Vents and Air Inlets: Provide vents and inlets with aluminum frames and 1/2" mesh, galvanized bird screens. Include dampers where shown.
- E. Prefabricated Roof Curbs: Furnish prefabricated roof curbs as detailed. The minimum height is 14". Include a resilient pad on each roof curb so the equipment can be mounted

on the top flange for proper seal. Coordinate roof slope and curb to ensure equipment is installed in level position. Provide double shell to protect insulation from damage.

- F. Dampers. Where automatic backdraft damper is scheduled:
 - 1. Multi-bladed.
 - 2. Heavy duty.
 - 3. Roll formed aluminum blades.
 - 4. Nylon bearings.
 - 5. Neoprene weather strip on blade edge.
- G. Where motorized damper is scheduled:
 - 1. The motor and damper are specified in the Building Management and Control System Specification.
- H. All fans are to be provided with a durable, deep etched, .025" thick, factory installed aluminum identification plate with the following information. Plates are to be furnished with four mounting holes.
 - 1. Fan mark as indicated on the Contract Drawings.
 - 2. Serial number
 - 3. Model number
 - 4. Capacity (CFM) and static pressure.
 - 5. Motor HP
 - 6. Motor Amps
 - 7. Manufacturer
 - 8. Motor phase
 - 9. Number of Belts/Make/Size
 - 10. Motor volts

2.4 VENTILATION AND EXHAUST FANS

- A. Provide the ventilation and exhaust fans shown on the drawings.
- B. Provide each motor with internal overload protection.
- C. Provide each belt driven fan with approved, totally enclosed belt guard.
- D. Provide approved safety screen where inlet or outlet is exposed.
- E. Provide duct flanges where required for connections.
- F. Furnish kitchen hood exhaust fans with vented curb extension that meets NFPA 96, cleanout port, grease tap, curb seal, drain connection and hinge kit.
- G. Furnish supply fans with 1" aluminum, washable filter section.

2.5 ROOFTOP VENTILATION AND EXHAUST SYSTEMS

- A. Provide the rooftop ventilation and exhaust systems shown on the drawings.
- B. Provide each motor with internal overload protection.
- C. Components:
 - 1. Aluminum, stainless steel or plastic coated bird guard.
 - 2. Screws and fasteners of stainless steel or nonferrous material.
 - 3. All aluminum construction unless indicated otherwise on fan schedule.

- D. Welded construction, corrosion resistant fasteners, minimum 16 gauge marine alloy aluminum.
- E. Aluminum base shall be continuously welded curb cap corners.

2.6 GRAVITY ROOF-TOP INTAKE AND RELIEF VENTS

- A. Provide the rooftop intake and relief vent systems shown on the drawings.
- B. Provide with aluminum, stainless steel or plastic coated bird guard.
 - 1. Screws and fasteners of stainless steel or nonferrous material
 - 2. All aluminum construction
- C. Welded construction, corrosion resistant fasteners, minimum 16-gauge marine alloy aluminum.
- D. Aluminum base shall be continuously welded curb cap corners.

2.7 OSCILLATING AIR CIRCULATOR FAN

- A. three speed CFM Low 1657 – CFM Medium 2060 – CFM High 3100
- B. Totally enclosed motor voltage – 120 Voltage – 60 Hz
- C. Cast Aluminum 20-inch diameter, three blade fan with OSHA Guard
- D. Wall Mounted
- E. Factory wired 10', 3 conductor with ground molded plug
- F. Acceptable Manufacturer: Dayton 4PRV7 or approved equal

3 EXECUTION

3.1 INSTALLATION

- A. Install fans according to the manufacturer's instructions and in the locations shown on the drawings.
- B. Do not operate fans or fan powered devices for any purpose until ductwork is clean, filters in place, bearings lubricated and the fan has been run under observation.
- C. Roof mounted fans and gravity roof-top intake and relief vents shall be secured to the curb with stainless steel lag screws at a minimum of 6-inches on center. Follow manufacturer's installation instructions if they are more stringent. Install roof mounted equipment in a level position. Units shall be seated on properly sized curb. Gap between base of the fan and top of the curb shall be sealed with neoprene 1" x 1/4" gasket. Gasket shall be glued or attached with pressure sensitive adhesive.
- D. Install curbs and equipment in level position.
- E. Ceiling mounted in-line centrifugal blowers
 - 1. Shall be suspended from structure with 1/2-inch zinc plated all-thread rods secured to structure.

2. Provide sub-structure where required.
3. Mount bottom of fan no more than 18-inches above the finished ceiling height.

3.2 EXTRA MATERIALS

- A. Provide two sets of belts for each fan, not including the set installed on the fans. Tag set to identify fan.

END OF SECTION 23 34 16

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SECTION 23 37 13

AIR DEVICES

1 GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of Contract, including General and Supplementary Conditions and Division 01, apply to this Section.
- B. Refer to Document 00 21 13, Instructions to Bidders and 00 22 13 Supplementary Instructions to Bidders, for substitution of materials and products.
- C. Addenda issued during the bidding period that affect this section of the specifications.

1.2 WORK INCLUDED

- A. Furnish and install air distribution devices, including grilles, diffusers, registers, dampers, and extractors.

1.3 RELATED WORK

- A. Division 23 Mechanical.
 - 1. Ductwork.
 - 2. Air Balance.
 - 3. Electrical Requirements for Mechanical Work.

1.4 COOPERATION WITH OTHER TRADES

- A. Coordinate this work with work under Division 26 Electrical, to ensure that intended functions of lighting and air systems are achieved.

1.5 SUBMITTALS

- A. Submit product data for outlets, grilles, registers, control devices, and similar equipment for review prior to placement of purchase order.
- B. Submittal shall include performance sheet for each air device type. Performance sheet shall include NC levels, throw, and total pressure loss at various air flows.

1.6 FINISHES

- A. Paint exposed devices with factory standard prime coat, or factory finish coat, as specified.

2 PRODUCTS

2.1 DIFFUSERS, GRILLES AND REGISTERS - Refer to Drawing Schedule.

2.2 ACCEPTABLE MANUFACTURERS

- A. Titus

- B. Krueger
- C. Nailor Industries
- D. Price
- E. Metal-Aire

2.3 ACCESSORIES

- A. Supply Grille Extractors. Provide supply grilles with an air control device capable of positively regulating the volume of air extracted from the supply duct.

Select extractors similar to Titus Model AG25, tight-closing in the minimum position. Include a key-operated or worm-gear adjusting mechanism to facilitate positioning from the grille opening. Where adjustment is not accessible at the grille opening, provide a square control rod equipped with a locking quadrant.

- B. Mounting Frames. Provide each grille or register not equipped with a removable core with a companion, all-purpose mounting frame constructed like grille frame to facilitate installation and removal of the grille or register without marring adjacent mounting surfaces.
 - 1. Furnish frames with 1/2" thick sponge rubber gasket to prevent air leakage.
 - 2. Provide a frame that neatly fits the grille. Mounting frames will not be required for grilles or registers mounted directly on exposed ductwork.

3 EXECUTION**3.1 INSPECTION**

- A. Do not install ceilings adjacent to fixtures until installation of fixtures, air supply assemblies, return-air blank-off strips and flexible duct have been approved. Remove and reinstall any part of the installation found incorrect.

3.2 INSTALLATION

- A. Louvered diffuser outlets mount tight against the ceiling. Fasten outlets to ductwork with sheet metal screws. For perforated diffusers, attach the frame assembly by a concealed hinge assembly to an outer frame compatible with the type of ceiling on which the diffuser is installed.

END OF SECTION 23 37 13

SECTION 26 01 00

ELECTRICAL OPERATING AND MAINTENANCE MANUALS

1 GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of Contract, including General and Supplementary Conditions and Division 01, apply to this Section.
- B. Refer to Document 00 21 13, Instructions to Bidders and 00 22 13 Supplementary Instructions to Bidders, for substitution of materials and products.
- C. Addenda issued during the bidding period that affect this section of the specifications.

1.2 WORK INCLUDED

- A. Compile electrical product data and related information appropriate for Owner's operation and maintenance of products furnished under Contract. Prepare electrical operating and maintenance data as specified in this Section and as referenced in other sections of specifications.
- B. Instruct Owner's personnel in operation and maintenance of equipment and systems.
- C. Submit 3 copies of complete manual in final form.

1.3 ELECTRICAL OPERATING AND MAINTENANCE MANUAL SUBMITTAL SCHEDULE

- A. Thirty (30) days after receipt of reviewed submittals bearing the Architect / Engineer's stamp of acceptance (including re-submittals), submit for review 1 copy of the first draft of the Electrical Operating and Maintenance Manual. This copy shall contain as a minimum:
 - 1. Table of Contents for each element
 - 2. Contractor information
 - 3. All shop drawings, coordination drawings and product data, bearing the Architect / Engineer's stamp of acceptance.
 - 4. All parts and maintenance manuals for items of equipment
 - 5. Warranties (without starting dates)
 - 6. Certifications that have been completed; submit forms and outlines of certifications that have not been completed
 - 7. Operating and maintenance procedures.
 - 8. Form of Owner's Training Program Syllabus (including times and dates)
 - 9. Control operations / equipment wiring diagrams
 - 10. Coordination Drawings
 - 11. Schedule of Lamps, Light Engines
 - 12. Schedule of Ballasts and Drivers
 - 13. Schedule of Fuses
 - 14. Other required operating and maintenance information that are complete.
- B. Copy will be returned to the Contractor within 15 days with comments for corrections.
- C. Submit the (3) completed manuals in final form to the Architect / Engineer.

1. Prior to substantial completion for Owner's use after the Owner accepts facility maintenance.
 2. Include all specified data, test reports, drawings, dated warranties, certificates, along with other materials and information.
- D. The Architect / Engineer shall review the manuals for completeness within 15 days.
- E. The Contractor shall be notified of any missing or omitted materials. The Manuals shall be reworked by the Contractor, as required, in the office of the Architect / Engineer. The manuals will not be retransmitted.
- F. Three complete manuals shall be delivered to the Owner prior to substantial completion.

2 PRODUCTS

2.1 BINDERS

- A. Commercial quality black, 3-ring binders with clear, durable, cleanable plastic covers.
- B. Minimum ring size: 1".
Maximum ring size: 3".
- C. When multiple binders are used, correlate the data into related groupings.
- D. Label contents on spine and face of binder with full size insert. Label under plastic cover.

3 EXECUTION

3.1 ELECTRICAL OPERATION AND MAINTENANCE MANUAL

- A. Form for Manuals:
1. Prepare data in form of an instructional manual for use by Owner's personnel.
 2. Format:
 - a. Size: 8-1/2" x 11"
 - b. Text: Manufacturer's printed data or neatly typewritten.
 3. Drawings:
 - a. Provide reinforced punched binder tab and bind in text.
 - b. Fold larger drawings to size of text pages.
 4. Provide flyleaf indexed tabs for each separate product or each piece of operating equipment.
 5. Cover: Identify each volume with typed or printed title "Operating and Maintenance Instructions". List:
 - a. Title of Project
 - b. Identity of separate structures as applicable
 - c. Identity of general subject matter covered in the manual.
 6. Binder as specified
- B. Content of Manual:
1. Neatly typewritten Table of Contents for each volume arranged in systematic order as outlined in the specifications.
 - a. Contractor, name of responsible principal, address and telephone number
 - b. A list of each product required to be included, indexed to content of the volume.