

TIP NO: TIP-19-55-IAH
JE Project #4566

SECTION 23 0200 - BASIC MATERIALS AND METHODS

PART 1 - GENERAL

1.1 GENERAL REQUIREMENTS

- A. The requirements of the General Conditions and Supplementary Conditions apply to all Work herein.
- B. The Contract Drawings indicate the extent and general arrangement of the systems. If any departure from the Contract Drawings are deemed necessary by the Contractor, details of such departures and the reasons therefore, shall be submitted to the Architect for approval as soon as practicable. No such departures shall be made without the prior written approval of the Architect.
- C. Notwithstanding any reference in the Specifications to any article, device, product, material, fixture, form or type of construction by name, make or catalog number, such reference shall not be construed as limiting competition; and the Contractor, in such cases, may at his option use any article, device, product, material, fixture, form or type of construction which in the judgment of the Architect, expressed in writing, is equal to that specified.

1.2 SCOPE OF WORK

- A. The Work included under this Contract consists of the furnishing and installation of all equipment and material necessary and required to form the complete and functioning systems in all of its various phases, all as shown on the accompanying Drawings and/or described in these Specifications. The contractor shall review all pertinent drawings, including those of other contracts prior to commencement of Work.
- B. This Division requires the furnishing and installing of all items Specified herein, indicated on the Drawings or reasonably inferred as necessary for safe and proper operation; including every article, device or accessory (whether or not specifically called for by item) reasonably necessary to facilitate each system's functioning as indicated by the design and the equipment specified. Elements of the work include, but are not limited to, materials, labor, supervision, transportation, storage, equipment, utilities, all required permits, licenses and inspections. All work performed under this Section shall be in accordance with the Project Manual, Drawings and Specifications and is subject to the terms and conditions of the Contract.
- C. The approximate locations of Mechanical (HVAC) items are indicated on the Drawings. These Drawings are not intended to give complete and accurate details in regard to location of outlets, apparatus, etc. Exact locations are to be determined by actual measurements at the building, and will in all cases be subject to the Review of the Owner or Engineer, who reserves the right to make any reasonable changes in the locations indicated without additional cost to the Owner.
- D. Items specifically mentioned in the Specifications but not shown on the Drawings and/or items shown on Drawings but not specifically mentioned in the Specifications shall be installed by the Contractor under the appropriate section of work as if they were both specified and shown.
- E. All discrepancies between the Contract Documents and actual job-site conditions shall be reported to the Owner or Engineer so that they will be resolved prior to the bidding, where this cannot be done at least 7 working days prior to bid; the greater or more costly of the discrepancy shall be bid. All labor and materials required to perform the work described shall be included as part of this Contract.

TIP NO: TIP-19-55-IAH
JE Project #4566

- F. It is the intention of this Section of the Specifications to outline minimum requirements to furnish the Owner with a turn-key and fully operating system in cooperation with other trades.
- G. It is the intent of the above "Scope" to give the Contractor a general outline of the extent of the Work involved; however, it is not intended to include each and every item required for the Work. Anything omitted from the "Scope" but shown on the Drawings, or specified later, or necessary for a complete and functioning heating, ventilating and air conditioning system shall be considered a part of the overall "Scope".
- H. The Contractor shall rough-in fixtures and equipment furnished by others from rough-in and placement drawings furnished by others. The Contractor shall make final connection to fixtures and equipment furnished by others.

1.3 SCHEMATIC NATURE OF CONTRACT DOCUMENTS

- A. The contract documents are schematic in nature in that they are only to establish scope and a minimum level of quality. They are not to be used as actual working construction drawings. The actual working construction drawings shall be the approved shop drawings.
- B. All duct or pipe or equipment locations as indicated on the documents do not indicate every transition, offset, or exact location. All transitions, offsets clearances and exact locations shall be established by actual field measurements, coordination with the structural, architectural and reflected ceiling plans, and other trades. Submit shop drawings for approval.
- C. All transitions, offsets and relocations as required by actual field conditions shall be performed by the contractor at no additional cost to the owner.
- D. Additional coordination with electrical contractor may be required to allow adequate clearances of electrical equipment, fixtures and associated appurtenances. Contractor to notify Architect and Engineer of unresolved clearances, conflicts or equipment locations.

1.4 SITE VISIT AND FAMILIARIZATION

- A. Before submitting a bid, it will be necessary for each Contractor whose work is involved to visit the site and ascertain for himself the conditions to be met therein in installing his work and make due provision for same in his bid. It will be assumed that this Contractor in submitting his bid has visited the premises and that his bid covers all work necessary to properly install the equipment shown. Failure on the part of the Contractor to comply with this requirement shall not be considered justification for the omission or faulty installation of any work covered by these Specifications and Drawings.
- B. Understand the existing utilities from which services will be supplied; verify locations of utility services, and determine requirements for connections.
- C. Determine in advance that equipment and materials proposed for installation fit into the confines indicated.

1.5 WORK SPECIFIED IN OTHER SECTIONS

- A. Finish painting is specified. Prime and protective painting are included in the work of this Division.
- B. Owner and General Contractor furnished equipment shall be properly connected to Mechanical (HVAC) systems.

TIP NO: TIP-19-55-IAH

JE Project #4566

- C. Furnishing and installing all required Mechanical (HVAC) equipment control relays and electrical interlock devices, conduit, wire and J-boxes are included in the Work of this Division.

1.6 PERMITS, TESTS, INSPECTIONS

- A. Arrange and pay for all permits, fees, tests, and all inspections as required by governmental authorities.

1.7 DATE OF FINAL ACCEPTANCE

- A. The date of final acceptance shall be the date of owner occupancy, or the date all punch list items have been completed or final payment has been received. Refer to Division One for additional requirements.
- B. The date of final acceptance shall be documented in writing and signed by the architect, owner and contractor.

1.8 DELIVERY, STORAGE, AND HANDLING

- A. Deliver products to the project properly identified with names, model numbers, types, grades, compliance labels, and other information needed for identification.
- B. Deliver products to the project at such time as the project is ready to receive the equipment, pipe or duct properly protected from incidental damage and weather damage.
- C. Damaged equipment, duct or pipe shall be promptly removed from the site and new, undamaged equipment, pipe and duct shall be installed in its place promptly with no additional charge to the Owner.

1.9 NOISE AND VIBRATION

- A. The heating, ventilating and air conditioning systems, and the component parts thereof, shall be guaranteed to operate without objectionable noise and vibration.
- B. Provide foundations, supports and isolators as specified or indicated, properly adjusted to prevent transmission of vibration to the Building structure, piping and other items.
- C. Carefully fabricate ductwork and fittings with smooth interior finish to prevent turbulence and generation or regeneration of noise.
- D. All equipment shall be selected to operate with minimum of noise and vibration. If, in the opinion of the Architect, objectionable noise or vibration is produced or transmitted to or through the building structure by equipment, piping, ducts or other parts of the Work, the Contractor shall rectify such conditions without extra cost to the Owner.

1.10 APPLICABLE CODES

- A. Obtain all required permits and inspections for all work required by the Contract Documents and pay all required fees in connection thereof.
- B. Arrange with the serving utility companies for the connection of all required utilities and pay all charges, meter charges, connection fees and inspection fees, if required.
- C. Comply with all applicable codes, specifications, local ordinances, industry standards, utility company regulations and the applicable requirements which includes and is not limited to the following nationally accepted codes and standards:
 - 1. Air Moving & Conditioning Association, AMCA.
 - 2. American Standards Association, ASA.
 - 3. American Society of Heating, Refrigerating, and Air-Conditioning Engineers, Inc., ASHRAE.

TIP NO: TIP-19-55-IAH

JE Project #4566

4. American Society of Mechanical Engineers, ASME.
 5. American Society of Plumbing Engineers, ASPE.
 6. American Society of Testing Materials, ASTM.
 7. American Water Works Association, AWWA.
 8. National Bureau of Standards, NBS.
 9. National Fire Protection Association, NFPA.
 10. Sheet Metal & Air Conditioning Contractors' National Association, SMACNA.
 11. Underwriters' Laboratories, Inc., UL.
 12. International Energy Conservation Code, IECC.
 13. International Fire Code.
 14. International Gas Code.
- D. Where differences existing between the Contract Documents and applicable state or city building codes, state and local ordinances, industry standards, utility company regulations and the applicable requirements of the listed nationally accepted codes and standards, the more stringent or costly application shall govern. Promptly notify the Engineer in writing of all differences.
- E. When directed in writing by the Engineer, remove all work installed that does not comply with the Contract Documents and applicable state or city building codes, state and local ordinances, industry standards, utility company regulations and the applicable requirements of the above listed nationally accepted codes and standards, correct the deficiencies, and complete the work at no additional cost to the Owner.

1.11 DEFINITIONS AND SYMBOLS

- A. General Explanation: A substantial amount of construction and Specification language constitutes definitions for terms found in other Contract Documents, including Drawings which must be recognized as diagrammatic and schematic in nature and not completely descriptive of requirements indicated thereon. Certain terms used in Contract Documents are defined generally in this article, unless defined otherwise in Division 1.
- B. Definitions and explanations of this Section are not necessarily either complete or exclusive, but are general for work to the extent not stated more explicitly in another provision of the Contract Documents.
- C. Indicated: The term "Indicated" is a cross-reference to details, notes or schedules on the Drawings, to other paragraphs or schedules in the Specifications and to similar means of recording requirements in Contract Documents. Where such terms as "Shown", "Noted", "Scheduled", "Specified" and "Detailed" are used in lieu of "Indicated", it is for the purpose of helping the reader locate cross-reference material, and no limitation of location is intended except as specifically shown.
- D. Directed: Where not otherwise explained, terms such as "Directed", "Requested", "Accepted", and "Permitted" mean by the Architect or Engineer. However, no such implied meaning will be interpreted to extend the Architect's or Engineer's responsibility into the Contractor's area of construction supervision.
- E. Reviewed: Where used in conjunction with the Engineer's response to submittals, requests for information, applications, inquiries, reports and claims by the Contractor the meaning of the term "Reviewed" will be held to limitations of Architect's and Engineer's responsibilities and duties as specified in the General and Supplemental Conditions. In no case will "Reviewed" by Engineer be interpreted as a release of the

TIP NO: TIP-19-55-IAH
JE Project #4566

Contractor from responsibility to fulfill the terms and requirements of the Contract Documents.

- F. **Furnish:** Except as otherwise defined in greater detail, the term "Furnish" is used to mean supply and deliver to the project site, ready for unloading, unpacking, assembly, installation, etc., as applicable in each instance.
- G. **Install:** Except as otherwise defined in greater detail, the term "Install" is used to describe operations at the project site including unloading, unpacking, assembly, erection, placing, anchoring, applying, working to dimension, finishing, curing, protection, cleaning and similar operations, as applicable in each instance.
- H. **Provide:** Except as otherwise defined in greater detail, the term "Provide" is used to mean "Furnish and Install", complete and ready for intended use, as applicable in each instance.
- I. **Installer:** Entity (person or firm) engaged by the Contractor or its subcontractor or Subcontractor for performance of a particular unit of work at the project site, including unloading, unpacking, assembly, erection, placing, anchoring, applying, working to dimension, finishing, curing, protection, cleaning and similar operations, as applicable in each instance. It is a general requirement that such entities (Installers) be expert in the operations they are engaged to perform.
- J. **Imperative Language:** Used generally in Specifications. Except as otherwise indicated, requirements expressed imperatively are to be performed by the Contractor. For clarity of reading at certain locations, contrasting subjective language is used to describe responsibilities that must be fulfilled indirectly by the Contractor, or when so noted by other identified installers or entities.
- K. **Minimum Quality/Quantity:** In every instance, the quality level or quantity shown or specified is intended as minimum quality level or quantity of work to be performed or provided. Except as otherwise specifically indicated, the actual work may either comply exactly with that minimum (within specified tolerances), or may exceed that minimum within reasonable tolerance limits. In complying with requirements, indicated or scheduled numeric values are either minimums or maximums as noted or as appropriate for the context of the requirements. Refer instances of uncertainty to Owner or Engineer via a request for information (RFI) for decision before proceeding.
- L. **Abbreviations and Symbols:** The language of Specifications and other Contract Documents including Drawings is of an abbreviated type in certain instances, and implies words and meanings which will be appropriately interpreted. Actual word abbreviations of a self explanatory nature have been included in text of Specifications and Drawings. Specific abbreviations and symbols have been established, principally for lengthy technical terminology and primarily in conjunction with coordination of Specification requirements with notations on Drawings and in Schedules. These are frequently defined in Section at first instance of use or on a Legend and Symbol Drawing. Trade and industry association names and titles of generally recognized industry standards are frequently abbreviated. Singular words will be interpreted as plural and plural words will be interpreted as singular where applicable and where full context of Contract Documents so indicate. Except as otherwise indicated, graphic symbols and abbreviations used on Drawings and in Specifications are those recognized in construction industry for indicated purposes. Where not otherwise noted symbols and abbreviations are defined by 1993 ASHRAE Fundamentals Handbook, chapter 34 "Abbreviations and Symbols", ASME and ASPE published standards.

TIP NO: TIP-19-55-IAH
JE Project #4566

1.12 DRAWINGS AND SPECIFICATIONS

- A. These Specifications are intended to supplement the Drawings and it will not be the province of the Specifications to mention any part of the work which the Drawings are competent to fully explain in every particular and such omission is not to relieve the Contractor from carrying out portions indicated on the Drawings only.
- B. Should items be required by these Specifications and not indicated on the Drawings, they are to be supplied even if of such nature that they could have been indicated thereon. In case of disagreement between Drawings and Specifications, or within either Drawings or Specifications, the better quality or greater quantity of work shall be estimated and the matter referred to the Architect or Engineer for review with a request for information and clarification at least 7 working days prior to bid opening date for issuance of an addendum.
- C. The listing of product manufacturers, materials and methods in the various sections of the Specifications, and indicated on the Drawings, is intended to establish a standard of quality only. It is not the intention of the Owner or Engineer to discriminate against any product, material or method that is equal to the standards as indicated and/or specified, nor is it intended to preclude open, competitive bidding. The fact that a specific manufacturer is listed as an acceptable manufacturer should not be interpreted to mean that the manufacturers' standard product will meet the requirements of the project design, Drawings, Specifications and space constraints.
- D. The Architect or Engineer and Owner shall be the sole judge of quality and equivalence of equipment, materials and methods.
- E. Products by other reliable manufacturers, other materials, and other methods, will be accepted as outlined, provided they have equal capacity, construction, and performance. However, under no circumstances shall any substitution be made without the written permission of the Architect or Engineer and Owner. Request for prior approval must be made in writing 10 days prior to the bid date without fail.
- F. Wherever a definite product, material or method is specified and there is not a statement that another product, material or method will be acceptable, it is the intention of the Owner or Engineer that the specified product, material or method is the only one that shall be used without prior approval.
- G. Wherever a definite material or manufacturer's product is specified and the Specification states that products of similar design and equal construction from the specified list of manufacturers may be substituted, it is the intention of the Owner or Engineer that products of manufacturers that are specified are the only products that will be acceptable and that products of other manufacturers will not be considered for substitution without approval.
- H. Wherever a definite product, material or method is specified and there is a statement that "OR EQUAL" product, material or method will be acceptable, it is the intention of the Owner or Engineer that the specified product, material or method or an "OR EQUAL" product, material or method may be used if it complies with the specifications and is submitted for review to the Engineer as outline herein.
- I. Where permission to use substituted or alternative equipment on the project is granted by the Owner or Engineer in writing, it shall be the responsibility of the Contractor or Subcontractor involved to verify that the equipment will fit in the space available which includes allowances for all required Code and maintenance clearances, and to coordinate all equipment structural support, plumbing and electrical requirements and

TIP NO: TIP-19-55-IAH
JE Project #4566

provisions with the Mechanical (HVAC) Design Documents and all other trades, including Division 26.

- J. Changes in architectural, structural, electrical, mechanical, and plumbing requirements for the substitution shall be the responsibility of the bidder wishing to make the substitution. This shall include the cost of redesign by the affected designer(s). Any additional cost incurred by affected subcontractors shall be the responsibility of this bidder and not the owner.
- K. If any request for a substitution of product, material or method is rejected, the Contractor will automatically be required to furnish the product, material or method named in the Specifications. Repetitive requests for substitutions will not be considered.
- L. The Owner or Engineer will investigate all requests for substitutions when submitted in accordance with above and if accepted, will issue a letter allowing the substitutions.
- M. Where equipment other than that used in the design as specified or shown on the Drawings is substituted (either from an approved manufacturers list or by submittal review), it shall be the responsibility of the substituting Contractor to coordinate space requirements, building provisions and connection requirements with his trades and all other trades and pay all additional costs to other trades, the Owner, the Architect or Engineer, if any, due to the substitutions.

1.13 SUBMITTALS

- A. Coordinate with Division 1 for submittal timetable requirements, unless noted otherwise within thirty (30) days after the Contract is awarded the Contractor shall submit a minimum of eight (8) complete bound sets of shop drawings and complete data covering each item of equipment or material. The first submittal of each item requiring a submittal must be received by the Architect or Engineer within the above thirty day period. The Architect or Engineer shall not be responsible for any delays or costs incurred due to excessive shop drawing review time for submittals received after the thirty (30) day time limit. The Architect and Engineer will retain one (1) copy each of all shop drawings for their files. Where full size drawings are involved, submit one (1) print and one (1) reproducible sepia or mylar in lieu of eight (8) sets. All literature pertaining to an item subject to Shop Drawing submittal shall be submitted at one time. A submittal shall not contain information from more than one Specification section, but may have a section subdivided into items or equipment as listed in each section. The Contractor may elect to submit each item or type of equipment separately. Each submittal shall include the following items enclosed in a suitable binder:
 - 1. A cover sheet with the names and addresses of the Project, Architect, MEP Engineer, General Contractor and the Subcontractor making the submittal. The cover sheet shall also contain the section number covering the item or items submitted and the item nomenclature or description.
 - 2. An index page with a listing of all data included in the Submittal.
 - 3. A list of variations page with a listing all variations, including unfurnished or additional required accessories, items or other features, between the submitted equipment and the specified equipment. If there are no variations, then this page shall state "NO VARIATIONS". Where variations affect the work of other Contractors, then the Contractor shall certify on this page that these variations have been fully coordinated with the affected Contractors and that all expenses associated with the variations will be paid by the submitting Contractor. This page will be signed by the submitting Contractor.

TIP NO: TIP-19-55-IAH

JE Project #4566

4. Equipment information including manufacturer's name and designation, size, performance and capacity data as applicable. All applicable Listings, Labels, Approvals and Standards shall be clearly indicated.
 5. Dimensional data and scaled drawings as applicable to show that the submitted equipment will fit the space available with all required Code and maintenance clearances clearly indicated and labeled at a minimum scale of 1/4" = 1'-0", as required to demonstrate that the alternate or substituted product will fit in the space available.
 6. Identification of each item of material or equipment matching that indicated on the Drawings.
 7. Sufficient pictorial, descriptive and diagrammatic data on each item to show its conformance with the Drawings and Specifications. Any options or special requirements or accessories shall be so indicated. All applicable information shall be clearly indicated with arrows or another approved method.
 8. Additional information as required in other Sections of this Division.
 9. Certification by the General Contractor and Subcontractor that the material submitted is in accordance with the Drawings and Specifications, signed and dated in long hand. Submittals that do not comply with the above requirements shall be returned to the Contractor and shall be marked "REVISE AND RESUBMIT".
- B. Refer to Division 1 for additional information on shop drawings and submittals.
- C. Equipment and materials submittals and shop drawings will be reviewed for compliance with design concept only. It will be assumed that the submitting Contractor has verified that all items submitted can be installed in the space allotted. Review of shop drawings and submittals shall not be considered as a verification or guarantee of measurements or building conditions.
- D. Where shop drawings and submittals are marked "REVIEWED", the review of the submittal does not indicate that submittals have been checked in detail nor does it in any way relieve the Contractor from his responsibility to furnish material and perform work as required by the Contract Documents.
- E. Shop drawings shall be reviewed and returned to the Contractor with one of the following categories indicated:
1. REVIEWED: Contractor need take no further submittal action, shall include this submittal in the O&M manual and may order the equipment submitted on.
 2. REVIEWED AS NOTED: Contractor shall submit a letter verifying that required exceptions to the submittal have been received and complied with including additional accessories or coordination action as noted, and shall include this submittal and compliance letter in the O&M manual. The contractor may order the equipment submitted on at the time of the returned submittal providing the Contractor complies with the exceptions noted.
 3. NOT APPROVED: Contractor shall resubmit new submittal on material, equipment or method of installation when the alternate or substitute is not approved, the Contractor will automatically be required to furnish the product, material or method named in the Specifications and/or drawings. Contractor shall not order equipment that is not approved. Repetitive requests for substitutions will not be considered.
 4. REVISE AND RESUBMIT: Contractor shall resubmit new submittal on material, equipment or method of installation when the alternate or substitute is marked

TIP NO: TIP-19-55-IAH
JE Project #4566

- revise and resubmit, the Contractor will automatically be required to furnish the product, material or method named in the Specifications and/or provide as noted on previous shop drawings. Contractor shall not order equipment marked revise and resubmit. Repetitive requests for substitutions will not be considered.
5. **CONTRACTOR'S CERTIFICATION REQUIRED:** Contractor shall resubmit submittal on material, equipment or method of installation. The Contractor's stamp is required stating the submittal meets all conditions of the contract documents. The stamp shall be signed by the General Contractor. The submittal will not be reviewed if the stamp is not placed and signed on all shop drawings.
 6. **MANUFACTURER NOT AS SPECIFIED:** Contractor shall resubmit new submittal on material, equipment or method of installation when the alternate or substitute is marked manufacturer not as specified, the Contractor will automatically be required to furnish the product, material or method named in the specifications. Contractor shall not order equipment where submittal is marked manufacturer not as specified. Repetitive requests for substitutions will not be considered.
- F. Materials and equipment which are purchased or installed without shop drawing review shall be at the risk of the Contractor and the cost for removal and replacement of such materials and equipment and related work which is judged unsatisfactory by the Owner or Engineer for any reason shall be at the expense of the Contractor. The responsible Contractor shall remove the material and equipment noted above and replace with specified equipment or material at his own expense when directed in writing by the Architect or Engineer.
- G. Shop Drawing Submittals shall be complete and checked prior to submission to the Engineer for review.
- H. Submittals are required for, but not limited to, the following items:
1. Pipe Material and Specialties.
 2. Pipe Fabrication Drawings.
 3. Basic Materials.
 4. Variable Air Volume Boxes.
 5. Air Handling Units.
 6. Chillers.
 7. Water Treatment.
 8. -Expansion Compensation.
 9. Variable Frequency Drives.
 10. Noise and Vibration Controls.
 11. HVAC Pipe and Duct Insulation.
 12. Hydronic Valves.
 13. Hydronic Piping and Accessories.
 14. Hydronic Pumps.
 15. Portable Pipe Hanger and Equipment Supports.
 16. Duct Specialties.
 17. Duct Fabrication Drawings.
 18. Air Distribution Devices.
 19. Fan Coil Units.
 20. Filters.
 21. Fans.
 22. Fire Dampers and Fire Smoke Dampers.
 23. Temperature Controls and Control Sequences.

TIP NO: TIP-19-55-IAH
JE Project #4566

24. Test, Adjust and Balance Reports.
 25. Testing, Adjusting and Balancing Contractor Qualifications.
 26. Coordination Drawings.
- I. Refer to other Division 23 sections for additional shop drawing requirements. Provide samples of actual materials and/or equipment to be used on the Project upon request of the Owner or Engineer.

1.14 COORDINATION DRAWINGS

- A. Prepare coordination drawings to a scale of 1/4"=1'-0" or larger; detailing major elements, components, and systems of mechanical equipment and materials in relationship with other systems, installations, and building components. Indicate locations where space is limited for installation and access and where sequencing and coordination of installations are of importance to the efficient flow of the Work, including (but not necessarily limited to) the following:
1. Indicate the proposed locations of pipe, duct, equipment, and other materials. Include the following:
 - a. Wall and type locations.
 - b. Clearances for installing and maintaining insulation.
 - c. Locations of light fixtures and sprinkler heads.
 - d. Clearances for servicing and maintaining equipment, including tube removal, filter removal, and space for equipment disassembly required for periodic maintenance.
 - e. Equipment connections and support details.
 - f. Exterior wall and foundation penetrations.
 - g. Routing of storm and sanitary sewer piping.
 - h. Fire-rated wall and floor penetrations.
 - i. Sizes and location of required concrete pads and bases.
 - j. Valve stem movement.
 - k. Structural floor, wall and roof opening sizes and details.
 2. Indicate scheduling, sequencing, movement, and positioning of large equipment into the building during construction.
 3. Prepare floor plans, elevations, and details to indicate penetrations in floors, walls, and ceilings and their relationship to other penetrations and installations.
 4. Prepare reflected ceiling plans to coordinate and integrate installations, air distribution devices, light fixtures, communication systems components, and other ceiling-mounted items.
- B. This Contractor shall be responsible for coordination of all items that will affect the installation of the work of this Division. This coordination shall include, but not be limited to: voltage, ampacity, capacity, electrical and piping connections, space requirements, sequence of construction, building requirements and special conditions.
- C. By submitting shop drawings on the project, this Contractor is indicating that all necessary coordination has been completed and that the systems, products and equipment submitted can be installed in the building and will operate as specified and intended, in full coordination with all other Contractors and Subcontractors.

1.15 RECORD DOCUMENTS

- A. Prepare record documents in accordance with the requirements in Special Project Requirements, in addition to the requirements specified in Division 23, indicate the following installed conditions:

TIP NO: TIP-19-55-IAH

JE Project #4566

1. Duct mains and branches, size and location, for both exterior and interior; locations of dampers, fire dampers, duct access panels, and other control devices; filters, fuel fired heaters, fan coils, condensing units, and roof-top A/C units requiring periodic maintenance or repair.
 2. Mains and branches of piping systems, with valves and control devices located and numbered, concealed unions located, and with items requiring maintenance located (i.e., traps, strainers, expansion compensators, tanks, etc.). Valve location diagrams, complete with valve tag chart. Indicate actual inverts and horizontal locations of underground piping.
 3. Equipment locations (exposed and concealed), dimensioned from prominent building lines.
 4. Approved substitutions, Contract Modifications, and actual equipment and materials installed.
 5. Contract Modifications, actual equipment and materials installed.
- B. Engage the services of a Land Surveyor or Professional Engineer registered in the state in which the project is located as specified herein to record the locations and invert elevations of underground installations.
- C. The Contractor shall maintain a set of clearly marked black line record "AS-BUILT" prints on the job site on which he shall mark all work details, alterations to meet site conditions and changes made by "Change Order" notices. These shall be kept available for inspection by the Owner, Architect or Engineer at all times.
- D. Refer to Division 1 for additional requirements concerning record drawings. If the Contractor does not keep an accurate set of as-built drawings, the pay request may be altered or delayed at the request of the Architect. Mark the drawings with a colored pencil. Delivery of as-built prints and reproducibles is a condition of final acceptance.
- E. The record prints shall be updated on a daily basis and shall indicate accurate dimensions for all buried or concealed work, precise locations of all concealed pipe or duct, locations of all concealed valves, controls and devices and any deviations from the work shown on the Construction Documents which are required for coordination. All dimensions shall include at least two dimensions to permanent structure points.
- F. Submit three prints of the tracings for approval. Make corrections to tracings as directed and delivered "Auto Positive Tracings" to the architect. "As-Built" drawings shall be furnished in addition to shop drawings.
- G. When the option described in paragraph F., above is not exercised then upon completion of the work, the Contractor shall transfer all marks from the submit a set of clear concise set of reproducible record "AS-BUILT" drawings and shall submit the reproducible drawings with corrections made by a competent draftsman and three (3) sets of black line prints to the Architect or Engineer for review prior to scheduling the final inspection at the completion of the work. The reproducible record "AS-BUILT" drawings shall have the Engineers Name and Seal removed or blanked out and shall be clearly marked and signed on each sheet as follows:
1. CERTIFIED RECORD DRAWINGS
 2. DATE:
 3. (NAME OF GENERAL CONTRACTOR)
 4. BY: _____
 - a. (SIGNATURE)
 - b. (NAME OF SUBCONTRACTOR)

TIP NO: TIP-19-55-IAH
JE Project #4566

- c. BY: _____
1) (SIGNATURE)

1.16 OPERATING MANUALS

- A. Prepare maintenance manuals in accordance with Division 1 and in addition to the requirements specified in Division 1, include the following information for equipment items:
1. Description of function, normal operating characteristics and limitations, performance curves, engineering data and tests, and complete nomenclature and commercial numbers of replacement parts.
 2. Manufacturer's printed operating procedures to include start-up, break-in, and routine and normal operating instructions; regulation, control, stopping, shutdown, and emergency instructions; and summer and winter operating instructions.
 3. Maintenance procedures for routine preventative maintenance and troubleshooting; disassembly, repair, and reassembly; aligning and adjusting instructions.
 4. Servicing instructions and lubrication charts and schedules.

1.17 CERTIFICATIONS AND TEST REPORTS

- A. Submit a detailed schedule for completion and testing of each system indicating scheduled dates for completion of system installation and outlining tests to be performed and schedule date for each test. This detailed completion and test schedule shall be submittal at least 90 days before the projected Project completion date.
- B. Test result reporting forms shall be submitted for review no later than the date of the detailed schedule submitted.
- C. Submit 4 copies of all certifications and test reports to the Architect or Engineer for review adequately in advance of completion of the Work to allow for remedial action as required to correct deficiencies discovered in equipment and systems.
- D. Certifications and test reports to be submitted shall include, but not be limited to those items outlined in Section of Division 23.

1.18 MAINTENANCE MANUALS

- A. Coordinate with Division 1 for maintenance manual requirements, unless noted otherwise bind together in "D ring type" binders by National model no. 79-883 or equal, binders shall be large enough to allow 1/4" of spare capacity. Three (3) sets of all approved shop drawing submittals, fabrication drawings, bulletins, maintenance instructions, operating instructions and parts exploded views and lists for each and every piece of equipment furnished under this Specification. All sections shall be typed and indexed into sections and labeled for easy reference and shall utilize the individual specification section numbers shown in the Mechanical Specifications as an organization guideline. Bulletins containing information about equipment that is not installed on the project shall be properly marked up or stripped and reassembled. All pertinent information required by the Owner for proper operation and maintenance of equipment supplied by Division 23 shall be clearly and legibly set forth in memoranda that shall, likewise, be bound with bulletins.
- B. Prepare maintenance manuals in accordance with Special Project Conditions, in addition to the requirements specified in Division 23, include the following information for equipment items:

TIP NO: TIP-19-55-IAH
JE Project #4566

1. Identifying names, name tags designations and locations for all equipment.
 2. Valve tag lists with valve number, type, color coding, location and function.
 3. Reviewed shop drawing submittals with exceptions noted compliance letter.
 4. Fabrication drawings.
 5. Equipment and device bulletins and data sheets clearly highlighted to show equipment installed on the project and including performance curves and data as applicable, i.e., description of function, normal operating characteristics and limitations, performance curves, engineering data and tests, and complete nomenclature and model numbers of replacement parts.
 6. Manufacturer's printed operating procedures to include start-up, break-in, and routine and normal operating instructions; regulation, control, stopping, shutdown, and emergency instructions; and summer and winter operating instructions.
 7. Maintenance procedures for routine preventative maintenance and troubleshooting; disassembly, repair, and reassembly; aligning and adjusting instructions, servicing instructions and lubrication charts and schedules.
 8. Equipment and motor name plate data.
 9. Wiring diagrams.
 10. Exploded parts views and parts lists for all equipment and devices.
 11. Color coding charts for all painted equipment and conduit.
 12. Location and listing of all spare parts and special keys and tools furnished to the Owner.
 13. Furnish recommended lubrication schedule for all required lubrication points with listing of type and approximate amount of lubricant required.
- C. Refer to Division 1 for additional information on Operating and Maintenance Manuals.
- D. Operating and Maintenance Manuals shall be turned over to the Owner or Engineer a minimum of 14 working days prior to the beginning of the operator training period.

1.19 OPERATOR TRAINING

- A. The Contractor shall furnish the services of factory trained specialists to instruct the Owner's operating personnel. The Owner's operator training shall include 12 hours of on site training in three 4 hour shifts.
- B. Before proceeding with the instruction of Owner Personnel, prepare a typed outline in triplicate, listing the subjects that will be covered in this instruction, and submit the outline for review by the Owner. At the conclusion of the instruction period obtain the signature of each person being instructed on each copy of the reviewed outline to signify that he has a proper understanding of the operation and maintenance of the systems and resubmit the signed outlines.
- C. Refer to other Division 23 Sections for additional Operator Training requirements.

1.20 FINAL COMPLETION

- A. At the completion of the work, all equipment and systems shall be tested and faulty equipment and material shall be repaired or replaced. Refer to Sections of Division 23 for additional requirements.
- B. Clean and adjust all air distribution devices and replace all air filters immediately prior to final acceptance.
- C. Touch up and/or refinish all scratched equipment and devices immediately prior to final acceptance.

TIP NO: TIP-19-55-IAH

JE Project #4566

1.21 CONTRACTOR'S GUARANTEE

- A. Use of the HVAC systems to provide temporary service during construction period will not be allowed without permission from the Owner in writing and if granted shall not be cause warranty period to start, except as defined below.
- B. Contractor shall guarantee to keep the entire installation in repair and perfect working order for a period of one year after its completion and final acceptance, and shall furnish free of additional cost to the Owner all materials and labor necessary to comply with the above guarantee throughout the year beginning from the date of issue of Substantial Completion, Beneficial Occupancy by the Owner or the Certificate of Final Payment as agreed upon by all parties.
- C. This guarantee shall not include cleaning or changing filters except as required by testing, adjusting and balancing.
- D. All air conditioning compressors shall have parts and labor guarantees for a period of not less than 5 years beyond the date of final acceptance.
- E. Refer to Sections in Division 23 for additional guarantee or warranty requirements.

1.22 TRANSFER OF ELECTRONIC FILES

- A. Project documents are not intended or represented to be suitable for reuse by Architect/Owner or others on extensions of this project or on any other project. Any such reuse or modification without written verification or adaptation by Engineer, as appropriate for the specific purpose intended, will be at Architect/Owner's risk and without liability or legal exposure to Engineer or its consultants from all claims, damages, losses and expense, including attorney's fees arising out of or resulting thereof.
- B. Because data stored in electric media format can deteriorate or be modified inadvertently, or otherwise without authorization of the data's creator, the party receiving the electronic files agrees that it will perform acceptance tests or procedures within sixty (60) days of receipt, after which time the receiving party shall be deemed to have accepted the data thus transferred to be acceptable. Any errors detected within the sixty (60) day acceptance period will be corrected by the party delivering the electronic files. Engineer is not responsible for maintaining documents stored in electronic media format after acceptance by the Architect/Owner.
- C. When transferring documents in electronic media format, Engineer makes no representations as to the long term compatibility, usability or readability of documents resulting from the use of software application packages, operating systems, or computer hardware differing from those used by Engineer at the beginning of the Project.
- D. Any reuse or modifications will be Contractor's sole risk and without liability or legal exposure to Architect, Engineer or any consultant.
- E. The Texas Board of Architectural Examiners (TBAE) has stated that it is in violation of Texas law for persons other than the Architect of record to revise the Architectural drawings without the Architect's written consent.
 - 1. It is agreed that "MEP" hard copy or computer-generated documents will not be issued to any other party except directly to the Architect/Owner. The contract documents are contractually copyrighted and cannot be used for any other project or purpose except as specifically indicated in AIA B-141 Standard Form of Agreement Between Architect and Owner.

TIP NO: TIP-19-55-IAH
JE Project #4566

2. If the client, Architect/Owner, or developer of the project requires electronic media for "record purposes", then an AutoCAD based compact disc ("CD") will be prepared. The "CD" will be submitted with all title block references intact and will be formatted in a "plot" format to permit the end user to only view and plot the drawings. Revisions will not be permitted in this configuration.
- F. At the Architect/Owner's request, Engineer will prepare one "CD" of electronic media to assist the contractor in the preparation of submittals. The Engineer will prepare and submit the "CD" to the Architect/Owner for distribution to the contractor. All copies of the "CD" will be reproduced for a cost of reproduction fee of Five Hundred Dollars (\$500.00) per "CD".
 1. The "CD" will be prepared and all title blocks, names and dates will be removed. The "CD" will be prepared in a ".dwg" format to permit the end user to revise the drawings.
- G. This Five Hundred Dollars (\$500.00) per "CD" cost of reproduction will be paid directly from the Contractor to the Engineer. The "CD" will be prepared only after receipt of the Five Hundred Dollars (\$500.00). The Five Hundred Dollars (\$500.00) per "CD" cost of reproduction is to only recover the cost of the manhours necessary to reproduce the documents. It is not a contractual agreement between the Contractor and Engineer to provide any engineering services, nor any other service.

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Provide materials and equipment manufactured by a domestic United States manufacturer.
- B. Access Doors: Provide access doors as required for access to equipment, valves, controls, cleanouts and other apparatus where concealed. Access doors shall have concealed hinges and screw driver cam locks.
- C. All access panels located in wet areas such as restrooms, locker rooms, shower rooms, kitchen and any other wet areas shall be constructed of stainless steel.
- D. Access Doors: shall be as follows:
 1. Plastic Surfaces: Milcor Style K.
 2. Ceramic Tile Surface: Milcor Style M.
 3. Drywall Surfaces: Milcor Style DW.
 4. Install panels only in locations approved by the Architect.

PART 3 - EXECUTION

3.1 ROUGH-IN

- A. Verify final locations for rough-ins with field measurements and with the requirements of the actual equipment to be connected via reviewed submittals.
- B. Refer to equipment specifications in Divisions 2 through 48 for additional rough-in requirements.

3.2 MECHANICAL INSTALLATIONS

- A. General: Sequence, coordinate, and integrate the various elements of mechanical systems, materials, and equipment. Comply with the following requirements:
 1. Coordinate mechanical systems, equipment, and materials installation with other building components.
 2. Verify all dimensions by field measurements.

TIP NO: TIP-19-55-IAH

JE Project #4566

3. Arrange for chases, slots, and openings in other building components during progress of construction, to allow for mechanical installations.
4. Coordinate the installation of required supporting devices and sleeves to be set in poured-in-place concrete and other structural components, as they are constructed.
5. Sequence, coordinate, and integrate installations of mechanical materials and equipment for efficient flow of the Work. Give particular attention to large equipment requiring positioning prior to closing in the building.
6. Where mounting heights are not detailed or dimensioned, install systems, materials, and equipment to provide the maximum headroom possible.
7. Coordinate connection of mechanical systems with exterior underground and overhead utilities and services. Comply with requirements of governing regulations, franchised service companies, and controlling agencies. Provide required connection for each service.
8. Install systems, materials, and equipment to conform with architectural action markings on submittal, including coordination drawings, to greatest extent possible. Conform to arrangements indicated by the Contract Documents, recognizing that portions of the Work are shown only in diagrammatic form. Where coordination requirements conflict with individual system requirements, resolve conflicts and route proposed solution to the Architect for review.
9. Install systems, materials, and equipment level and plumb, parallel and perpendicular to other building systems and components, where installed exposed in finished spaces.
10. Install mechanical equipment to facilitate servicing, maintenance, and repair or replacement of equipment components. As much as practical, connect equipment for ease of disconnecting, with minimum of interference with other installations. Extend grease fittings to an accessible location and label.
11. Install access panel or doors where units are concealed behind finished surfaces. Access panels and doors are specified.
12. Install systems, materials, and equipment giving right-of-way priority to systems required to be installed at a specified slope.
13. Provide roof curbs for all roof mounted equipment. Coordinate with roof construction for pitched roof. Provide roof curb to match roof slope. Refer to architectural drawings and details.
14. The equipment to be furnished under this Specification shall be essentially the standard product of the manufacturer. Where two or more units of the same class of equipment are required, these units shall be products of a single manufacturer; however, the component parts of the system need not be the product of the same manufacturer.
15. The architectural and structural features of the building and the space limitations shall be considered in selection of all equipment. No equipment shall be furnished which will not suit the arrangement and space limitations indicated.
16. Lubrication: Prior to start-up, check and properly lubricate all bearings as recommended by the manufacturer.
17. Where the word "Concealed" is used in these Specifications in connection with insulating, painting, piping, ducts, etc., it shall be understood to mean hidden from sight as in chases, furred spaces or suspended ceilings. "Exposed" shall be understood to mean the opposite of concealed.
18. Identification of Mechanical Equipment:

TIP NO: TIP-19-55-IAH
JE Project #4566

- a. Mechanical equipment shall be identified by means of nameplates permanently attached to the equipment. Nameplates shall be engraved laminated plastic or etched metal. Shop drawings shall include dimensions and lettering format for approval. Attachments shall be with escutcheon pins, self-tapping screws, or machine screws.
- b. Tags shall be attached to all valves, including control valves, with nonferrous chain. Tags shall be brass and at least 1-1/2 inches in diameter. Nameplate and tag symbols shall correspond to the identification symbols on the temperature control submittal and the "as-built" drawings.

3.3 CUTTING AND PATCHING

- A. Protection of Installed Work: During cutting and patching operations, protect adjacent installations.
- B. Perform cutting, fitting, and patching of mechanical equipment and materials required to:
 1. Uncover Work to provide for installation of ill-timed Work.
 2. Remove and replace defective Work.
 3. Remove and replace Work not conforming to requirements of the Contract Documents.
 4. Remove samples of installed Work as specified for testing.
 5. Install equipment and materials in existing structures.
 6. Upon written instructions from the Engineer, uncover and restore Work to provide for Engineer/Owner's observation of concealed Work, without additional cost to the Owner.
 7. Patch existing finished surfaces and building components using new materials matching existing materials and experienced Installers. Patch finished surfaces and building components using new materials specified for the original installation and experienced Installers; refer to the materials and methods required for the surface and building components being patched; Refer to Section "DEFINITIONS" for definition of "Installer."
- C. Cut, remove and legally dispose of selected mechanical equipment, components, and materials as indicated, including but not limited to removal of mechanical piping, mechanical ducts and HVAC units, and other mechanical items made obsolete by the new Work.
- D. Protect the structure, furnishings, finishes, and adjacent materials not indicated or scheduled to be removed.
- E. Provide and maintain temporary partitions or dust barriers adequate to prevent the spread of dust and dirt to adjacent areas.

3.4 WORK SEQUENCE, TIMING, COORDINATION WITH OWNER

- A. The Owner will cooperate with the Contractor, however, the following provisions must be observed:
 1. A meeting will be held at the project site, prior to any construction, between the Owner's Representative, the General Contractor, the Sub-Contractors and the Engineer to discuss Contractor's employee parking space, access, storage of equipment or materials, and use of the Owner's facilities or utilities. The Owner's decisions regarding such matters shall be final.
 2. During the construction of this project, normal facility activities will continue in existing buildings until renovated areas are completed. Plumbing, fire protection,

TIP NO: TIP-19-55-IAH
JE Project #4566

lighting, electrical, communications, heating, air conditioning, and ventilation systems will have to be maintained in service within the occupied spaces of the existing building.

3.5 DEMOLITION AND WORK WITHIN EXISTING BUILDINGS

- A. In the preparation of these documents every effort has been made to show the approximate locations of, and connections to the existing piping, duct, equipment and other apparatus related to this phase of the work. However, this Contractor shall be responsible for verifying all of the above information. This Contractor shall visit the existing site to inspect the facilities and related areas. This Contractor shall inspect and verify all details and requirements of all the Contract Documents, prior to the submission of a proposal. All discrepancies between the Contract Documents and actual job-site conditions shall be resolved by his contractor, who shall produce drawings that shall be submitted to the Architect/Engineer for review. All labor and materials required to perform the work described shall be apart of this Contract.
- B. All equipment and/or systems noted on the Drawings "To Remain" shall be inspected and tested on site to certify its working condition. A written report on the condition of all equipment to remain, including a copy of the test results and recommended remedial actions and costs shall be made by this Contractor to the Architect/Engineer for review.
- C. All equipment and/or systems noted on the Drawings "To Be Removed" shall be removed including, associated pipe and duct pipe and duct hangers and/or line supports. Where duct or pipe is to be capped for future or end of line use, it shall be properly tagged with its function or service appropriately identified. Where existing equipment is to be removed or relocated and has an electric motor or connection, the Electrical Contractor shall disconnect motor or connection, remove wiring to a safe point and this Contractor shall remove or relocate motor or connection along with the equipment.
- D. During the construction and remodeling, portions of the Project shall remain in service. Construction equipment, material tools, extension cords, etc., shall be arranged so as to present minimum hazard or interruption to the occupants of the building. None of the construction work shall interfere with the proper operation of the existing facility or be so conducted as to cause harm or danger to persons on the premises. All fire exits, stairs or corridors required for proper access, circulation or exit shall remain clear of equipment, materials or debris. The General Contractor shall maintain barricades, other separations in corridors and other spaces where work is conducted.
- E. Certain work during the demolition phase of construction may require overtime or night time shifts or temporary evacuation of the occupants. Coordinate and schedule all proposed down time at least seventy-two (72) hours in advance in writing.
- F. Any salvageable equipment as determined by the Owner, shall be delivered to the Owner, and placed in storage at the location of his choice. All other debris shall be removed from the site immediately.
- G. Equipment, piping or other potential hazards to the working occupants of the building shall not be left overnight outside of the designated working or construction area.
- H. Make every effort to minimize damage to the existing building and the owner's property. Repair, patch or replace as required any damage that might occur as a result of work at the site. Care shall be taken to minimize interference with the Owner's activities during construction and to keep construction disrupted areas to a

TIP NO: TIP-19-55-IAH

JE Project #4566

minimum. Coordinate with the Owner and other trades in scheduling and performance of the work.

- I. Include in the contract price all rerouting of existing pipe, duct, etc., and the reconnecting of the existing equipment as necessitated by field conditions to allow the installation of the new systems regardless of whether or not such rerouting, reconnecting or relocating is shown on the drawings. Furnish all temporary pipe, duct, controls, etc., as required to maintain heating, cooling, and ventilation services for the existing areas with a minimum of interruption.
- J. All existing pipe, duct, materials, equipment, controls and appurtenances not included in the remodel or alteration areas are to remain in place.
- K. Pipe, duct, equipment and controls serving mechanical and owner's equipment, etc., which is to remain but which is served by pipe, duct, equipment and controls that are disturbed by the remodeling work, shall be reconnected in such a manner as to leave this equipment in proper operating condition.
- L. It is the intention of this Section of the Specifications to outline minimum requirements to furnish the Owner with a turn-key and operating system in cooperation with other trades with a minimum of disruption or downtime.
- M. Refer to Architectural "Demolition and/or Alteration" plans for actual location of walls, ceiling, etc., being removed and/or remodeled.

END OF SECTION 23 0200

TIP NO: TIP-19-55-IAH
JE Project #4566

SECTION 23 0300 - MECHANICAL DEMOLITION FOR REMODELING

PART 1 - GENERAL

1.1 SECTION INCLUDES

- A. Mechanical demolition.
- B. The drawings do not show all demolition work required. The contractor shall make himself familiar with the required scope of work to accomplish the work required by these documents. All demolition work implied or required shall be included in the scope of this contract.
- C. Outages of services as required by the new installation will be permitted but only at a time approved by the Owner. The contractor shall allow the Owner 2 weeks in order to schedule required outages. The time allowed for outages will not be during normal working hours unless otherwise approved by the Owner. All costs of outages, including overtime charges, shall be included in the contract amount.

1.2 RELATED SECTIONS

- A. Section 02 40 00 - Demolition and Structure Moving.

1.3 WORK SEQUENCE, TIMING, COORDINATION WITH OWNER

- A. The Owner will cooperate with the Contractor, however, the following provisions must be observed:
 - 1. During the construction of this project, normal facility activities will continue in existing buildings until new buildings or renovated areas are completed. Plumbing, fire protection, lighting, electrical, communications, heating, air conditioning, and ventilation systems will have to be maintained in service within the occupied spaces of the existing building.
 - 2. A meeting will be held at the project site, prior to any construction, between the Owner's Representative, the General Contractor, the Sub-Contractors and the Engineer to discuss Contractor's employee parking space, access, storage of equipment or materials, and use of the Owner's facilities or utilities. The Owner's decisions regarding such matters shall be final.

1.4 DEMOLITION AND WORK WITHIN EXISTING BUILDINGS

- A. In the preparation of these documents every effort has been made to show the approximate locations of, and connections to the existing piping, duct, equipment and other apparatus related to this phase of the work. However, this Contractor shall be responsible for verifying all of the above information. This Contractor shall visit the existing site to inspect the facilities and related areas. This Contractor shall inspect and verify all details and requirements of all the Contract Documents, prior to the submission of a proposal. All discrepancies between the Contract Documents and actual job-site conditions shall be resolved by his contractor, who shall produce drawings which shall be submitted to the Architect/Engineer for review. All labor and materials required to perform the work described shall be apart of this Contract.
- B. All equipment and/or systems noted on the Drawings "To Remain" shall be inspected and tested on site to certify its working condition. A written report on the condition of all equipment to remain, including a copy of the test results and recommended remedial actions and costs shall be made by this Contractor to the Architect/Engineer for review.

TIP NO: TIP-19-55-IAH

JE Project #4566

- C. All equipment and/or systems noted on the Drawings "To Be Removed" should be removed including, associated pipe and duct pipe and duct hangers and/or line supports. Where duct or pipe is to be capped for future or end of line use, it shall be properly tagged with its function or service appropriately identified. Where existing equipment is to be removed or relocated and has an electric motor or connection, the Electrical Contractor shall disconnect motor or connection, remove wiring to a safe point and this Contractor shall remove or relocate motor or connection along with the equipment.
- D. During the construction and remodeling, portions of the Project shall remain in service. Construction equipment, material tools, extension cords, etc., shall be arranged so as to present minimum hazard or interruption to the occupants of the building. None of the construction work shall interfere with the proper operation of the existing facility or be so conducted as to cause harm or danger to persons on the premises. All fire exits, stairs or corridors required for proper access, circulation or exit shall remain clear of equipment, materials or debris. The General Contractor shall maintain barricades, other separations in corridors and other spaces where work is conducted.
- E. Certain work during the demolition and construction phases of construction may require overtime or night time shifts or temporary evacuation of the occupants. Coordinate and schedule all proposed down time with the Project Administrator at least seventy-two (72) hours in advance in writing.
- F. Any salvageable equipment as determined by the Owner, shall be delivered to the Owner, and placed in storage at the location of his choice. All other debris shall be removed from the site immediately.
- G. Equipment, piping or other potential hazards to the occupants of the building shall not be left overnight outside of the designated working or construction area.
- H. Make every effort to minimize damage to the existing building and the owner's property. Repair, patch or replace as required any damage which might occur as a result of work at the site. Care shall be taken to minimize interference with the Owner's activities during construction and to keep construction disrupted areas to a minimum. Coordinate with the Owner and other trades in scheduling and performance of the work.
- I. Include in the contract price all rerouting of existing pipe, duct, etc., and the reconnecting of the existing equipment as necessitated by field conditions to allow the installation of the new systems regardless of whether or not such rerouting, reconnecting or relocating is shown on the drawings. Furnish all temporary pipe, duct, controls, etc., as required to maintain heating, cooling, and ventilation services for the existing areas with a minimum of interruption.
- J. All existing pipe, duct, materials, equipment, controls and appurtenances not included in the remodel or alteration areas are to remain in place.
- K. Pipe, duct, equipment and controls serving mechanical and owner's equipment, etc., which is to remain but which is served by pipe, duct, equipment and controls that are disturbed by the remodeling work, shall be reconnected in such a manner as to leave this equipment in proper operating condition.
- L. No portion of the fire protection systems shall be turned off, modified or changed in any way without the express knowledge and written permission of the Owner's representative in order to protect systems that shall remain in service.

TIP NO: TIP-19-55-IAH
JE Project #4566

- M. It is the intention of this Section of the Specifications to outline minimum requirements to furnish the Owner with a turn-key and operating system in cooperation with other trades with a minimum of disruption or downtime.
- N. Refer to Architectural "Demolition and/or Alteration" plans for actual location of walls, ceiling, etc., being removed and/or remodeled.

PART 2 - PRODUCTS

2.1 MATERIALS AND EQUIPMENT

- A. Materials and equipment for patching and extending work: As specified in individual Sections.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Field verify measurements and piping arrangements are as shown on Drawings.
- B. Verify that abandoned piping and equipment serve only abandoned facilities.
- C. Demolition Drawings are based on casual field observation and existing record documents. Report discrepancies to Owner before disturbing existing installation.
- D. Beginning of demolition means installer accepts existing conditions.

3.2 PREPARATION

- A. Disconnect mechanical systems in walls, floors, and ceilings scheduled for removal.
- B. Coordinate utility service outages with Utility Company.
- C. Provide temporary connections to maintain existing systems in service during construction. When work must be performed on energized equipment, use personnel experienced in such operations.
- D. Existing Service: Maintain existing system in service until new system is complete and ready for service. Disable system only to make switchovers and connections. Obtain permission from Owner at least 24 hours before partially or completely disabling system. Minimize outage duration. Make temporary connections to maintain service in areas adjacent to work area.
- E. Existing Fire Alarm System: Maintain existing system in service until new system is accepted. Disable system only to make switchovers and connections. Notify Owner and local fire service at least 24 hours before partially or completely disabling system. Minimize outage duration. Make temporary connections to maintain service in areas adjacent to work area.

3.3 DEMOLITION AND EXTENSION OF EXISTING MECHANICAL WORK

- A. Demolish and extend existing mechanical work under provisions of Division 02 and this Section.
- B. Remove, relocate, and extend existing installations to accommodate new construction.
- C. Remove abandoned piping to source of supply.
- D. Remove exposed abandoned piping systems, including abandoned systems above accessible ceiling finishes. Cut systems flush with walls and floors, and patch surfaces.
- E. Repair adjacent construction and finishes damaged during demolition and extension work.

TIP NO: TIP-19-55-IAH
JE Project #4566

- F. Maintain access to existing installations which remain active. Modify installation or provide access panels as appropriate.
- G. Extend existing installations using materials and methods compatible with existing installations, or as specified.

3.4 CLEANING AND REPAIR

- A. Clean and repair existing materials and equipment which remain or are to be reused.

3.5 INSTALLATION

- A. Install relocated materials and equipment under the provisions of Division 02.

3.6 REMOVAL OF MATERIALS

- A. The contractor shall modify, remove, and/or relocate all materials and items so indicated on the drawings or required by the installation of new facilities. All removals and/or dismantling shall be conducted in a manner as to produce maximum salvage. Salvage materials shall remain the property of the Owner, and shall be delivered to such destination as directed by the Owner. Materials and/or items scheduled for relocation and which are damaged during dismantling or reassembly operations shall be repaired and restored to good operative condition. The contractor may, at his discretion and upon the approval of the Owner, substitute new materials and/or items of like design and quality in lieu of materials and/or items to be relocated.
- B. All items which are to be relocated shall be carefully removed in reverse to original assembly or placement and protected until relocated. The contractor shall clean and repair and provide all new materials, fittings, and appurtenances required to complete the relocations and to restore to good operative order. All relocations shall be performed by workmen skilled in the work and in accordance with standard practice of the trades involved.
- C. When items scheduled for relocation are found to be in damaged condition before work has been started on dismantling, the contractor shall call the attention of the Owner to such items and receive further instructions before removal. Items damaged in repositioning operations are the contractor's responsibility and shall be repaired or replaced by the contractor as approved by the Owner, at no additional cost to the Owner.
- D. Service lines and wiring to items to be removed, salvaged, or relocated shall be removed to points indicated on the drawings, specified, or acceptable to the Owner. Service lines and wiring not scheduled for reuse shall be removed to the points at which reuse is to be continued or service is to remain. Such services shall be sealed, capped, or otherwise tied-off or disconnected in a safe manner acceptable to the Owner. All disconnections or connections into the existing facilities shall be done in such a manner as to result in minimum interruption of services to adjacent occupied areas. Services to existing areas or facilities which must remain in operation during the construction period shall not be interrupted without prior specific approval of the Owner as hereinbefore specified.
- E. Certain work during the demolition phase of construction may require overtime or nighttime shifts or temporary evacuation of the occupants. Coordinate and schedule all proposed down time with the Owner's Representative at least 72 hours in advance.
- F. Make every effort to minimize damage to the existing building and the Owner's property. Repair, patch, or replace as required any damage which might occur as a result of work at the site. Care shall be taken to minimize interference with the

TIP NO: TIP-19-55-IAH

JE Project #4566

Owner's activities during construction. Cooperate with the Owner and other trades in scheduling and performance of the work.

- G. Include in the contract price all rerouting of existing conduits, wiring, outlet boxes, fixtures, etc., and the reconnecting of existing fixtures as necessitated by field conditions to allow the installation of the new systems. Furnish all temporary conduit, wiring, boxes, etc., as required to maintain lighting and power service for the existing areas with a minimum of interruption. Remove wire and conduit back to nearest accessible active junction box and extend to existing homeruns as required.
- H. The contractor shall be responsible for loss or damage to the existing facilities caused by him and his workmen, and shall be responsible for repairing such loss or damage. The contractor shall send proper notices, make necessary arrangements, and perform other services required for the care, protection and in-service maintenance of all electrical services for the new and existing facilities. The contractor shall erect temporary barricades, with necessary safety devices, as required to protect personnel from injury, removing all such temporary protection upon completion of the work.
- I. Where existing construction is removed to provide working and extension access to existing utilities, contractor shall remove doors, piping, conduit, outlet boxes, wiring, light fixtures, air conditioning ductwork and equipment, etc., to provide this access and shall reinstall same upon completion of work in the areas affected.
- J. Where partitions, walls, floors, or ceilings of existing construction are being removed, all contractors shall remove and reinstall in locations approved by the Architect all devices required for the operation of the various systems installed in the existing construction.

END OF SECTION 23 0300

TIP NO: TIP-19-55-IAH
JE Project #4566

SECTION 23 0553 - IDENTIFICATION FOR HVAC PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 GENERAL REQUIREMENTS

- A. The requirements of the General Conditions and Supplementary Conditions apply to all work herein.
- B. The Basic Materials and Methods, Section 23 02 00, are included as a part of this Section as though written in full in this document.

1.2 SCOPE

- A. Scope of the Work shall include the furnishing and complete installation of the equipment covered by this Section, with all auxiliaries, ready for owner's use.

1.3 REFER TO ARCHITECTURAL SECTIONS FOR ADDITIONAL REQUIREMENTS.

PART 2 - PRODUCTS

2.1 VALVE AND PIPE IDENTIFICATION

- A. Valves:
 - 1. All valves shall be identified with a 1-1/2" diameter brass disc wired onto the handle. The disc shall be stamped with 1/2" high depressed black filled identifying numbers. These numbers shall be numerically sequenced for all valves on the job.
 - 2. The number and description indicating make, size, model number and service of each valve shall be listed in proper operational sequence, properly typewritten. Three copies to be turned over to Owner at completion.
 - 3. Tags shall be fastened with approved meter seal and 4 ply 0.018 smooth copper wire. Tags and fastenings shall be manufactured by the Seton Name Plate Company or approved equal.
 - 4. All valves shall be numbered serially with all valves of any one system and/or trade grouped together.
- B. Pipe Marking:
 - 1. All interior visible piping located in accessible spaces such as above accessible ceilings, equipment rooms, attic space, under floor spaces, etc., shall be identified with all temperature pipe markers as manufactured by W.H. Brady Company, 431 West Rock Ave., New Haven, Connecticut, or approved equal.
 - 2. All exterior visible piping shall be identified with UV and acid resistant outdoor grade acrylic plastic markers as manufactured by Set Mark distributed by Seton nameplate company. Factory location 20 Thompson Road, Branford, Connecticut, or approved equal.
 - 3. Generally, markers shall be located on each side of each partition, on each side of each tee, on each side of each valve and/or valve group, on each side of each piece of equipment, and, for straight runs, at equally spaced intervals not to exceed 75 feet. In congested area, marks shall be placed on each pipe at the points where it enters and leaves the area and at the point of connection of each piece of equipment and automatic control valve. All markers shall have directional arrows.
 - 4. Markers shall be installed after final painting of all piping and equipment and in such a manner that they are visible from the normal maintenance position. Manufacturer's installation instructions shall be closely followed.

TIP NO: TIP-19-55-IAH

JE Project #4566

5. Markers shall be colored as indicated below per ANSI/OSHA Standards:

a.	SYSTEM	COLOR	LEGEND
b.	Chilled Water	Green	Chilled Water Supply
	1) Chilled Water Return		
c.	Sanitary Sewer	Green	Vent
	1) Sanitary Sewer		
d.	Storm Drain	Green	Storm Drain
e.	Domestic Water	Green	Domestic Water
f.	Domestic Hot Water	Yellow	Domestic Hot
g.	Supply		Water Supply
h.	Domestic Hot Water	Yellow	Domestic Hot
i.	Recirculating		Water Return
j.	Fire Protection	Red	Fire Protection
k.	Automatic	Red	Fire
l.	Sprinkler		Sprinkler
m.	Yellow	Natural Gas	
n.	Condenser Water	Green	Condenser Water Supply
	1) Condenser Water Return		
o.	Compressed Air	Blue	Compressed Air
p.	Pneumatic Control	Yellow	Pneumatic Controls
q.	Oxygen	Yellow	Oxygen
r.	Nitrogen	Green	Nitrogen
s.	Deionized Water	Green	Deionized Water
t.	Yellow	Steam Supply	
	1) Steam Return		

C. Pipe Painting:

1. All piping exposed to view shall be painted as indicated or as directed by the Architect in the field. Confirm all color selections with Architect prior to installation.
2. The entire fire protection piping system shall be painted red.
3. All piping located in mechanical rooms and exterior piping shall be painted as indicated below:
 - a. System Color
 - b. Storm Sewer White
 - c. Sanitary Sewer Waste and Vent Light Gray
 - d. Domestic Cold Water Dark Blue
 - e. Domestic Hot Water Supply and Return Orange
 - f. Condenser Water Supply and Return Light Green
 - g. Yellow
 - h. Chilled Water Supply and Return Light Blue
 - i. Heating Hot Water Supply and Return Reddish Orange

PART 3 - EXECUTION**3.1 INSTALLATION**

- A. All labeling equipment shall be installed as per manufacturers printed installation instructions.

TIP NO: TIP-19-55-IAH
JE Project #4566

- B. All items required for a complete and proper installation are not necessarily indicated on the plans or in the specifications. Contractors price shall include all items required as per manufacturers' requirements.
- C. All piping shall be cleaned of rust, dirt, oil, and all other contaminants prior to painting. Install primer and a quality latex paint over all surfaces of the pipe.

END OF SECTION 23 0553

TIP NO: TIP-19-55-IAH
JE Project #4566

SECTION 23 0593 - TESTING, ADJUSTING, AND BALANCING FOR HVAC

PART 1 GENERAL

1.1 SECTION INCLUDES

- A. Testing, adjustment, and balancing of air systems.
- B. Testing, adjustment, and balancing of hydronic systems.
- C. Measurement of final operating condition of HVAC systems.
- D. Sound measurement of equipment operating conditions.

1.2 REFERENCE STANDARDS

- A. AABC MN-1 - AABC National Standards for Total System Balance; 2002.
- B. ASHRAE Std 111 - Measurement, Testing, Adjusting, and Balancing of Building HVAC Systems; 2008.
- C. NEBB (TAB) - Procedural Standards for Testing Adjusting and Balancing of Environmental Systems; 2015, Eighth Edition.
- D. SMACNA (TAB) - HVAC Systems Testing, Adjusting and Balancing; 2002.

1.3 SUBMITTALS

- A. See Section 01 3000 - Administrative Requirements, for submittal procedures.
- B. Installer Qualifications: Submit name of adjusting and balancing agency and TAB supervisor for approval within 30 days after award of Contract.
- C. TAB Plan: Submit a written plan indicating the testing, adjusting, and balancing standard to be followed and the specific approach for each system and component.
 - 1. Submit to the Construction Manager.
 - 2. Submit six weeks prior to starting the testing, adjusting, and balancing work.
 - 3. Include at least the following in the plan:
 - a. Preface: An explanation of the intended use of the control system.
 - b. List of all air flow, water flow, sound level, system capacity and efficiency measurements to be performed and a description of specific test procedures, parameters, formulas to be used.
 - c. Copy of field checkout sheets and logs to be used, listing each piece of equipment to be tested, adjusted and balanced with the data cells to be gathered for each.
 - d. Identification and types of measurement instruments to be used and their most recent calibration date.
 - e. Discussion of what notations and markings will be made on the duct and piping drawings during the process.
 - f. Final test report forms to be used.
 - g. Detailed step-by-step procedures for TAB work for each system and issue, including:
 - 1) Terminal flow calibration (for each terminal type).
 - 2) Diffuser proportioning.
 - 3) Branch/submain proportioning.
 - 4) Total flow calculations.
 - 5) Rechecking.
 - 6) Diversity issues.
 - h. Expected problems and solutions, etc.

TIP NO: TIP-19-55-IAH
JE Project #4566

- i. Details of how TOTAL flow will be determined; for example:
 - 1) Air: Sum of terminal flows via control system calibrated readings or via hood readings of all terminals, supply (SA) and return air (RA) pitot traverse, SA or RA flow stations.
 - 2) Water: Pump curves, circuit setter, flow station, ultrasonic, etc.
 - j. Specific procedures that will ensure that both air and water side are operating at the lowest possible pressures and methods to verify this.
 - k. Confirmation of understanding of the outside air ventilation criteria under all conditions.
 - l. Method of verifying and setting minimum outside air flow rate will be verified and set and for what level (total building, zone, etc.).
 - m. Method of checking building static and exhaust fan and/or relief damper capacity.
 - n. Proposed selection points for sound measurements and sound measurement methods.
 - o. Methods for making coil or other system plant capacity measurements, if specified.
 - p. Time schedule for TAB work to be done in phases (by floor, etc.).
 - q. Description of TAB work for areas to be built out later, if any.
 - r. Time schedule for deferred or seasonal TAB work, if specified.
 - s. False loading of systems to complete TAB work, if specified.
 - t. Exhaust fan balancing and capacity verifications, including any required room pressure differentials.
 - u. Interstitial cavity differential pressure measurements and calculations, if specified.
 - v. Procedures for field technician logs of discrepancies, deficient or uncompleted work by others, contract interpretation requests and lists of completed tests (scope and frequency).
 - w. Procedures for formal progress reports, including scope and frequency.
 - x. Procedures for formal deficiency reports, including scope, frequency and distribution.
- D. Field Logs: Submit at least twice a week to the Commissioning Authority.
- E. Control System Coordination Reports: Communicate in writing to the controls installer all setpoint and parameter changes made or problems and discrepancies identified during TAB that affect, or could affect, the control system setup and operation.
- F. Progress Reports.
- G. Final Report: Indicate deficiencies in systems that would prevent proper testing, adjusting, and balancing of systems and equipment to achieve specified performance.
1. Revise TAB plan to reflect actual procedures and submit as part of final report.
 2. Submit draft copies of report for review prior to final acceptance of Project. Provide final copies for Architect and for inclusion in operating and maintenance manuals.
 3. Include actual instrument list, with manufacturer name, serial number, and date of calibration.
 4. Form of Test Reports: Where the TAB standard being followed recommends a report format use that; otherwise, follow ASHRAE Std 111.
 5. Units of Measure: Report data in I-P (inch-pound) units only.

TIP NO: TIP-19-55-IAH
JE Project #4566

6. Include the following on the title page of each report:
 - a. Name of Testing, Adjusting, and Balancing Agency.
 - b. Address of Testing, Adjusting, and Balancing Agency.
 - c. Telephone number of Testing, Adjusting, and Balancing Agency.
 - d. Project name.
 - e. Project location.
 - f. Report date.
- H. Project Record Documents: Record actual locations of flow measuring stations and balancing valves and rough setting.

PART 2 PRODUCTS - NOT USED

PART 3 EXECUTION

3.1 GENERAL REQUIREMENTS

- A. Perform total system balance in accordance with one of the following:
 1. AABC MN-1, AABC National Standards for Total System Balance.
- B. Begin work after completion of systems to be tested, adjusted, or balanced and complete work prior to Substantial Completion of the project.
- C. Where HVAC systems and/or components interface with life safety systems, including fire and smoke detection, alarm, and control, coordinate scheduling and testing and inspection procedures with the authorities having jurisdiction.
- D. TAB Agency Qualifications:
 1. Company specializing in the testing, adjusting, and balancing of systems specified in this section.
 2. Having minimum of three years documented experience.
 3. Certified by one of the following:
 - a. AABC, Associated Air Balance Council: www.aabchq.com; upon completion submit AABC National Performance Guaranty.
- E. TAB Supervisor and Technician Qualifications: Certified by same organization as TAB agency.

3.2 EXAMINATION

- A. Verify that systems are complete and operable before commencing work. Ensure the following conditions:
 1. Systems are started and operating in a safe and normal condition.
 2. Temperature control systems are installed complete and operable.
 3. Proper thermal overload protection is in place for electrical equipment.
 4. Final filters are clean and in place. If required, install temporary media in addition to final filters.
 5. Duct systems are clean of debris.
 6. Fans are rotating correctly.
 7. Fire and volume dampers are in place and open.
 8. Air coil fins are cleaned and combed.
 9. Access doors are closed and duct end caps are in place.
 10. Air outlets are installed and connected.
 11. Duct system leakage is minimized.
 12. Hydronic systems are flushed, filled, and vented.
 13. Pumps are rotating correctly.

TIP NO: TIP-19-55-IAH

JE Project #4566

14. Proper strainer baskets are clean and in place.
15. Service and balance valves are open.

- B. Submit field reports. Report defects and deficiencies that will or could prevent proper system balance.
- C. Beginning of work means acceptance of existing conditions.

3.3 PREPARATION

- A. Hold a pre-balancing meeting at least one week prior to starting TAB work.
 1. Require attendance by all installers whose work will be tested, adjusted, or balanced.
- B. Provide instruments required for testing, adjusting, and balancing operations. Make instruments available to Architect to facilitate spot checks during testing.
- C. Provide additional balancing devices as required.

3.4 ADJUSTMENT TOLERANCES

- A. Air Handling Systems: Adjust to within plus or minus 5 percent of design for supply systems and plus or minus 10 percent of design for return and exhaust systems.
- B. Air Outlets and Inlets: Adjust total to within plus 10 percent and minus 5 percent of design to space. Adjust outlets and inlets in space to within plus or minus 10 percent of design.
- C. Hydronic Systems: Adjust to within plus or minus 10 percent of design.

3.5 RECORDING AND ADJUSTING

- A. Field Logs: Maintain written logs including:
 1. Running log of events and issues.
 2. Discrepancies, deficient or uncompleted work by others.
 3. Contract interpretation requests.
 4. Lists of completed tests.
- B. Ensure recorded data represents actual measured or observed conditions.
- C. Permanently mark settings of valves, dampers, and other adjustment devices allowing settings to be restored. Set and lock memory stops.
- D. Mark on drawings the locations where traverse and other critical measurements were taken and cross reference the location in the final report.
- E. After adjustment, take measurements to verify balance has not been disrupted or that such disruption has been rectified.
- F. Leave systems in proper working order, replacing belt guards, closing access doors, closing doors to electrical switch boxes, and restoring thermostats to specified settings.

3.6 AIR SYSTEM PROCEDURE

- A. Adjust air handling and distribution systems to provide required or design supply, return, and exhaust air quantities at site altitude.
- B. Make air quantity measurements in ducts by Pitot tube traverse of entire cross sectional area of duct.
- C. Measure air quantities at air inlets and outlets.

TIP NO: TIP-19-55-IAH
JE Project #4566

- D. Adjust distribution system to obtain uniform space temperatures free from objectionable drafts and noise.
- E. Use volume control devices to regulate air quantities only to extend that adjustments do not create objectionable air motion or sound levels. Effect volume control by duct internal devices such as dampers and splitters.
- F. Vary total system air quantities by adjustment of fan speeds. Provide drive changes required. Vary branch air quantities by damper regulation.
- G. Provide system schematic with required and actual air quantities recorded at each outlet or inlet.
- H. Measure static air pressure conditions on air supply units, including filter and coil pressure drops, and total pressure across the fan. Make allowances for 50 percent loading of filters.
- I. Adjust outside air automatic dampers, outside air, return air, and exhaust dampers for design conditions.
- J. Measure temperature conditions across outside air, return air, and exhaust dampers to check leakage.
- K. Where modulating dampers are provided, take measurements and balance at extreme conditions. Balance variable volume systems at maximum air flow rate, full cooling, and at minimum air flow rate, full heating.
- L. Measure building static pressure and adjust supply, return, and exhaust air systems to provide required relationship between each to maintain approximately 0.05 inches positive static pressure near the building entries.
- M. Check multi-zone units for motorized damper leakage. Adjust air quantities with mixing dampers set first for cooling, then heating, then modulating.
- N. For variable air volume system powered units set volume controller to air flow setting indicated. Confirm connections properly made and confirm proper operation for automatic variable air volume temperature control.
- O. On fan powered VAV boxes, adjust air flow switches for proper operation.

3.7 WATER SYSTEM PROCEDURE

- A. Adjust water systems to provide required or design quantities.
- B. Use calibrated Venturi tubes, orifices, or other metered fittings and pressure gages to determine flow rates for system balance. Where flow metering devices are not installed, base flow balance on temperature difference across various heat transfer elements in the system.
- C. Adjust systems to provide specified pressure drops and flows through heat transfer elements prior to thermal testing. Perform balancing by measurement of temperature differential in conjunction with air balancing.
- D. Effect system balance with automatic control valves fully open to heat transfer elements.
- E. Effect adjustment of water distribution systems by means of balancing cocks, valves, and fittings. Do not use service or shut-off valves for balancing unless indexed for balance point.

TIP NO: TIP-19-55-IAH

JE Project #4566

- F. Where available pump capacity is less than total flow requirements or individual system parts, full flow in one part may be simulated by temporary restriction of flow to other parts.

3.8 SCOPE

- A. Test, adjust, and balance the following:
1. Computer Room Air Conditioning Units.
 2. Air Coils.
 3. Air Handling Units.
 4. Fans.
 5. Air Filters.
 6. Air Terminal Units.
 7. Air Inlets and Outlets.

3.9 MINIMUM DATA TO BE REPORTED

- A. Electric Motors:
1. Manufacturer.
 2. Model/Frame.
 3. HP/BHP.
 4. Phase, voltage, amperage; nameplate, actual, no load.
 5. RPM.
 6. Service factor.
 7. Starter size, rating, heater elements.
 8. Sheave Make/Size/Bore.
- B. V-Belt Drives:
1. Identification/location.
 2. Required driven RPM.
 3. Driven sheave, diameter and RPM.
 4. Belt, size and quantity.
 5. Motor sheave diameter and RPM.
 6. Center to center distance, maximum, minimum, and actual.
- C. Cooling Coils:
1. Identification/number.
 2. Location.
 3. Service.
 4. Manufacturer.
 5. Air flow, design and actual.
 6. Entering air DB temperature, design and actual.
 7. Entering air WB temperature, design and actual.
 8. Leaving air DB temperature, design and actual.
 9. Leaving air WB temperature, design and actual.
 10. Water flow, design and actual.
 11. Water pressure drop, design and actual.
 12. Entering water temperature, design and actual.
 13. Leaving water temperature, design and actual.
 14. Saturated suction temperature, design and actual.
 15. Air pressure drop, design and actual.

- D. Heating Coils:

TIP NO: TIP-19-55-IAH
JE Project #4566

1. Identification/number.
 2. Location.
 3. Service.
 4. Manufacturer.
 5. Air flow, design and actual.
 6. Water flow, design and actual.
 7. Water pressure drop, design and actual.
 8. Entering water temperature, design and actual.
 9. Leaving water temperature, design and actual.
 10. Entering air temperature, design and actual.
 11. Leaving air temperature, design and actual.
 12. Air pressure drop, design and actual.
- E. Air Moving Equipment:
1. Location.
 2. Manufacturer.
 3. Model number.
 4. Serial number.
 5. Arrangement/Class/Discharge.
 6. Air flow, specified and actual.
 7. Return air flow, specified and actual.
 8. Outside air flow, specified and actual.
 9. Total static pressure (total external), specified and actual.
 10. Inlet pressure.
 11. Discharge pressure.
 12. Sheave Make/Size/Bore.
 13. Number of Belts/Make/Size.
 14. Fan RPM.
- F. Return Air/Outside Air:
1. Identification/location.
 2. Design air flow.
 3. Actual air flow.
 4. Design return air flow.
 5. Actual return air flow.
 6. Design outside air flow.
 7. Actual outside air flow.
 8. Return air temperature.
 9. Outside air temperature.
 10. Required mixed air temperature.
 11. Actual mixed air temperature.
 12. Design outside/return air ratio.
 13. Actual outside/return air ratio.
- G. Exhaust Fans:
1. Location.
 2. Manufacturer.
 3. Model number.
 4. Serial number.
 5. Air flow, specified and actual.

TIP NO: TIP-19-55-IAH
JE Project #4566

6. Total static pressure (total external), specified and actual.
 7. Inlet pressure.
 8. Discharge pressure.
 9. Sheave Make/Size/Bore.
 10. Number of Belts/Make/Size.
 11. Fan RPM.
- H. Duct Traverses:
1. System zone/branch.
 2. Duct size.
 3. Area.
 4. Design velocity.
 5. Design air flow.
 6. Test velocity.
 7. Test air flow.
 8. Duct static pressure.
 9. Air temperature.
 10. Air correction factor.
- I. Duct Leak Tests:
1. Description of ductwork under test.
 2. Duct design operating pressure.
 3. Duct design test static pressure.
 4. Duct capacity, air flow.
 5. Maximum allowable leakage duct capacity times leak factor.
 6. Test apparatus:
 - a. Blower.
 - b. Orifice, tube size.
 - c. Orifice size.
 - d. Calibrated.
 7. Test static pressure.
 8. Test orifice differential pressure.
 9. Leakage.
- J. Air Monitoring Stations:
1. Identification/location.
 2. System.
 3. Size.
 4. Area.
 5. Design velocity.
 6. Design air flow.
 7. Test velocity.
 8. Test air flow.
- K. Flow Measuring Stations:
1. Identification/number.
 2. Location.
 3. Size.
 4. Manufacturer.
 5. Model number.
 6. Serial number.

TIP NO: TIP-19-55-IAH
JE Project #4566

7. Design Flow rate.
 8. Design pressure drop.
 9. Actual/final pressure drop.
 10. Actual/final flow rate.
 11. Station calibrated setting.
- L. Air Distribution Tests:
1. Air terminal number.
 2. Room number/location.
 3. Terminal type.
 4. Terminal size.
 5. Area factor.
 6. Design velocity.
 7. Design air flow.
 8. Test (final) velocity.
 9. Test (final) air flow.
 10. Percent of design air flow.
- M. Sound Level Reports:
1. Location.
 2. Octave bands - equipment off.
 3. Octave bands - equipment on.

END OF SECTION 23 0593

TIP NO: TIP-19-55-IAH
JE Project #4566

SECTION 23 0713 - DUCT INSULATION

PART 1 GENERAL

1.1 SECTION INCLUDES

- A. Duct insulation.
- B. Duct Liner.
- C. Insulation jackets.

1.2 REFERENCE STANDARDS

- A. ASTM B209 - Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate; 2014.
- B. ASTM B209M - Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate [Metric]; 2014.
- C. ASTM C518 - Standard Test Method for Steady-State Thermal Transmission Properties by Means of the Heat Flow Meter Apparatus; 2010.
- D. ASTM C612 - Standard Specification for Mineral Fiber Block and Board Thermal Insulation; 2014.
- E. ASTM C916 - Standard Specification for Adhesives for Duct Thermal Insulation; 2014.
- F. ASTM C1071 - Standard Specification for Fibrous Glass Duct Lining Insulation (Thermal and Sound Absorbing Material); 2012.
- G. ASTM E84 - Standard Test Method for Surface Burning Characteristics of Building Materials; 2015a.
- H. ASTM E96/E96M - Standard Test Methods for Water Vapor Transmission of Materials; 2014.
- I. ASTM G21 - Standard Practice for Determining Resistance of Synthetic Polymeric Materials to Fungi; 2015.
- J. SMACNA (DCS) - HVAC Duct Construction Standards Metal and Flexible; 2005.
- K. UL 723 - Standard for Test for Surface Burning Characteristics of Building Materials; Current Edition, Including All Revisions.

1.3 SUBMITTALS

- A. Product Data: Provide product description, thermal characteristics, list of materials and thickness for each service, and locations.

1.4 QUALITY ASSURANCE

- A. Manufacturer Qualifications: Company specializing in manufacturing products of the type specified in this section with not less than three years of documented experience.
- B. Applicator Qualifications: Company specializing in performing the type of work specified in this section, with minimum three years of experience and approved by manufacturer.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Accept materials on site in original factory packaging, labelled with manufacturer's identification, including product density and thickness.
- B. Protect insulation from weather and construction traffic, dirt, water, chemical, and mechanical damage, by storing in original wrapping.

TIP NO: TIP-19-55-IAH

JE Project #4566

1.6 FIELD CONDITIONS

- A. Maintain ambient temperatures and conditions required by manufacturers of adhesives, mastics, and insulation cements.
- B. Maintain temperature during and after installation for minimum period of 24 hours.

PART 2 PRODUCTS**2.1 REGULATORY REQUIREMENTS**

- A. Surface Burning Characteristics: Flame spread index/Smoke developed index of 25/50, maximum, when tested in accordance with ASTM E84 or UL 723.

2.2 GLASS FIBER, FLEXIBLE

- A. Manufacturer:
 1. Knauf Insulation; _____: www.knaufinsulation.com.
 2. Johns Manville; _____: www.jm.com/#sle.
 3. Owens Corning Corporation; _____: www.ocbuildingspec.com/#sle.
- B. Vapor Barrier Jacket:
 1. Kraft paper with glass fiber yarn and bonded to aluminized film.
 2. Moisture Vapor Permeability: 0.02 perm inch, when tested in accordance with ASTM E96/E96M.
 3. Secure with pressure sensitive tape.

2.3 GLASS FIBER, RIGID

- A. Manufacturer:
 1. Knauf Insulation; _____: www.knaufinsulation.com.
 2. Johns Manville; _____: www.jm.com/#sle.
 3. Owens Corning Corp: www.owenscorning.com.
- B. Insulation: ASTM C612; rigid, noncombustible blanket.
 1. 'K' Value: 0.24 at 75 degrees F, when tested in accordance with ASTM C518.
 2. Maximum Service Temperature: 450 degrees F.
 3. Maximum Water Vapor Absorption: 5.0 percent.
 4. Maximum Density: 8.0 lb/cu ft.
- C. Vapor Barrier Jacket:
 1. Kraft paper with glass fiber yarn and bonded to aluminized film.
 2. Moisture Vapor Permeability: 0.02 perm inch, when tested in accordance with ASTM E96/E96M.

2.4 JACKETS

- A. Canvas Jacket: UL listed 6 oz/sq yd plain weave cotton fabric treated with dilute fire retardant lagging adhesive.
 1. Lagging Adhesive:
 - a. Manufacturers:
 - 1) Minnesota Mining
 - 2) Arabol
 - 3) Armstrong
- B. Aluminum Jacket: ASTM B209 (ASTM B209M).
 1. Thickness: 0.016 inch x 36 inch sheet with moisture barrier.
 2. Finish: Smooth.
 3. Joining: Longitudinal slip joints and 2 inch laps.

TIP NO: TIP-19-55-IAH

JE Project #4566

4. Fittings: 0.016 inch thick die shaped fitting covers with factory attached protective liner.
 5. Aluminum fasteners: 0.75 inch bands, 0.75 inch wing seals, 0.024 elbow covers.
 6. Screws are not to be used to secure jacketing.
- C. Stainless Steel Jacket - Type 304 (High Traffic Area): ASTM B209 (ASTM B209M).
1. Thickness: 0.020 inch x 36 inch sheet with moisture barrier.
 2. Finish: Smooth.
 3. Joining: Longitudinal slip joints and 2 inch laps.
 4. Fittings: 0.020 inch thick die shaped fitting covers with factory attached protective liner.
 5. Type 304 stainless steel fasteners: 0.50 inch x 0.020 bands, 0.50 inch wing seals.
 6. Screws are not to be used to secure jacketing.

2.5 DUCT LINER

- A. Manufacturers:
1. Knauf Insulation; _____: www.knaufinsulation.com.
 2. Johns Manville; _____: www.jm.com/#sle.
 3. Owens Corning Corporation: www.ocbuildingspec.com.
 4. CertainTeed Corporation; _____: www.certainteed.com/#sle.
- B. Insulation: Non-corrosive, incombustible glass fiber complying with ASTM C1071; flexible blanket and rigid board; impregnated surface and edges coated with poly vinyl acetate polymer, acrylic polymer, or black composite.
1. Fungal Resistance: No growth when tested according to ASTM G21.
 2. Apparent Thermal Conductivity: Maximum of 0.31 at 75 degrees F.
 3. Service Temperature: Up to 250 degrees F.
 4. Rated Velocity on Coated Air Side for Air Erosion: 5,000 fpm, minimum.
- C. Adhesive: Waterproof, fire-retardant type, ASTM C916.
- D. Liner Fasteners: Galvanized steel, self-adhesive pad or impact applied with integral head.

PART 3 EXECUTION

3.1 EXAMINATION

- A. Verify that ducts have been tested before applying insulation materials.
- B. Verify that surfaces are clean, foreign material removed, and dry.

3.2 INSTALLATION

- A. Install in accordance with manufacturer's instructions.
- B. Allow adequate clearance in plenum to ensure duct insulation is not compressed.
- C. Provide 2 hour enclosure on grease exhaust duct. Enclosure shall extend from kitchen hood to underside of roof deck.
- D. Insulate all supply, return fresh air, outside air, make-up air and exhaust ducts.
- E. Insulated ducts conveying air below ambient temperature:
- F. Insulated ducts conveying air above ambient temperature:
- G. Ducts Exposed in Mechanical Equipment Rooms or Finished Spaces (below 10 feet above finished floor): Finish with canvas jacket sized for finish painting.

TIP NO: TIP-19-55-IAH
JE Project #4566

- H. Exterior Applications: Provide insulation with vapor barrier jacket. Cover with with calked aluminum jacket with seams located on bottom side of horizontal duct section.
- I. Duct and Plenum Liner Application:
 - 1. Adhere insulation with adhesive for 90 percent coverage.
 - 2. Secure insulation with mechanical liner fasteners. Refer to SMACNA (DCS) for spacing.
 - 3. Duct dimensions indicated are net inside dimensions required for air flow. Increase duct size to allow for insulation thickness.

END OF SECTION 23 0713

TIP NO: TIP-19-55-IAH
JE Project #4566

SECTION 23 2113 - HYDRONIC PIPING

PART 1 GENERAL

1.1 SECTION INCLUDES

- A. Hydronic system requirements.
- B. Heating water piping, above grade.
- C. Chilled water piping, above grade.
- D. Condenser water piping, above grade.
- E. Equipment drains and overflows.
- F. Pipe hangers and supports.
- G. Unions, flanges, mechanical couplings, and dielectric connections.
- H. Valves:
 - 1. Ball valves.
 - 2. Butterfly valves.
 - 3. Check valves.
- I. Flow controls.

1.2 RELATED REQUIREMENTS

- A. Section 07 8400 - Firestopping.
- B. Section 08 3100 - Access Doors and Panels.
- C. Section 22 0516 - Expansion Fittings and Loops for Plumbing Piping.
- D. Section 23 0516 - Expansion Fittings and Loops for HVAC Piping.
- E. Section 23 0553 - Identification for HVAC Piping and Equipment.
- F. Section 23 0719 - HVAC Piping Insulation.
- G. Section 23 2500 - HVAC Water Treatment: Pipe cleaning.

1.3 REFERENCE STANDARDS

- A. ASME BPVC-IX - Boiler and Pressure Vessel Code, Section IX - Welding, Brazing, and Fusing Qualifications; 2015.
- B. ASME B16.3 - Malleable Iron Threaded Fittings: Classes 150 and 300; 2011.
- C. ASME B16.18 - Cast Copper Alloy Solder Joint Pressure Fittings; 2012.
- D. ASME B16.22 - Wrought Copper and Copper Alloy Solder-Joint Pressure Fittings; 2013.
- E. ASME B31.9 - Building Services Piping; 2014.
- F. ASTM A53/A53M - Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless; 2012.
- G. ASTM A123/A123M - Standard Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products; 2015.
- H. ASTM A234/A234M - Standard Specification for Piping Fittings of Wrought Carbon Steel and Alloy Steel for Moderate and High Temperature Service; 2015.
- I. ASTM B32 - Standard Specification for Solder Metal; 2008 (Reapproved 2014).
- J. ASTM B88 - Standard Specification for Seamless Copper Water Tube; 2014.

TIP NO: TIP-19-55-IAH

JE Project #4566

- K. ASTM B88M - Standard Specification for Seamless Copper Water Tube (Metric); 2013.
- L. ASTM F708 - Standard Practice for Design and Installation of Rigid Pipe Hangers; 1992 (Reapproved 2008).
- M. AWS A5.8M/A5.8 - Specification for Filler Metals for Brazing and Braze Welding; 2011-AMD 1.
- N. AWS D1.1/D1.1M - Structural Welding Code - Steel; 2015.
- O. MSS SP-58 - Pipe Hangers and Supports - Materials, Design, Manufacture, Selection, Application, and Installation; 2009.

1.4 SUBMITTALS

- A. Welders Certificate: Include welders certification of compliance with ASME BPVC-IX.
- B. Product Data:
 - 1. Include data on pipe materials, pipe fittings, valves, and accessories.
 - 2. Indicate valve data and ratings.
 - 3. Show grooved joint couplings, fittings, valves, and specialties on drawings and product submittals, specifically identified with the manufacturer's style or series designation.
- C. Manufacturer's Installation Instructions: Indicate hanging and support methods, joining procedures.
- D. Project Record Documents: Record actual locations of valves.
- E. Maintenance Data: Include installation instructions, spare parts lists, exploded assembly views.
- F. Maintenance Materials: Furnish the following for Owner's use in maintenance of project.
 - 1. Valve Repacking Kits: One for each type and size of valve.

1.5 QUALITY ASSURANCE

- A. Manufacturer Qualifications: Company specializing in manufacturing products of the type specified in this section, with minimum three years of documented experience.
- B. Installer Qualifications: Company specializing in performing work of the type specified in this section, with minimum three years of experience.
- C. Provide all grooved joint couplings, fittings, valves, specialties, and grooving tools from a single manufacturer. Grooving tools shall be supplied by the same manufacturer as the grooved components.
- D. Welder Qualifications: Certify in accordance with ASME BPVC-IX.
 - 1. Provide certificate of compliance from authority having jurisdiction, indicating approval of welders.
- E. All pipe and accessories shall be of United States domestic manufacture.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Accept valves on site in shipping containers with labeling in place. Inspect for damage.
- B. Provide temporary protective coating on cast iron and steel valves.
- C. Provide temporary end caps and closures on piping and fittings. Maintain in place until installation.

TIP NO: TIP-19-55-IAH
JE Project #4566

- D. Protect piping systems from entry of foreign materials by temporary covers, completing sections of the work, and isolating parts of completed system.

PART 2 PRODUCTS

2.1 HYDRONIC SYSTEM REQUIREMENTS

- A. Comply with ASME B31.9 and applicable federal, state, and local regulations.
- B. Piping: Provide piping, fittings, hangers and supports as required, as indicated, and as follows:
 - 1. Where more than one piping system material is specified, provide joining fittings that are compatible with piping materials and ensure that the integrity of the system is not jeopardized.
 - 2. Use non-conducting dielectric connections whenever jointing dissimilar metals.
 - 3. Grooved mechanical joints are not permitted in any location.
 - 4. Provide pipe hangers and supports in accordance with ASME B31.9 or MSS SP-58 unless indicated otherwise.
- C. Pipe-to-Valve and Pipe-to-Equipment Connections: Use flanges, unions, or grooved couplings to allow disconnection of components for servicing; do not use direct welded, soldered, or threaded connections.
- D. Valves: Provide valves where indicated:
 - 1. On discharge of condenser water pumps, use spring loaded check valves.
 - 2. Isolate equipment using butterfly valves with lug end flanges or grooved mechanical couplings.
 - 3. For throttling and isolation service in chilled and condenser water systems, use only butterfly valves.
 - 4. For shut-off and to isolate parts of systems or vertical risers, use gate, ball, or butterfly valves.
- E. Welding Materials and Procedures: Conform to ASME BPVC-IX.

2.2 HEATING WATER PIPING, ABOVE GRADE

- A. Steel Pipe: ASTM A53/A53M, Schedule 40, black, using one of the following joint types:
 - 1. Welded Joints: ASTM A234/A234M, wrought steel welding type fittings; AWS D1.1 welded, 2.5 inch and larger.
 - 2. Threaded Joints: ASME B16.3, malleable iron fittings, 2 inch and smaller.
- B. Steel Pipe Sizes 12 Inch and Greater: ASTM A53/A53M, 3/8 inch wall, black, using one of the following joint types:
 - 1. Welded Joints: ASTM A234/A234M, wrought steel welding type fittings; AWS D1.1/D1.1M welded.
- C. Copper Tube: ASTM B88 (ASTM B88M), Type K (A), drawn, using one of the following joint types:
 - 1. Solder Joints: ASME B16.18 cast brass/bronze or ASME B16.22 solder wrought copper fittings.
 - a. Solder: ASTM B32 lead-free solder, HB alloy (95-5 tin-antimony) or tin and silver.
 - b. Braze: AWS A5.8M/A5.8 BCuP copper/silver alloy.
 - 2. Tee Connections: Mechanically extracted collars with notched and dimpled branch tube.

TIP NO: TIP-19-55-IAH
JE Project #4566

3. Mechanical Press Sealed Fittings: Double pressed type complying with ASME B16.22, utilizing EPDM, nontoxic synthetic rubber sealing elements.

2.3 CHILLED WATER PIPING, ABOVE GRADE

- A. Steel Pipe: ASTM A53/A53M, Schedule 40, black; using one of the following joint types:
 1. Welded Joints: ASTM A234/A234M, wrought steel welding type fittings; AWS D1.1 welded, 2.5 inch and larger.
 2. Threaded Joints: ASME B16.3, malleable iron fittings, 2 inch and smaller.
- B. Steel Pipe Sizes 12 Inch and Greater: ASTM A53/A53M, 3/8 inch wall, black; using one of the following joint types:
 1. Welded Joints: ASTM A234/A234M, wrought steel welding type fittings; AWS D1.1/D1.1M welded.
- C. Copper Tube: ASTM B88 (ASTM B88M), Type K (A), hard drawn; using one of the following joint types:
 1. Solder Joints: ASME B16.18 cast brass/bronze or ASME B16.22, solder wrought copper fittings.
 - a. Solder: ASTM B32 lead-free solder, HB alloy (95-5 tin-antimony) or tin and silver.
 2. Tee Connections: Mechanically extracted collars with notched and dimpled branch tube.
 3. Mechanical Press Sealed Fittings: Double pressed type complying with ASME B16.22, utilizing EPDM, nontoxic synthetic rubber sealing elements.

2.4 EQUIPMENT DRAINS AND OVERFLOWS

- A. Steel Pipe: ASTM A53/A53M, Schedule 40 galvanized; using one of the following joint types:
 1. Threaded Joints: Galvanized cast iron, or ASME B16.3 malleable iron fittings.
- B. Copper Tube: ASTM B88 (ASTM B88M), Type K (A), drawn; using one of the following joint types:
 1. Solder Joints: ASME B16.18 cast brass/bronze or ASME B16.22 solder wrought copper fittings; ASTM B32 lead-free solder, HB alloy (95-5 tin-antimony) or tin and silver.

2.5 PIPE HANGERS AND SUPPORTS

- A. Provide hangers and supports that comply with MSS SP-58.
 1. Hangers for Pipe Sizes 1/2 to 1-1/2 Inch: Malleable iron, adjustable swivel, split ring.
 2. Hangers for Cold Pipe Sizes 2 Inches and Greater: Carbon steel, adjustable, clevis.
 3. Hangers for Hot Pipe Sizes 2 to 4 Inches: Carbon steel, adjustable, clevis.
 4. Multiple or Trapeze Hangers: Steel channels with welded spacers and hanger rods.
 5. Vertical Support: Steel riser clamp.
 6. Floor Support for Cold Pipe: Cast iron adjustable pipe saddle, lock nut, nipple, floor flange, and concrete pier or steel support.
 7. Floor Support for Hot Pipe Sizes to 4 Inches: Cast iron adjustable pipe saddle, lock nut, nipple, floor flange, and concrete pier or steel support.

TIP NO: TIP-19-55-IAH
JE Project #4566

- B. In grooved installations, use rigid couplings with offsetting angle-pattern bolt pads or with wedge shaped grooves in header piping to permit support and hanging in accordance with ASME B31.9.
- C. Rooftop Supports for Low-Slope Roofs: Steel pedestals with bases that rest on top of roofing membrane, not requiring any attachment to the roof structure and not penetrating the roofing assembly, with support fixtures as specified; and as follows:
 - 1. Bases: High density polypropylene.
 - 2. Base Sizes: As required to distribute load sufficiently to prevent indentation of roofing assembly.
 - 3. Steel Components: Stainless steel, or carbon steel hot-dip galvanized after fabrication in accordance with ASTM A123/A123M.
 - 4. Attachment/Support Fixtures: As recommended by manufacturer, same type as indicated for equivalent indoor hangers and supports; corrosion resistant material.
 - 5. Height: Provide minimum clearance of 6 inches under pipe to top of roofing.
 - 6. Manufacturers:
 - a. PHP Systems/Design; _____: www.phpsd.com/#sle.

2.6 UNIONS, FLANGES, MECHANICAL COUPLINGS, AND DIELECTRIC CONNECTIONS

- A. Unions for Pipe 2 Inches and Less:
 - 1. Ferrous Piping: 150 psig malleable iron, threaded.
 - 2. Copper Pipe: Bronze, soldered joints.
- B. Flanges for Pipe Over 2.5 inches:
 - 1. Ferrous Piping: 150 psig forged steel, slip-on.
 - 2. Copper Piping: Bronze.
 - 3. Gaskets: 1/16 inch thick preformed neoprene.

2.7 GATE VALVES

- A. Manufacturers:
 - 1. American Valve, Inc.
 - 2. Crane Co.; Crane Valve Group; Crane Valves.
 - 3. Crane Co.; Crane Valve Group; Jenkins Valves.
 - 4. Crane Co.; Crane Valve Group; Stockham Division.
 - 5. Hammond Valve.
 - 6. Kitz Corporation.
 - 7. Milwaukee Valve Company.
 - 8. NIBCO INC.
 - 9. Powell Valves.
 - 10. Red-White Valve Corporation.
 - 11. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
 - 12. Zy-Tech Global Industries, Inc.

2.8 BALL VALVES

- A. Manufacturers:
 - 1. American Valve, Inc.
 - 2. Apollo
 - 3. Conbraco Industries, Inc.; Apollo Valves.
 - 4. Crane Co.; Crane Valve Group; Crane Valves.
 - 5. Hammond Valve.
 - 6. Lance Valves; a division of Advanced Thermal Systems, Inc.

TIP NO: TIP-19-55-IAH
JE Project #4566

7. Legend Valve.
 8. Milwaukee Valve Company.
 9. Nibco Inc.
 10. Red-White Valve Corporation.
 11. Watts Regulator Co.; a division of Watts Water Technologies, Inc
- B. Up To and Including 2 Inches:
1. Bronze one piece body, chrome plated brass ball, teflon seats and stuffing box ring, lever handle with balancing stops, solder ends with union.
- C. Over 2 Inches:
1. Ductile iron body, chrome plated stainless steel ball, teflon, Virgin TFE, or _____ seat and stuffing box seals, lever handle, gear operated, or _____, flanged ends, rated to 800 psi.

2.9 BUTTERFLY VALVES

- A. Manufacturers:
1. Conbraco Industries; www.apollovalves.com.
 2. Nibco, Inc; www.nibco.com.
 3. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
 4. Xomox
- B. Body: Cast or ductile iron with resilient replaceable EPDM seat, lug ends, extended neck.
- C. Disc: Construct of aluminum bronze, chrome plated ductile iron, stainless steel, ductile iron with EPDM encapsulation, Buna-N encapsulation, or _____.
- D. Stem: Stainless steel with stem offset from the centerline to provide full 360 degree circumferential setting.
- E. Operator: Infinite position lever handle with memory stop.

2.10 BRONZE LIFT CHECK VALVES

- A. Retain one or both paragraphs in this article if bronze lift check valves are required. MSS SP-80 covers bronze lift check valves NPS 1/4 to NPS 3 (DN 8 to DN 80).
- B. Class 125, Lift Check Valves with Bronze Disc:
1. See Editing Instruction No. 1 in the Evaluations for cautions about naming manufacturers. See Division 01 Section "Product Requirements."
 2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Crane Co.; Crane Valve Group; Crane Valves.
 - b. Crane Co.; Crane Valve Group; Jenkins Valves.
 - c. Crane Co.; Crane Valve Group; Stockham Division.
 - d. Apollo
 - e. Lunkenheimer
 - f. Nibco, Inc.
 - g. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
 3. Description:
 - a. Standard: MSS SP-80, Type 1.
 - b. CWP Rating: 200 psig.
 - c. Body Design: Vertical flow.
 - d. Body Material: ASTM B 61 or ASTM B 62, bronze.

TIP NO: TIP-19-55-IAH
JE Project #4566

- e. Ends: Threaded.
- f. Disc: Bronze.

2.11 SWING CHECK VALVES

- A. Manufacturers:
 - 1. Crane Co.; Crane Valve Group; Crane Valves.
 - 2. Crane Co.; Crane Valve Group; Jenkins Valves.
 - 3. Crane Co.; Crane Valve Group; Stockham Division.
 - 4. Apollo
 - 5. Lunkenheimer
 - 6. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
- B. Up To and Including 2 Inches:
 - 1. Bronze body, bronze trim, bronze rotating swing disc, with composition disc, solder ends.
- C. Over 2 Inches:
 - 1. Iron body, bronze trim, stainless steel swing disc, renewable disc and seat, flanged ends.

2.12 SPRING LOADED CHECK VALVES

- A. Manufacturers:
 - 1. Crane Co.; Crane Valve Group; Crane Valves.
 - 2. Crane Co.; Crane Valve Group; Jenkins Valves.
 - 3. Crane Co.; Crane Valve Group; Stockham Division.
 - 4. Apollo
 - 5. Lunkenheimer
 - 6. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
- B. Iron body, bronze trim, split plate, hinged with stainless steel spring, resilient seal bonded to body, wafer or threaded lug ends.

2.13 FLOW CONTROLS

- A. Manufacturers:
 - 1. Griswold Controls; _____: www.griswoldcontrols.com/#sle.
 - 2. ITT Bell & Gossett; _____: www.bellgossett.com/#sle.
 - 3. Taco, Inc; _____: www.taco-hvac.com/#sle.
- B. Construction: Class 125, Brass or bronze body with union on inlet and outlet, temperature and pressure test plug on inlet and outlet, blowdown/backflush drain.
- C. Calibration: Control flow within 5 percent of selected rating, over operating pressure range of 10 times minimum pressure required for control, maximum minimum pressure 3.5 psi.

PART 3 EXECUTION

3.1 PREPARATION

- A. Ream pipe and tube ends. Remove burrs. Bevel plain end ferrous pipe.
- B. Prepare pipe for grooved mechanical joints as required by coupling manufacturer.
- C. Remove scale and dirt on inside and outside before assembly.
- D. Prepare piping connections to equipment using jointing system specified.

TIP NO: TIP-19-55-IAH

JE Project #4566

- E. Keep open ends of pipe free from scale and dirt. Protect open ends with temporary plugs or caps.
- F. After completion, fill, clean, and treat systems. Refer to Section 23 2500 for additional requirements.

3.2 INSTALLATION

- A. Install in accordance with manufacturer's instructions.
- B. Route piping in orderly manner, parallel to building structure, and maintain gradient.
- C. Install piping to conserve building space and to avoid interfere with use of space.
- D. Group piping whenever practical at common elevations.
- E. Sleeve pipe passing through partitions, walls and floors.
- F. Install firestopping to preserve fire resistance rating of partitions and other elements, using materials and methods specified _____.
- G. Slope piping and arrange to drain at low points.
- H. Provide extended stems on all chilled water valves.
- I. All balancing valves shall have locking indicator handles unless self-regulating cartridge type are used.
- J. Balancing valves shall be self-regulating, maintaining near constant flow over a wide range. The hydronic system will be self-balancing. If a flow needs to be changed, the cartridge of the unit will be changed.
- K. Provide blanked off taps at central plant to allow for connection of portable chiller.
- L. Avoid routing piping over roof wherever possible.
- M. Install piping to allow for expansion and contraction without stressing pipe, joints, or connected equipment. Refer to Section 23 0516.
 - 1. Flexible couplings may be used in header piping to accommodate thermal growth, thermal contraction in lieu of expansion loops.
- N. Grooved Joints:
 - 1. Install in accordance with the manufacturer's latest published installation instructions.
 - 2. Gaskets to be suitable for the intended service, molded, and produced by the coupling manufacturer.
- O. Inserts:
 - 1. Provide inserts for placement in concrete formwork.
 - 2. Provide inserts for suspending hangers from reinforced concrete slabs and sides of reinforced concrete beams.
 - 3. Where concrete slabs form finished ceiling, locate inserts flush with slab surface.
- P. Pipe Hangers and Supports:
 - 1. Install in accordance with ASME B31.9, ASTM F708, or MSS SP-58.
 - 2. Support horizontal piping as scheduled.
 - 3. Place hangers within 12 inches of each horizontal elbow.
 - 4. Use hangers with 1-1/2 inch minimum vertical adjustment. Design hangers for pipe movement without disengagement of supported pipe.
 - 5. Support vertical piping at every other floor. Support riser piping independently of connected horizontal piping.

TIP NO: TIP-19-55-IAH

JE Project #4566

6. Where several pipes can be installed in parallel and at same elevation, provide multiple or trapeze hangers.
7. Provide copper plated hangers and supports for copper piping.
- Q. Provide clearance in hangers and from structure and other equipment for installation of insulation and access to valves and fittings. Refer to Section 22 0719.
- R. Provide access where valves and fittings are not exposed. Coordinate size and location of access doors with Section 08 3100.
- S. Install valves with stems upright or horizontal, not inverted.

3.3 SCHEDULES

- A. Hanger Spacing for Copper Tubing.
 1. 1/2 inch and 3/4 inch: Maximum span, 5 feet; minimum rod size, 1/4 inch.
 2. 1 inch: Maximum span, 6 feet; minimum rod size, 1/4 inch.
 3. 1-1/2 inch and 2 inch: Maximum span, 8 feet; minimum rod size, 3/8 inch.
 4. 2-1/2 inch: Maximum span, 9 feet; minimum rod size, 3/8 inch.
 5. 3 inch: Maximum span, 10 feet; minimum rod size, 3/8 inch.
 6. 4 inch: Maximum span, 12 feet; minimum rod size, 1/2 inch.
- B. Hanger Spacing for Steel Piping.
 1. 2 inches: Maximum span, 10 feet; minimum rod size, 3/8 inch.
 2. 2-1/2 inches: Maximum span, 11 feet; minimum rod size, 3/8 inch.
 3. 3 inches: Maximum span, 12 feet; minimum rod size, 3/8 inch.
 4. 4 inches: Maximum span, 14 feet; minimum rod size, 1/2 inch.
 5. 6 inches: Maximum span, 17 feet; minimum rod size, 1/2 inch.
 6. 8 inches: Maximum span, 19 feet; minimum rod size, 5/8 inch.

END OF SECTION 23 2113

TIP NO: TIP-19-55-IAH
JE Project #4566

SECTION 23 2114 - HYDRONIC SPECIALTIES

PART 1 GENERAL

1.1 SECTION INCLUDES

- A. Air vents.
- B. Strainers.
- C. Pressure-temperature test plugs.
- D. Balancing valves.
- E. Combination flow controls.
- F. Flow meters.
- G. Relief valves.

1.2 RELATED REQUIREMENTS

- A. Section 23 2500 - HVAC Water Treatment: Pipe cleaning.

1.3 SUBMITTALS

- A. Product Data: Provide product data for manufactured products and assemblies required for this project. Include component sizes, rough-in requirements, service sizes, and finishes. Include product description and model.
- B. Certificates: Inspection certificates for pressure vessels from authority having jurisdiction.
- C. Manufacturer's Installation Instructions: Indicate hanging and support methods, joining procedures.
- D. Maintenance Data: Include installation instructions, assembly views, lubrication instructions, and replacement parts list.
- E. Maintenance Materials: Furnish the following for Owner's use in maintenance of project.
 - 1. Extra Glycol Solution: One container, 45 gallon size.

1.4 QUALITY ASSURANCE

- A. Manufacturer Qualifications: Company specializing in manufacturing the type of products specified in this section, with minimum three years of documented experience.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Accept valves on site in shipping containers with labeling in place. Inspect for damage.
- B. Provide temporary protective coating on cast iron and steel valves.
- C. Provide temporary end caps and closures on piping and fittings. Maintain in place until installation.
- D. Protect piping systems from entry of foreign materials by temporary covers, completing sections of the work, and isolating parts of completed system.

PART 2 PRODUCTS

2.1 AIR VENTS

- A. Manufacturers:
 - 1. Armstrong International, Inc; _____: www.armstronginternational.com/#sle.

TIP NO: TIP-19-55-IAH
JE Project #4566

2. ITT Bell & Gossett; _____: www.bellgossett.com/#sle.
 3. Taco, Inc; _____: www.taco-hvac.com/#sle.
- B. Manual Type: Short vertical sections of 2 inch diameter pipe to form air chamber, with 1/8 inch brass needle valve at top of chamber.
- C. Float Type:
1. Brass or semi-steel body, copper, polypropylene, or solid non-metallic float, stainless steel valve and valve seat; suitable for system operating temperature and pressure; with isolating valve.

2.2 STRAINERS

- A. Manufacturers:
1. Armstrong International, Inc; _____: www.armstronginternational.com/#sle.
 2. ITT Bell & Gossett: www.bellgossett.com.
 3. Mueller Steam Specialty
 4. Hayward
 5. ITT Hoffman
 6. Process Strainer
- B. Size 2 inch and Under:
1. Screwed brass or iron body for 175 psi working pressure, Y pattern with 1/32 inch stainless steel perforated screen.
- C. Size 2-1/2 inch to 4 inch:
1. Provide flanged iron body for 175 psi working pressure, Y pattern with 1/16 inch, 3/64 inch, or _____ inch stainless steel perforated screen.
- D. Size 5 inch and Larger:
1. Provide flanged iron body for 175 psi working pressure, basket pattern with 1/8 inch stainless steel perforated screen.

2.3 PRESSURE-TEMPERATURE TEST PLUGS

- A. Manufacturers:
1. Peterson Equipment Company Inc; _____: www.petesplug.com/#sle.
 2. Sisco Manufacturing Company Inc; _____: www.siscomfg.com/#sle.
- B. Construction: Brass body designed to receive temperature or pressure probe with removable protective cap, and Neoprene rated for minimum 200 degrees F.
- C. Application: Use extended length plugs to clear insulated piping.

2.4 PRESSURE GAUGES

- A. Manufacturers:
1. Terice
 2. U.S. Gauge
 3. Taylor
- B. Gauges shall be at least 3-1/2" and ranged according to the application.
- C. Install on inlet and outlet of all pumps.

2.5 THERMOMETERS AND THERMO-WELLS

- A. Nine inch long, red reading, and ranged per application.
- B. For chilled water piping insulate test well and place so condensate does not drip on pipe insulation. Thermometers shall be located at:

TIP NO: TIP-19-55-IAH
JE Project #4566

1. Chiller inlet/outlet
2. Boiler inlet/outlet
3. Water cooled condenser inlet/outlet
4. Other locations as indicated on plans and as required by control documentation.

2.6 BALANCING VALVES

- A. Size 2 inch and Smaller:
1. Provide ball style with flow balancing, flow measurement, and shut-off capabilities, memory stops, minimum of two metering ports and NPT threaded, soldered, or _____ connections.
 2. Metal construction materials consist of bronze or brass.
 3. Non-metal construction materials consist of Teflon, EPDM, or engineered resin.
- B. Size 2.5 inch and Larger:
1. Provide ball or butterfly style with flow balancing, flow measurement, and shut-off capabilities, memory stops, minimum of two metering ports and flanged or weld end connections.
 2. Valve body construction materials consist of cast iron, carbon steel, or ductile iron.
 3. Internal components construction materials consist of brass, aluminum bronze, bronze, Teflon, EPDM, NORYL, or engineered resin.

2.7 FLOW INDICATORS

- A. Manufacturers:
1. ITT Bell & Gossett
 2. Watson McDaniel.
- B. Brass construction, threaded for insertion into piping system, packless, with paddle with removable segments, vapor proof electrical compartment with switches.

2.8 COMBINATION FLOW CONTROLS

- A. Manufacturers:
1. ITT Bell & Gossett; _____: www.bellgossett.com/#sle.
 2. ITT Hoffman: www.bellgossett.com.
 3. Griswold
 4. Taco Inc; _____: www.taco-hvac.com/#sle.
- B. Construction: Brass or bronze body with union on inlet and outlet, temperature and pressure test plug on inlet and outlet with blowdown/backflush drain.
- C. Calibration: Control flow within 5 percent of selected rating, over operating pressure range of 10 times minimum pressure required for control, maximum minimum pressure 3.5 psi.
- D. Control Mechanism: Stainless steel or nickel plated brass piston or regulator cup, operating against stainless steel helical or wave formed spring.
1. Accessories: In-line strainer on inlet and ball valve on outlet.

2.9 FLOW METERS

- A. Manufacturers:
1. ITT Bell & Gossett: www.bellgossett.com.
 2. ITT Hoffman: www.bellgossett.com.
 3. Taco Inc: www.taco-hvac.com.

TIP NO: TIP-19-55-IAH
JE Project #4566

- B. Orifice principle by-pass circuit with direct reading gage, soldered or flanged piping connections for 125 psi working pressure, with shut off valves, and drain and vent connections.
- C. Cast iron, wafer type, orifice insert flow meter for 250 psi working pressure, with read-out valves equipped with integral check valves with gasketed caps.
- D. Calibrated, plug type balance valve with precision machined orifice, readout valves equipped with integral check valves and gasketed caps, calibrated nameplate and indicating pointer.
- E. Cast iron or bronze, globe style, balance valve with handwheel with vernier type ring setting and memory stop, drain connection, readout valves equipped with integral check valves and gasketed caps.
- F. Portable meter consisting of case containing two, 3 percent accuracy pressure gages with 0-135 inches and 0-60 feet pressure ranges for 500 psi maximum working pressure, color coded hoses for low and high pressure connections, and connectors suitable for connection to read-out valves.

2.10 RELIEF VALVES

- A. Manufacturers:
 - 1. ITT Bell & Gossett; _____: www.bellgossett.com/#sle.
 - 2. McDonald Miller
 - 3. Taco Inc: www.taco-hvac.com.
- B. Bronze body, teflon seat, stainless steel stem and springs, automatic, direct pressure actuated, capacities ASME certified and labelled.

PART 3 EXECUTION

3.1 INSTALLATION

- A. Install specialties in accordance with manufacturer's instructions.
- B. Paint all exposed uninsulated piping.
- C. Where large air quantities can accumulate, provide enlarged air collection standpipes.
- D. Provide manual air vents at system high points and as indicated.
- E. For automatic air vents in ceiling spaces or other concealed locations, provide vent tubing to nearest drain.
- F. Provide air separator on suction side of system circulation pump and connect to expansion tank.
- G. Provide valved drain and hose connection on strainer blow down connection.
- H. Provide pump suction fitting on suction side of base mounted centrifugal pumps where indicated. Remove temporary strainers after cleaning systems.
- I. Provide combination pump discharge valve on discharge side of base mounted centrifugal pumps where indicated.
- J. Provide Pete's plugs on suction and discharge of all pumps.
- K. Support pump fittings with floor mounted pipe and flange supports.
- L. Provide relief valves on pressure tanks, low pressure side of reducing valves, heat exchangers, and expansion tanks.

TIP NO: TIP-19-55-IAH
JE Project #4566

- M. Select system relief valve capacity so that it is greater than make-up pressure reducing valve capacity. Select equipment relief valve capacity to exceed rating of connected equipment.
- N. Pipe relief valve outlet to nearest floor drain.
- O. Where one line vents several relief valves, make cross sectional area equal to sum of individual vent areas.
- P. Clean and flush glycol system before adding glycol solution. Refer to Section 23 2500.
- Q. Feed glycol solution to system through make-up line with pressure regulator, venting system high points.
- R. Perform tests determining strength of glycol and water solution and submit written test results.

END OF SECTION 23 2114

TIP NO: TIP-19-55-IAH
JE Project #4566

SECTION 23 3100 - HVAC DUCTS AND CASINGS

PART 1 GENERAL

1.1 SECTION INCLUDES

- A. Low Pressure Ductwork
- B. Medium Pressure Ductwork
- C. Nonmetal ductwork.
- D. Casing and plenums.
- E. Kitchen hood ductwork.

1.2 RELATED REQUIREMENTS

- A. Section 09 9113 - Exterior Painting: Weld priming, weather resistant, paint or coating.
- B. Section 23 0200 Basic Materials and Methods
- C. Section 23 0529 Hangers and Support for Piping and Equipment HVAC
- D. Section 23 0713 - Duct Insulation: External insulation and duct liner.
- E. Section 23 3300 - Air Duct Accessories.
- F. Section 23 3700 - Air Outlets and Inlets.

1.3 REFERENCE STANDARDS

- A. ASTM A36/A36M - Standard Specification for Carbon Structural Steel; 2014.
- B. ASTM E84 - Standard Test Method for Surface Burning Characteristics of Building Materials; 2015a.
- C. NFPA 90B - Standard for the Installation of Warm Air Heating and Air-Conditioning Systems; 2015.
- D. NFPA 96 - Standard for Ventilation Control and Fire Protection of Commercial Cooking Operations; 2014.
- E. SMACNA (DCS) - HVAC Duct Construction Standards Metal and Flexible; 2005.
- F. SMACNA (FGD) - Fibrous Glass Duct Construction Standards; 2003.
- G. SMACNA (KVS) - Kitchen Ventilation Systems and Food Service Equipment Fabrication and Installation Guidelines; 2001.
- H. UL 181 - Standard for Factory-Made Air Ducts and Air Connectors; current edition, including all revisions.

1.4 GENERAL DESCRIPTION

- A. Extent of metal ductwork is indicated on drawings and in schedules, and by requirements of this section.

1.5 SUBMITTALS

- A. Product Data: Provide data for duct materials.
- B. Indicate duct fittings, particulars such as gages, sizes, welds, and configuration prior to start of work.
- C. The contract documents are schematic in nature and are to be used only for design intent. The contractor shall prepare sheet metal shop drawings, fully detailed and drawn to scale, indicating all structural conditions, all plumbing pipe and light fixture coordination, and all offsets and transitions as required to permit the duct to fit in the

TIP NO: TIP-19-55-IAH

JE Project #4566

space allocated and built. All duct revisions required as a result of the contractor not preparing fully detailed shop drawings will be performed at no additional cost.

- D. Project Record Documents: Record actual locations of ducts and duct fittings. Record changes in fitting location and type. Show additional fittings used.

1.6 DEFINITIONS

- A. Duct Sizes: Inside clear dimensions. For lined ducts, maintain indicated clear size inside lining. Where offsets or transitions are required, the duct shall be the equivalent size based on constant friction rate.
- B. Low Pressure: Low pressure ductwork shall be rated for an operating pressure of 2". Low pressure ductwork shall be defined as all return, exhaust, and outside air ducts, all supply ductwork associated with constant volume air handling units with a scheduled external static pressure of less than 2", and all supply ductwork downstream of terminal units in variable volume systems.
- C. Medium Pressure: Medium pressure ductwork shall be rated for an operating pressure of 4". Medium pressure ductwork shall be defined as all supply ductwork extending from variable volume air handling units to terminal units in variable volume systems with air handling units having a scheduled external static pressure of less than 4". The supply ductwork of constant volume air handling units having a scheduled external static pressure greater than 2" and less than 4" shall be rated for medium pressure.
- D. High Pressure: High pressure ductwork shall be rated for an operating pressure of 6", or the scheduled external pressure of the equipment it is connected to, whichever is greater. The supply ductwork of air handling units having a scheduled external static pressure greater than 4" shall be high pressure.

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Protection: Protect shop-fabricated and factory-fabricated ductwork, accessories and purchased products from damage during shipping, storage and handling. Prevent end damage and prevent dirt and moisture from entering ducts and fittings, use sheet metal end caps on any lined duct exposed to the weather.
- B. Storage: Where possible, store ductwork inside and protect from weather. Where necessary to store outside, store above grade and enclose with waterproof wrapping.

1.8 FIELD CONDITIONS

- A. Do not install duct sealants when temperatures are less than those recommended by sealant manufacturers.
- B. Maintain temperatures within acceptable range during and after installation of duct sealants.

PART 2 PRODUCTS

2.1 DUCTWORK MATERIALS

- A. Exposed Ductwork Materials: Where ductwork is indicated to be exposed to view in occupied spaces, provide materials which are free from visual imperfections including pitting, seam marks, roller marks, stains and discolorations, and other imperfections, including those which would impair painting.
- B. Sheet Metal.: Except as otherwise indicated, fabricate ductwork from galvanized sheet steel complying with ASTM A 527, lockforming quality, with G 90 zinc coating in accordance with ASTM A 525; and mill phosphatized for exposed locations.

TIP NO: TIP-19-55-IAH

JE Project #4566

- C. Stainless Steel Sheet: Where indicated, provide stainless steel complying with ASTM A167; Type 316; with No. 4 finish where exposed to view in occupied spaces, No. 1 finish elsewhere. Protect finished surfaces with mill-applied adhesive protective paper, maintained through fabrication and installation.
- D. Aluminum Sheet: Where indicated, provide aluminum sheet complying with ASTM B 209, Alloy 3003, Temper H14.
- E. Joint Sealers and Sealants: Non-hardening, water resistant, mildew and mold resistant.
 - 1. Type: Heavy mastic or liquid used alone or with tape, suitable for joint configuration and compatible with substrates, and recommended by manufacturer for pressure class of ducts.
 - 2. Surface Burning Characteristics: Flame spread index of zero and smoke developed index of zero, when tested in accordance with ASTM E84.
- F. Hanger Rod: ASTM A36/A36M; steel, galvanized; threaded both ends, threaded one end, or continuously threaded.

2.2 MISCELLANEOUS DUCTWORK MATERIALS

- A. General: Non combustible and conforming to UL 181, Class 1 air duct materials.
- B. Flexible Ducts: Flexmaster U.S.A., Inc. Type 3M or approved equal, corrosive resistant galvanized steel formed and mechanically locked to inner fabric with 1" thick insulation when flexible ducts are located in conditioned spaces and with R-5 insulation when located in unconditioned spaces. Flexible duct shall have reinforced metalized outer jacket with poly inner liner and comply with UL 181, Class 1 air duct. Foil inner liner is not acceptable.
- C. Sealants: Hard-Cast "iron grip" or approved equal, non-hardening, water resistant, fire resistive and shall not be a solvent curing product. Sealants shall be compatible with mating materials, liquid used alone or with tape or heavy mastic.
- D. Ductwork Support Materials: Except as otherwise indicated, provide hot-dipped galvanized steel fasteners, anchors, rods, straps, trim and angles for support of ductwork.
 - 1. For exposed stainless steel ductwork, provide matching stainless steel support materials.
 - 2. For aluminum ductwork, provide aluminum support materials.

2.3 LOW PRESSURE DUCTWORK

- A. Fabricate and support in accordance with latest SMACNA Duct Construction Standards and ASHRAE handbooks, except as indicated. Provide duct material, gauges, reinforcing, and sealing for operating pressures indicated.
- B. Size round ducts installed in place of rectangular ducts in accordance with ASHRAE table of equivalent rectangular and round ducts. No variation of duct configuration or sizes permitted except by approved shop drawings. Obtain engineer's approval prior to using round duct in lieu of rectangular duct.
- C. Construct T's, bends, and elbows with radius of not less than 1-1/2 times width of duct on centerline. Where not possible and where rectangular elbows are used, provide airfoil-turning vanes. Where acoustical lining is indicated, provide turning vanes of perforated metal with glass fiber insulation.

TIP NO: TIP-19-55-IAH
JE Project #4566

- D. Increase duct sizes gradually, not exceeding 15 degrees divergence wherever possible. Divergence upstream of equipment shall not exceed 30 degrees; convergence downstream shall not exceed 45 degrees.
- E. Use crimp joints with bead for joining round duct sizes 6 inch smaller with crimp in direction of airflow.
- F. Use double nuts and lock washers on threaded rod supports.

2.4 MEDIUM AND HIGH PRESSURE DUCTS

- A. Fabricate and support in accordance with SMACNA Duct Construction Standards and ASHRAE handbooks, except as indicated. Provide duct material, gauges, reinforcing, and sealing for operating pressures indicated.
- B. Construct T's, bends, and elbows with radius of not less than 1½ times width of duct on centerline. Where not possible and where rectangular elbows are used, provide airfoil-turning vanes. Where acoustical lining is required, provide turning vanes of perforated metal with glass fiber insulation. Weld in place.
- C. Transform duct sizes gradually, not exceeding 15 degrees divergence and 30 degrees convergence.
- D. Fabricate continuously welded medium and high pressure round and oval duct fittings two gauges heavier than duct gauges indicated in SMACNA Standard. Joints shall be minimum 4 inch cemented slip joint, brazed or electric welded. Prime coat welded joints.
- E. Provide standard 45 degree lateral wye takeoffs unless otherwise indicated where 90 degree conical tee connections may be used.

2.5 DUCTWORK FABRICATION

- A. Fabricate and support in accordance with SMACNA (DCS) and as indicated.
- B. Provide duct material, gages, reinforcing, and sealing for operating pressures indicated.
- C. Increase duct sizes gradually, not exceeding 15 degrees divergence wherever possible; maximum 30 degrees divergence upstream of equipment and 45 degrees convergence downstream.
- D. Fabricate continuously welded round and oval duct fittings in accordance with SMACNA (DCS).

2.6 CASINGS

- A. Fabricate casings in accordance with SMACNA (DCS) and construct for operating pressures indicated.
- B. Mount floor mounted casings on 4 inch high concrete curbs. At floor, rivet panels on 8 inch centers to angles. Where floors are acoustically insulated, provide liner of galvanized 18 gage, 0.0478 inch expanded metal mesh supported at 12 inch centers, turned up 12 inches at sides with sheet metal shields.
- C. Reinforce door frames with steel angles tied to horizontal and vertical plenum supporting angles. Install hinged access doors where indicated or required for access to equipment for cleaning and inspection.
- D. Fabricate acoustic casings with reinforcing turned inward. Provide 16 gage, 0.0598 inch sheet steel back facing and 22 gage, 0.0299 inch perforated sheet steel front facing with 3/32 inch diameter holes on 5/32 inch centers. Construct panels 3 inches

TIP NO: TIP-19-55-IAH
JE Project #4566

thick packed with 4.5 lb/cu ft minimum glass fiber insulation media, on inverted channels of 16 gage, 0.0598 inch sheet steel.

2.7 FIBROUS GLASS DUCTS

- A. Fibrous Glass Ducts: 1 inch thick rigid glass fiber with aluminum foil, glass scrim and Kraft or plastic jacket vapor barrier; maximum 0.23 K value at 75 degrees F.
- B. Fabricate in accordance with SMACNA (FGD), except as indicated.
- C. Machine fabricate fibrous glass ducts and fittings. Make only minor on site manual adjustments.
- D. Do not use fibrous glass ducts within 12 inches of electric or fuel fired heaters.

2.8 DISHWASHER/SHOWER/LOCKER ROOM EXHAUST DUCTWORK

- A. All ductwork shall be stainless steel, one gauge heavier than that required for galvanized steel duct.
- B. Slope all duct to drain out grilles or provide drain line to floor drain.

2.9 COMMERCIAL DRYER VENT

- A. Construct of 18 gauge, Type 316 stainless steel.
- B. All welded construction.
- C. Provide hard duct connection to dryer.

2.10 KITCHEN HOOD EXHAUST DUCTWORK

- A. Fabricate in accordance with ductwork manufacturer's installation instructions, SMACNA (DCS), SMACNA (KVS), and NFPA 96.
- B. B. Construct of 16 gauge carbon steel or 18 gauge stainless steel, using continuous external welded joints.

PART 3 EXECUTION

3.1 INSTALLATION

- A. Install, support, and seal ducts in accordance with SMACNA (DCS).
- B. Install in accordance with manufacturer's instructions.
- C. During construction provide temporary closures of metal or taped polyethylene on open ductwork to prevent construction dust from entering ductwork system.
- D. Flexible Ducts: Connect to metal ducts with adhesive.
- E. Kitchen Hood Exhaust: Provide residue traps at base of vertical risers with provisions for clean out.
- F. Duct sizes indicated are inside clear dimensions. For lined ducts, maintain sizes inside lining.
- G. Provide openings in ductwork where required to accommodate thermometers and controllers. Provide pilot tube openings where required for testing of systems, complete with metal can with spring device or screw to ensure against air leakage. Where openings are provided in insulated ductwork, install insulation material inside a metal ring.
- H. Locate ducts with sufficient space around equipment to allow normal operating and maintenance activities.

TIP NO: TIP-19-55-IAH
 JE Project #4566

- I. Connect terminal units to supply ducts with two foot minimum length of flexible duct. Do not use flexible duct to change direction.
- J. Connect diffusers or light troffer boots to low pressure ducts directly or with 6 feet maximum length of flexible duct held in place with strap or clamp.
- K. At exterior wall louvers, seal duct to louver frame and install blank-out panels as required.

3.2 INSTALLATION OF FLEXIBLE DUCTS

- A. Maximum Length: For any duct run using flexible ductwork, do not exceed 6'-0" extended length.
- B. Installation: Install in accordance with Section III of SMACNA's, "HVAC Duct Construction Standards, Metal and Flexible".

3.3 REQUIREMENTS FOR UNIT CASINGS

- A. Set plenum doors 6 to 12 inches above floor. Arrange door swings so that fan static pressure holds door in closed position.

3.4 REQUIREMENTS FOR KITCHEN HOOD EXHAUST DUCT

- A. Provide residue traps in kitchen hood exhaust ducts at base of vertical risers with provisions for cleanout.
- B. Provide access openings in each change in direction, located on sides of duct 1½" minimum from bottom, and fitted with grease-tight covers of same material as duct
- C. Use stainless steel for ductwork exposed to view.

3.5 DUCTWORK APPLICATION SCHEDULE

<u>AIR SYSTEM</u>	<u>MATERIAL</u>
Low Pressure Supply	Steel, Aluminum
Medium and High Pressure Supply	Steel
Return and Relief	Steel, Aluminum
General Exhaust	Steel, Aluminum
Kitchen Hood Exhaust	Galvanized Steel, Stainless Steel
Dishwasher/Shower/Locker Room/ Dryer Vent/Paint Hood Exhaust	Stainless Steel
Outside Air Intake	Steel
Combustion Air	Steel
Emergency Generator Ventilation	Steel

3.6 DUCTWORK HANGERS AND SUPPORTS

- A. All ductwork shall be properly suspended or supported from the building structure. Hangers shall be galvanized steel straps or hot-dipped galvanized rod with threads pointed after installation. Strap hanger shall be attached to the bottom of the ductwork, provide a minimum of two screws one at the bottom and one in the side of each strap on metal ductwork. The spacing, size and installation of hangers shall be in accordance with the recommendations of the latest SMACNA edition.
- B. All duct risers shall be supported by angles or channels secured to the sides of the ducts at each floor with sheet metal screws or rivets. The floor supports may also be

TIP NO: TIP-19-55-IAH
JE Project #4566

secured to ducts by rods, angles or flat bar to the duct joint or reinforcing. Structural steel supports for duct risers shall be provided under this Division.

3.7 AIR DUCT LEAKAGE: (FROM SMACNA DUCT STANDARDS LATEST EDITION) TEST ALL DUCTWORK (DESIGNED TO HANDLE OVER 1000 CFM) AS FOLLOWS:

- A. Test apparatus
1. The test apparatus shall consist of:
 2. A source of high pressure air--a portable rotary blower or a tank type vacuum cleaner.
 3. A flow measuring device consisting of straightening vanes and an orifice plate mounted in a straight tube with properly located pressure taps. Each orifice assembly shall be accurately calibrated with its own calibration curve. Pressure and flow readings shall be taken with U-tube manometers.
- B. Test Procedures
1. Test for audible leaks as follows:
 2. Close off and seal all openings in the duct section to be tested. Connect the test apparatus to the duct by means of a section of flexible duct.
 - a. Start the blower with its control damper closed.
 - b. Gradually open the inlet damper until the duct pressure reaches 1.5 times the standard designed duct operating pressure.
 - c. Survey all joint for audible leaks. Mark each leak and repair after shutting down blower. Do not apply a retest until sealants have set.
 3. After all audible leaks have been sealed, the remaining leakage should be measured with the orifice section of the test apparatus as follows:
 - a. Start blower and open damper until pressure in duct reaches 50% in excess of designed duct operating pressure.
 - b. Read the pressure differential across the orifice on manometer No. 2. If there is no leakage, the pressure differential will be zero.
 - c. Total allowable leakage shall not exceed one (1) percent of the total system design air flow rate. When partial sections of the duct system are tested, the summation of the leakage for all sections shall not exceed the total allowable leakage.
 - d. Even though a system may pass the measured leakage test, a concentration of leakage at one point may result in a noisy leak which, must be corrected.
 4. Test Witness
 - a. Air duct leakage test shall be witnessed by Owner/Engineer.
 - b. The Architect or duly authorized construction inspector shall be notified in writing at least 2 working days prior to each test.

3.8 DUCT JOINTS AND SEAMS

- A. Seal all non-welded duct joints with duct sealant as indicated.

END OF SECTION 23 3100

TIP NO: TIP-19-55-IAH
JE Project #4566

SECTION 23 3300 - AIR DUCT ACCESSORIES

PART 1 GENERAL

1.1 SECTION INCLUDES

- A. Air turning devices/extractors.
- B. Backdraft dampers - metal.
- C. Round Duct Taps
- D. Combination fire and smoke dampers.
- E. Duct access doors.
- F. Duct test holes.
- G. Fire dampers.
- H. Flexible duct connections.
- I. Smoke dampers.
- J. Volume control dampers.

1.2 RELATED REQUIREMENTS

- A. Section 23 0548 - Vibration and Seismic Controls for HVAC Piping and Equipment.
- B. Section 23 3100 - HVAC Ducts and Casings.

1.3 REFERENCE STANDARDS

- A. NFPA 90A - Standard for the Installation of Air-Conditioning and Ventilating Systems; 2015.
- B. NFPA 92 - Standard for Smoke Control Systems; 2015.
- C. NFPA 96 - Standard for Ventilation Control and Fire Protection of Commercial Cooking Operations; 2014.
- D. SMACNA (DCS) - HVAC Duct Construction Standards Metal and Flexible; 2005.
- E. UL 33 - Safety Heat Responsive Links for Fire-Protection Service; Current Edition, Including All Revisions.
- F. UL 555 - Standard for Fire Dampers; Current Edition, Including All Revisions.
- G. UL 555S - Standard for Smoke Dampers; Current Edition, Including All Revisions.

1.4 SUBMITTALS

- A. Product Data: Provide for shop fabricated assemblies including volume control dampers. Include electrical characteristics and connection requirements.
- B. Shop Drawings: Indicate for shop fabricated assemblies including volume control dampers and duct access doors.
- C. Manufacturer's Installation Instructions: Provide instructions for fire dampers and combination fire and smoke dampers.
- D. Project Record Drawings: Record actual locations of access doors and test holes.

1.5 QUALITY ASSURANCE

- A. Products Requiring Electrical Connection: Listed and classified by Underwriters Laboratories Inc. as suitable for the purpose specified and indicated.

TIP NO: TIP-19-55-IAH
JE Project #4566

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Protect dampers from damage to operating linkages and blades.

PART 2 PRODUCTS

2.1 AIR TURNING DEVICES

- A. Manufacturers:
 - 1. Titus; _____: www.titus-hvac.com/#sle.
 - 2. Tuttle and Bailey
 - 3. Young Regulator
- B. On duct sizes less than 12 x 12, multi-blade device with blades aligned in short dimension; steel or aluminum construction; with individually adjustable blades, mounting straps.
- C. Multi-blade device with radius blades attached to pivoting frame and bracket, steel or aluminum construction, with worm drive mechanism with 18 inch long removable key operator.

2.2 BACKDRAFT DAMPERS - METAL

- A. Manufacturers:
 - 1. Louvers & Dampers, Inc; _____: www.louvers-dampers.com/#sle.
 - 2. Ruskin Company; _____: www.ruskin.com/#sle.
 - 3. American Warming and Ventilating: www.awv.com.
 - 4. Greenheck: www.greenheck.com
- B. Gravity Backdraft Dampers, Size 18 by 18 inches or Smaller, Furnished with Air Moving Equipment: Air moving equipment manufacturer's standard construction.
- C. Multi-Blade, Parallel Action Gravity Balanced Backdraft Dampers: Galvanized steel, with center pivoted blades of maximum 6 inch width, with felt or flexible vinyl sealed edges, linked together in rattle-free manner with 90 degree stop, steel ball bearings, and plated steel pivot pin; adjustment device to permit setting for varying differential static pressure.

2.3 COMBINATION FIRE AND SMOKE DAMPERS

- A. Manufacturers:
 - 1. Greenheck: www.greenheck.com
 - 2. Louvers & Dampers, Inc; _____: www.louvers-dampers.com/#sle.
 - 3. Nailor Industries Inc; _____: www.nailor.com/#sle.
 - 4. Ruskin Company; _____: www.ruskin.com/#sle.
 - 5. NCA Manufacturing, Inc
 - 6. Safe-Air/Dowco
- B. Fabricate in accordance with NFPA 90A, UL 555, UL 555S, and as indicated.
- C. Provide factory sleeve and collar for each damper.
- D. Multiple Blade Dampers: Fabricate with 16 gage, 0.0598 inch galvanized steel frame and blades, oil-impregnated bronze or stainless steel sleeve bearings and plated steel axles, stainless steel jamb seals, 1/8 by 1/2 inch plated steel concealed linkage, stainless steel closure spring, blade stops, and lock, and 1/2 inch actuator shaft.
- E. Operators: UL listed and labelled spring return electric type suitable for 120 volts, single phase, 60 Hz. Provide end switches to indicate damper position. Locate damper operator on interior of duct and link to damper operating shaft.

TIP NO: TIP-19-55-IAH
JE Project #4566

2.4 DUCT ACCESS DOORS

- A. Manufacturers:
 - 1. Ruskin Company; _____: www.ruskin.com/#sle.
 - 2. Greenheck: www.greenheck.com
 - 3. American Warming and Vent
 - 4. Titus
- B. Fabricate in accordance with SMACNA (DCS) and as indicated.
- C. Review locations prior to fabrication
- D. Fabricate rigid and close fitting doors of galvanized steel with sealing gaskets and quick fastening locking devices. For insulated ductwork, install minimum one inch thick insulation with sheet metal cover. Insulation shall be replaceable without field cutting or patching.
- E. Access doors smaller than 12 inches square may be secured with sash locks.
- F. Provide two hinges and two sash locks for sizes up to 18 inches square, three hinges and two compression latches with outside and inside handles for sizes up to 24 x 48 inches. Provide an additional hinge for larger sizes.
- G. Access doors with sheet metal screw fasteners are not acceptable.

2.5 DUCT TEST HOLES

- A. Temporary Test Holes: Cut or drill in ducts as required. Cap with neat patches, neoprene plugs, threaded plugs, or threaded or twist-on metal caps.
- B. Permanent Test Holes: Factory fabricated, air tight flanged fittings with screw cap. Provide extended neck fittings to clear insulation.

2.6 FIRE DAMPERS

- A. Manufacturers:
 - 1. Greenheck: www.greenheck.com
 - 2. Louvers & Dampers, Inc; _____: www.louvers-dampers.com/#sle.
 - 3. Nailor Industries Inc; _____: www.nailor.com/#sle.
 - 4. Ruskin Company; _____: www.ruskin.com/#sle.
 - 5. NCA Manufacturing, Inc
 - 6. Safe-Air/Dowco
- B. Fabricate in accordance with NFPA 90A and UL 555, and as indicated.
- C. Curtain Type Dampers: Galvanized steel with interlocking blades. Provide stainless steel closure springs and latches for horizontal installations. Configure with blades out of air stream except for 1.0 inch pressure class ducts up to 12 inches in height.
- D. Multiple Blade Dampers: 16 gage, 0.0598 inch galvanized steel frame and blades, oil-impregnated bronze or stainless steel sleeve bearings and plated steel axles, 1/8 by 1/2 inch plated steel concealed linkage, stainless steel closure spring, blade stops, and lock.
- E. Fusible Links: UL 33, separate at 160 degrees F with adjustable link straps for combination fire/balancing dampers.

2.7 FLEXIBLE DUCT CONNECTIONS TO AIR MOVING EQUIPMENT

- A. Manufacturers:
 - 1. Metaledge

TIP NO: TIP-19-55-IAH
JE Project #4566

2. Ventglass
- B. Fabricate in accordance with SMACNA Low Pressure Duct Construction Standards, and as indicated.
- C. UL listed fire-retardant neoprene coated woven glass fiber fabric to NFPA 90A, minimum density 20 oz per sq yd, approximately 6 inches wide, crimped into metal edging strip.

2.8 SMOKE DAMPERS

- A. Manufacturers:
 1. Greenheck: www.greenheck.com
 2. Louvers & Dampers, Inc; _____: www.louvers-dampers.com/#sle.
 3. Nailor Industries Inc; _____: www.nailor.com/#sle.
 4. Ruskin Company; _____: www.ruskin.com/#sle.
 5. NCA Manufacturing, Inc
 6. Safe-Air/Dowco
- B. Fabricate in accordance with NFPA 90A and UL 555S, and as indicated.
- C. Dampers: UL Class 1 airfoil blade type smoke damper, normally open automatically operated by pneumatic actuator.
- D. Electro Thermal Link: Fusible link melting at 165 degrees F; 120 volts, single phase, 60 Hz; UL listed and labeled.

2.9 VOLUME CONTROL DAMPERS

- A. Fabricate in accordance with SMACNA (DCS) and as indicated.
- B. Splitter Dampers:
 1. Material: Same gage as duct to 24 inches size in either direction, and two gages heavier for sizes over 24 inches.
 2. Blade: Fabricate of double thickness sheet metal to streamline shape, secured with continuous hinge or rod.
 3. Operator: Minimum 1/2 inch diameter rod in self aligning, universal joint action, flanged bushing with set screw .
- C. Single Blade Dampers: Fabricate for duct sizes up to 6 by 30 inch.
- D. Multi-Blade Damper: Fabricate of opposed blade pattern with maximum blade sizes 12x72 inch. Assemble center and edge crimped blades in prime coated or galvanized channel frame with suitable hardware. On outside air, return air, and all other dampers required to be low leakage type, provide galvanized blades and frames, seven inches wide maximum, with replaceable vinyl, EPDM, silicone rubber seals on blade edges and stainless steel side seals. Provide blades in a double sheet corrugated type construction for extra strength. Provide hat channel shape frames for strength and blade linkage enclosure to keep linkage out of the air stream. Construction leakage not to exceed 1/2%, based on 2,000 fpm and 4 inch static pressure.
- E. End Bearings: Except in round ducts 12 inches and smaller, provide end bearings. On multiple blade dampers, provide oil-impregnated nylon, thermoplastic elastomer, or sintered bronze bearings.
- F. Quadrants:
 1. Provide locking, indicating quadrant regulators on single and multi-blade dampers.
 2. On insulated ducts mount quadrant regulators on stand-off mounting brackets, bases, or adapters.

TIP NO: TIP-19-55-IAH
JE Project #4566

2.10 ROUND DUCT TAPS

- A. Taps to trunk duct for round flexible duct shall be spin-in fitting with locking quadrant butterfly damper, model no. FLD-B03 by Flexmaster or approved equal. Damper must be out of main duct airstream when fully open.

PART 3 EXECUTION

3.1 INSTALLATION

- A. Install accessories in accordance with manufacturer's instructions, NFPA 90A, and follow SMACNA (DCS). Refer to Section 23 3100 for duct construction and pressure class.
- B. Provide backdraft dampers on exhaust fans or exhaust ducts nearest to outside and where indicated.
- C. Provide balancing dampers as follows:
 - 1. Provide at points on low pressure supply, return, and exhaust systems where branches are taken from larger ducts and as required for air balancing. Use splitter dampers only where indicated.
 - 2. All regulators mounted on externally insulated ductwork shall have 16 gauge elevated platforms at least 1/8 inch higher than the thickness of the insulation. Damper shaft shall have Ventlock No. 607 bearing mounted on ductwork within elevated platform. If duct is inaccessible the operating handle shall be extended and the regulator installed on the face of the wall or ceiling. Where regulators are exposed in finished parts of the building, they shall be flush type, Ventlock No. 666. All regulators shall be manufactured by Ventlock, or approved equal.
 - 3. All dampers in lined ductwork shall have bushing to prevent damper damage to liner.
- D. Provide duct access doors for inspection and cleaning before and after filters, coils, fans, automatic dampers, at fire dampers, combination fire and smoke dampers, and elsewhere as indicated. Provide for cleaning kitchen exhaust ducts in accordance with NFPA 96. Provide minimum 8 by 8 inch size for hand access, size for shoulder access, and as indicated. Provide 4 by 4 inch for balancing dampers only. Review locations prior to fabrication.
- E. Provide duct test holes where indicated and required for testing and balancing purposes.
- F. Provide fire dampers, combination fire and smoke dampers, and smoke dampers at locations indicated, where ducts and outlets pass through fire rated components, and where required by authorities having jurisdiction. Install with required perimeter mounting angles, sleeves, breakaway duct connections, corrosion resistant springs, bearings, bushings and hinges.
- G. Install smoke dampers and combination smoke and fire dampers in accordance with NFPA 92.
- H. Demonstrate re-setting of fire dampers to Owner's representative.
- I. Provide balancing dampers on duct take-off to diffusers, grilles, and registers, regardless of whether dampers are specified as part of the diffuser, grille, or register assembly.

END OF SECTION 23 3300

TIP NO: TIP-19-55-IAH
JE Project #4566

SECTION 23 3600 - AIR TERMINAL UNITS

PART 1 GENERAL

1.1 SECTION INCLUDES

- A. Single-duct terminal units.
- B. Dual-duct units.
- C. Shut-off, Single duct terminal units.
- D. Fan powered terminal units.

1.2 RELATED REQUIREMENTS

- A. Section 23 0513 - Common Motor Requirements for HVAC Equipment.
- B. Section 23 0923 - Direct-Digital Control System for HVAC.
- C. Section 23 0993 - Sequence of Operations for HVAC Controls.
- D. Section 23 2113 - Hydronic Piping: Connections to heating coils.
- E. Section 23 2114 - Hydronic Specialties: Connections to heating coils.
- F. Section 23 3100 - HVAC Ducts and Casings.
- G. Section 23 3300 - Air Duct Accessories.
- H. Section 23 3700 - Air Outlets and Inlets.

1.3 REFERENCE STANDARDS

- A. AHRI 880 (I-P) - Performance Rating of Air Terminals; 2011 with Addendum 1.
- B. NFPA 90A - Standard for the Installation of Air-Conditioning and Ventilating Systems; 2015.
- C. SMACNA (SRM) - Seismic Restraint Manual Guidelines for Mechanical Systems; Sheet Metal and Air Conditioning Contractors' National Association; 2008.
- D. UL 181 - Standard for Factory-Made Air Ducts and Air Connectors; current edition, including all revisions.

1.4 SUBMITTALS

- A. Product Data: For each type of the following products, including rated capacities, furnished specialties, sound-power ratings, and accessories.
- B. Air terminal units.
- C. Liners and adhesives.
- D. Sealants and gaskets.
- E. Product Data: Provide data indicating configuration, general assembly, and materials used in fabrication. Include catalog performance ratings that indicate air flow, static pressure, and NC designation. Include electrical characteristics and connection requirements.
- F. Manufacturer's Installation Instructions: Indicate support and hanging details, installation instructions, recommendations, and service clearances required.
- G. Project Record Documents: Record actual locations of units and locations of access doors required for access of valving.

TIP NO: TIP-19-55-IAH
JE Project #4566

- H. Operation and Maintenance Data: Include manufacturer's descriptive literature, operating instructions, maintenance and repair data, and parts lists. Include directions for resetting constant-volume regulators.
- I. Warranty: Submit manufacturer warranty and ensure forms have been completed in Owner's name and registered with manufacturer.

1.5 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. ASHRAE Compliance: Applicable requirements in ASHRAE 62.1-2004, Section 5 - "Systems and Equipment" and Section 7 - "Construction and System Start-Up."

1.6 WARRANTY

- A. Provide five year manufacturer warranty for air terminal units.

PART 2 PRODUCTS

2.1 DUAL-DUCT UNITS

- A. Manufacturers:
 - 1. Price Industries, Inc.; _____: www.priceindustries.com/#sle.
 - 2. Titus _____.
 - 3. Nailor
 - 4. Krueger
- B. General:
 - 1. Factory-assembled, AHRI 880 (I-P) rated, variable air volume control terminal with damper assembly, flow sensor, externally mounted volume controller, duct collars, and all required features.
 - 2. Control box bearing identification, including but not necessarily limited to nominal cfm, maximum and minimum factory-set airflow limits.
- C. Unit Casing:
 - 1. Minimum 22 gage, 0.0299 inch galvanized steel.
 - 2. Air Inlet Collars: Provide round, suitable for standard flexible duct sizes.
 - 3. Unit Discharge: Rectangular, with slip-and-drive connections.
 - 4. Acceptable Liners:
- D. Damper Assembly:
 - 1. Heavy-gage, galvanized steel or extruded aluminum construction with solid shaft rotating in bearings.
 - 2. Provide indicator on damper shaft or alternative method for indicating damper position over full range of 90 degrees.
 - 3. Incorporate low leak damper blades for tight airflow shutoff.
- E. Controls:
 - 1. DDC (Direct-Digital Controls):
 - a. Damper Actuator: 24 volt, powered open and closed.
 - b. Provide multi-point array with velocity sensors in hot-deck and cold-deck air inlet and outlet.
 - c. Terminal Unit Controller: Pressure-independent, variable air volume controller with electronic airflow transducers, factory-calibrated to minimum and maximum air volumes.

TIP NO: TIP-19-55-IAH
JE Project #4566

- 1) Operating Modes: Occupied and unoccupied.
- 2) Proportional and integral control of room temperature.
- 3) Remote temperature or airflow set-point reset.
- 4) Monitoring and adjusting capability with portable terminal.
- d. Room Sensor:
 - 1) Wall-mounted, compatible with temperature controls specified.
 - 2) Provide with temperature set-point adjustment and access connection for portable operator terminal.
- e. See Section 23 0923.
2. Control Sequence:
 - a. Cold air damper modulates to maintain space temperature.
 - b. Hot air damper modulates to maintain constant CFM.
 - c. See Section 23 0993.

2.2 SHUTOFF, SINGLE DUCT TERMINAL UNITS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 1. Krueger.
 2. Nailor Industries Inc.
 3. Price Industries.
 4. Titus.
 5. Trane; a business of American Standard Companies.
- B. Configuration: Volume-damper assembly inside unit casing with control components inside a protective metal shroud.
- C. Casing: 0.034-inch steel, single wall.
 1. Casing Lining: Adhesive attached, 1/2-inch- thick, coated, fibrous-glass duct liner complying with ASTM C 1071, and having a maximum flame-spread index of 25 and a maximum smoke-developed index of 50, for both insulation and adhesive, when tested according to ASTM E 84.
 2. Air Inlet: Round stub connection or S-slip and drive connections for duct attachment.
 3. Air Outlet: S-slip and drive connections.
 4. Access: Removable panels for access to parts requiring service, adjustment, or maintenance; with airtight gasket.
 5. Airstream Surfaces: Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1-2004.
- D. Volume Damper: Galvanized steel with peripheral gasket and self-lubricating bearings.
 1. Leakage rates in first subparagraph below vary among manufacturers and with pressure rating.
 2. Maximum Damper Leakage: ARI 880 rated, 2 percent of nominal airflow at 3-inch wg inlet static pressure.
 3. Damper Position: Normally open.
- E. Direct Digital Controls: Refer to Controls Section.

2.3 HANGERS AND SUPPORTS

- A. Hanger Rods for Noncorrosive Environments: Cadmium-plated steel rods and nuts.

TIP NO: TIP-19-55-IAH
JE Project #4566

- B. Hanger Rods for Corrosive Environments: Electrogalvanized, all-thread rods or galvanized rods with threads painted with zinc-chromate primer after installation.
- C. Steel Cables: Galvanized steel complying with ASTM A 603.
- D. Steel Cable End Connections: Cadmium-plated steel assemblies with brackets, swivel, and bolts designed for duct hanger service; with an automatic-locking and clamping device.
- E. Air Terminal Unit Attachments: Sheet metal screws, blind rivets, or self-tapping metal screws; compatible with duct materials.
- F. Trapeze and Riser Supports: Steel shapes and plates for units with steel casings; aluminum for units with aluminum casings

PART 3 EXECUTION

3.1 INSTALLATION

- A. Install in accordance with manufacturer's instructions.
- B. Install the inlets of air terminal units and air flow sensors a minimum of four (4) duct diameters from elbows, transitions, and duct takeoffs.
- C. Provide ceiling access doors or locate units above easily removable ceiling components.
- D. Support units individually from structure in accordance with SMACNA (SRM). See Section 22 0548.
- E. Do not support from ductwork.
- F. Connect to ductwork in accordance with Section 23 3100.
- G. Do not install units in rooms with a ceiling height greater than 12'-0" AFF.
- H. Do not install units in rooms with gypsum board ceilings without consent of the Owner. Access panels must be installed.
- I. Provide minimum of 10 ft of 1 inch thick lined ductwork downstream of units.
- J. Verify that electric power is available and of the correct characteristics.

3.2 ADJUSTING

- A. Reset volume with damper operator attached to assembly allowing flow range modulation from 100 percent of design flow to zero percent full flow. Set units with heating coils for minimum 50 percent full flow.

3.3 FIELD QUALITY CONTROL

- A. Provide manufacturer's field representative to test and inspect field-assembled components and equipment installation, including connections and to assist in field testing. Report results in writing.
 - 1. Operational Test:
 - a. After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
 - b. Test and adjust controls and safeties.
 - c. Replace damaged and malfunctioning controls and other equipment.
 - d. Remove and replace malfunctioning units and retest as specified above.

3.4 CLEANING

- A. Vacuum clean coils and inside of units.

TIP NO: TIP-19-55-IAH

JE Project #4566

- B. Install new filters when required for normal operation.

3.5 SCHEDULES

- A. Refer to schedules on drawings.

END OF SECTION 23 3600

TIP NO: TIP-19-55-IAH
JE Project #4566

SECTION 23 3700 - AIR OUTLETS AND INLETS

PART 1 GENERAL

1.1 SECTION INCLUDES

- A. Diffusers.
- B. Registers/grilles.
- C. Door grilles.
- D. Louvers.
- E. Other air devices indicated on drawings and schedules
- F. Goosenecks.

1.2 RELATED REQUIREMENTS

- A. Section 23 0200 - Basic Methods and Materials
- B. Section 23 0593 - Testing, Adjusting and Balancing
- C. Section 23 3100 - HVAC Duct and Casings
- D. Section 23 3300 - Air Duct Accessories
- E. Section 09 9123 - Interior Painting: Painting of ducts visible behind outlets and inlets.

1.3 REFERENCE STANDARDS

- A. ASHRAE Std 70 - Method of Testing the Performance of Air Outlets and Inlets; 2006 (R2011).
- B. SMACNA (DCS) - HVAC Duct Construction Standards Metal and Flexible; 2005.

1.4 SUBMITTALS

- A. Product Data: Provide data for equipment required for this project. Review outlets and inlets as to size, finish, and type of mounting prior to submission. Submit schedule of outlets and inlets showing type, size, location, application, accessories and noise level. 3. Performance data for each type of air distribution devices furnished, including aspiration ability, temperature and velocity traverses; throw and drop; and noise criteria ratings. Indicate selections on data.
- B. Shop Drawings: Submit manufacturer's assembly-type shop drawing for each type of air distribution devices, indicating materials and methods of assembly of components.
- C. Maintenance Data: Submit maintenance data, including cleaning instructions for finishes, and spare parts lists. Include this data, product data, and shop drawings in maintenance manuals; in accordance with requirements of Division 1.
- D. Project Record Documents: Record actual locations of air outlets and inlets.

1.5 PRODUCT DELIVERY, STORAGE AND HANDLING

- A. Deliver air distribution devices wrapped in factory-fabricated fiber-board type containers. Identify on outside of container type of outlet or inlet and location to be installed. Avoid crushing or bending and prevent dirt and debris from entering and settling in devices.
- B. Store air distribution devices in original cartons and protect from weather and construction work traffic. Where possible, store indoors; when necessary to store outdoors, store above grade and enclose with waterproof wrapping.

TIP NO: TIP-19-55-IAH

JE Project #4566

1.6 WARRANTY

- A. Warrant the installation of the Work specified herein for one year against becoming unserviceable or causing an objectionable appearance resulting from defective or nonconforming workmanship.

1.7 QUALITY ASSURANCE

- A. Manufacturer Qualifications: Company specializing in manufacturing the type of products specified in this section, with minimum three years of documented experience.
- B. Codes and Standards:
 - 1. ARI Compliance: Test and rate air distribution devices in accordance with ARI 650 "Standard for Air Outlets and Inlets".
 - 2. ASHRAE Compliance: Test and rate air distribution devices in accordance with ASHRAE 70 "Method of Testing for Rating the Air Flow Performance of Outlets and Inlets".
 - 3. AMCA Compliance: Test and rate louvers in accordance with AMCA 500 "Test Method for Louvers, Dampers and Shutters".
 - 4. AMCA Seal: Provide louvers bearing AMCA Certified Rating Seal.
 - 5. NFPA Compliance: Install air distribution devices in accordance with NFPA 90A "Standard for the Installation of Air Conditioning and Ventilating Systems".

PART 2 PRODUCTS**2.1 MANUFACTURERS**

- A. Krueger; _____: www.krueger-hvac.com/#sle.
- B. Price Industries; _____: www.price-hvac.com/#sle.
- C. Titus; _____: www.titus-hvac.com/#sle.
- D. Nailor Industries
- E. Tuttle & Bailey
- F. Pottoroff

2.2 GENERAL DESCRIPTION

- A. Unless otherwise indicated, provide manufacturer's standard air devices when shown of size, shape, capacity, type and accessories indicated on drawings and schedules, constructed of materials and components as indicated and as required for complete installation and proper air distribution.
- B. Provide air devices that have, as minimum, temperature and velocity traverses, throw and drop, and noise criteria ratings for each size device and listed in manufacturer's current data.
- C. Unless noted otherwise on drawings, the finish shall be #26 white. The finish shall be an anodic acrylic paint, baked at 315°F for 30 minutes. The pencil hardness must be HB to H. The paint must pass a 100 hour ASTM D117 Corrosive Environments Salt Spray Test without creepage, blistering, or deterioration of film. The paint must pass a 250 hour ASTM-870 Water Immersion Test. The paint must also pass the ASTM D-2794 Reverse Impact Cracking Test with a 50 inch pound force applied.
- D. Provide air device with border styles that are compatible with adjacent ceiling or wall system, and that are specially manufactured to fit into the wall construction or ceiling

TIP NO: TIP-19-55-IAH
JE Project #4566

module with accurate fit and adequate support. Refer to architectural construction drawings and specifications for types of wall construction and ceiling systems.

- E. Air devices designated for fire rated systems shall be pre-assembled with UL classified radiation damper and thermal blanket. Fire rated air devices shall be shipped completely assembled; one assembly per carton, Each assembly shall be enclosed in plastic shrink wrap with installation instructions.

2.3 LOUVERS

- A. Except as otherwise indicated, provide manufacturer's standard louvers where shown; of size, shape, capacity and type indicated; constructed of materials and components as indicated, and as required for complete installation.
- B. Provide louvers that have minimum free area, and maximum pressure drop of each type as listed in manufacturer's current data, complying with louver schedule.
- C. Provide louvers with frame and sill styles that are compatible with adjacent substrate, and that are specifically manufactured to fit into construction openings with accurate fit and adequate support, for weatherproof installation. Refer to architectural construction drawings and specifications for types of substrate.
- D. Louvers shall be constructed of aluminum extrusions, ASTM B 221, Alloy 6063-T5. Weld units or use stainless steel fasteners.
- E. Louver Screens: On inside face of exterior louvers, provide 1/2" square mesh anodized aluminum wire bird screens mounted in removable extruded aluminum frames.
- F. Acceptable Manufacturers:
 - 1. Ruskin Manufacturing Company
 - 2. Greenheck Company
 - 3. Louvers and Dampers, Inc.
 - 4. Substitutions under provisions of Division One.

2.4 RECTANGULAR CEILING DIFFUSERS

- A. Refer to schedules on drawings.

2.5 PERFORATED FACE CEILING DIFFUSERS

- A. Refer to schedules on drawings.

2.6 CEILING SLOT DIFFUSERS

- A. Refer to schedules on drawings.

2.7 CEILING SUPPLY REGISTERS/GRILLES

- A. Refer to schedules on drawings.

2.8 CEILING EXHAUST AND RETURN REGISTERS/GRILLES

- A. Refer to schedules on drawings.

2.9 CEILING EGG CRATE EXHAUST AND RETURN GRILLES

- A. Refer to schedules on drawings.

2.10 WALL SUPPLY REGISTERS/GRILLES

- A. Refer to schedules on drawings.

2.11 DOOR GRILLES

- A. Refer to schedules on drawings.

TIP NO: TIP-19-55-IAH
JE Project #4566

2.12 LOUVERS

- A. Refer to schedules on drawings.

2.13 GOOSENECKS

- A. Fabricate in accordance with SMACNA (DCS) of minimum 18 gage, 0.0598 inch galvanized steel.
- B. Mount on minimum 12 inch high curb base where size exceeds 9 by 9 inch.

PART 3 EXECUTION

3.1 INSTALLATION

- A. Install in accordance with manufacturer's instructions.
- B. Check location of outlets and inlets and make necessary adjustments in position to conform with architectural features, symmetry, and lighting arrangement.
- C. Install diffusers to ductwork with air tight connection.
- D. Provide balancing dampers on duct take-off to diffusers, and grilles and registers, despite whether dampers are specified as part of the diffuser, or grille and register assembly.
- E. Paint ductwork visible behind air outlets and inlets matte black. Refer to Section 09 9123.
- F. See floor plans for type, neck size and CFM of air for all air distribution devices.
- G. Install all air distribution devices as detailed on plans and in accordance with manufacturer's recommendations.

END OF SECTION 23 3700

TIP NO: TIP-19-55-IAH
JE Project #4566

SECTION 23 4100 - AIR FILTERS

PART 1 - GENERAL

1.1 GENERAL REQUIREMENTS

- A. The requirements of the General Conditions and Supplementary Conditions apply to all work herein.
- B. The Basic Materials and Methods, Section 23 02 00, are included as a part of this Section as though written in full in this document.

1.2 SCOPE

- A. Scope of the Work shall include the furnishing and complete installation of the equipment covered by this Section, with all auxiliaries, ready for owner's use.

PART 2 - PRODUCTS

2.1 FILTERS

- A. The filters shall be MERV 13, 2 inch thick or approved equal.
- B. APPROVED MANUFACTURERS: The following manufacturers are approved subject to specification compliance.
 - 1. American Air Filter.
 - 2. Airguard Industries, Inc.
 - 3. Cambridge.

2.2 LOW VELOCITY FILTER SECTION

- A. Filters shall be of the throwaway cartridge type in 24 inches X 24 inches X 2 inch frames. When installing multiple filters into slide-in frames tape adjacent filters together with duct tape to prevent bypassing of air around the filter. Media shall be rated at 500 feet per minute.
- B. Filtering media shall be formed of non-woven reinforced cotton fabric type filtering media bonded to 96% open area media support grid folded into a non-creased radial pleat design. The filter pack shall be bonded to the inclosing frame to prevent air bypass. Average efficiency shall be 25-30% on ASHRAE test standard 52-76. Initial resistance shall not exceed 0.20 inches water gauge at 350 FPM face velocity.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install differential pressure switch to activate "Filter Dirty" light when pressure difference across filters reaches 0.5 inch W.G. (adjustable). Locate "filter dirty" lights in mechanical rooms with identifying label
- B. Install and relocate filters in the mechanical or the storage room in accordance with manufacturer's recommendations.
- C. Refer to Section 23 02 00 for additional filter information.

END OF SECTION 23 4100